

Chapter 471: "MY FRIEND"













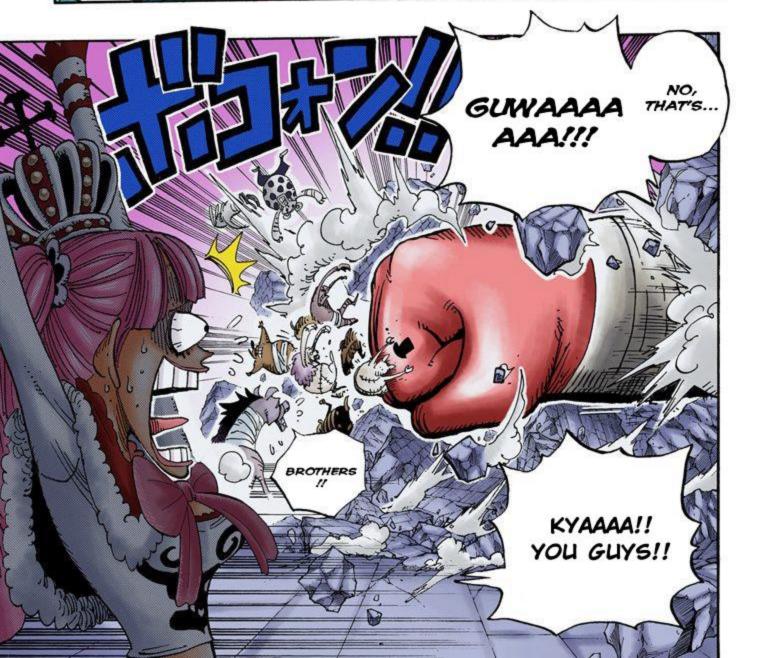










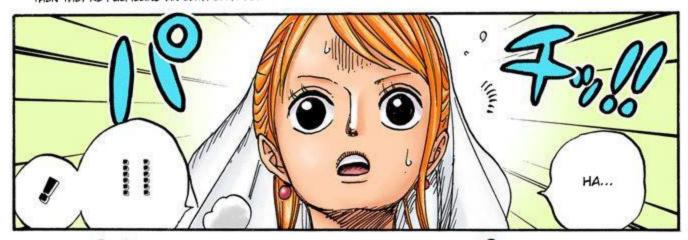


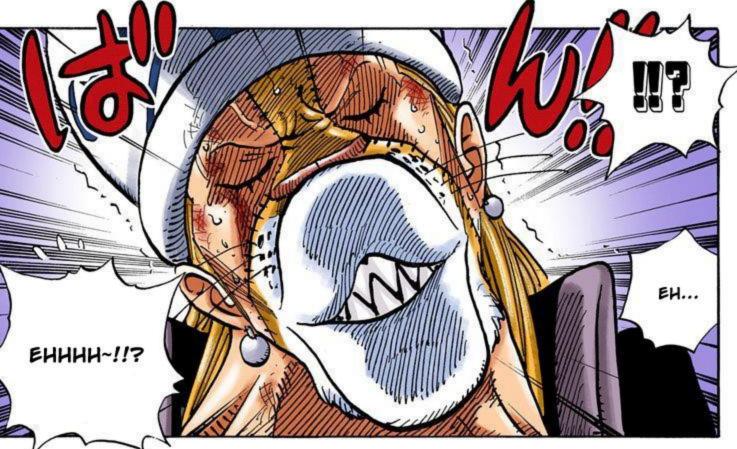






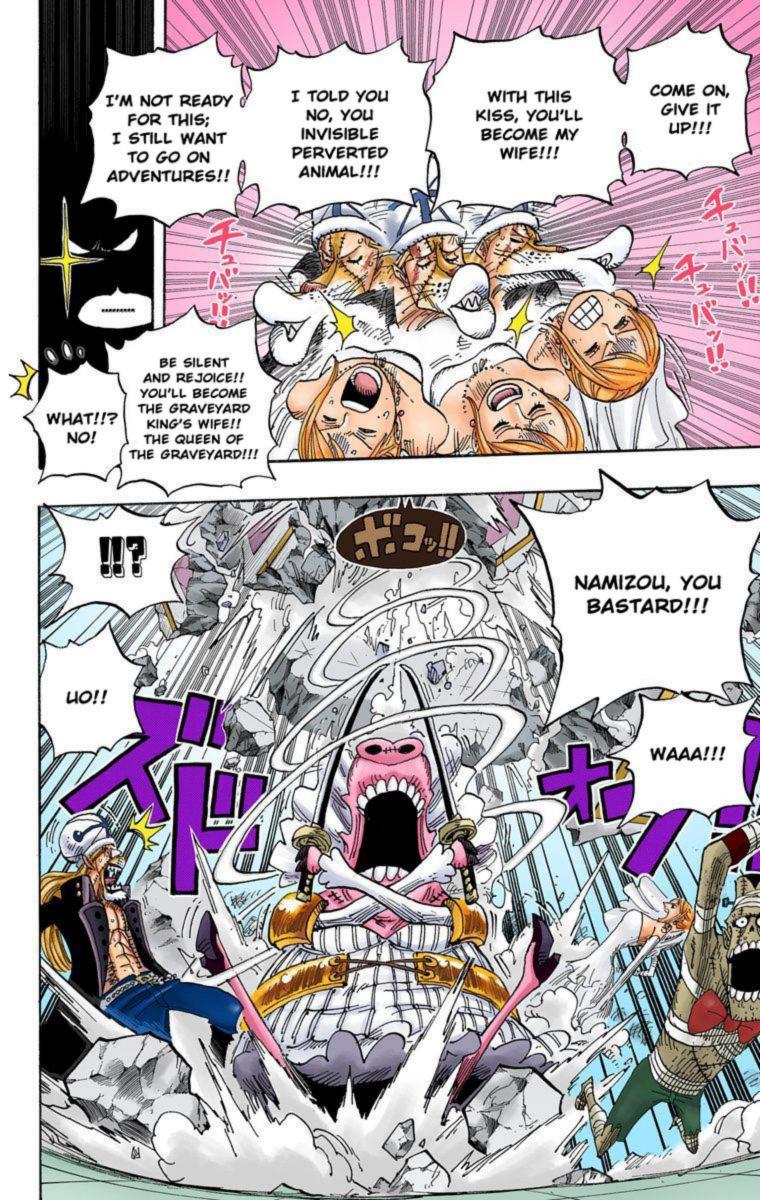


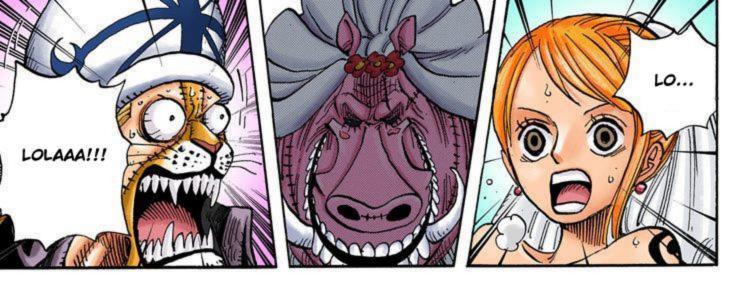


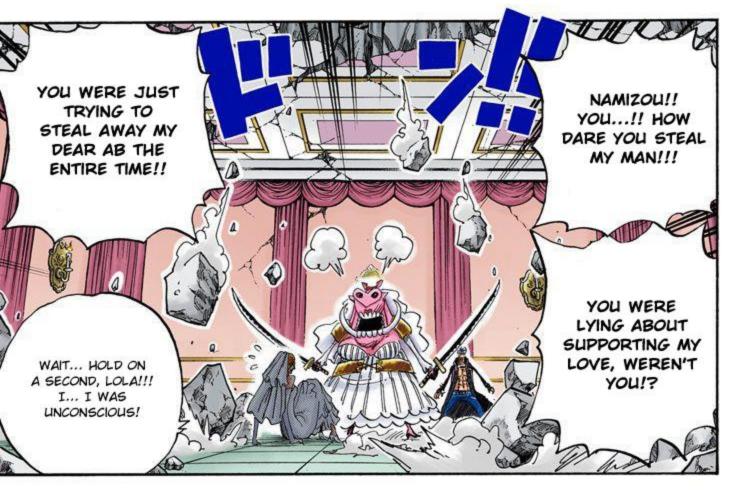


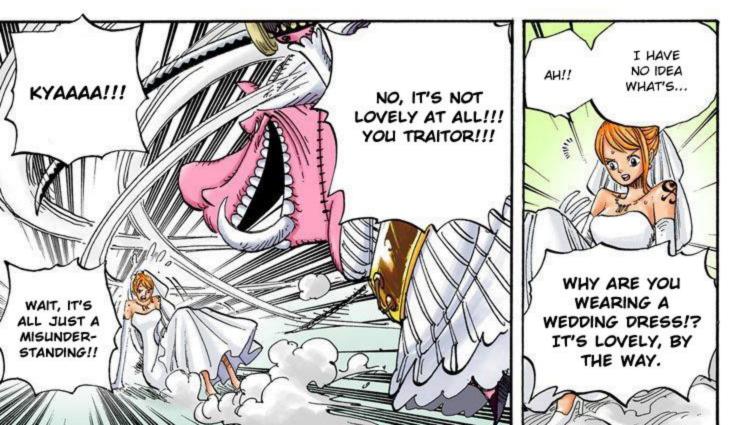


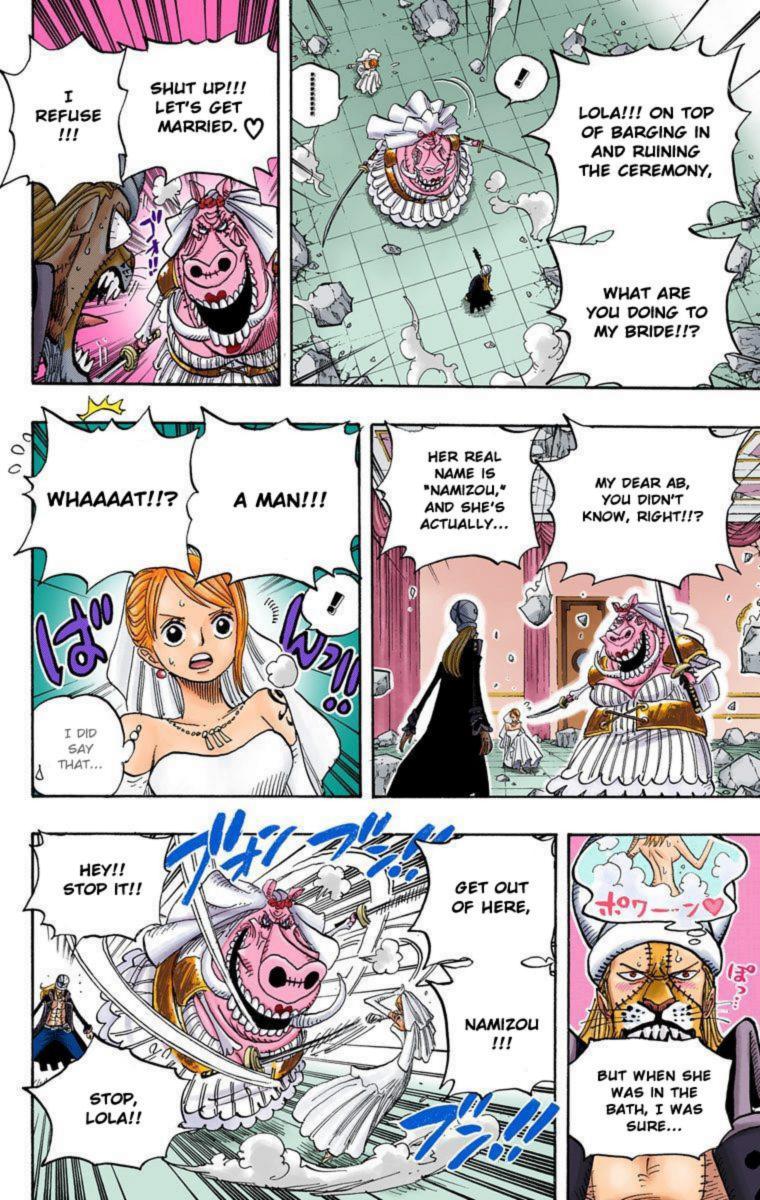


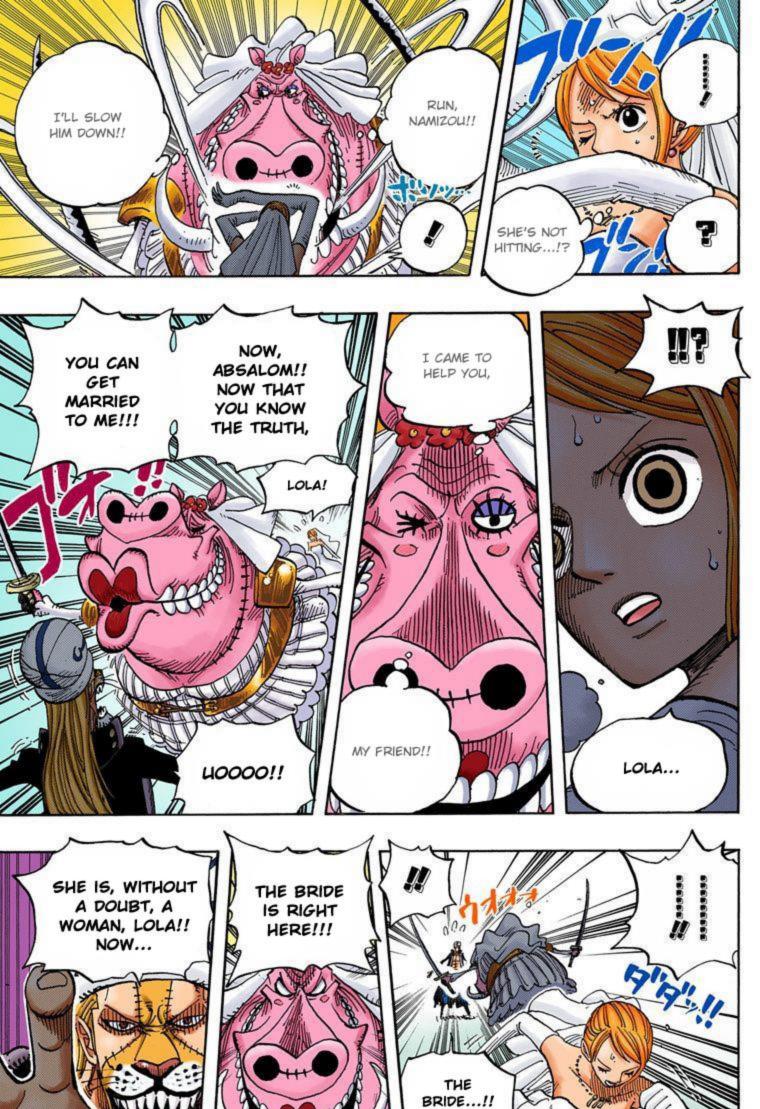




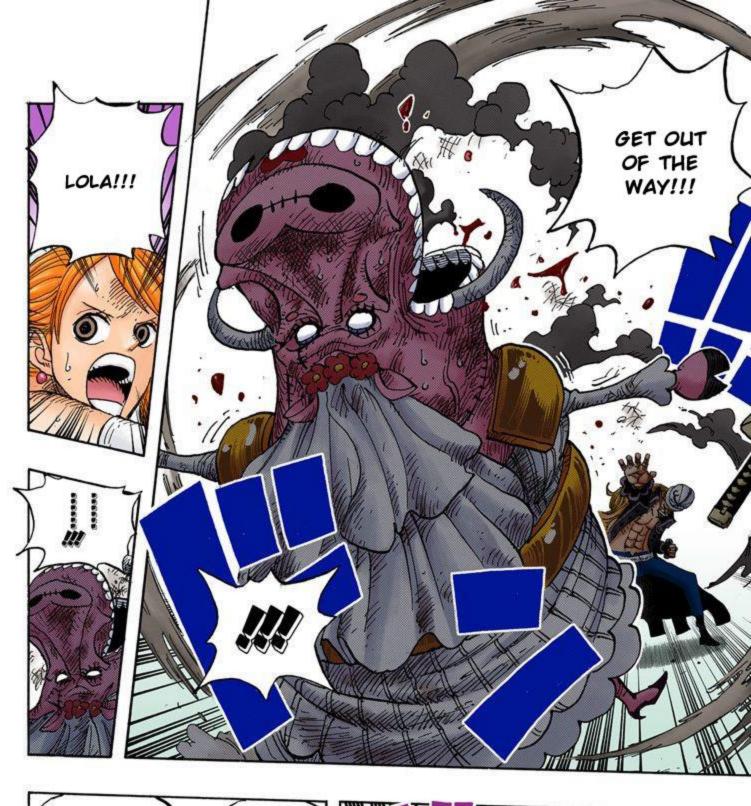








SHE'S ESCAPING!!













