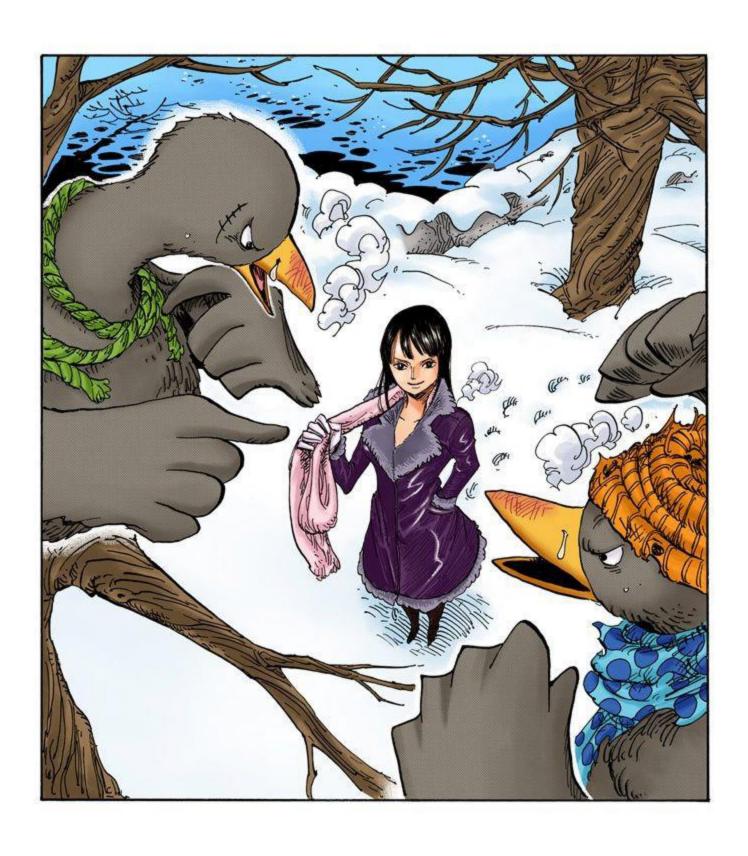
巻五十 "再び辿りつく" JUMP COMICS @ EIICHIRO ODA

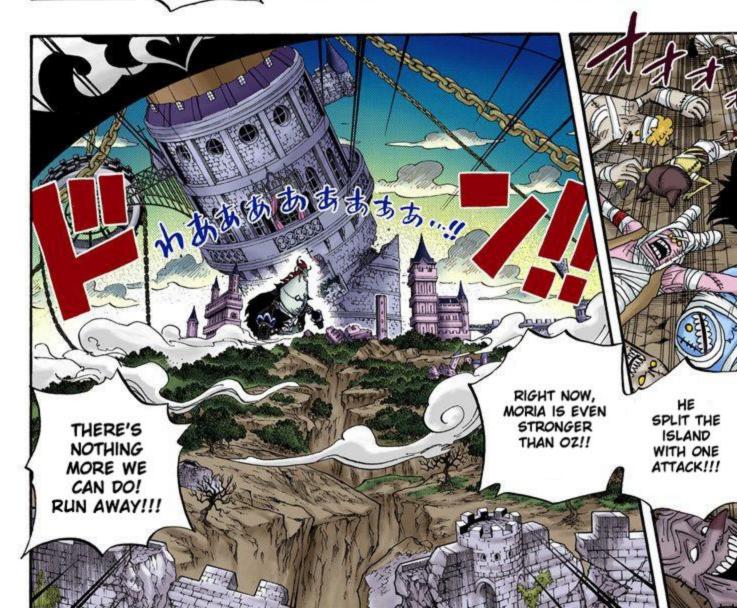
Chapter 482:

"MORNING IS COMING"