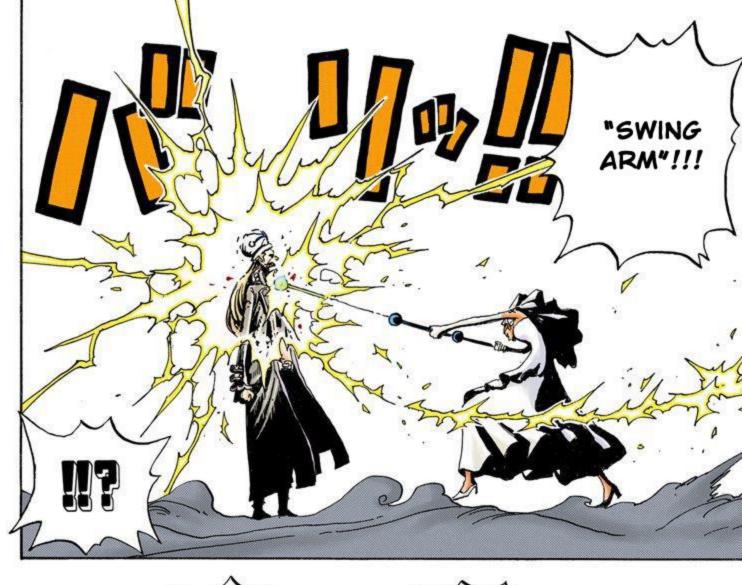




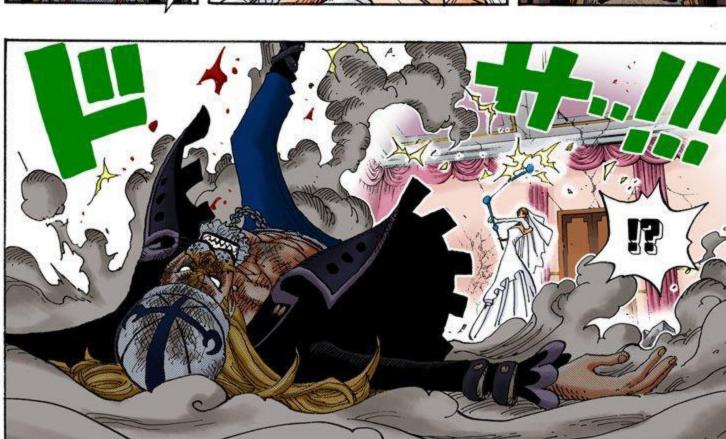


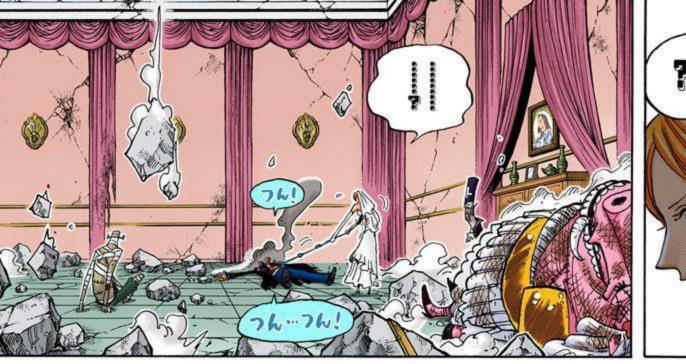










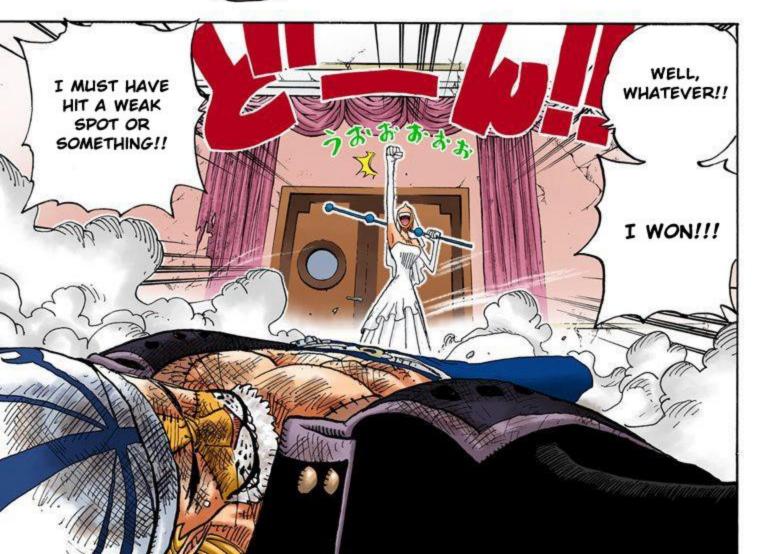


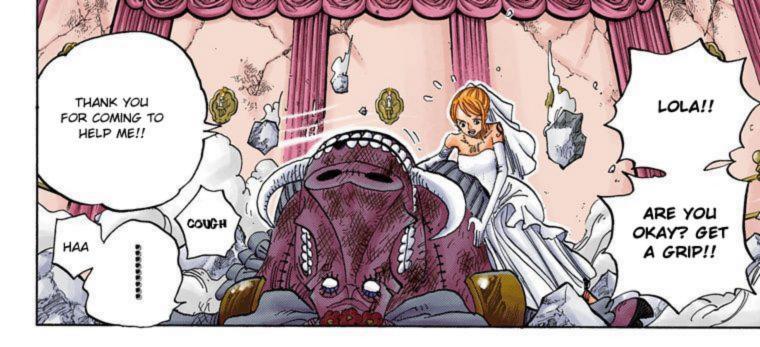


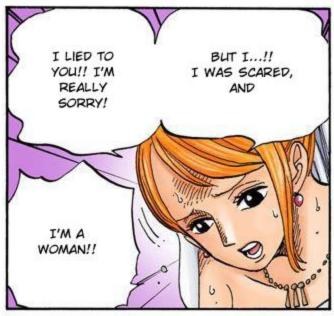










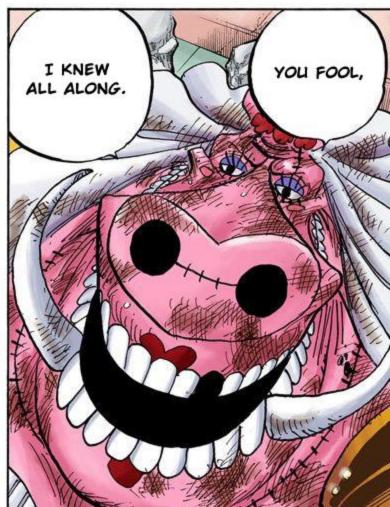






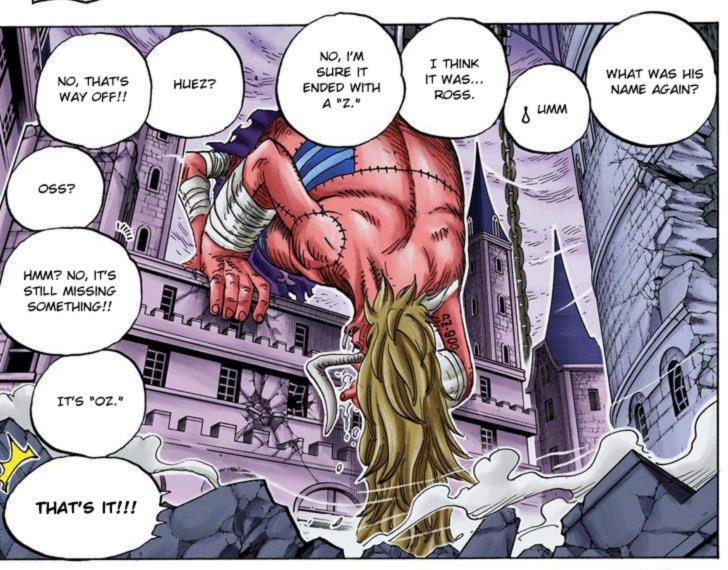














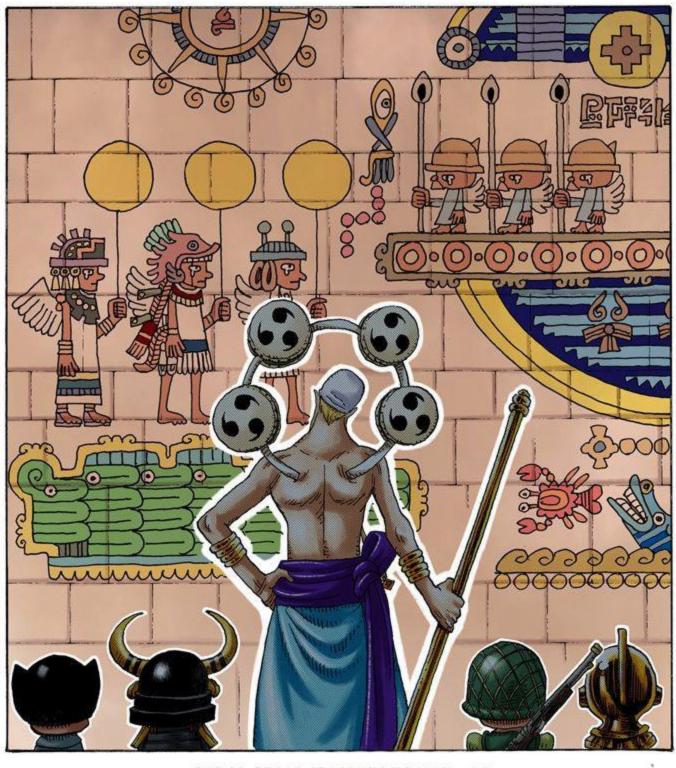






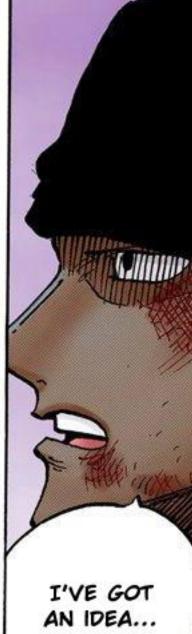
## **Chapter 472:**

## "DOWN"



ENEL'S GREAT SPACE MISSION VOL. 36:
"THE CITY ON THE MOON IS ALSO NAMED "BIRKA".
LACKING NATURAL RESOURCES, THEY FLEW TO THE BLUE PLANET."

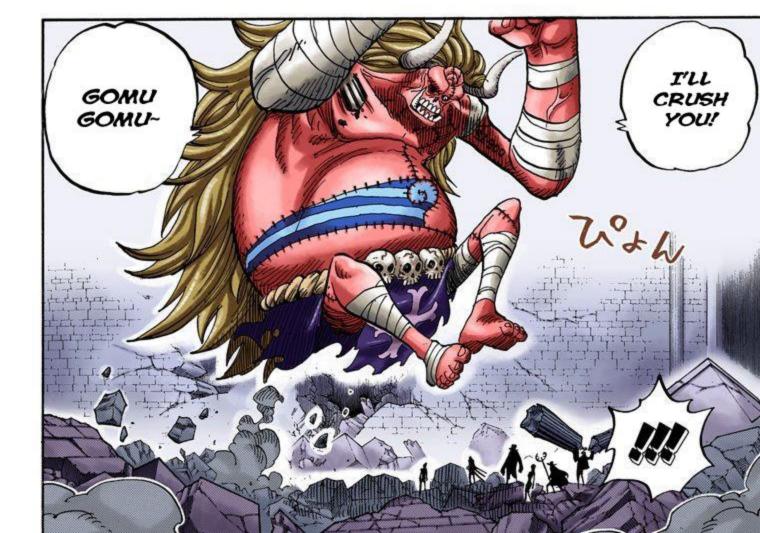










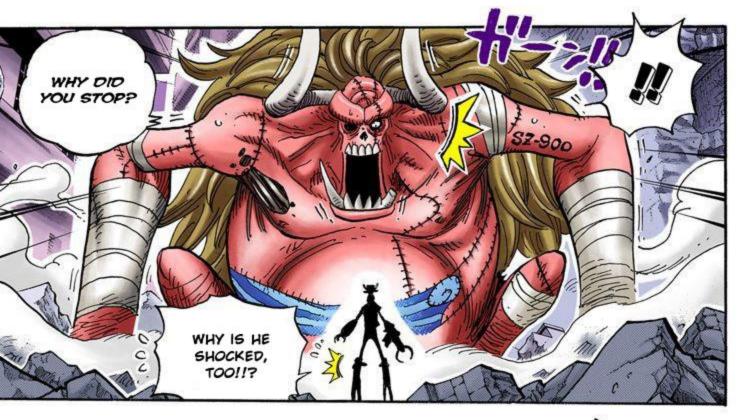




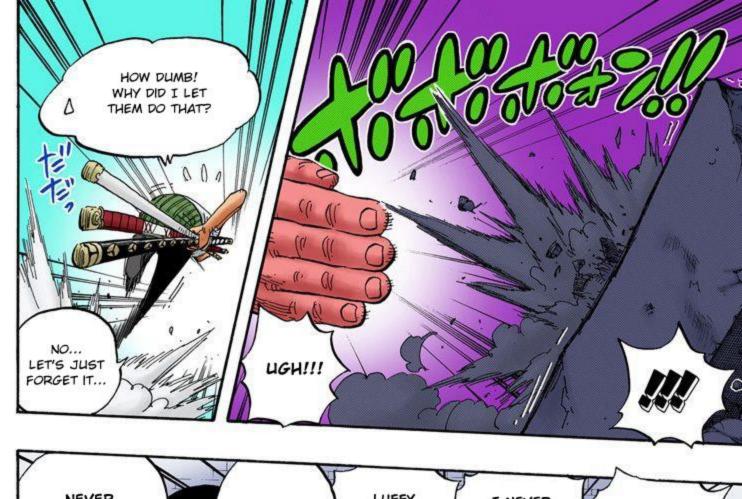


















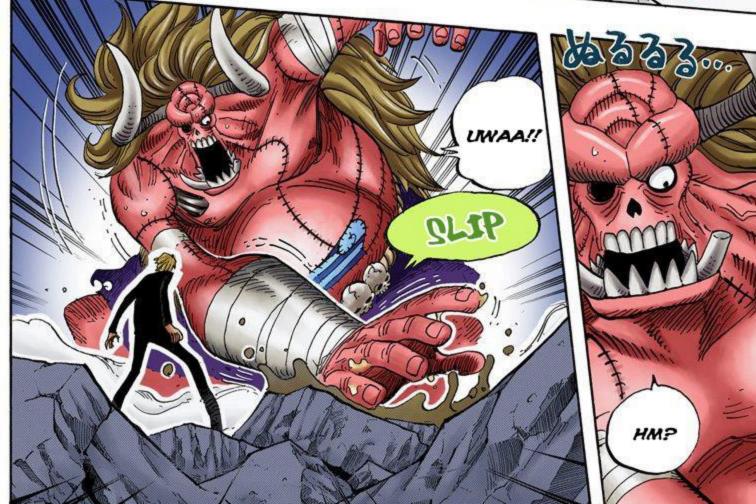


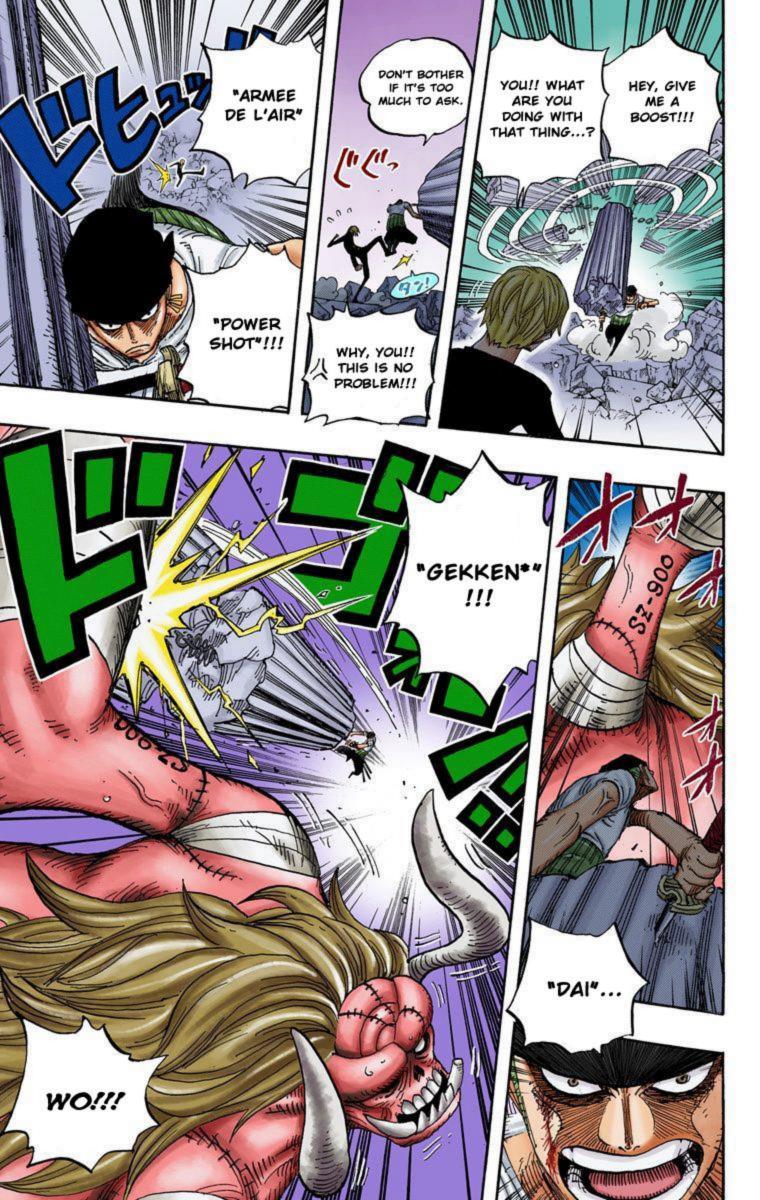




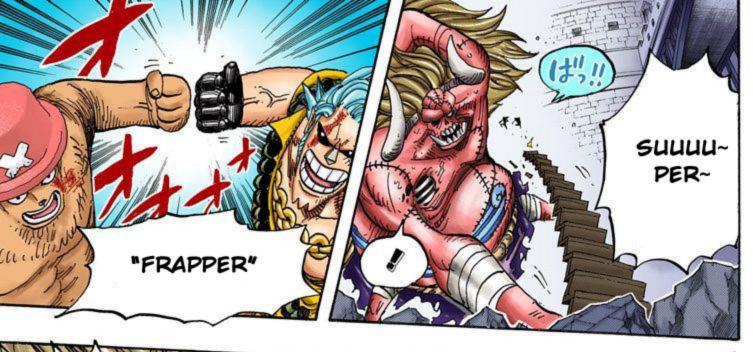


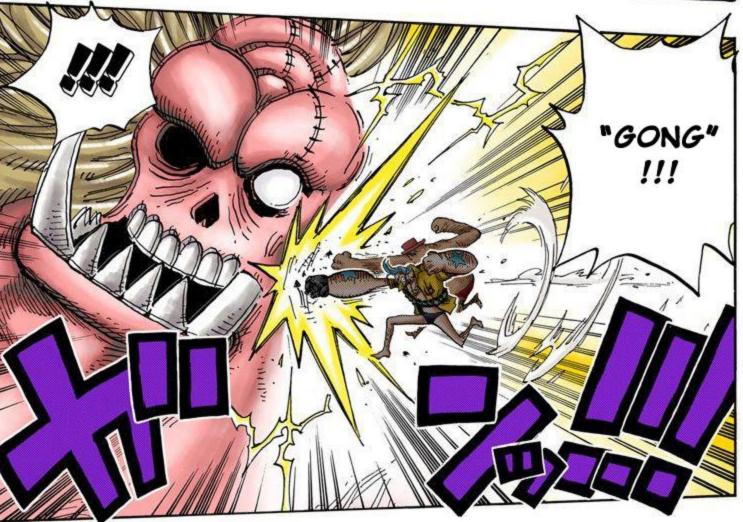




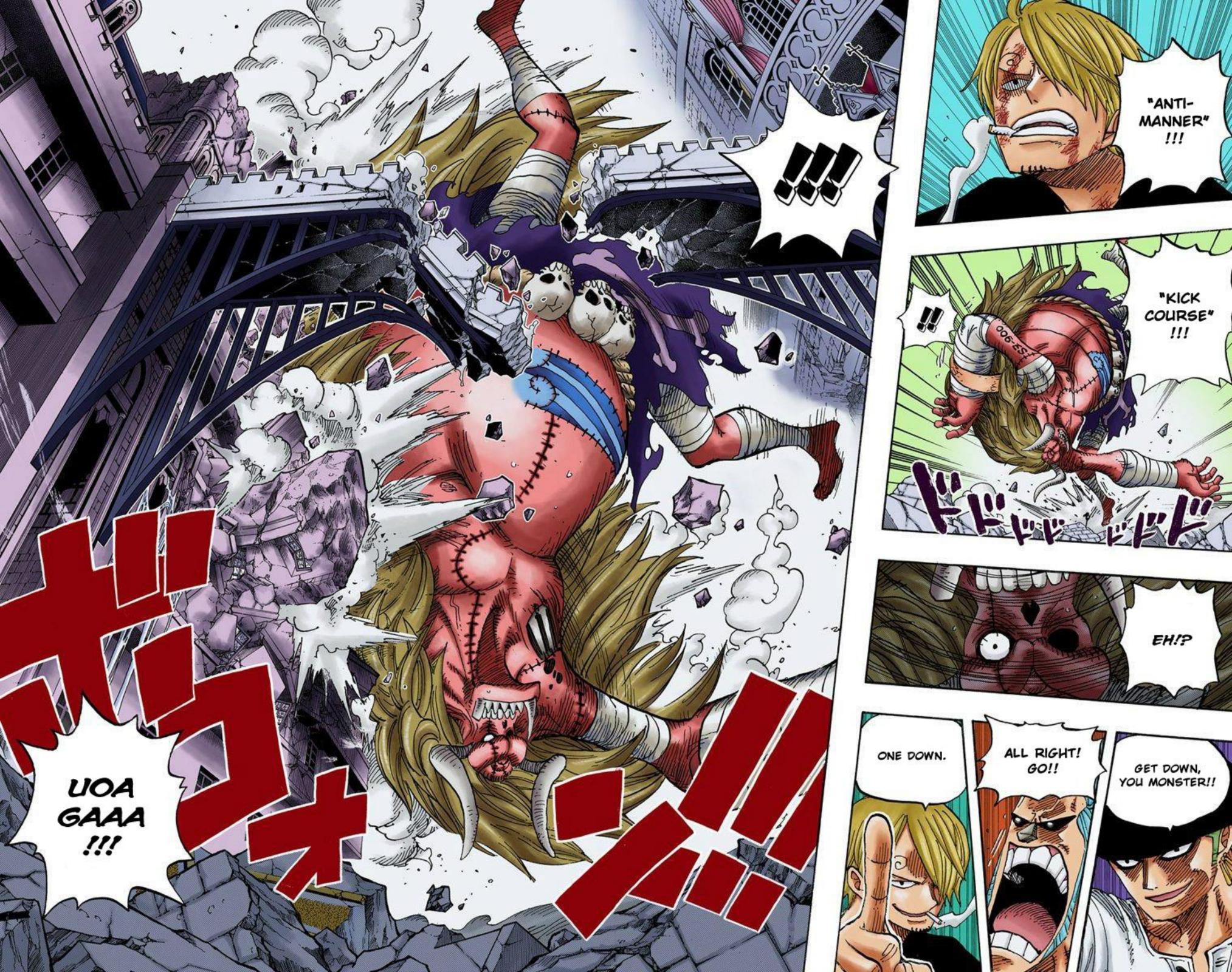




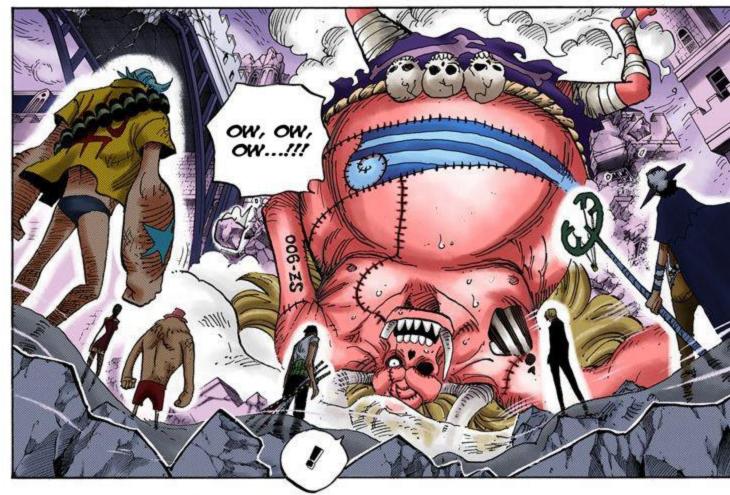




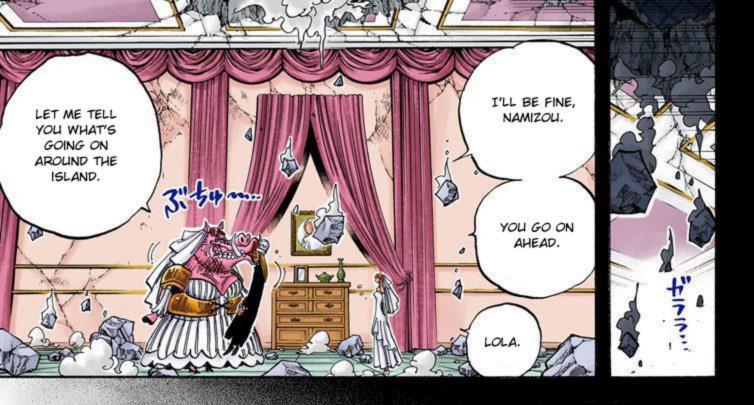












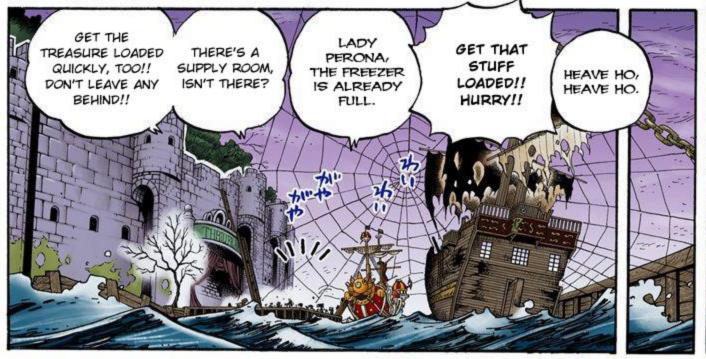


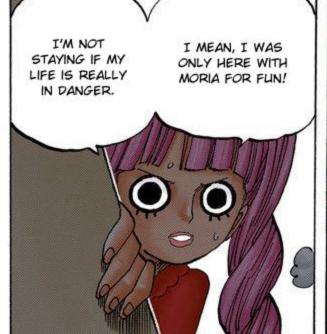




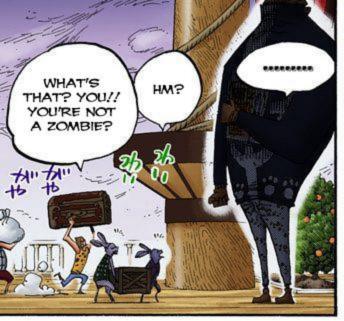














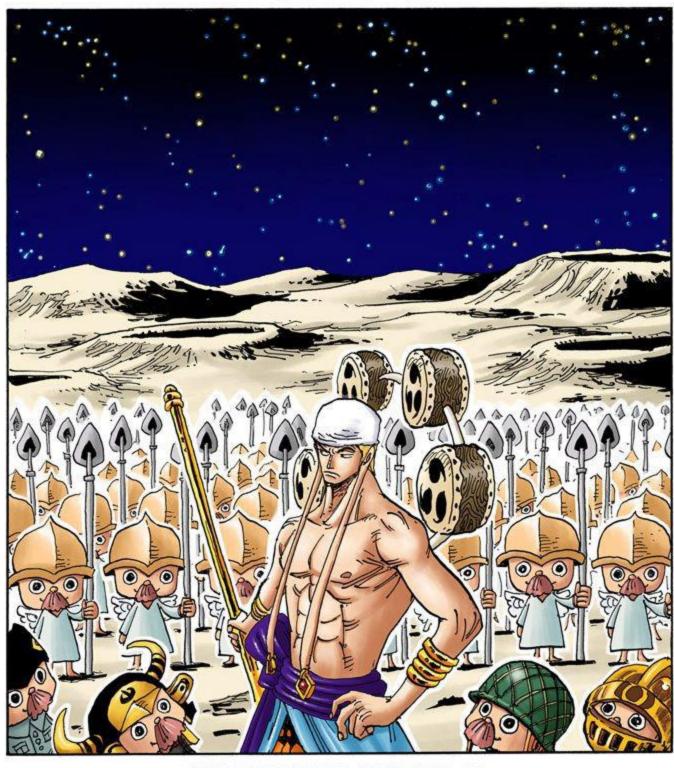






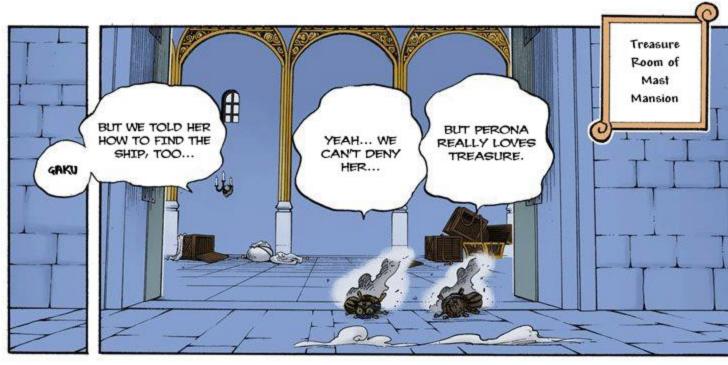
## **Chapter 473:**

## "SHICHIBUKAI BARTHOLOMEW KUMA APPEARS"

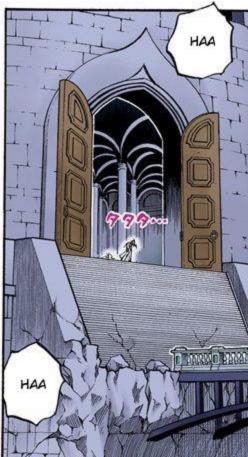


ENEL'S GREAT SPACE MISSION VOL. 37: "LOOKING BACK, HE SEES A VAST LANDSCAPE AND SUBORDINATES WHO SWEAR THEIR LOYALTY."







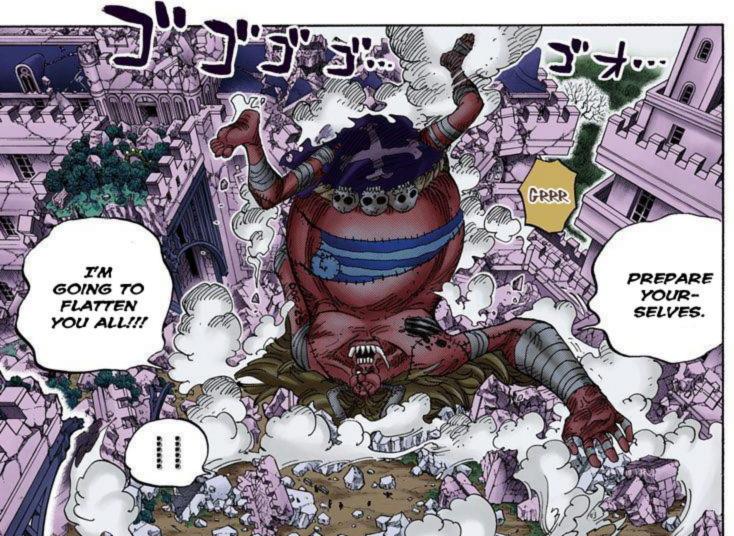














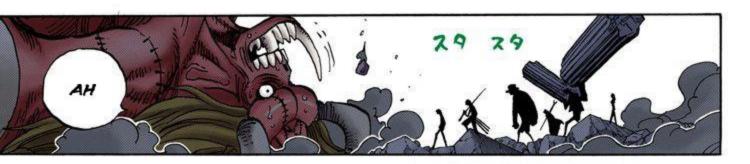




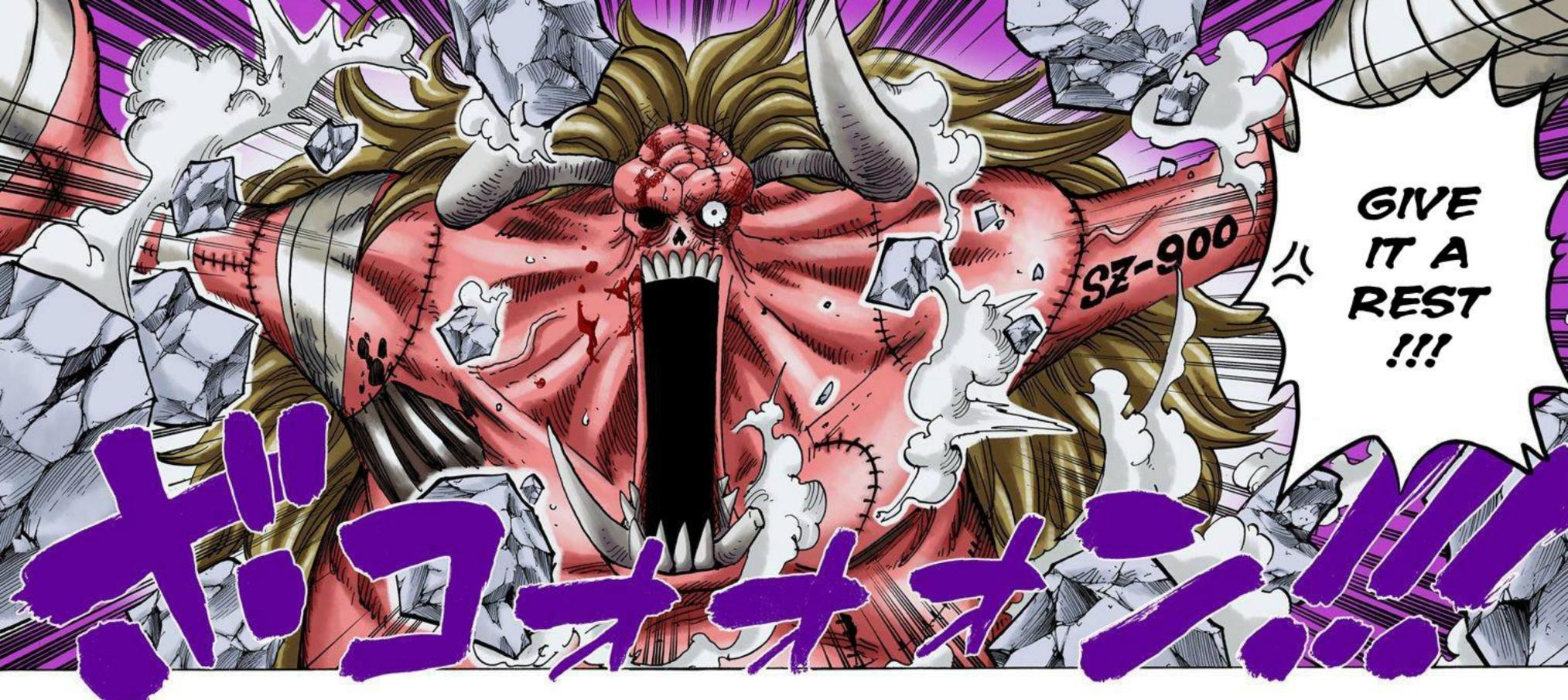










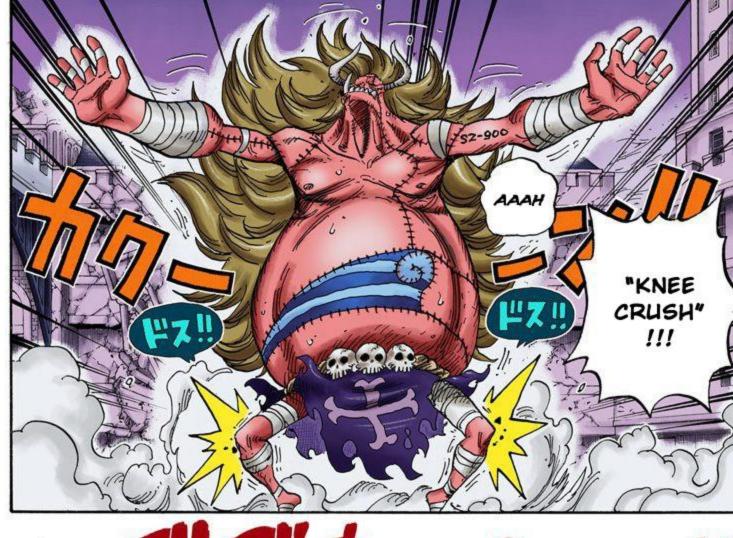
















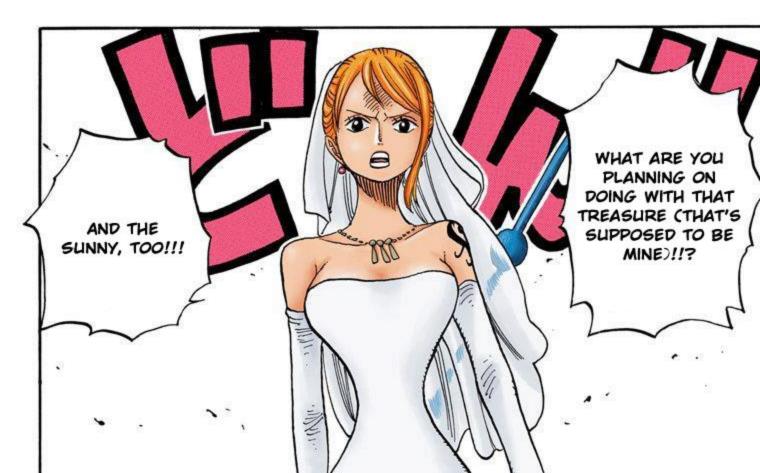


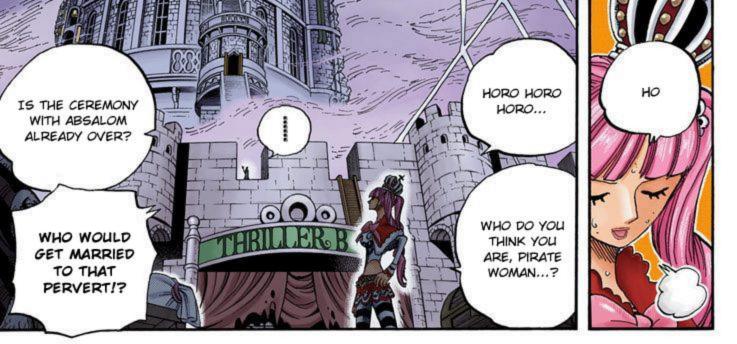


































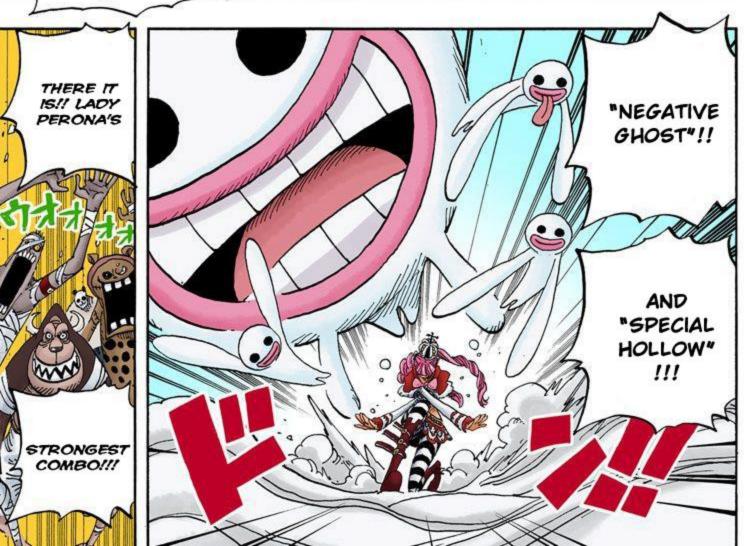












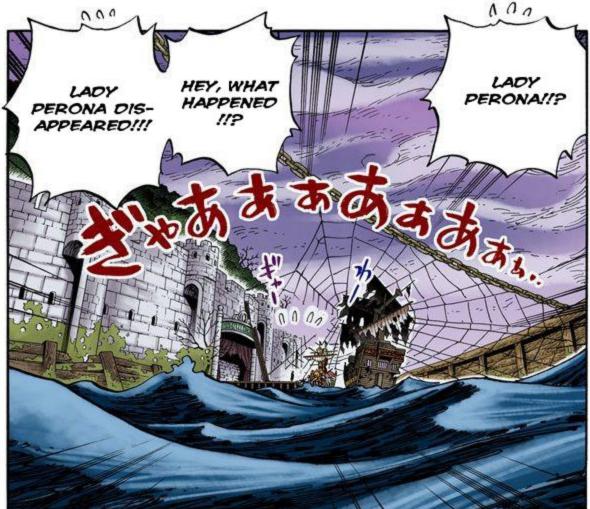




































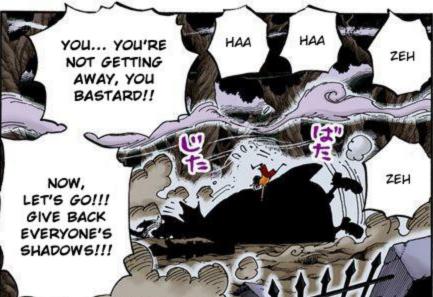


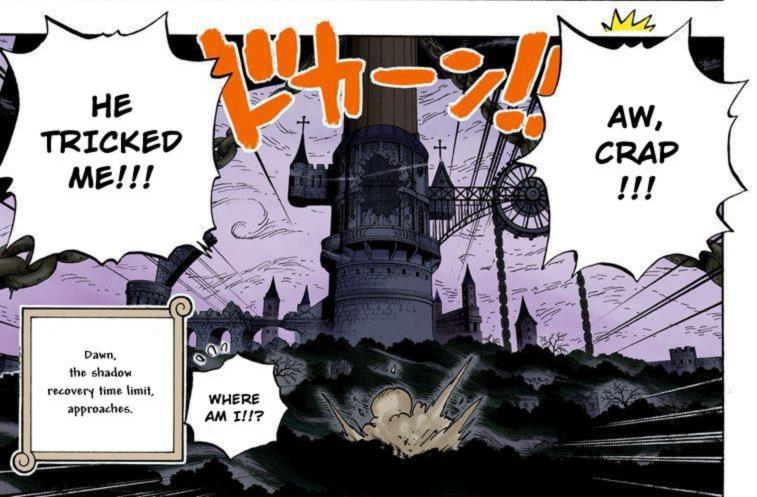






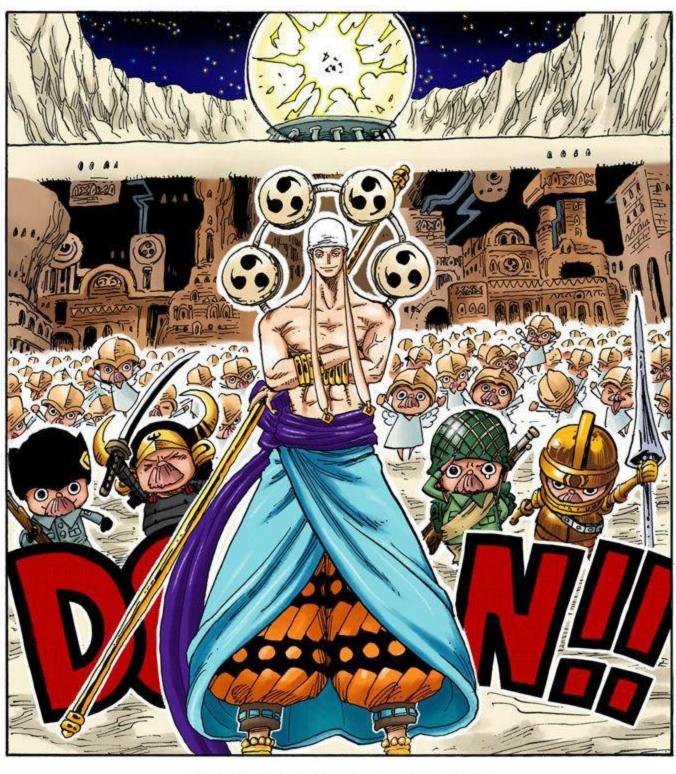






## **Chapter 474:**

## "WE'VE GOTTA DO IT!!"



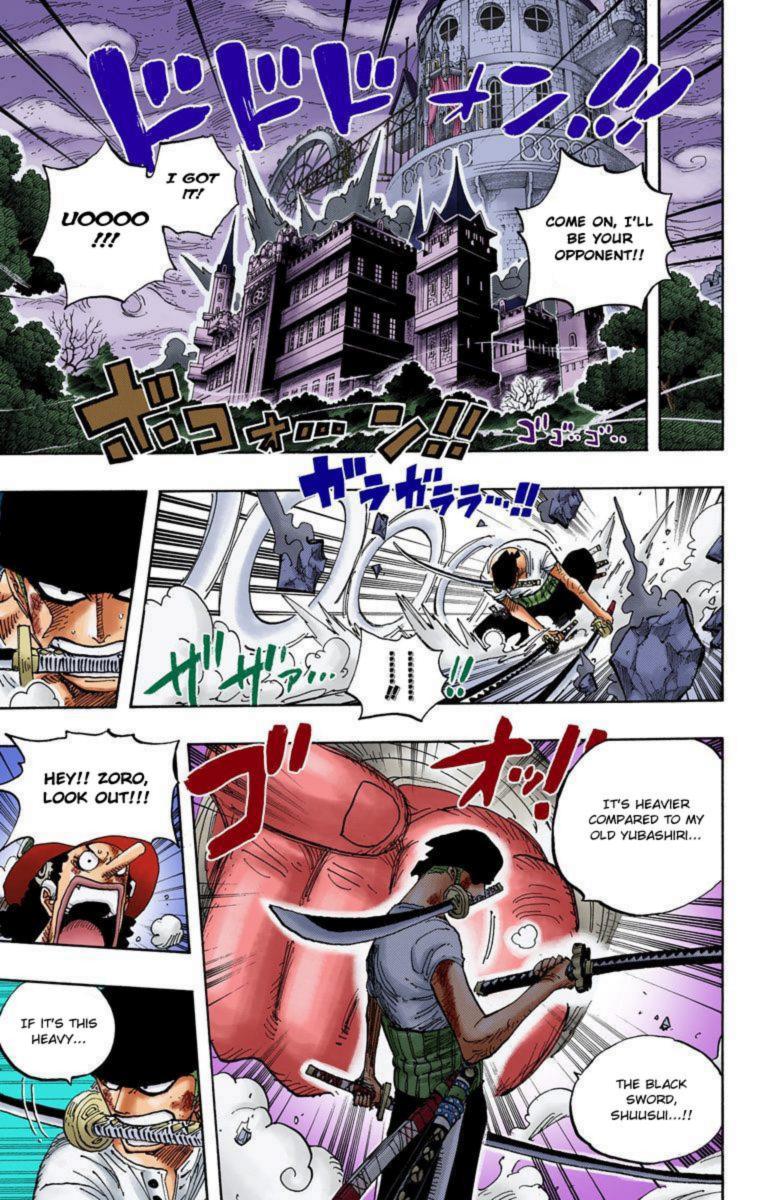
ENEL'S GREAT SPACE MISSION FINAL: "FULL TANK! STAND TALL, ENEL CORPS!!"