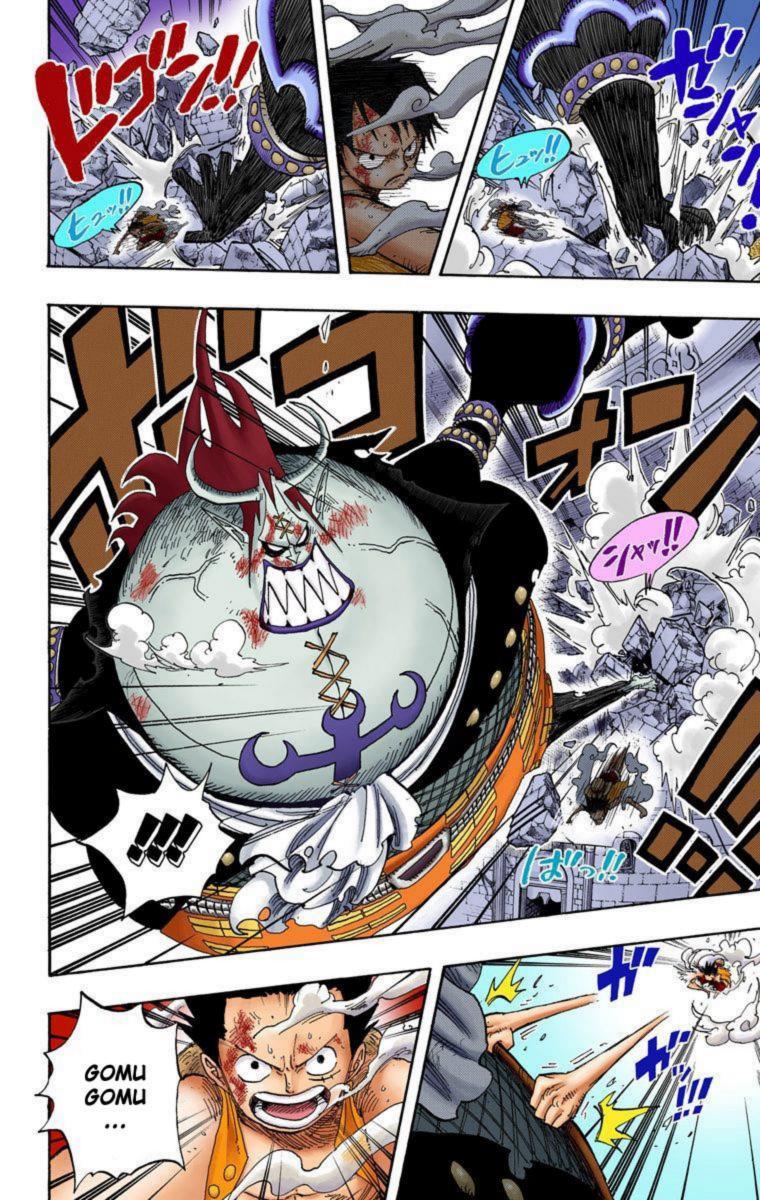






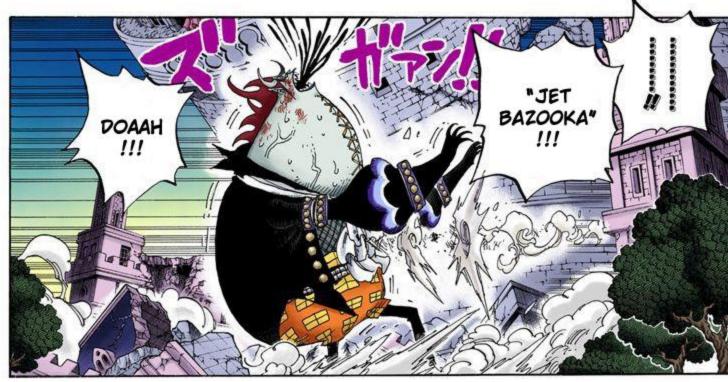






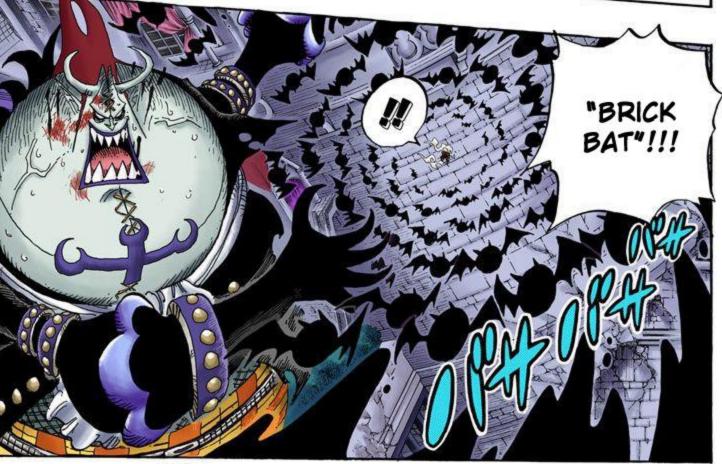








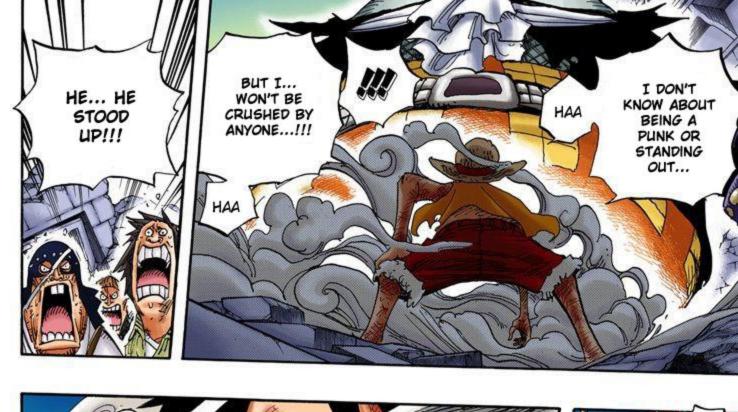




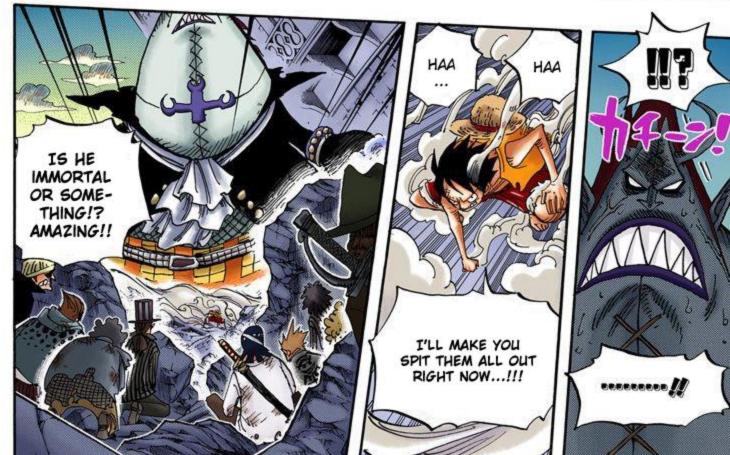






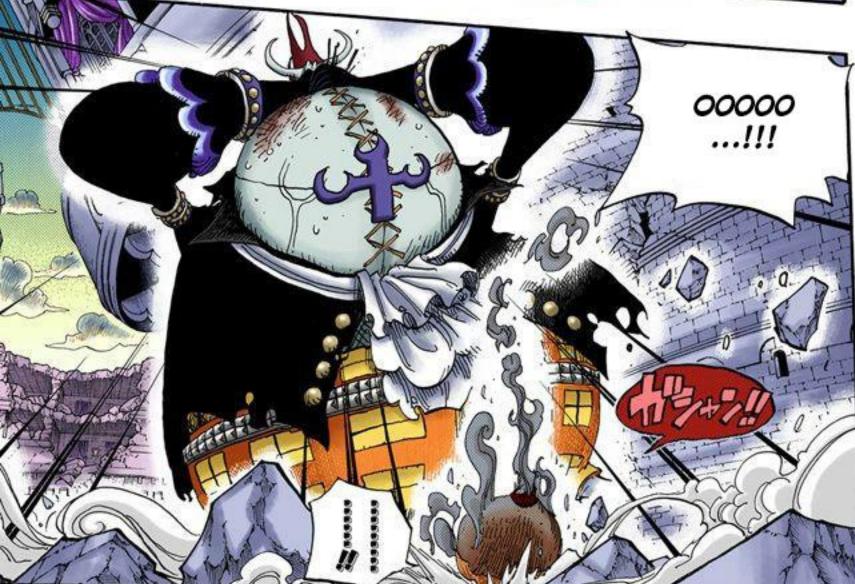














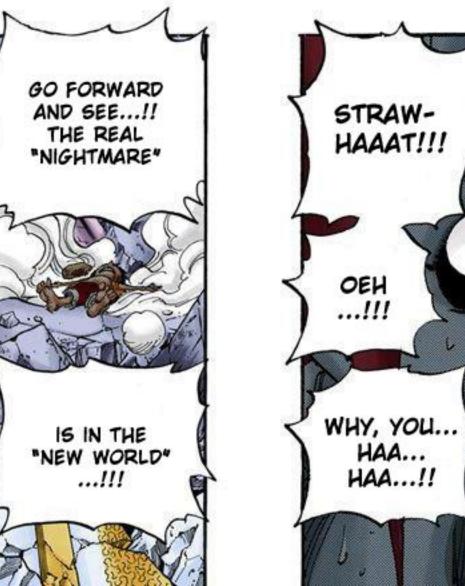












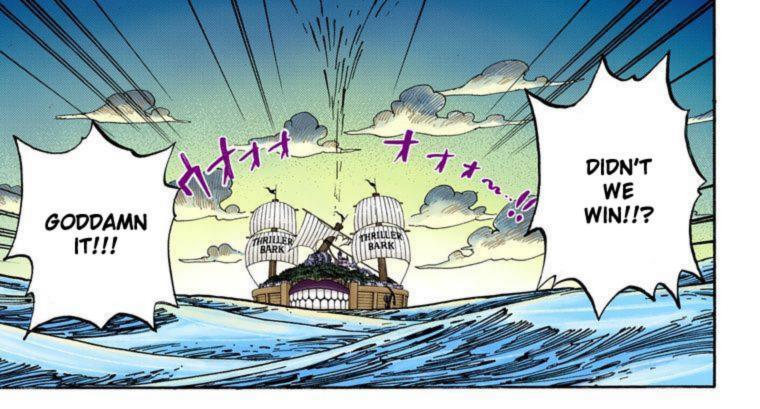




Chapter 483: "THE END OF THE DREAM"