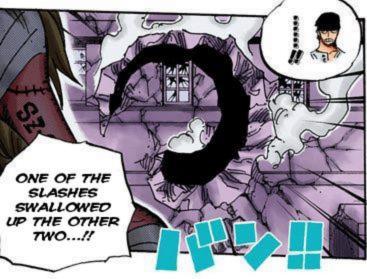








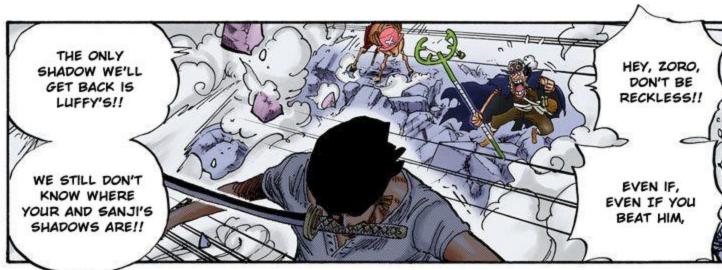








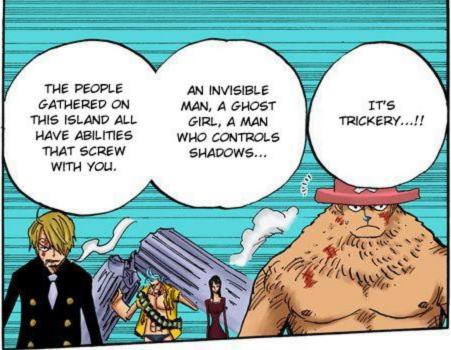
















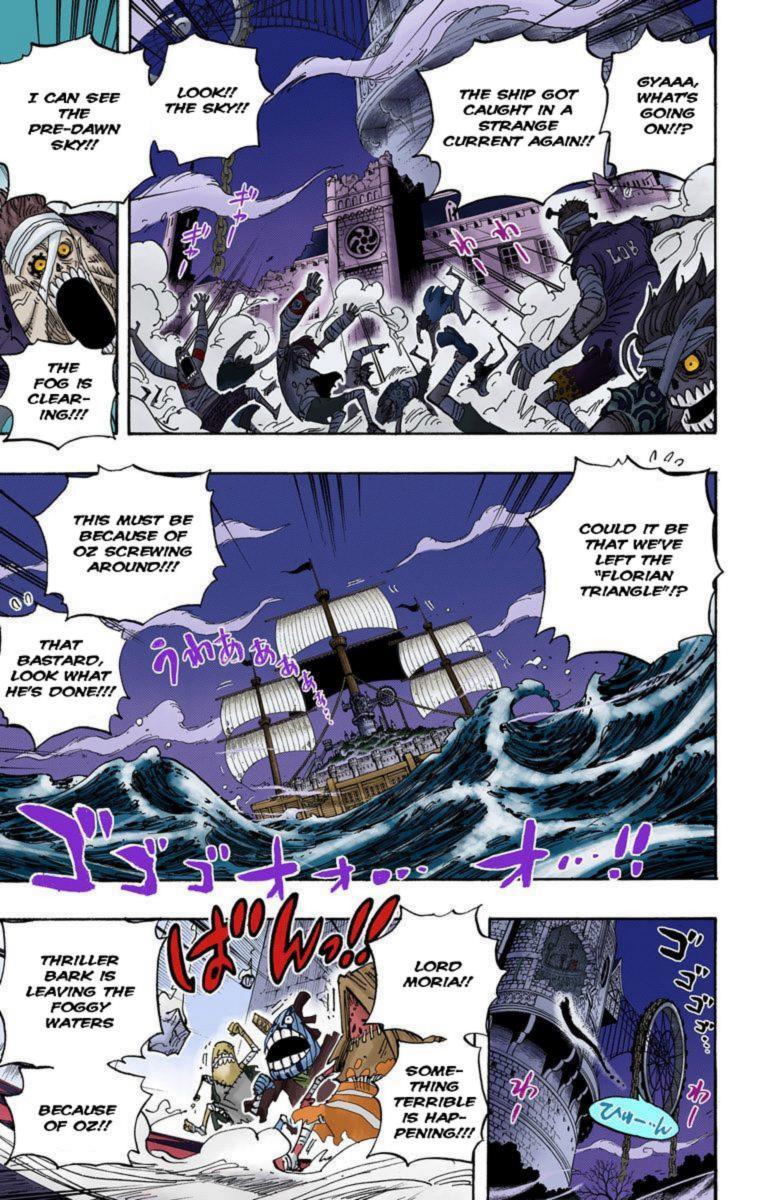
























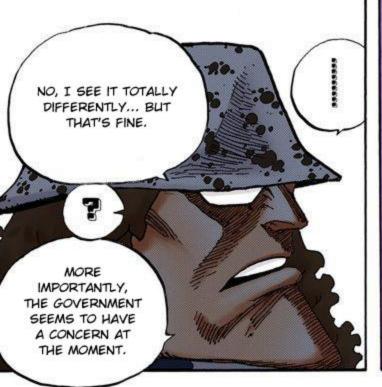


















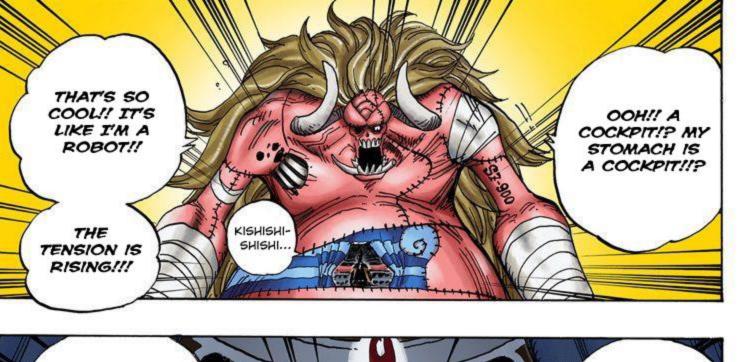


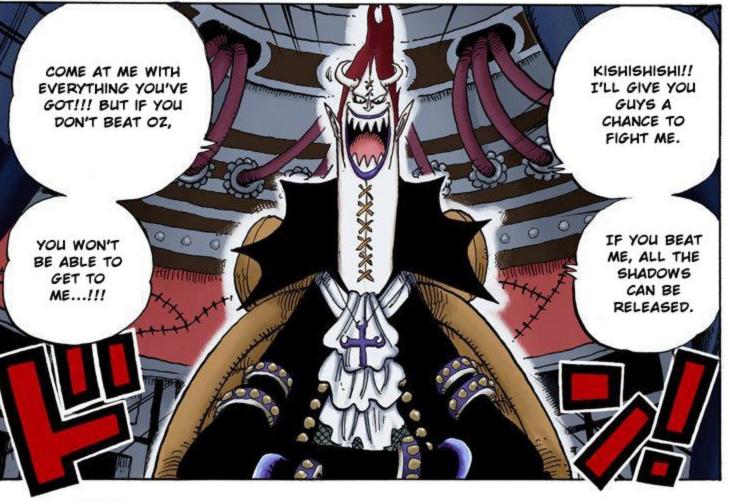












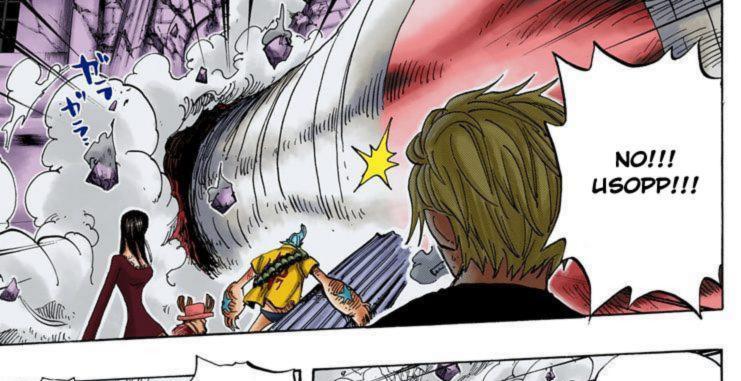










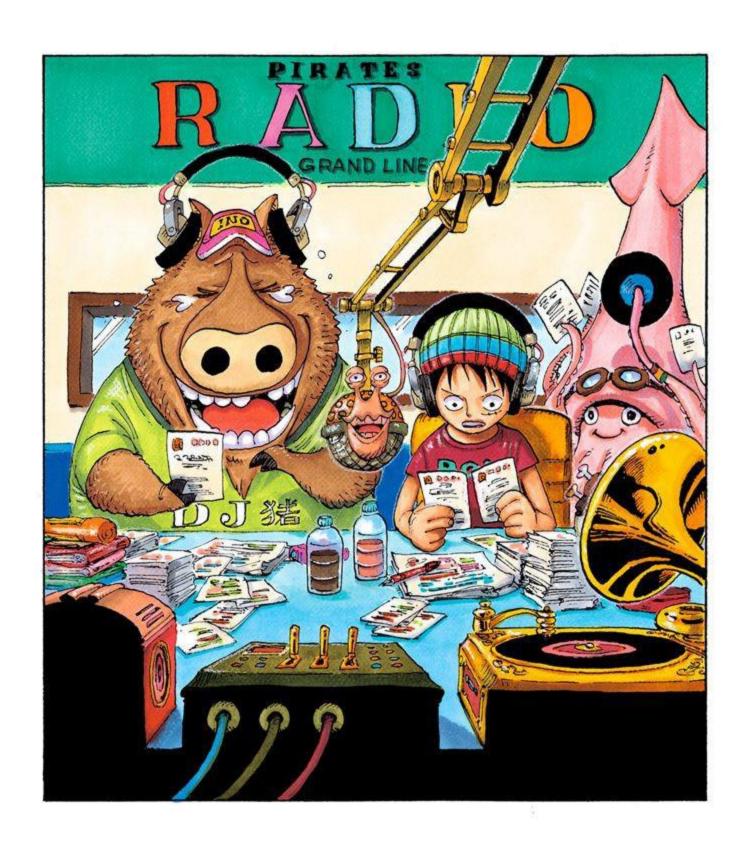


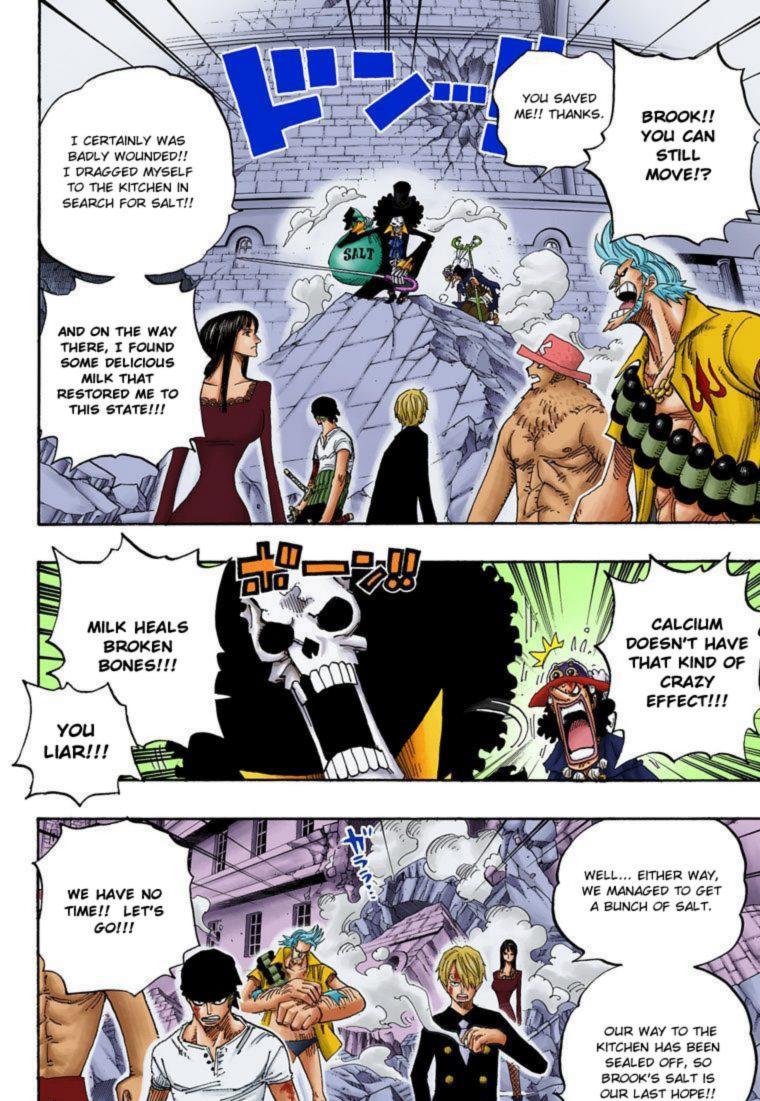




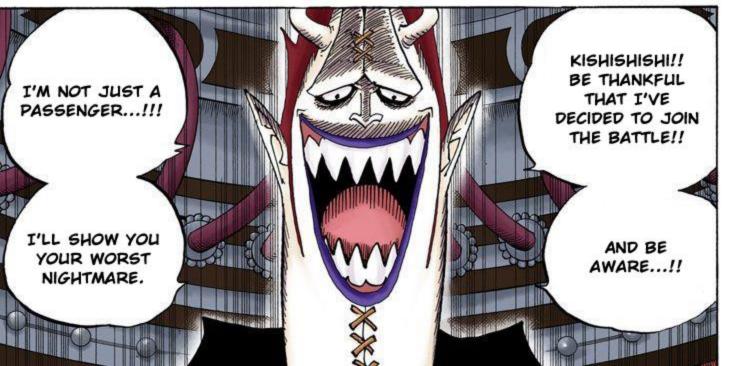
## **Chapter 475:**

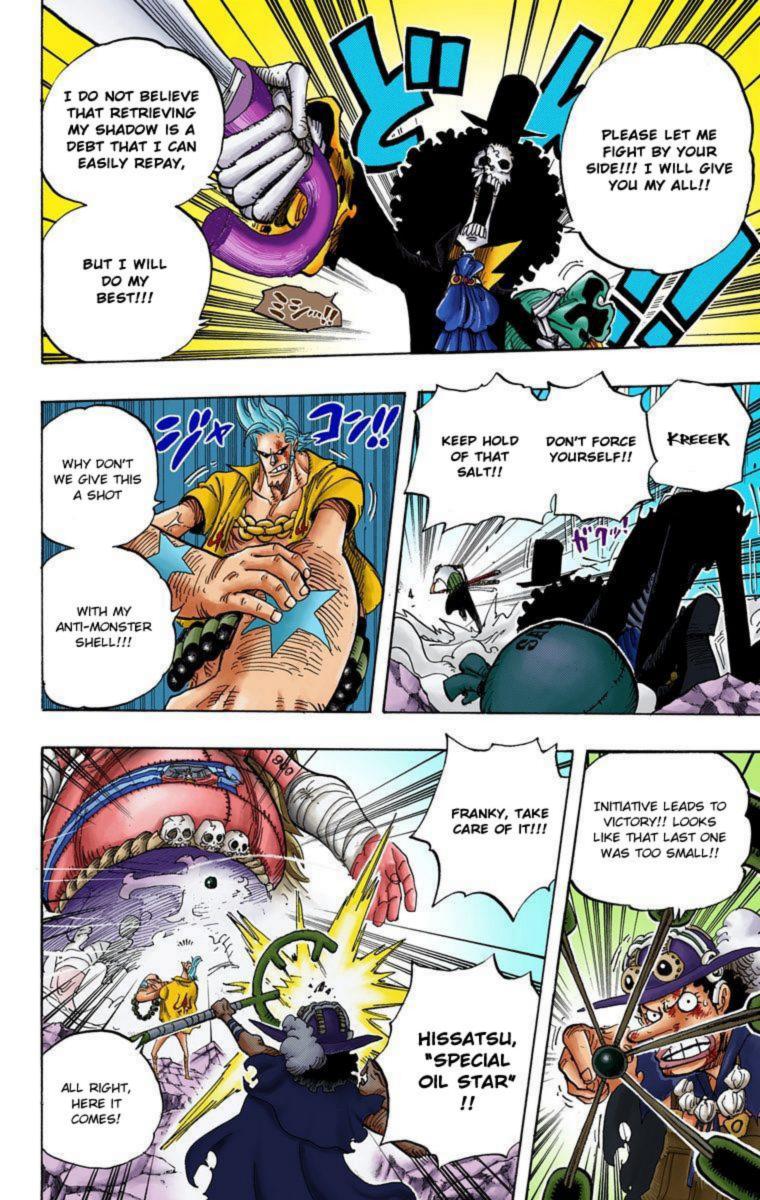
## "THE PIRATES IN THE FOREST"