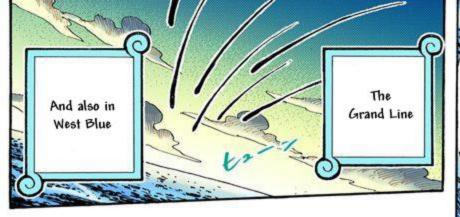




THERE'S

A SHADOW







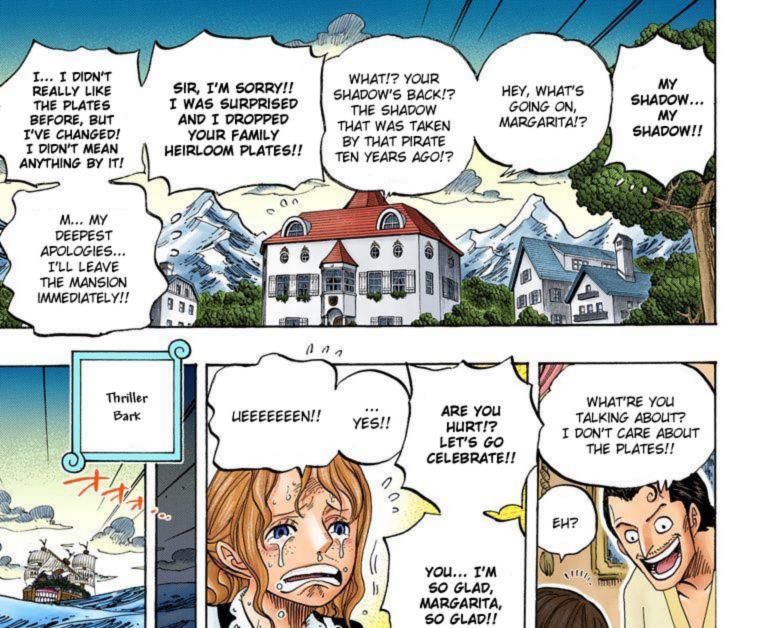












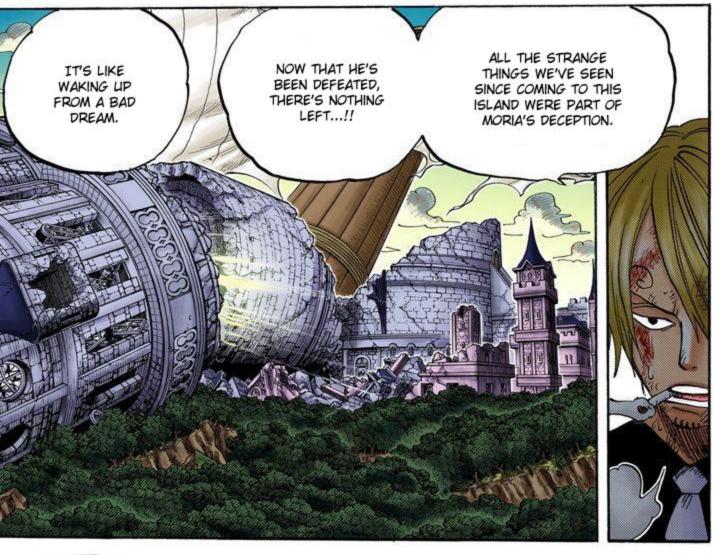


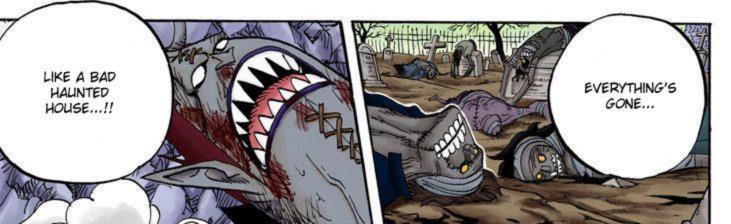




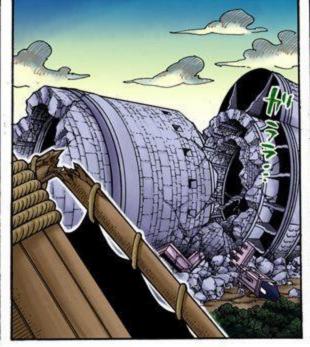






















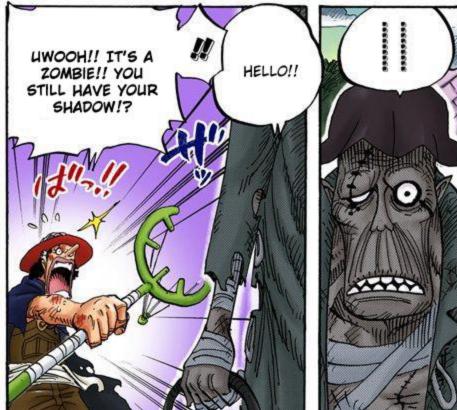


THAT'S





NO, I'M



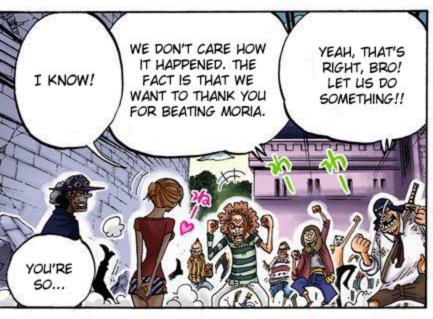






































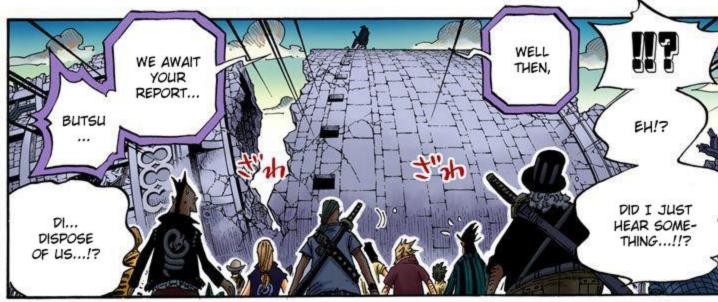


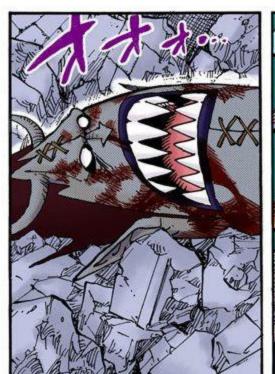




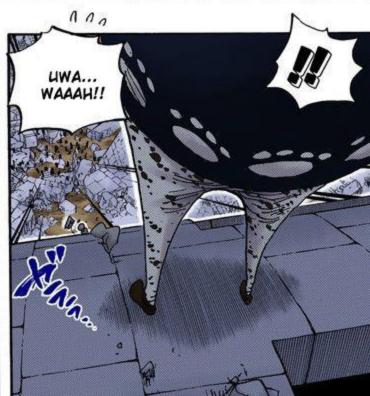




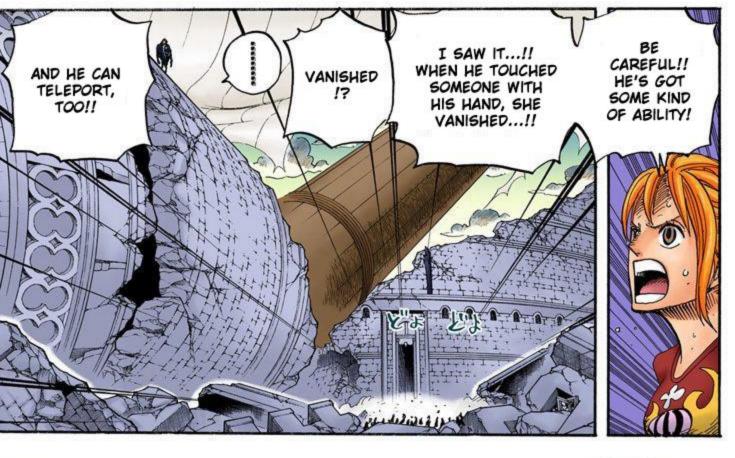




























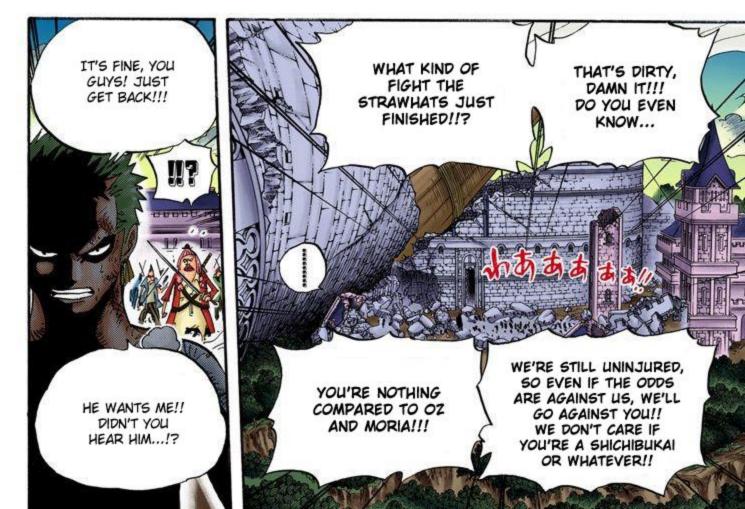
Chapter 484:

"PUNI"





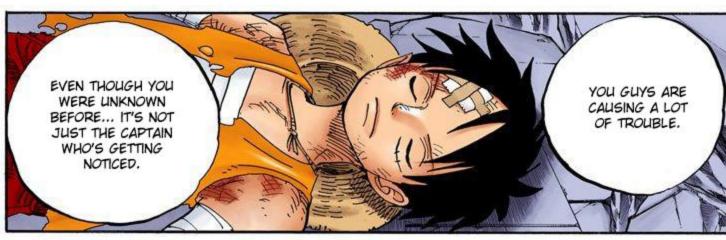


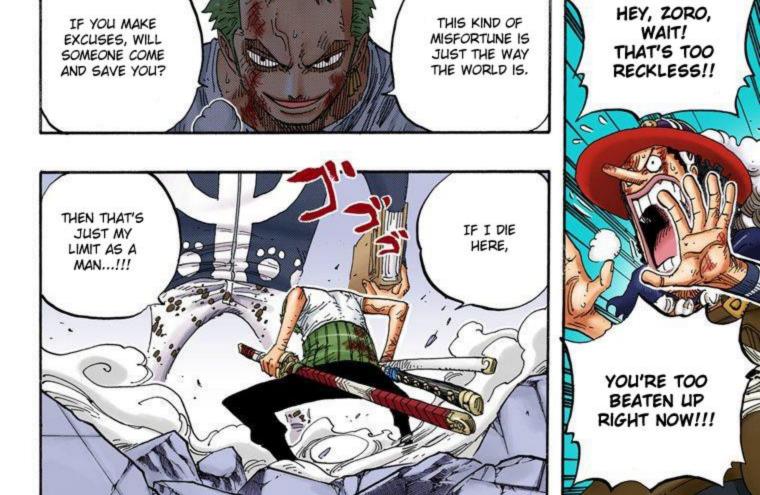


























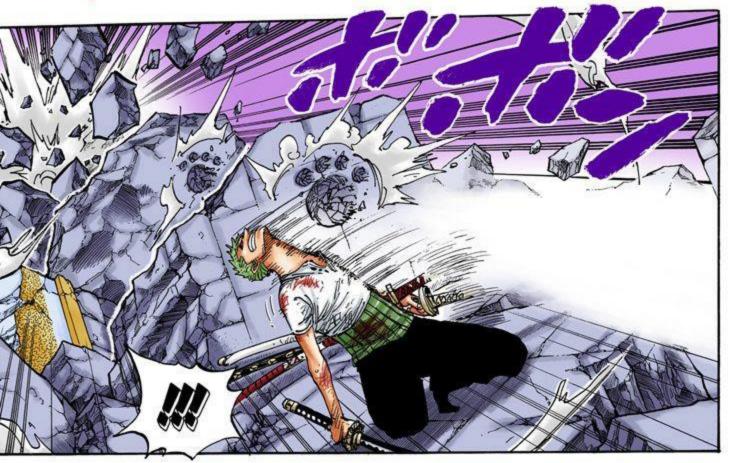




























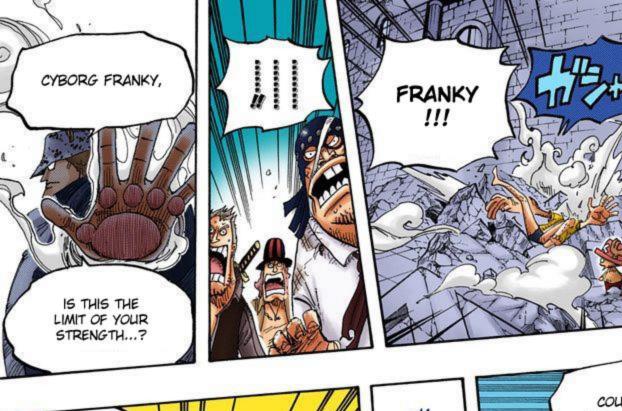




















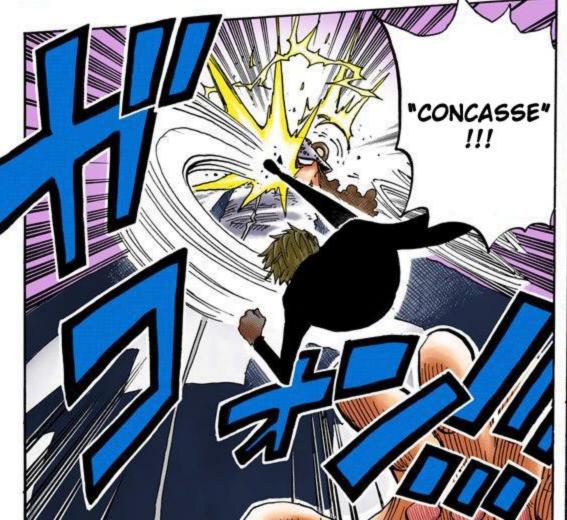