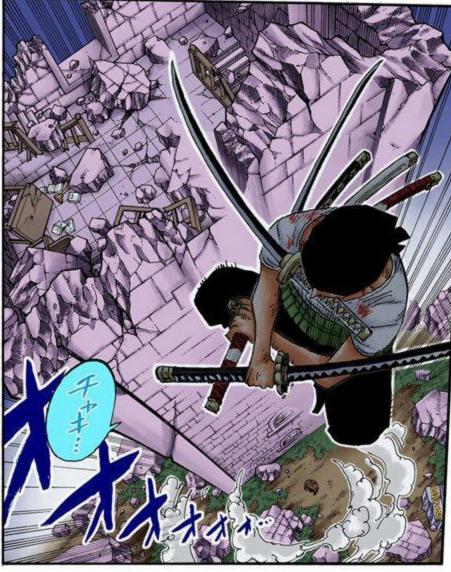


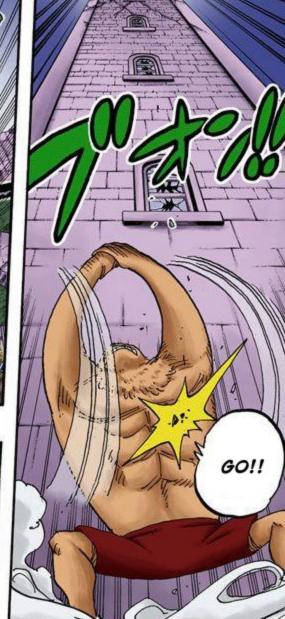




SANTOU-RYUU,

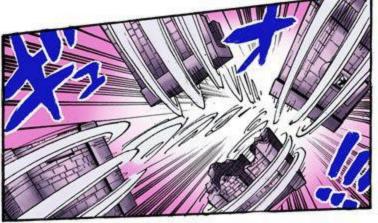








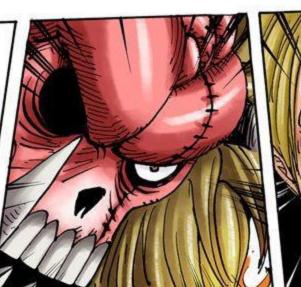












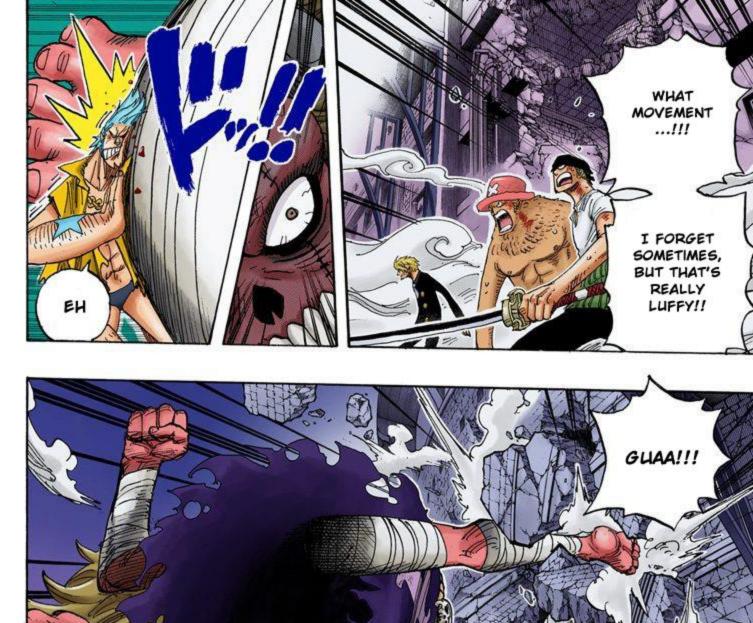








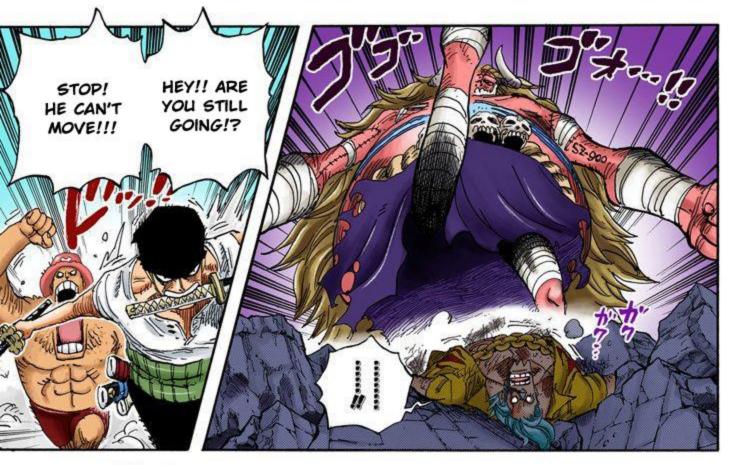




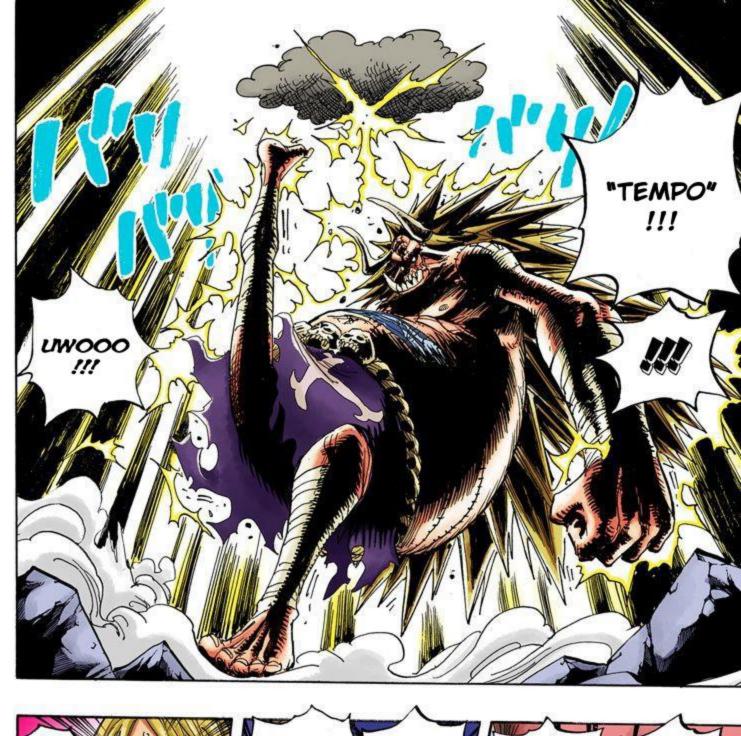






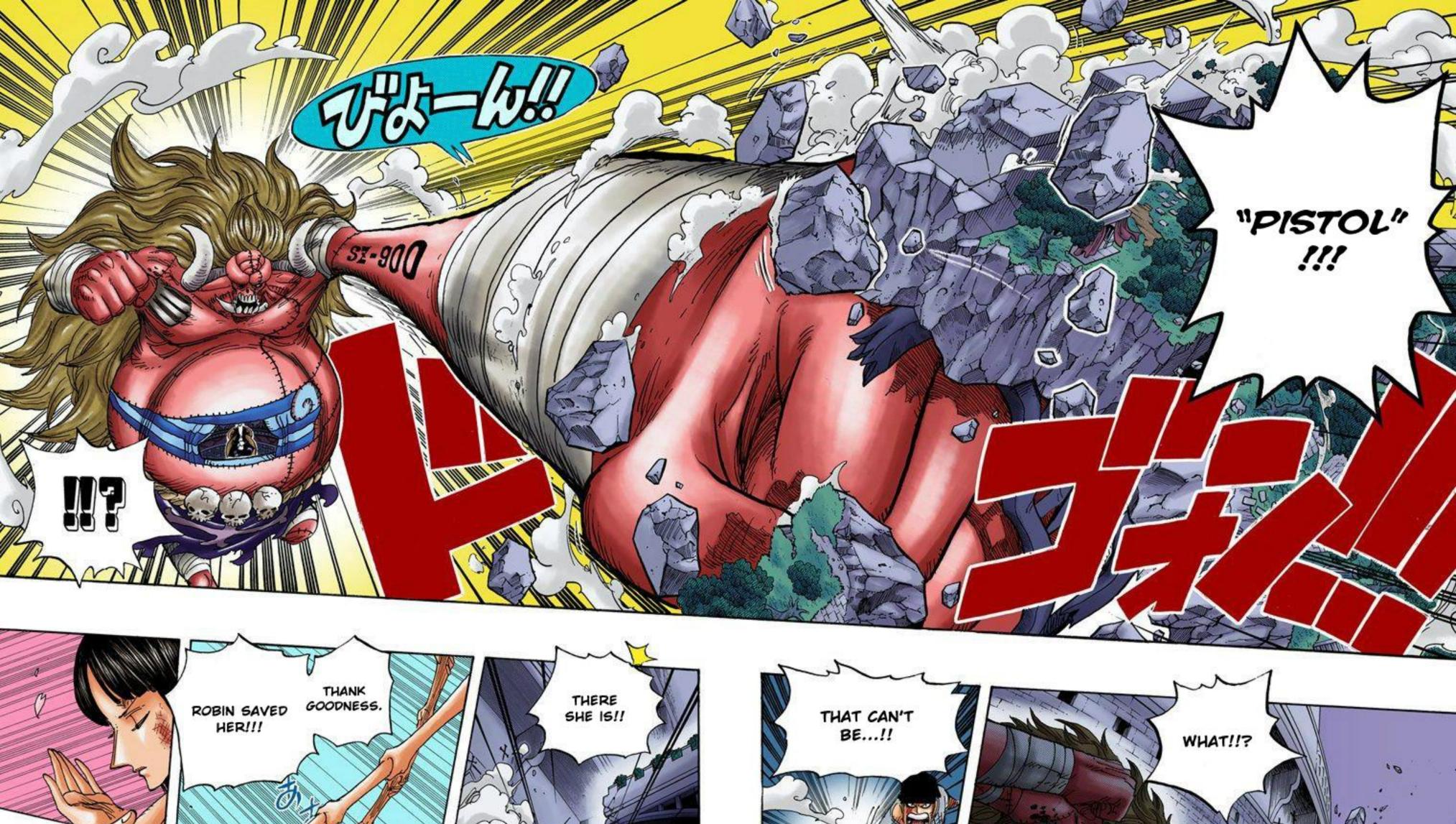


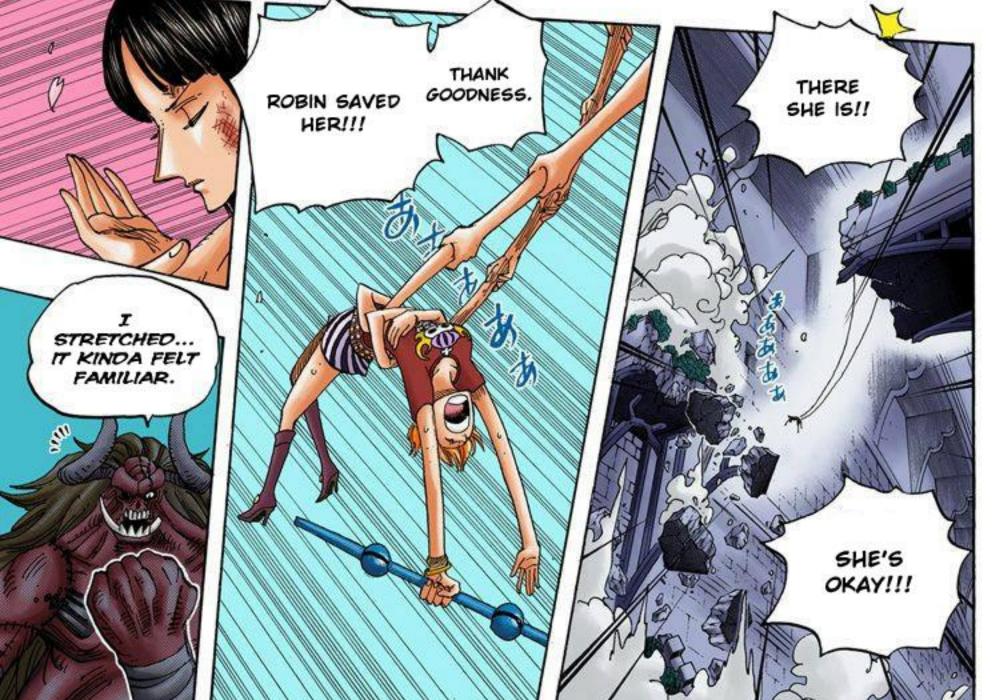
















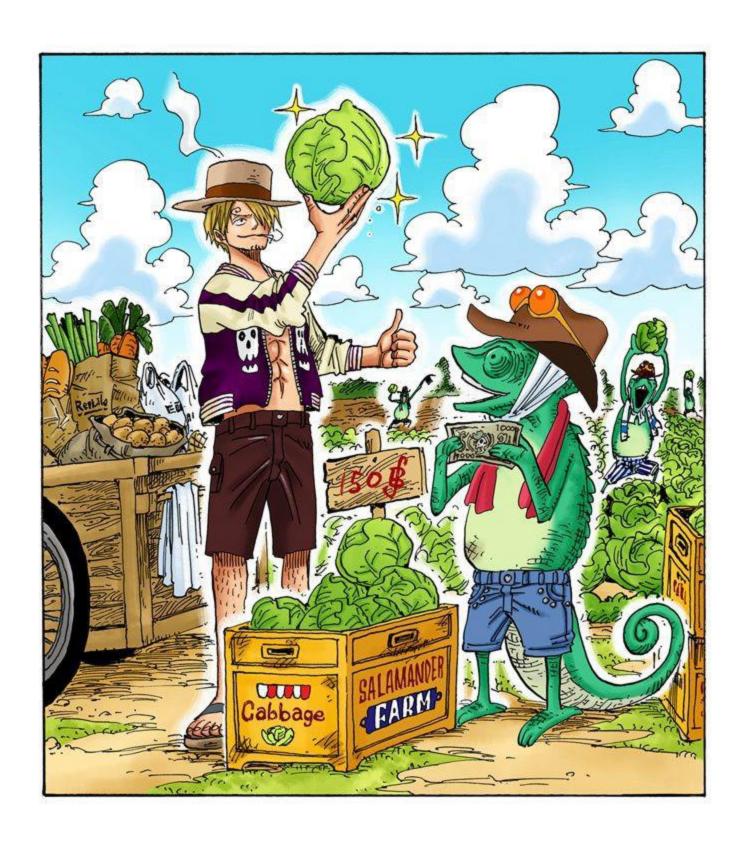






## **Chapter 476:**

## "NIGHTMARE LUFFY"

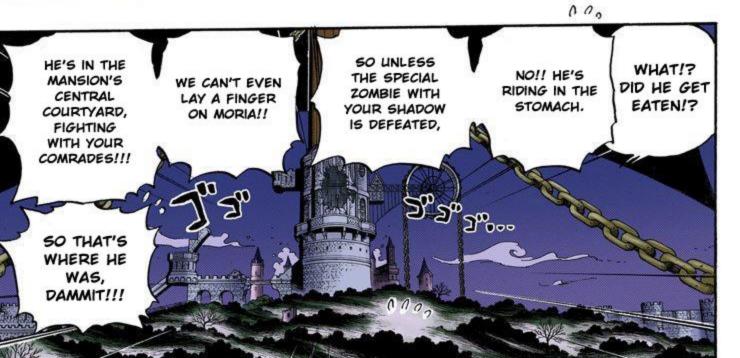








































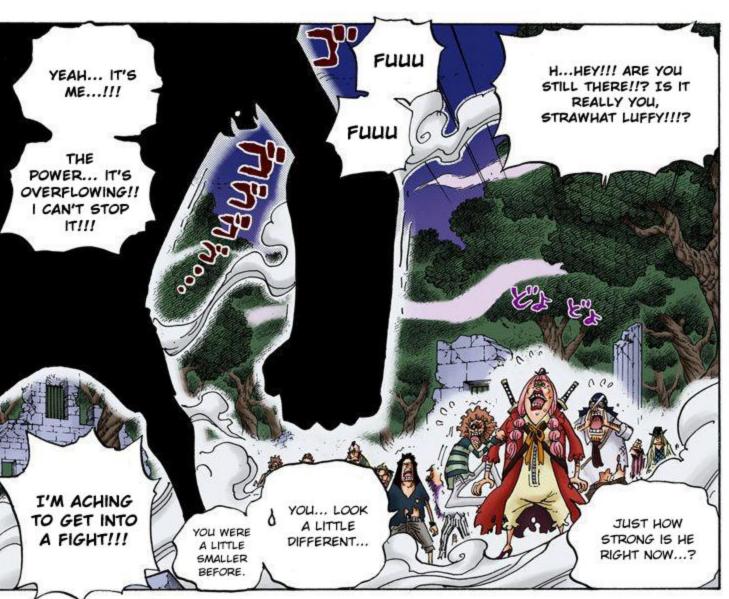


KEEP YOUR HEAD COOL!! YOU SHOULD BE ABLE TO TAKE 20 OR 30 SHADOWS.

YOU'VE GOT TO HURRY!! WITH THE FOG CLEARING UP, WE CAN ONLY MOVE ABOUT FOR ANOTHER 20 MINUTES!!



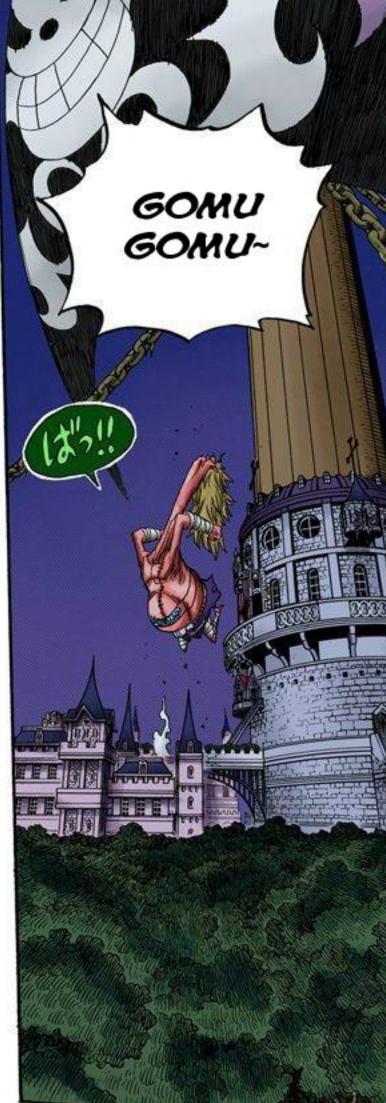






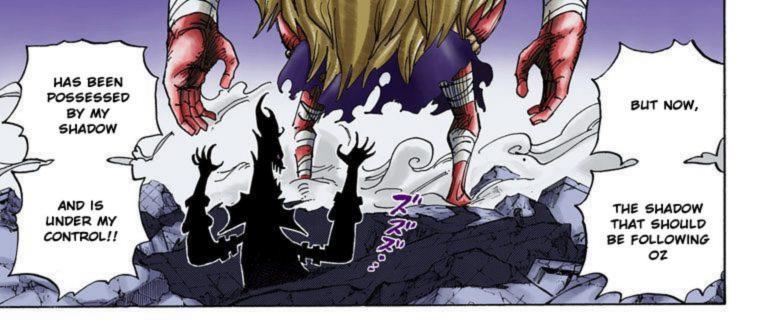






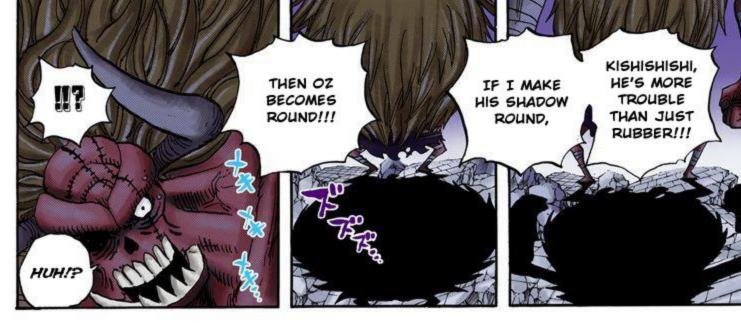


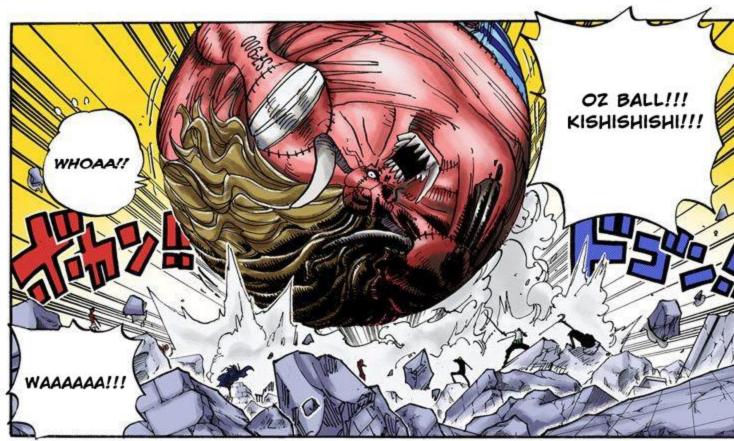


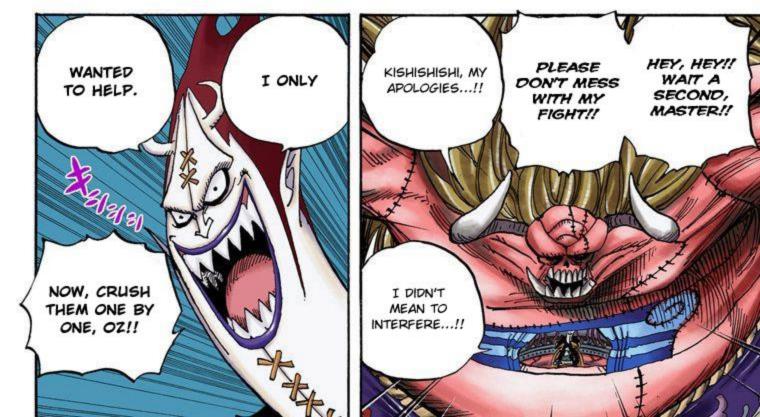














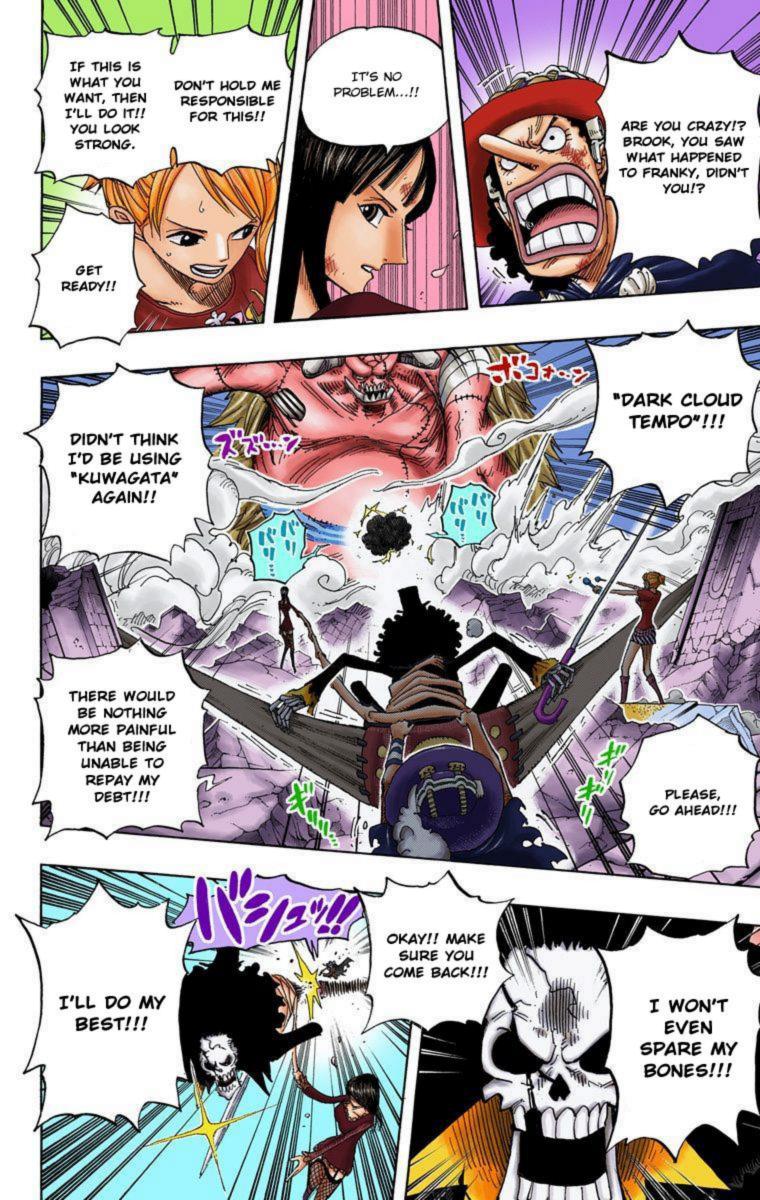


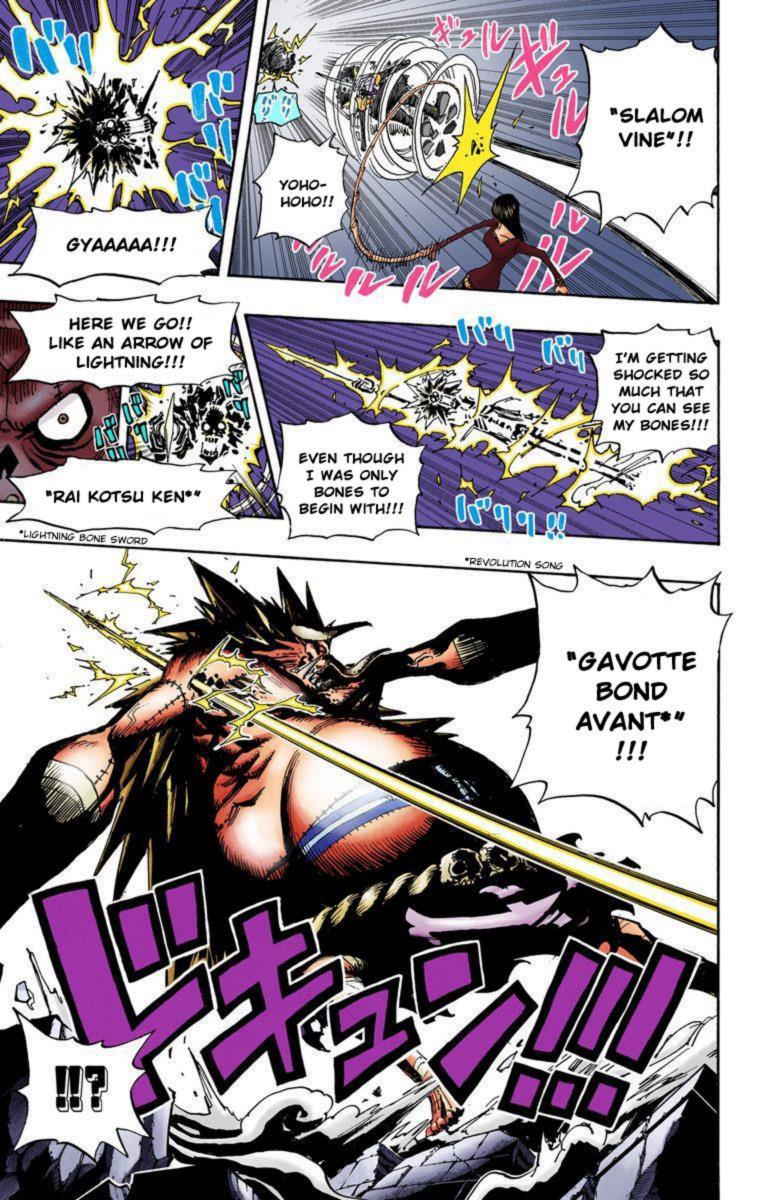


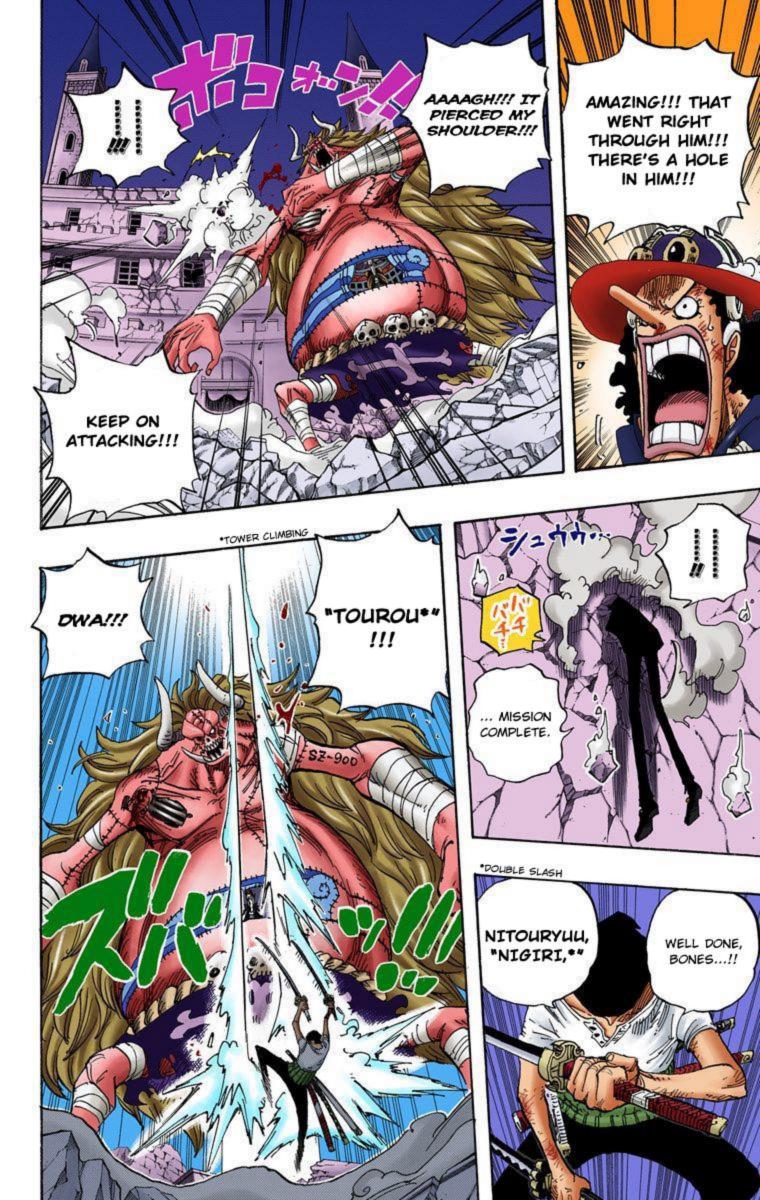


















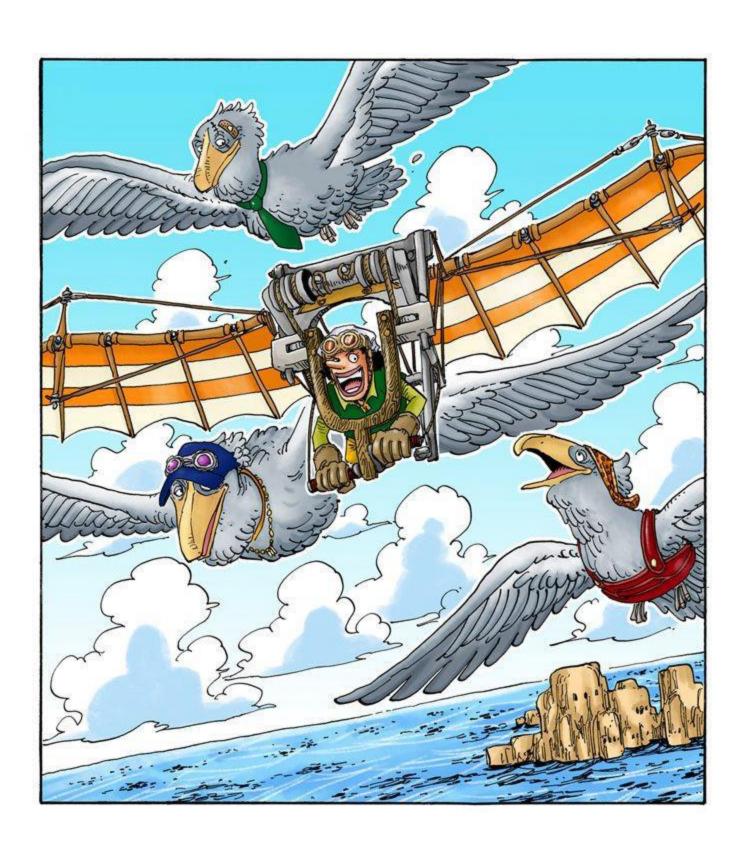






## **Chapter 477:**

## "<u>3</u>"















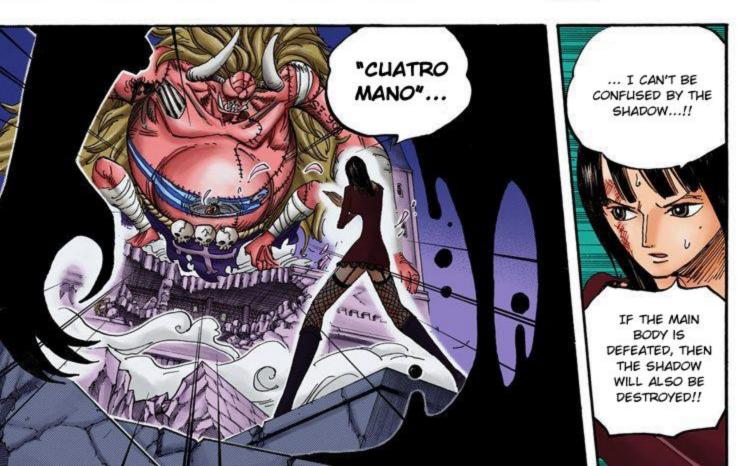


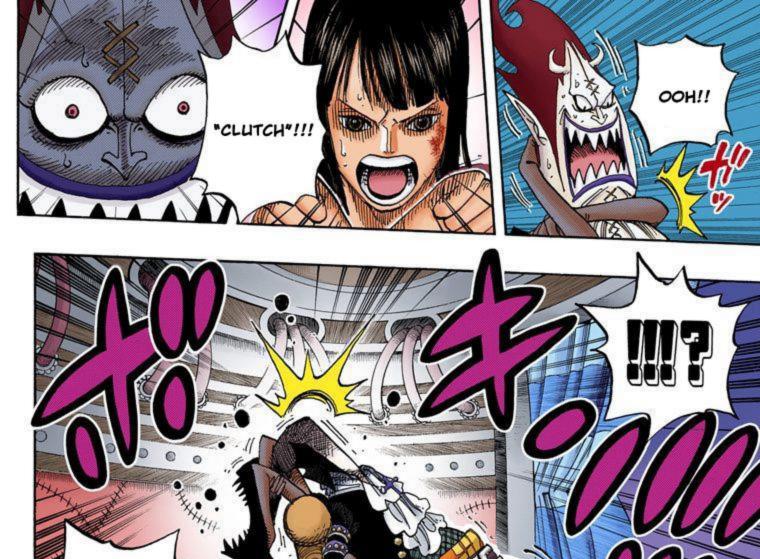








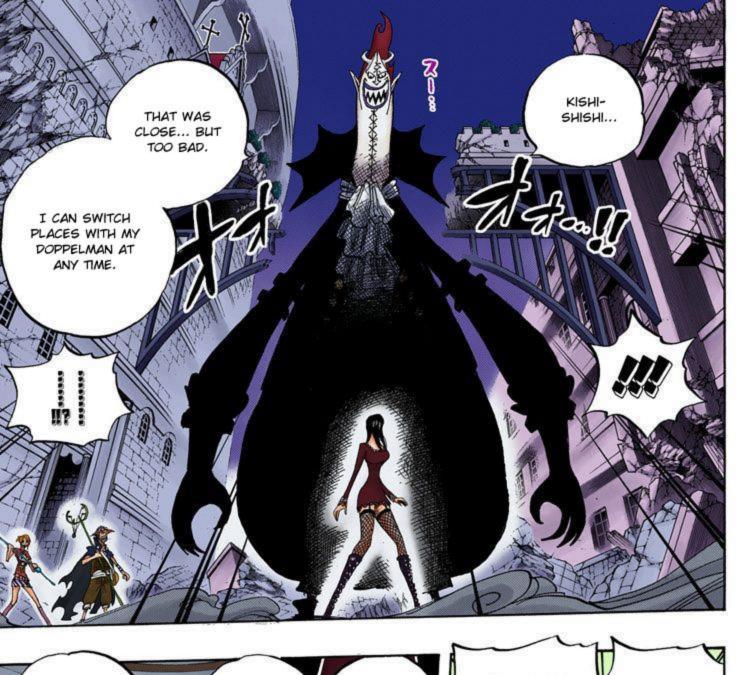




GUGYAA-AAAGH!!!



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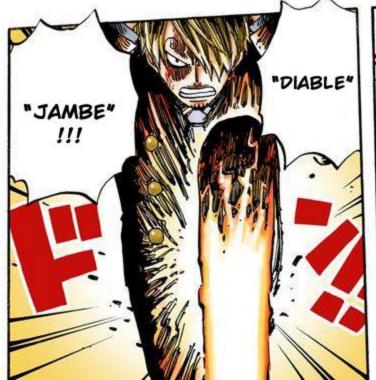


