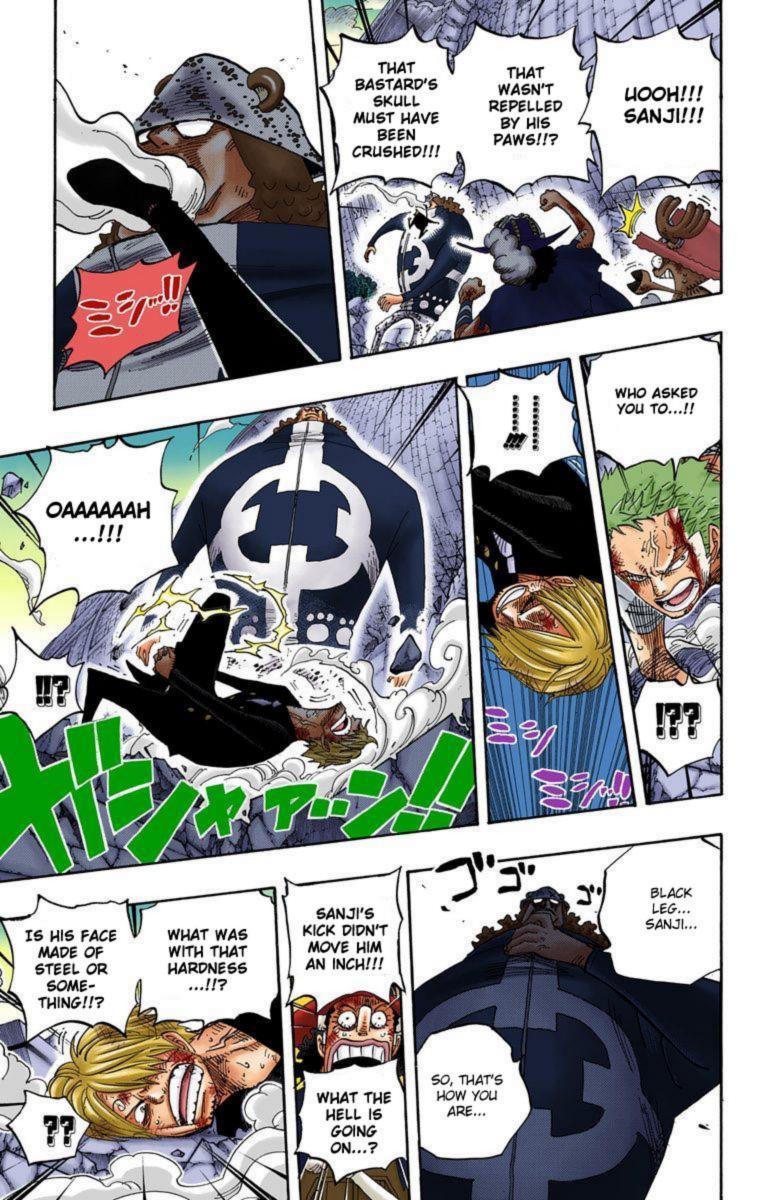






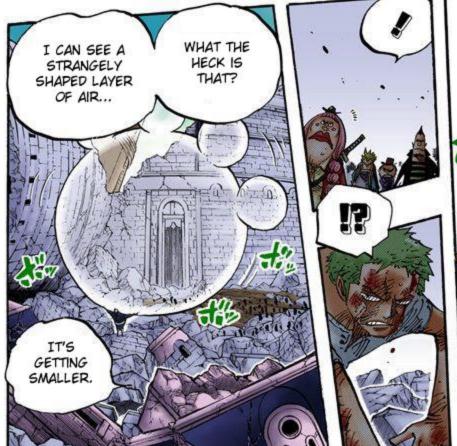




















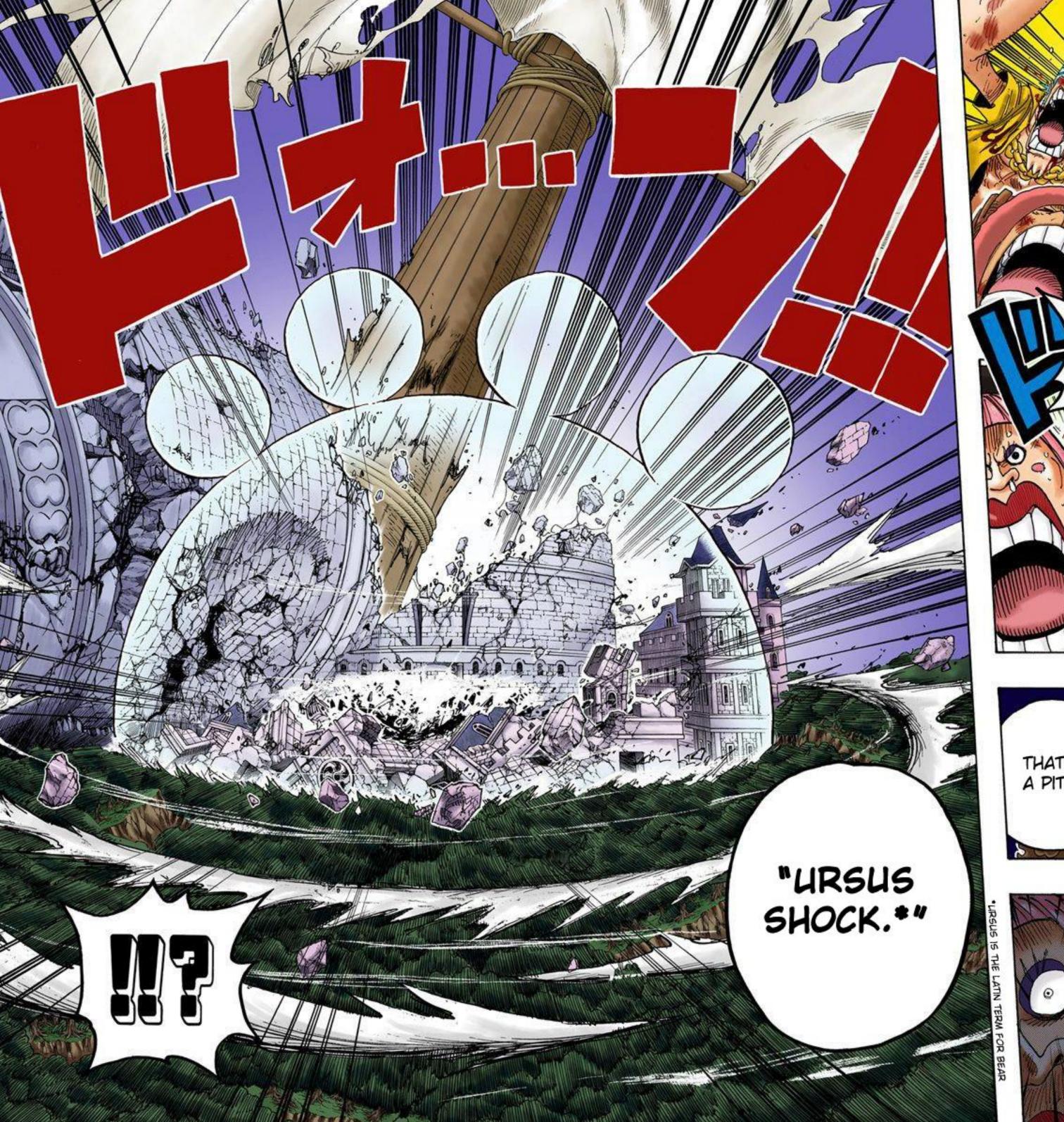










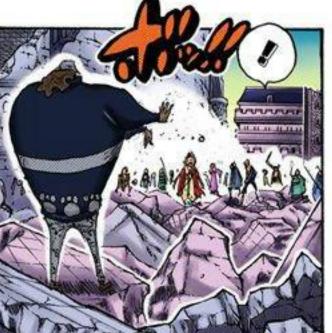








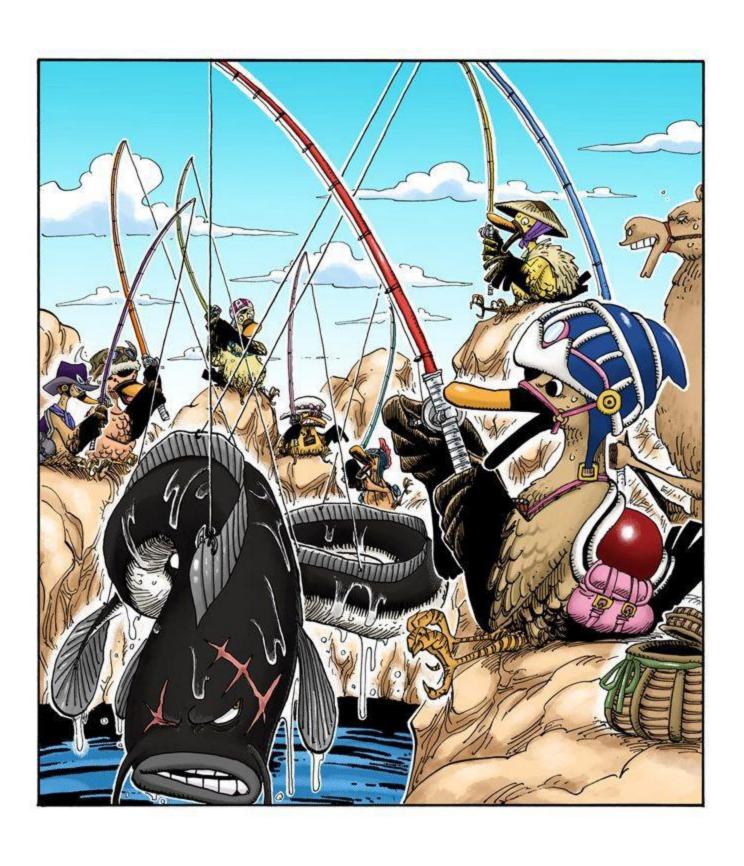


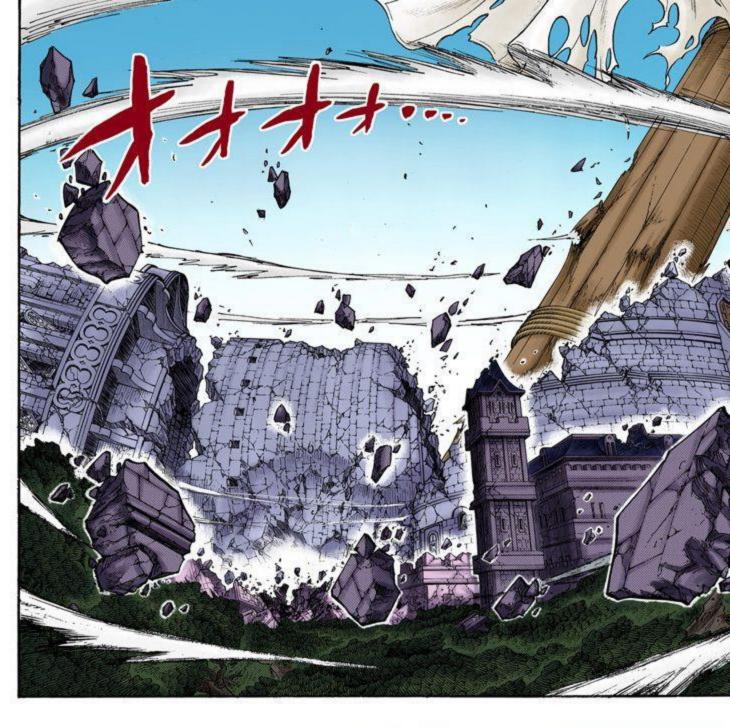




Chapter 485:

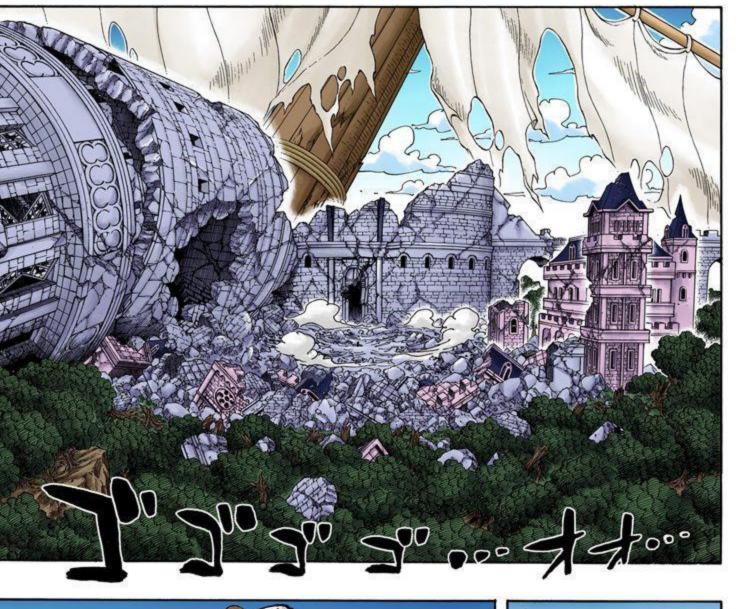
"STRAWHAT PIRATES -PIRATE HUNTER ZORO"









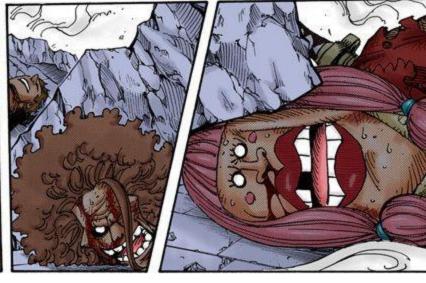












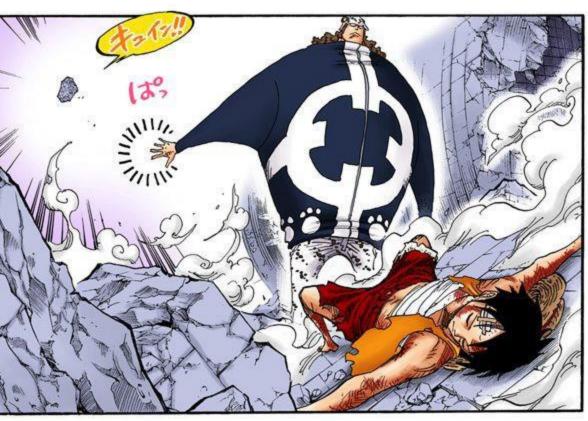










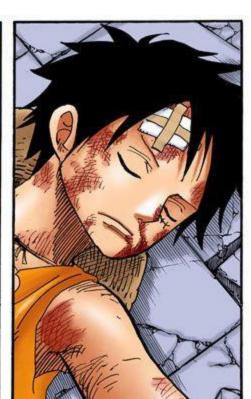


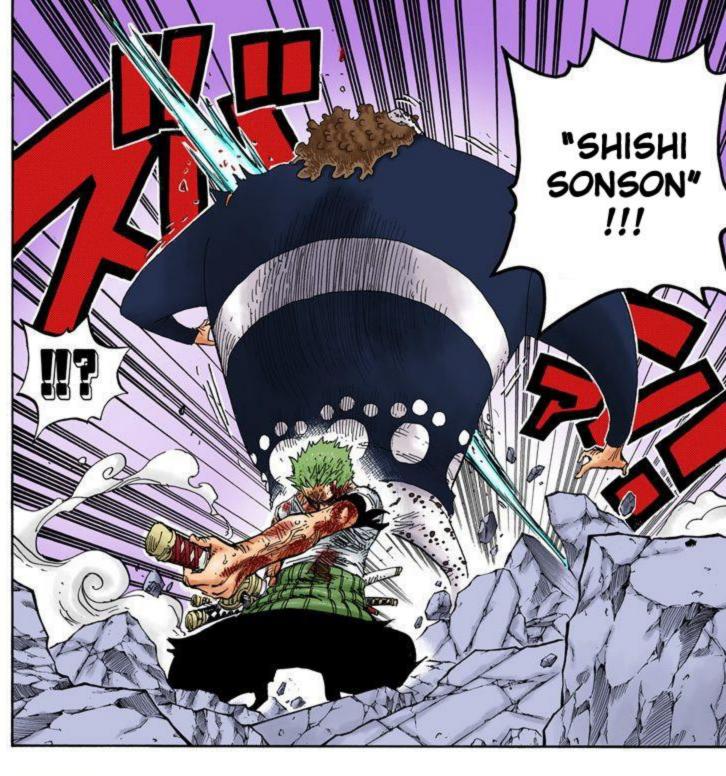








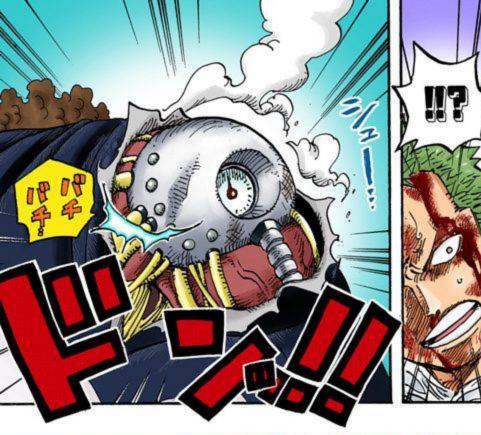
















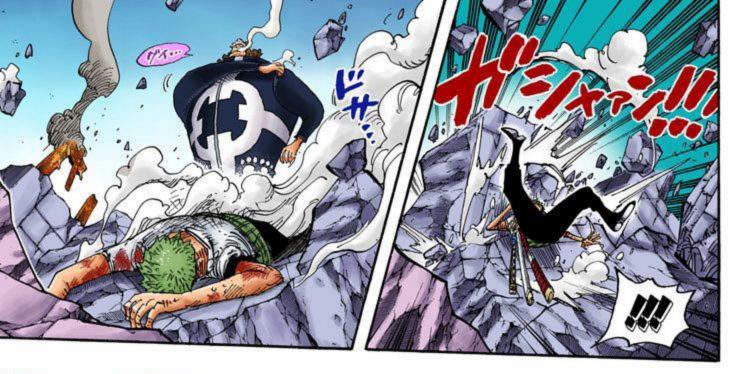








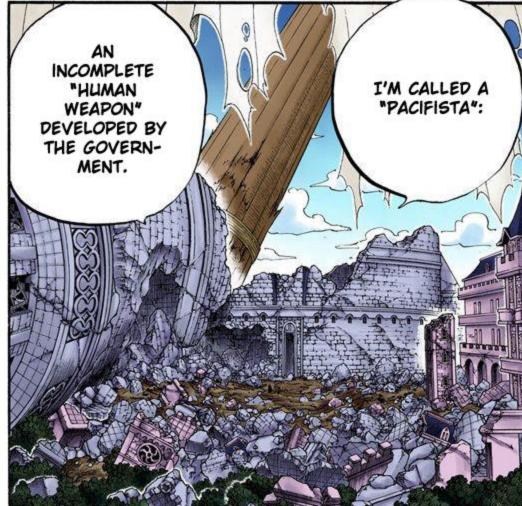






























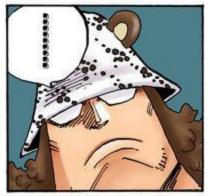






















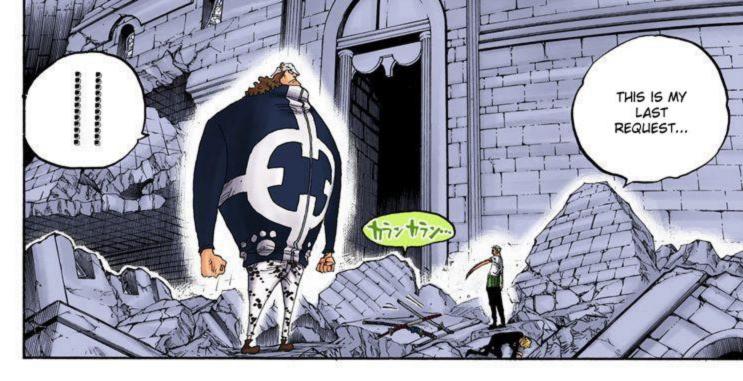






























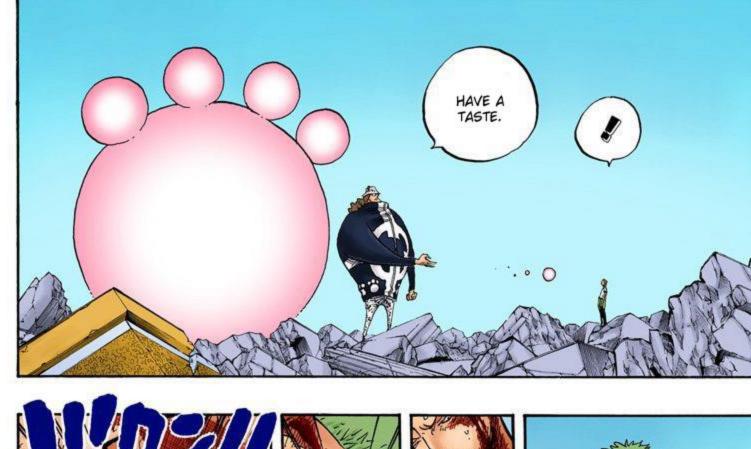




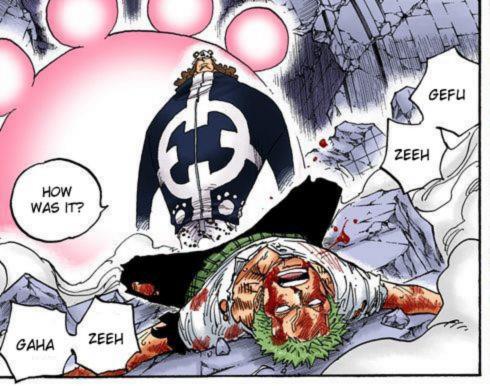










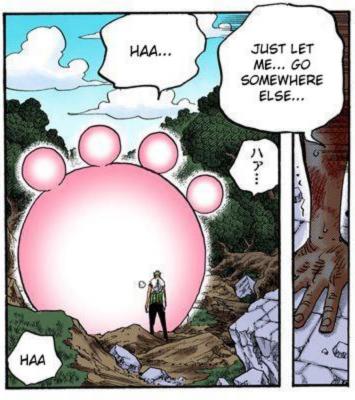




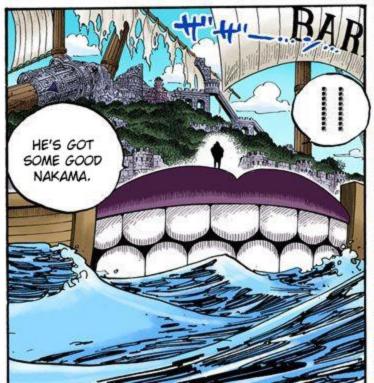


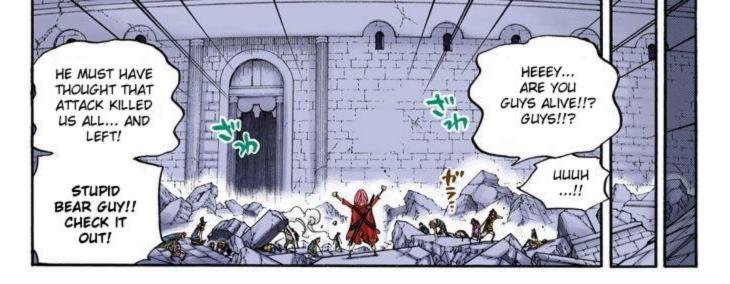