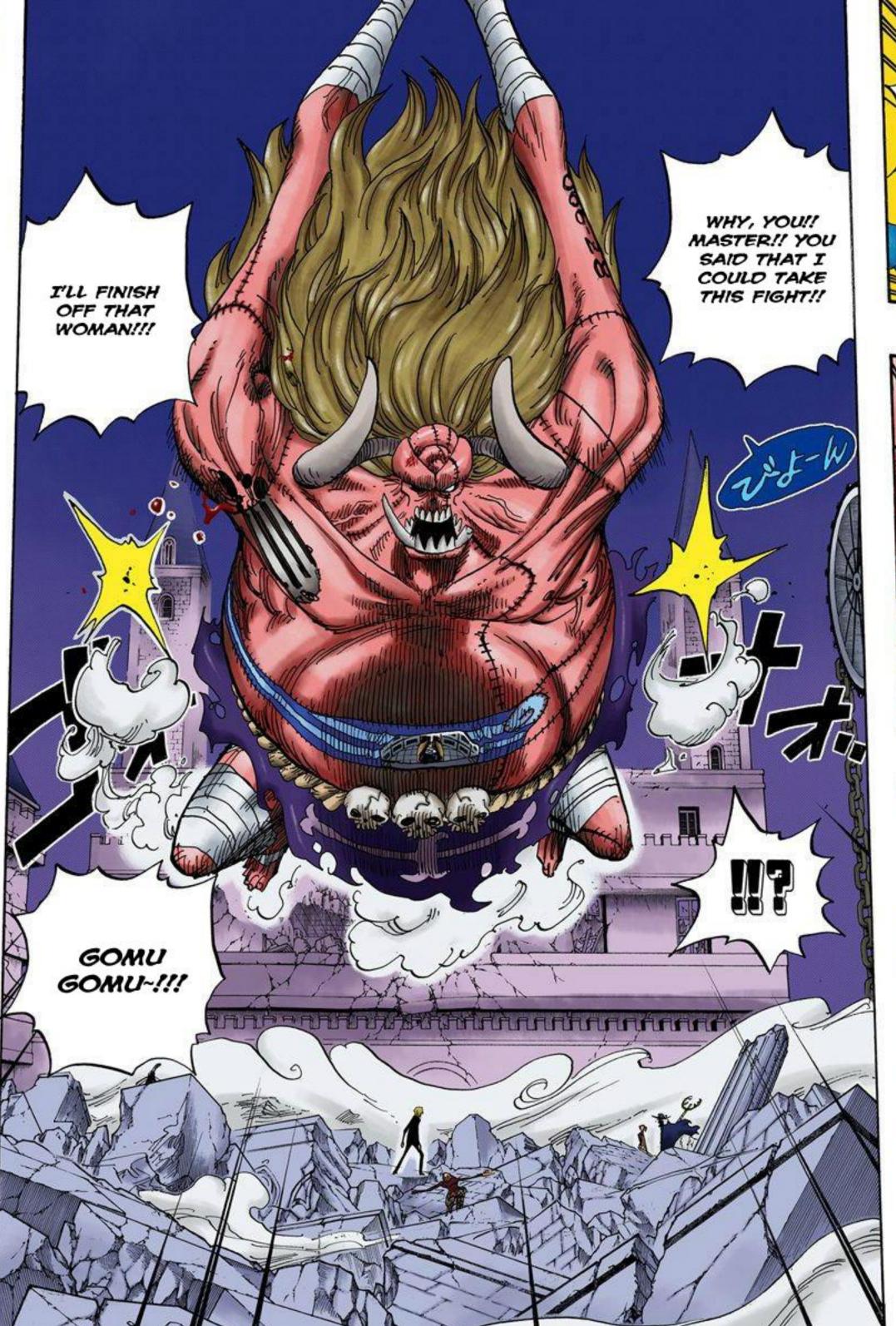






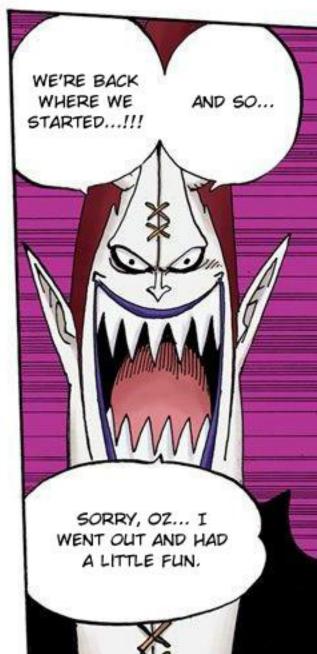




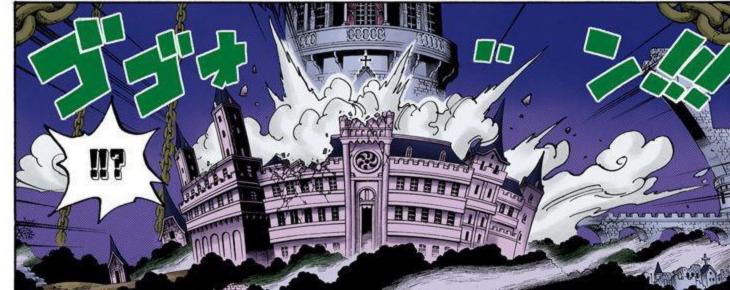




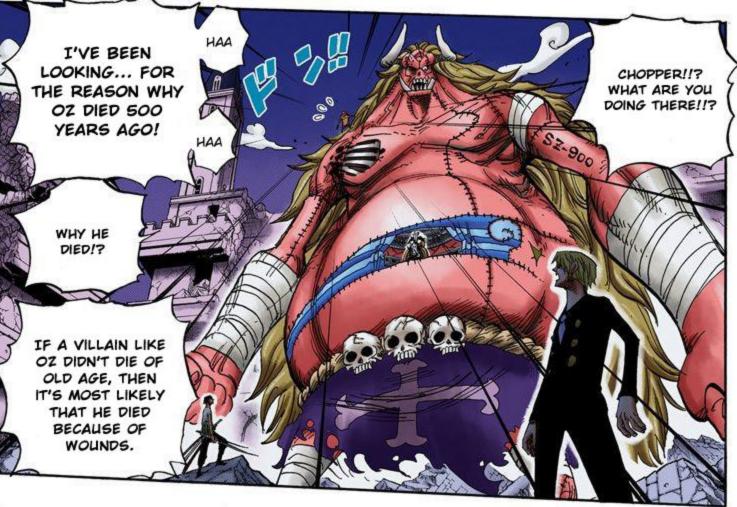








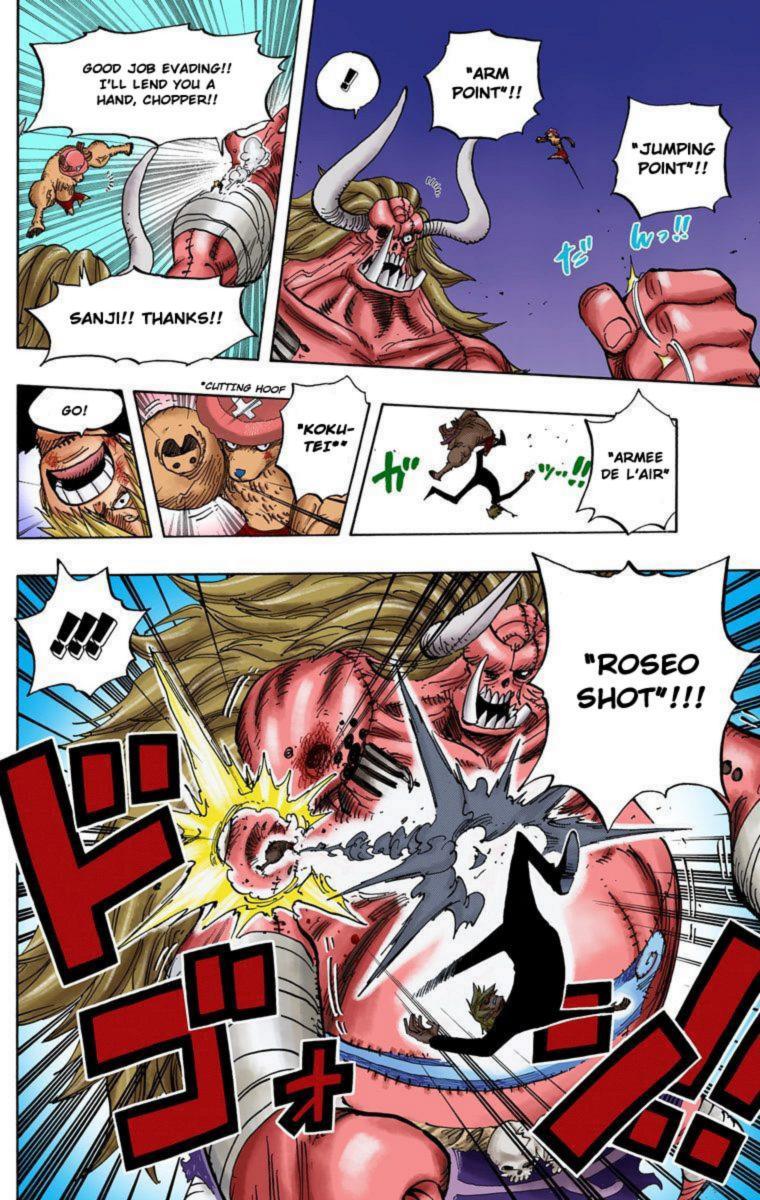


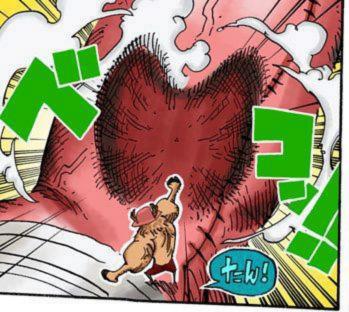






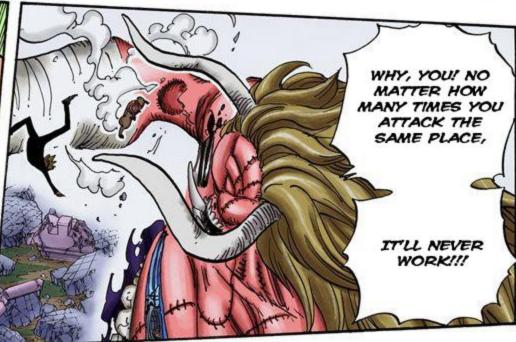














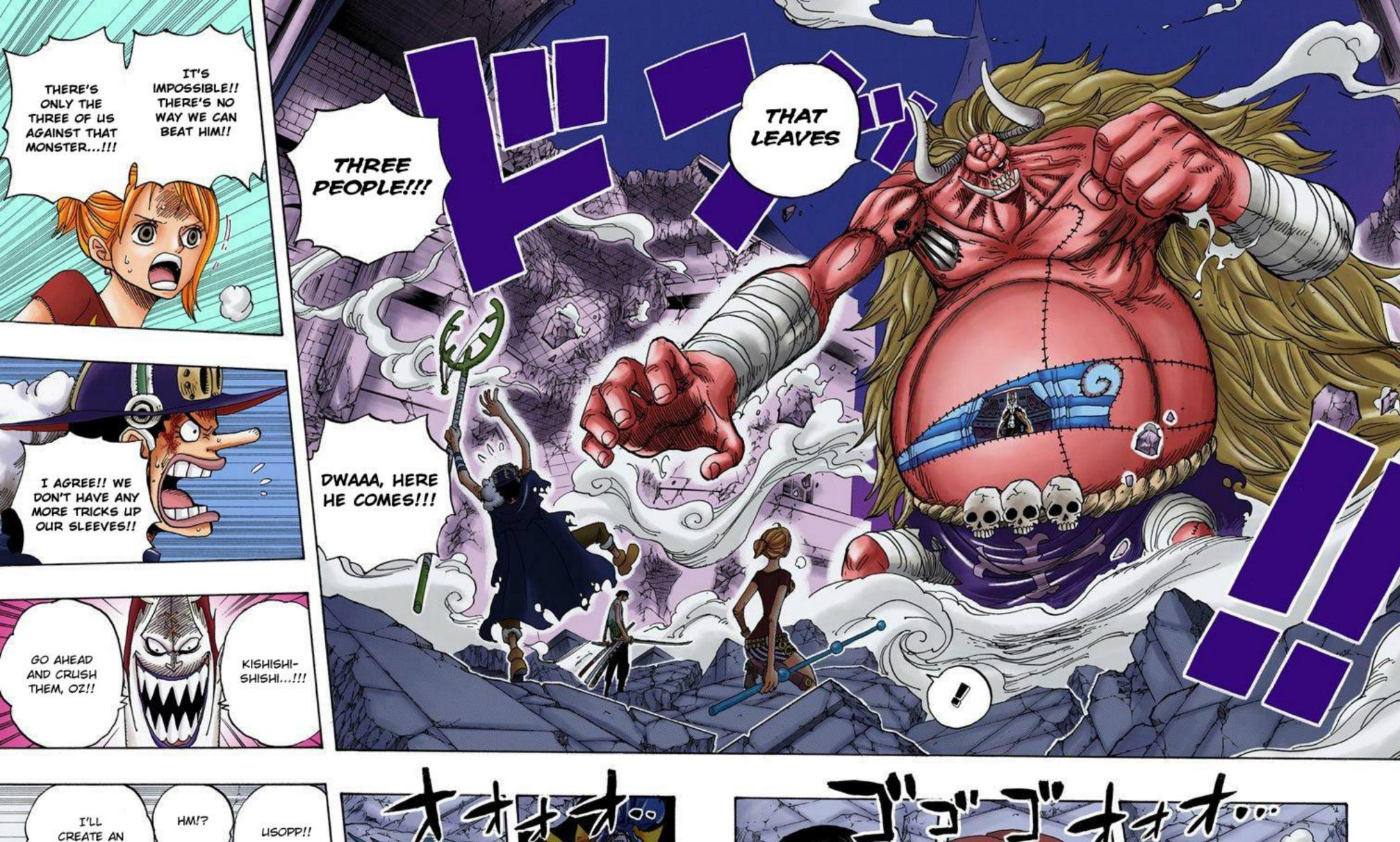


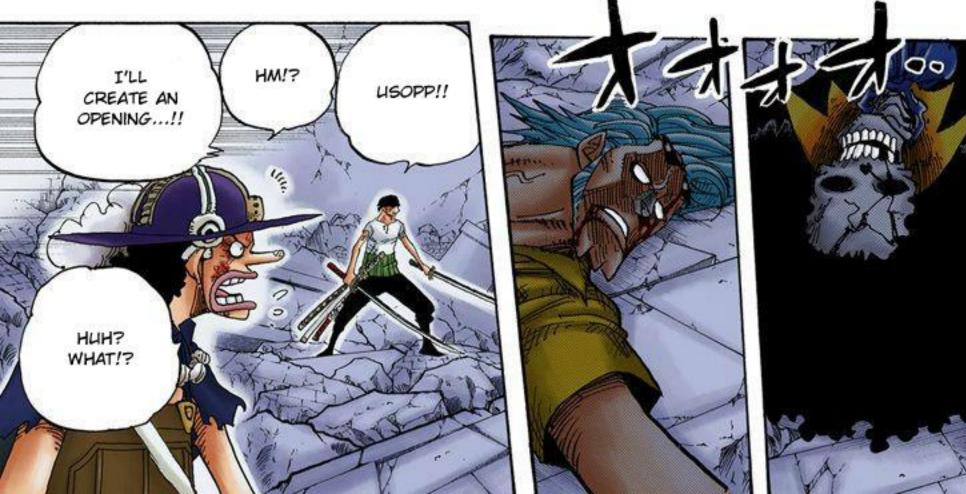


## **Chapter 478:**

## "LUFFY VERSUS LUFFY"









































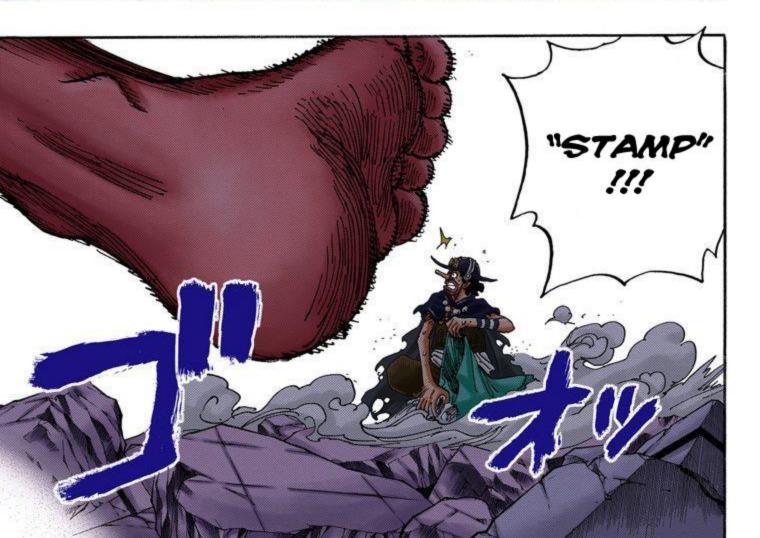


















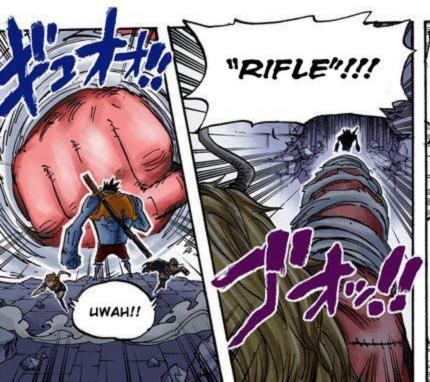








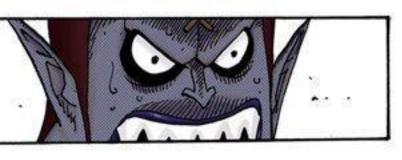






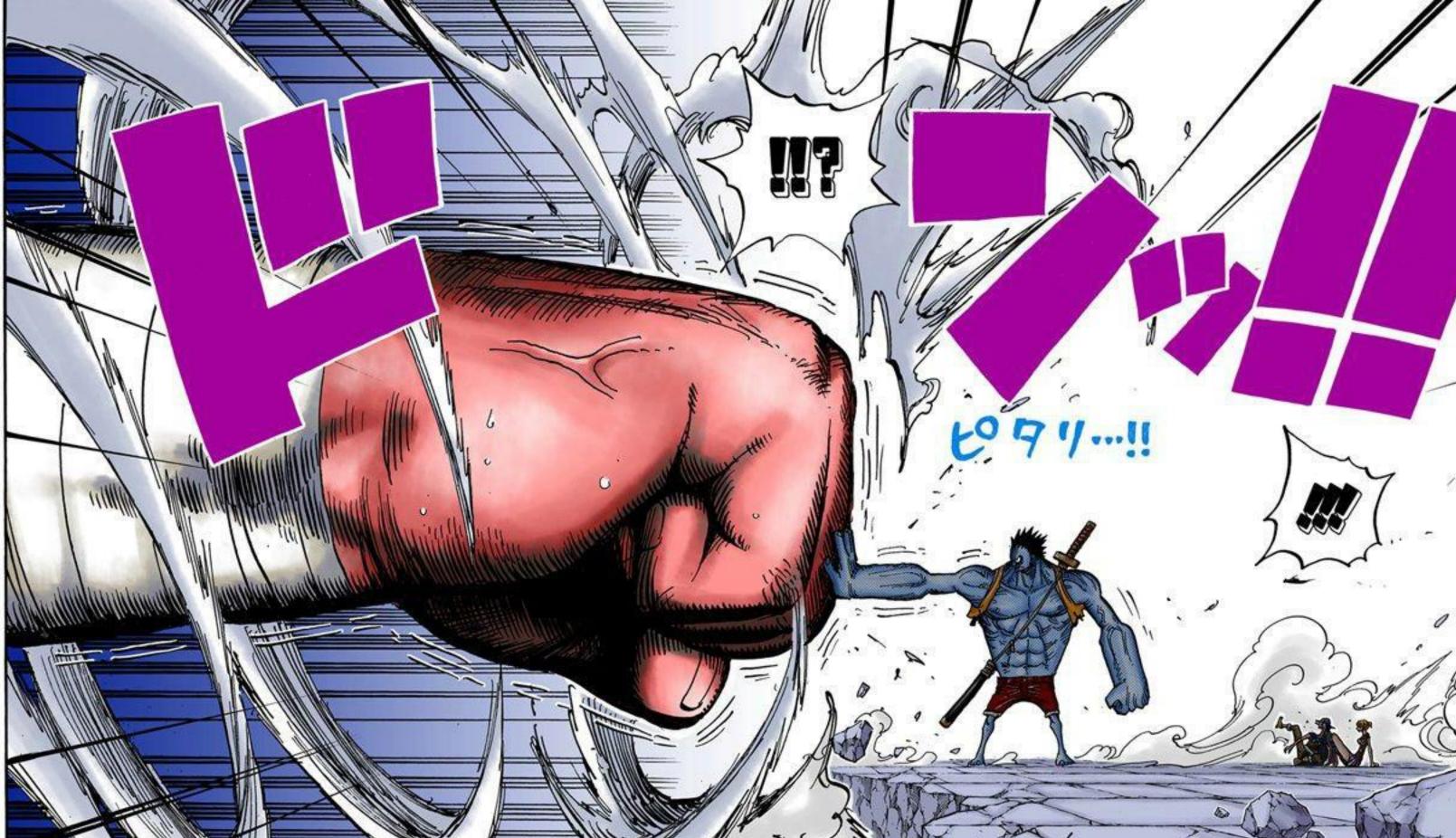


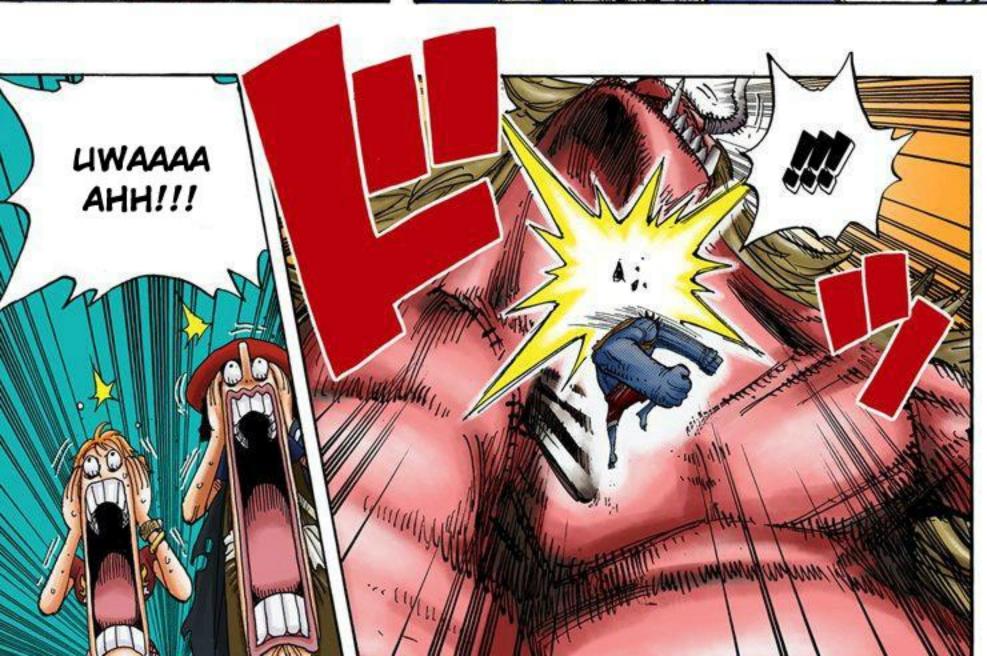




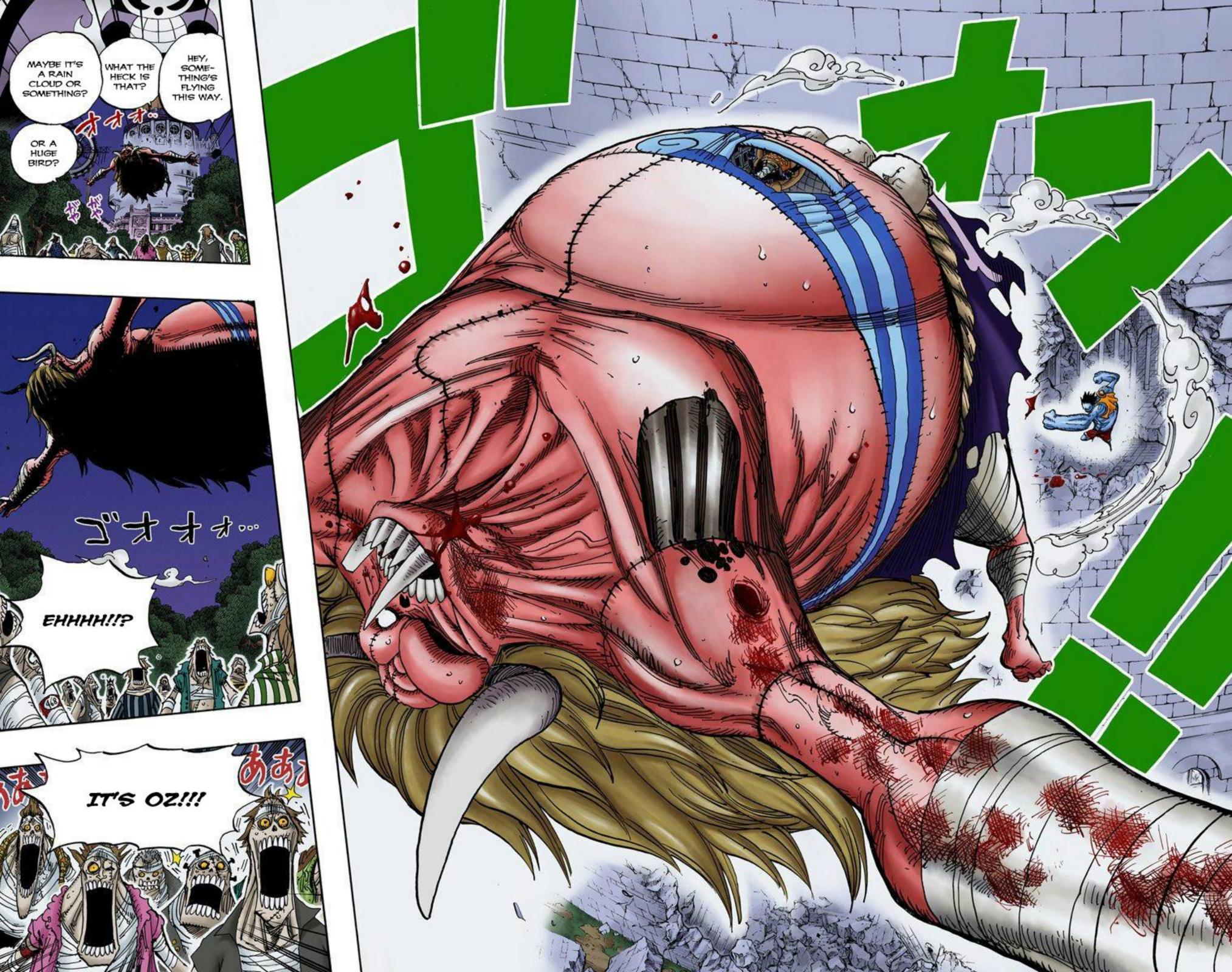


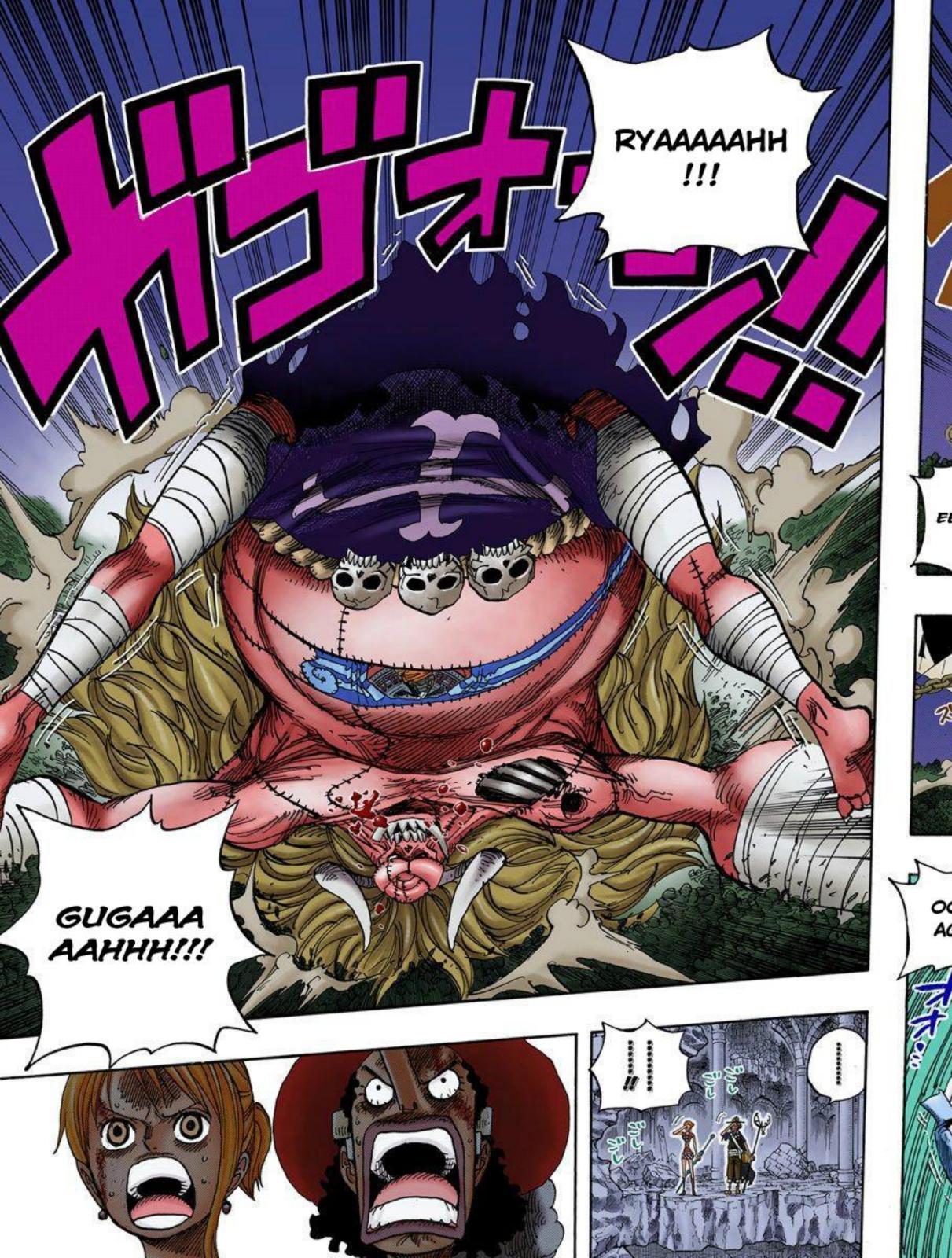




















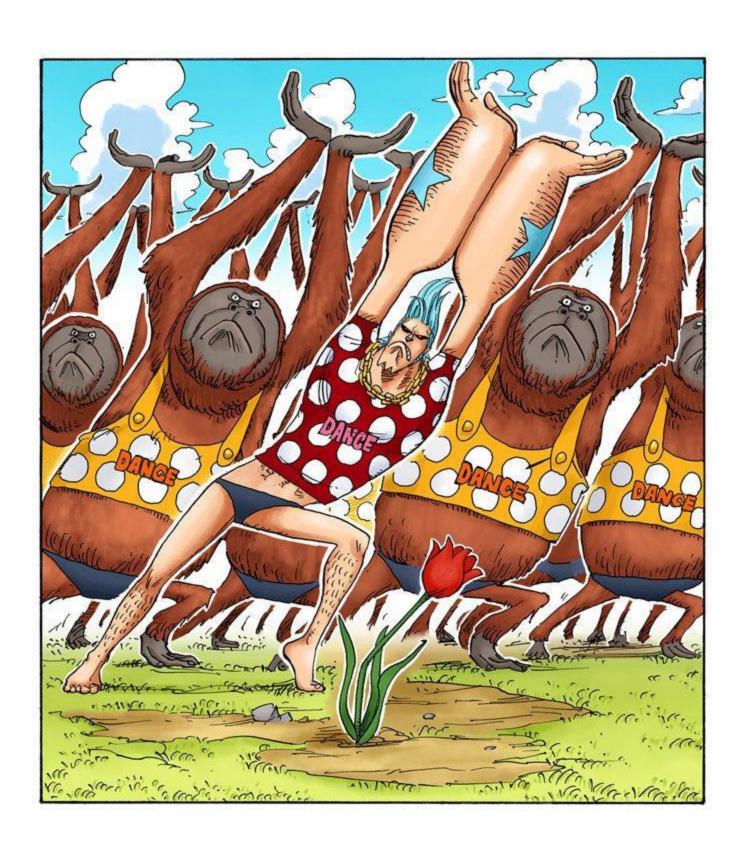






## **Chapter 479:**

## "WARRIOR OF HOPE"











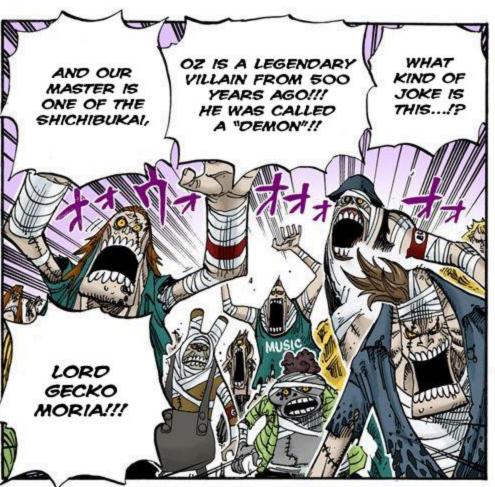




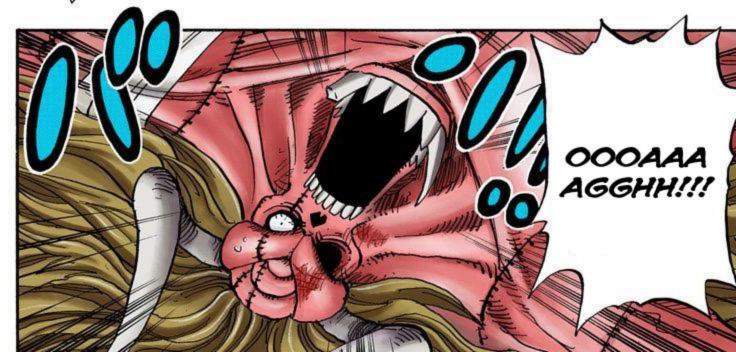


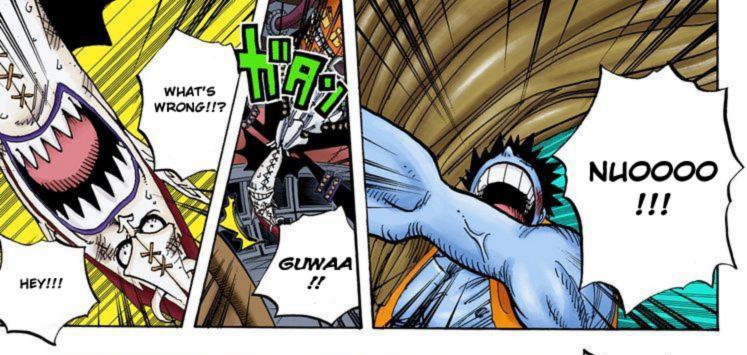




















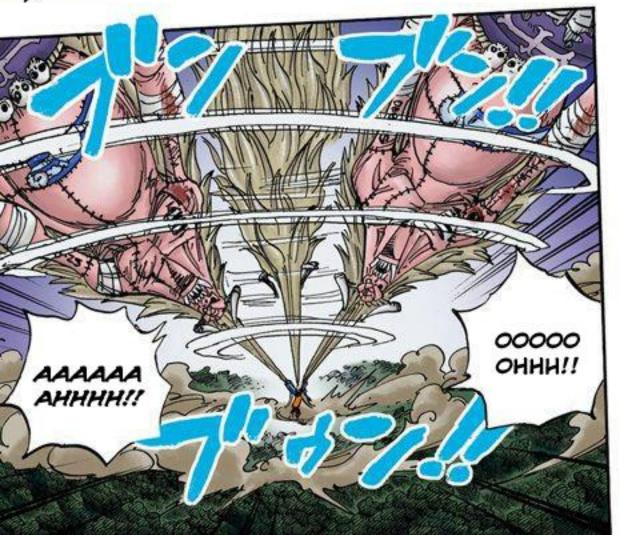


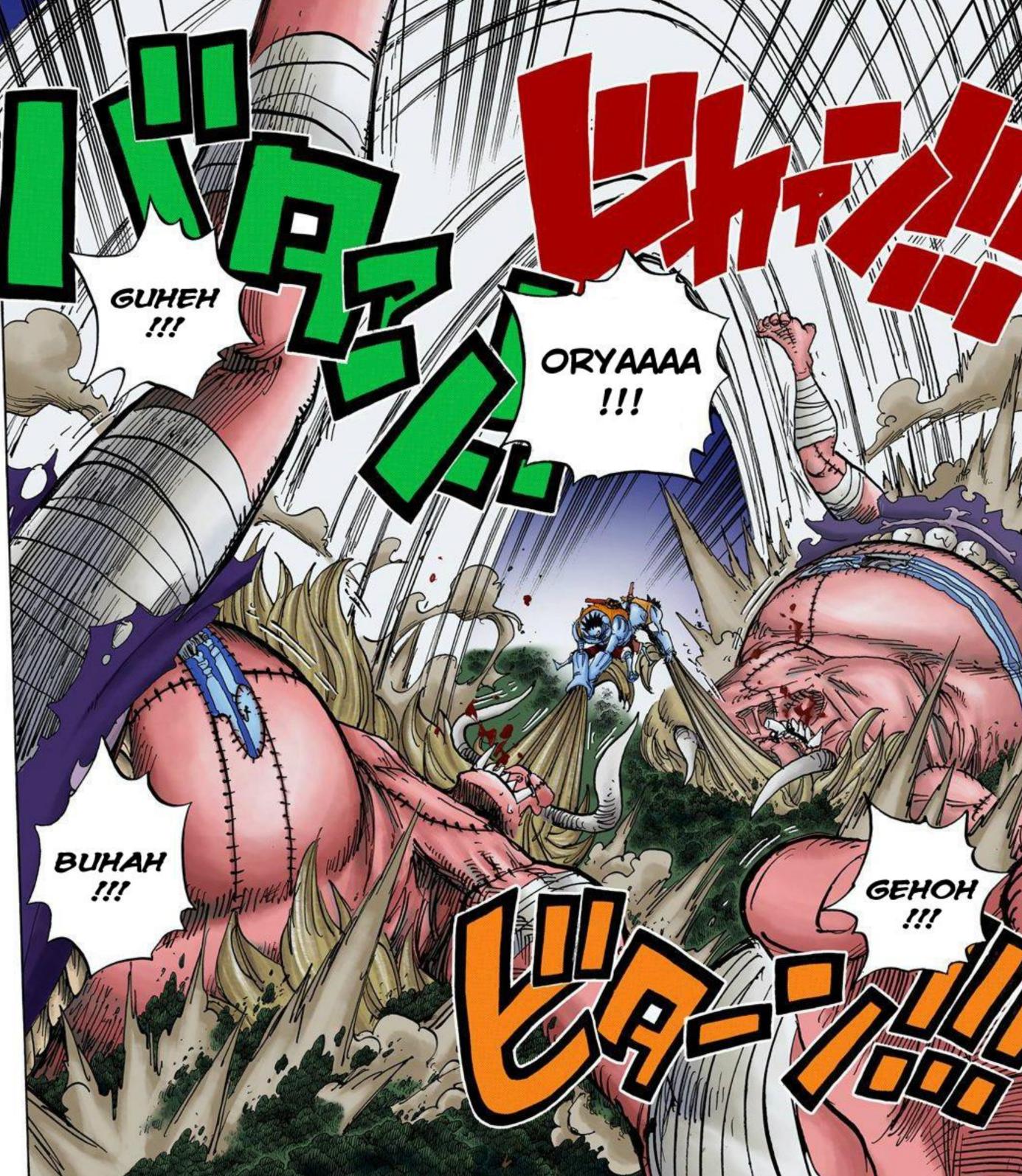


















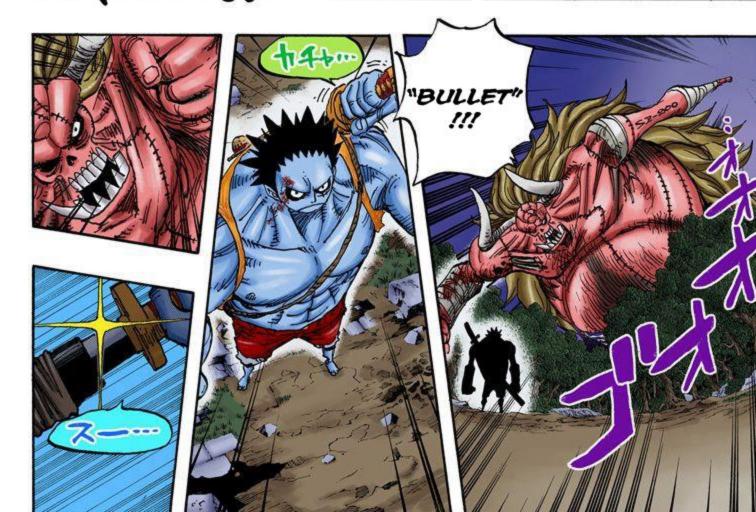










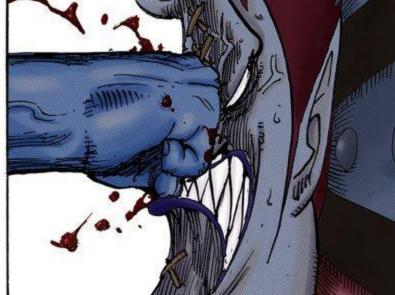




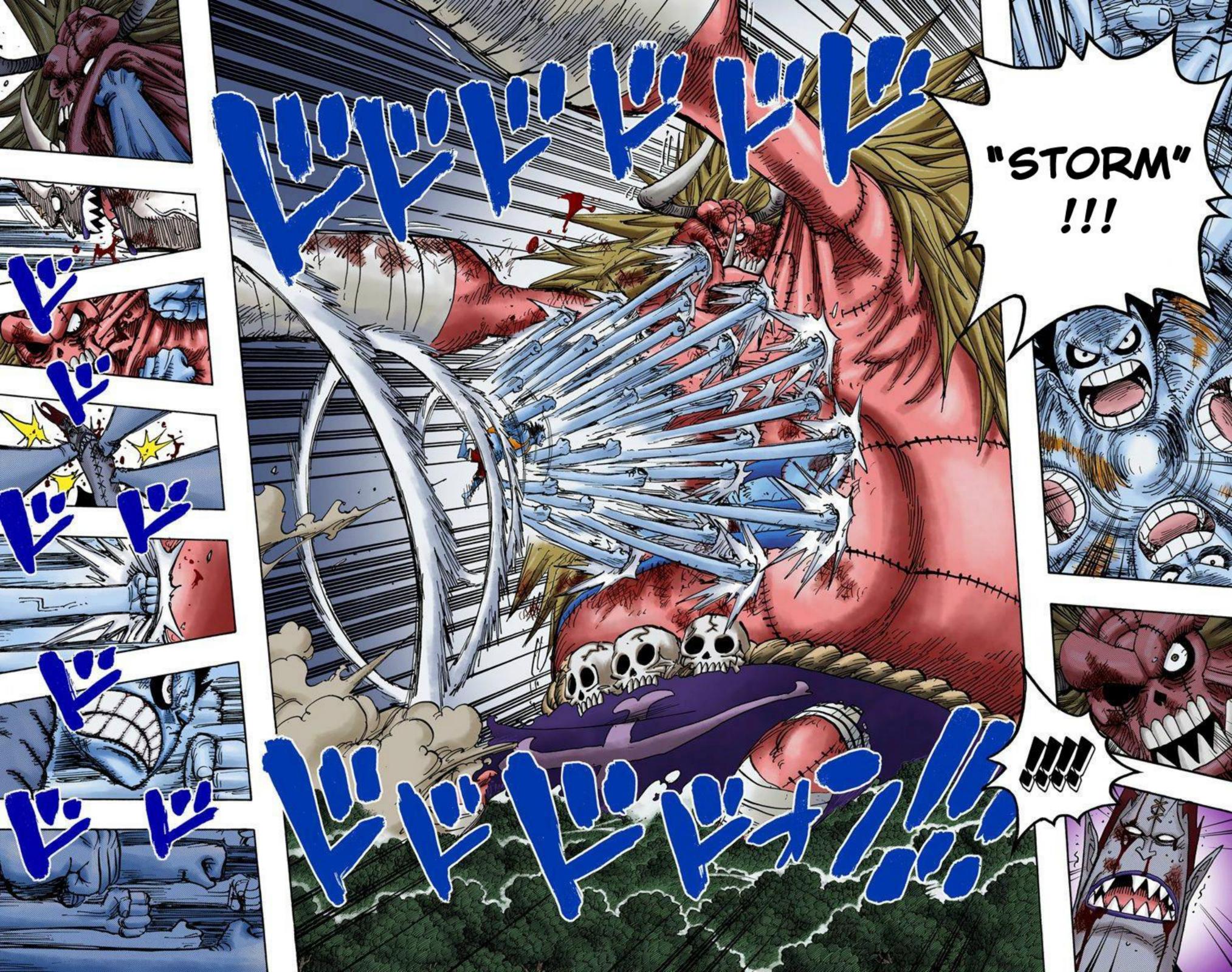






































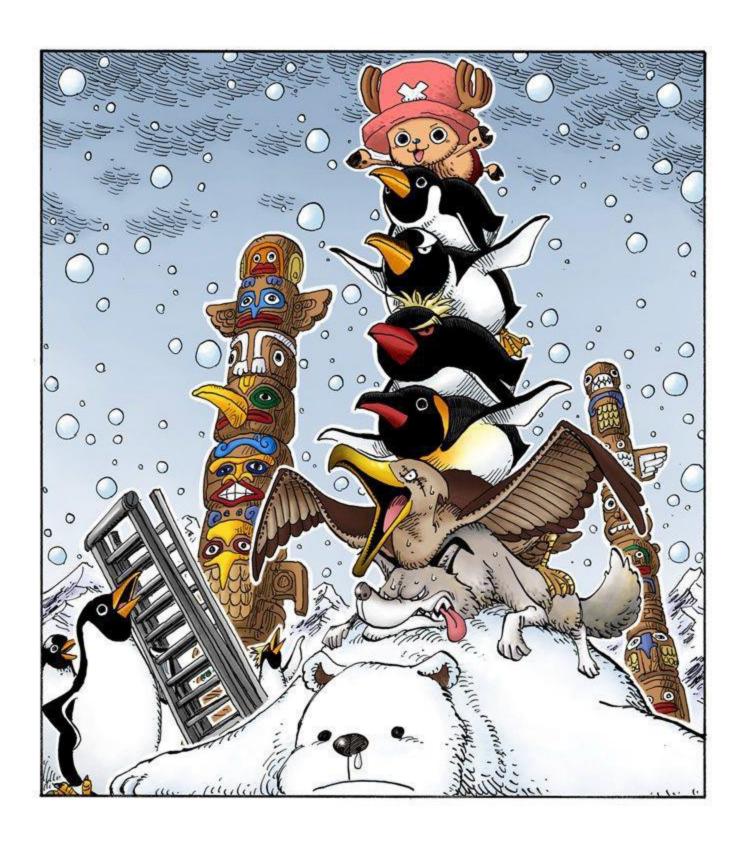


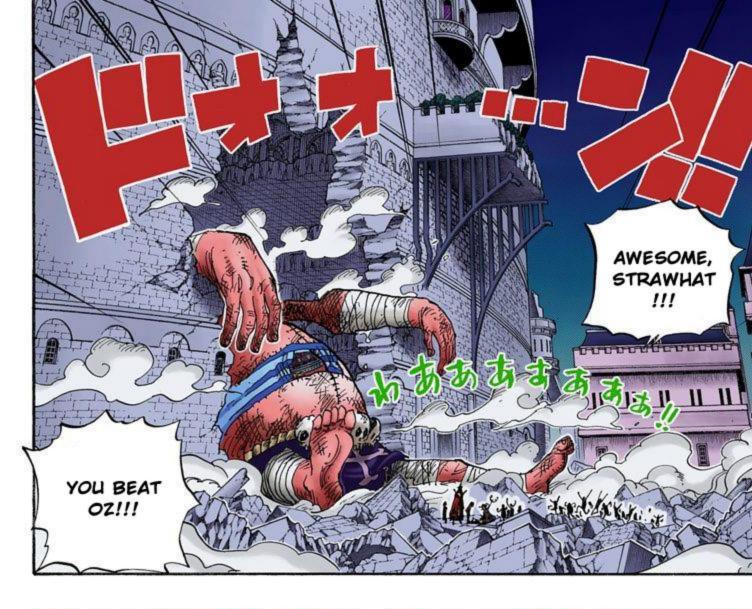




## **Chapter 480:**

## "INTERCEPTION"



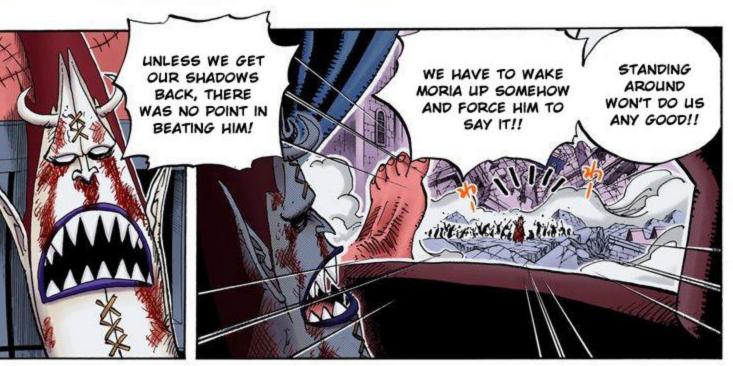






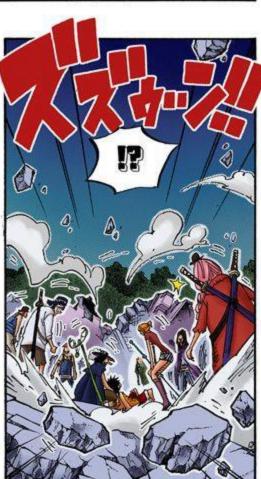






























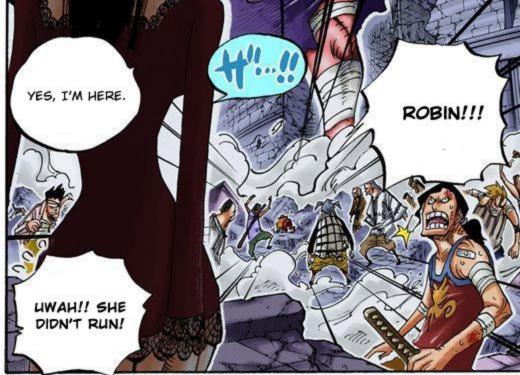




















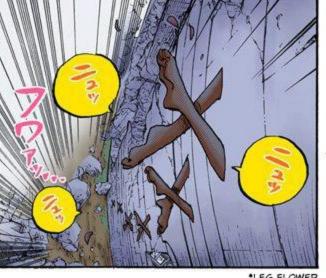












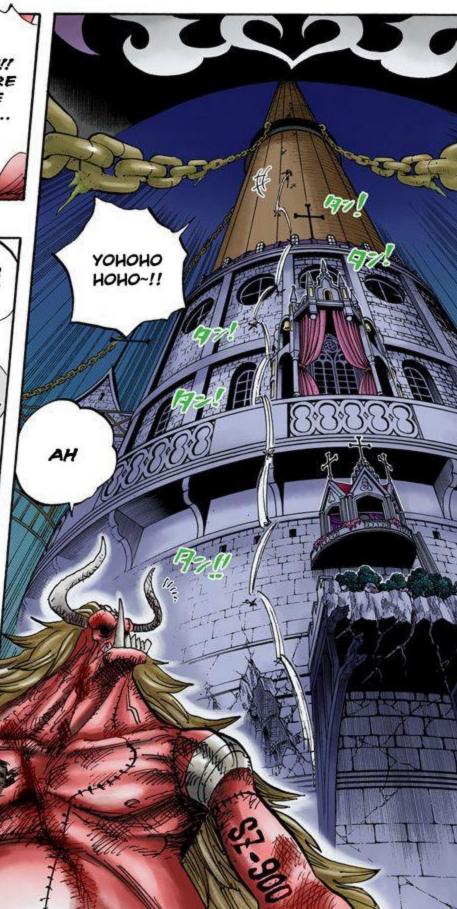


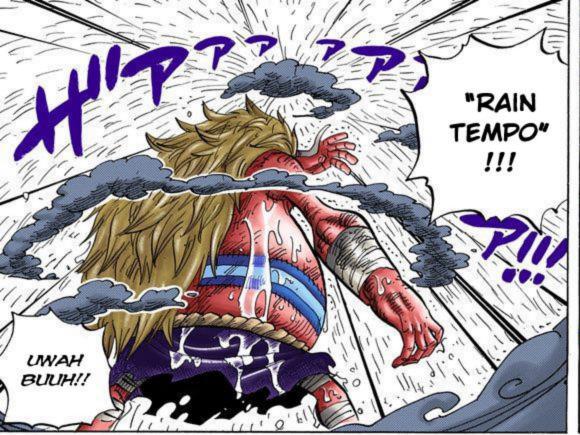


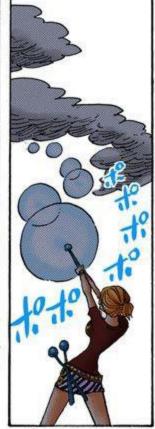














































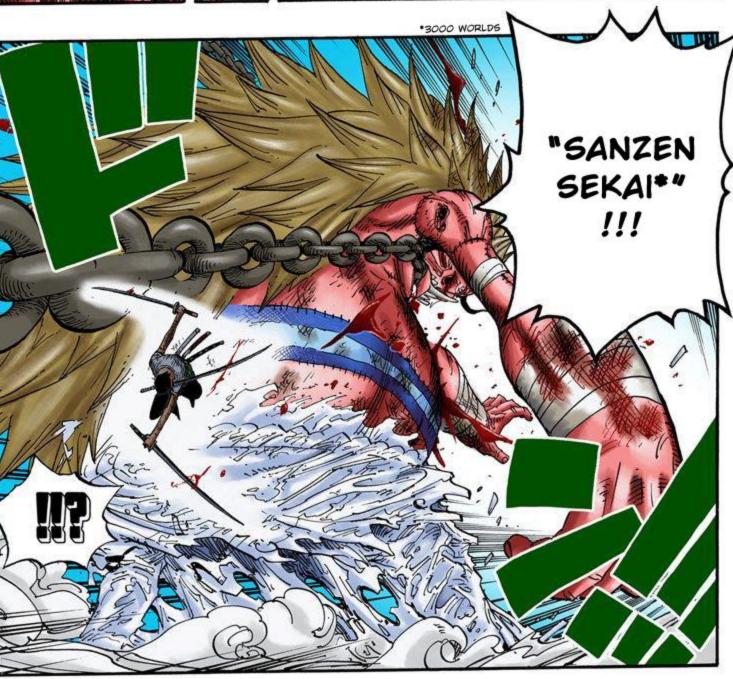








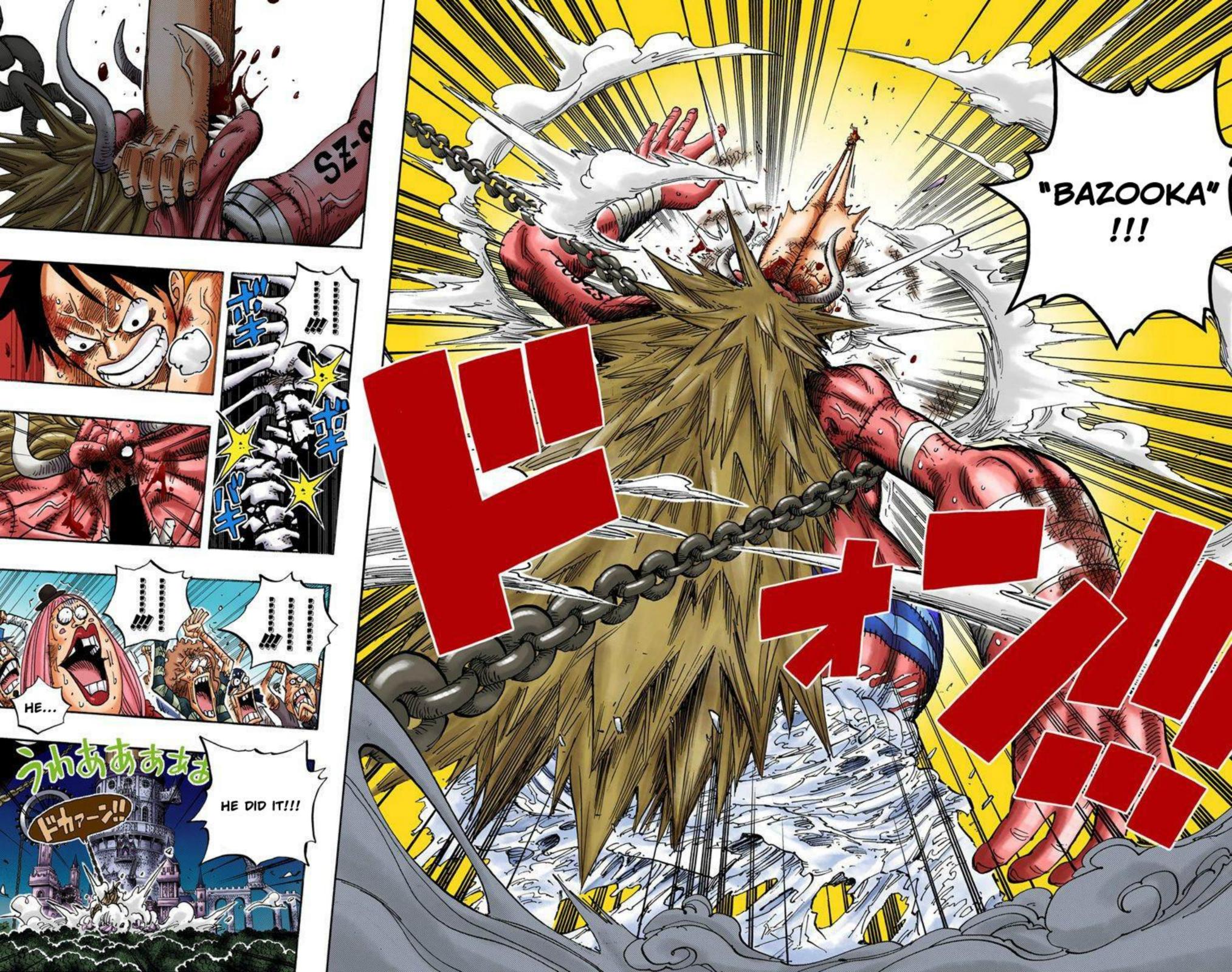










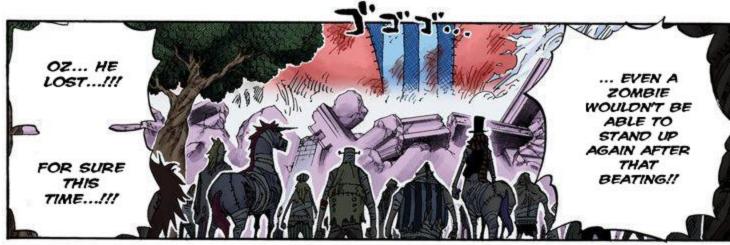


## **Chapter 481:**

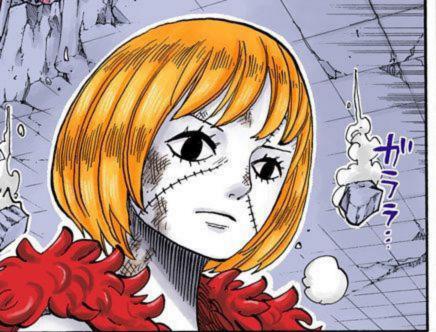
## "SHADOW'S ASGARD"

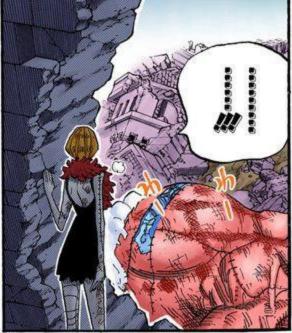


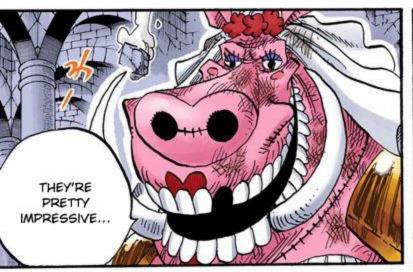




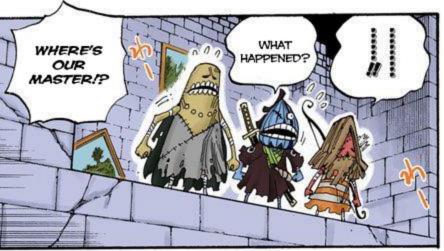












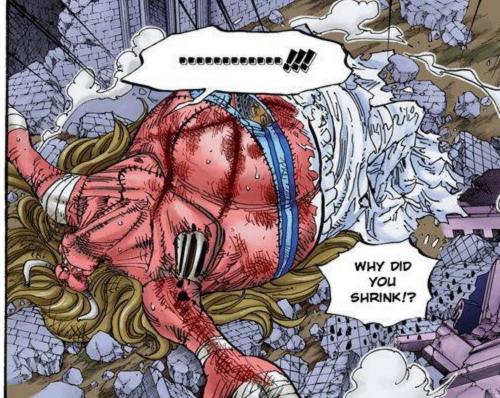






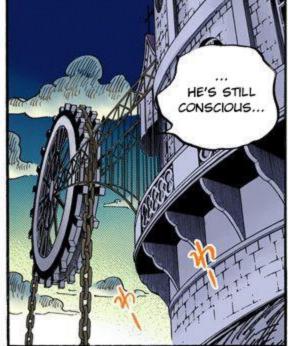
















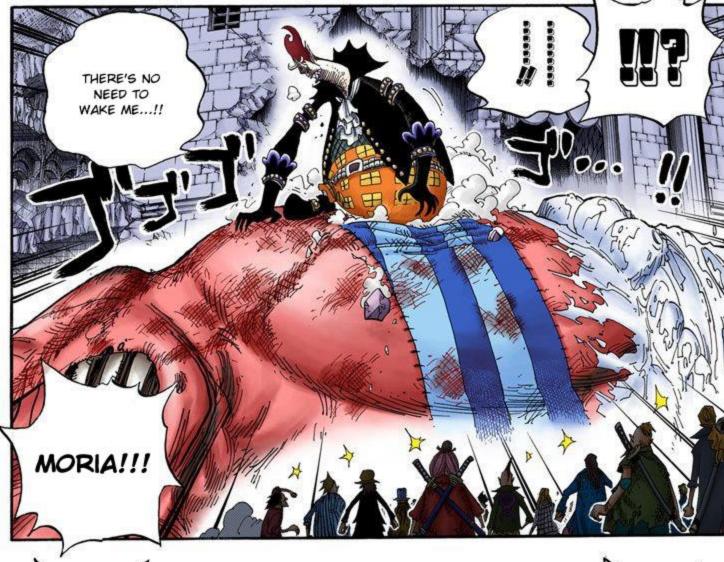






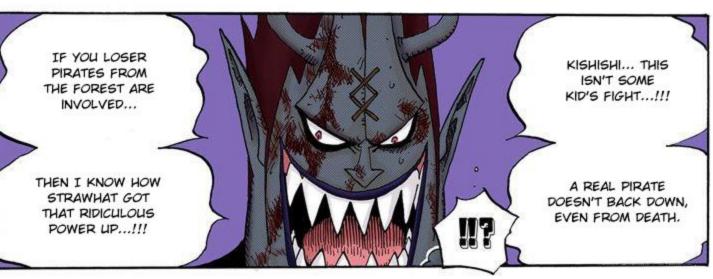




















THERE'S

NO MORE

TIME!!!