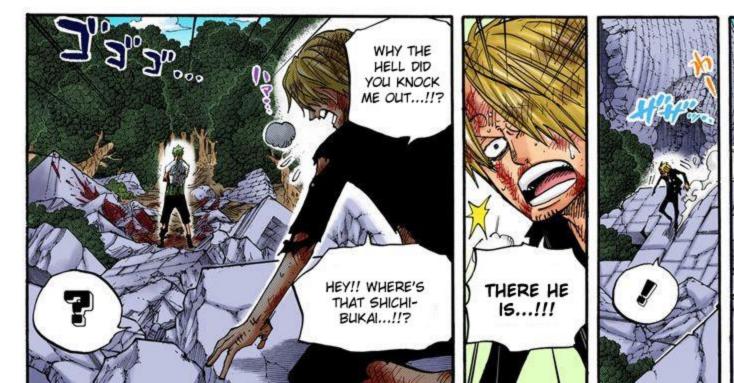














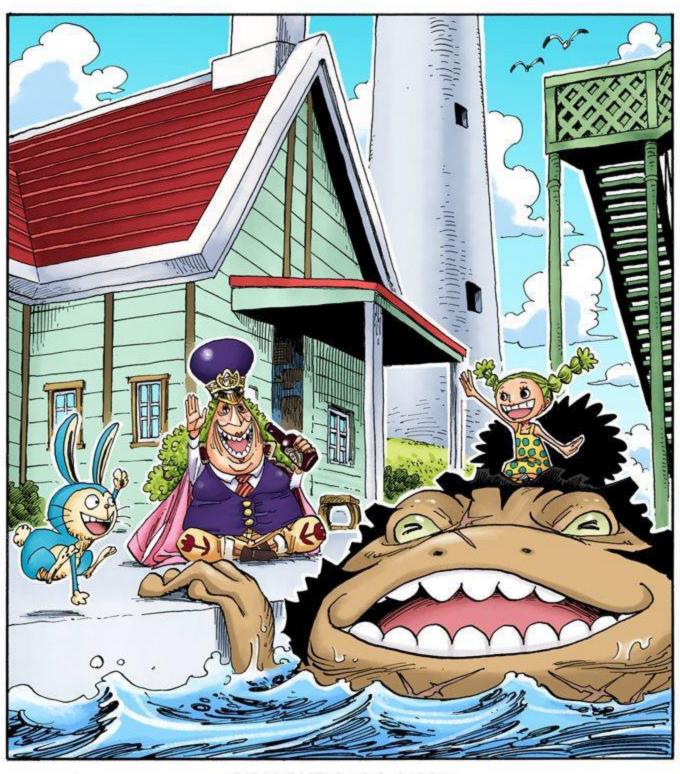




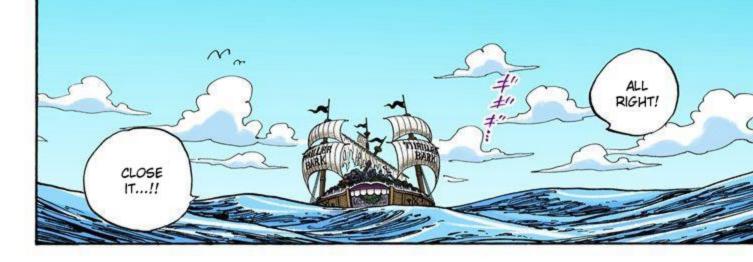


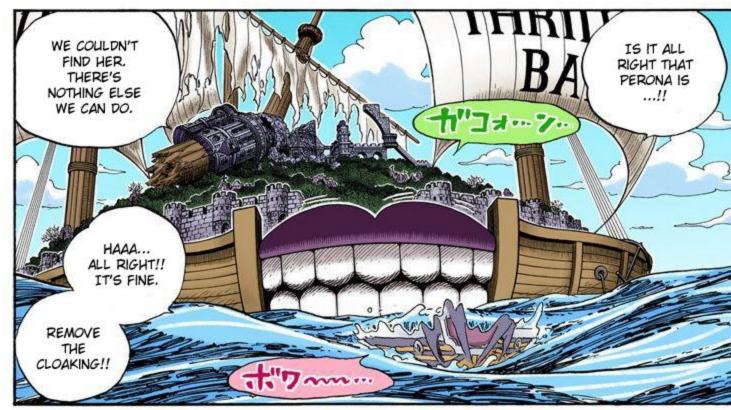
Chapter 486:

"PIANO"



THOSE PEOPLE NOW, SHOT 4: "YOKOZUNA DOESN'T CHALLENGE THE SEA TRAIN ANYMORE"













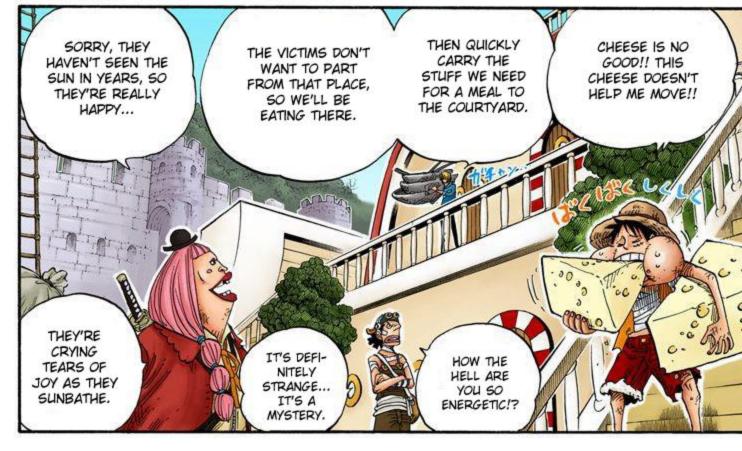










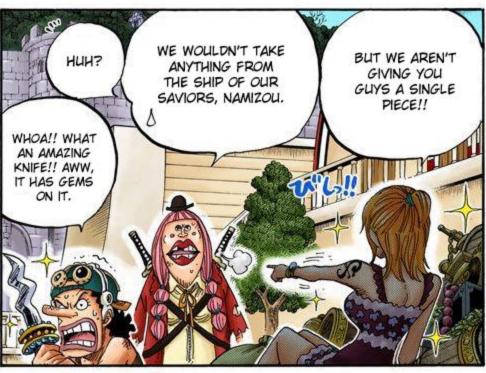








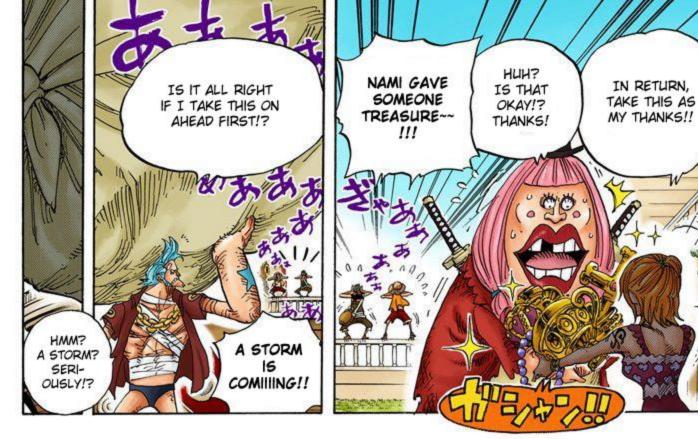


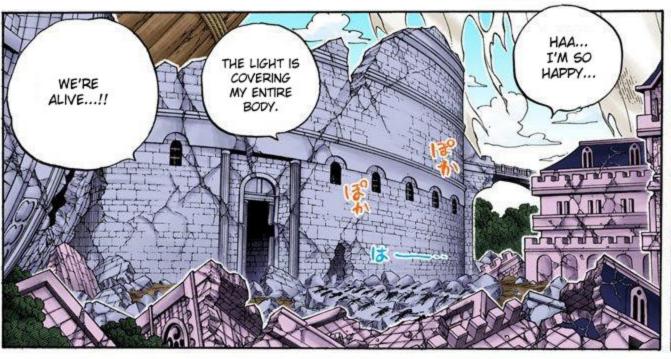












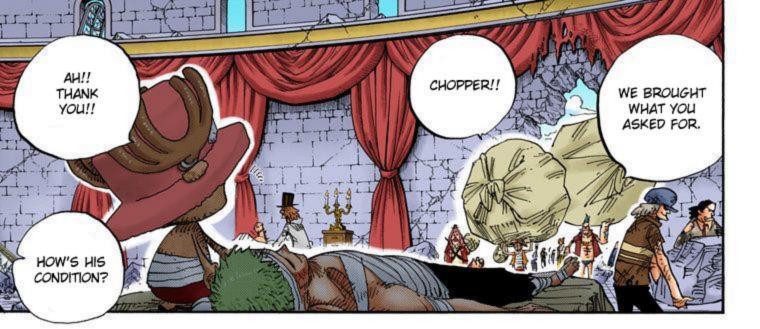
HEEEEEY,

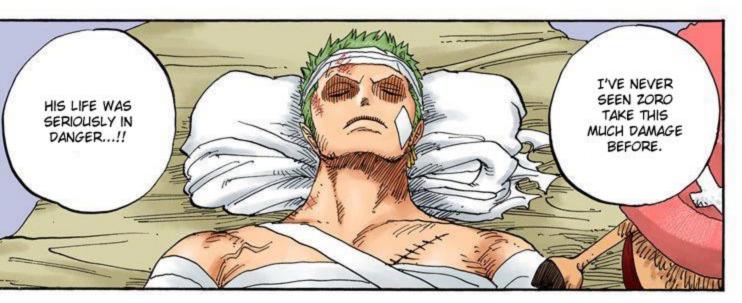
WE

BROUGHT

F0000!!























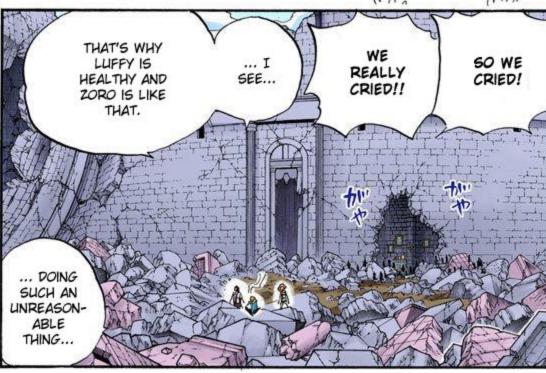










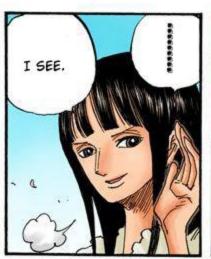












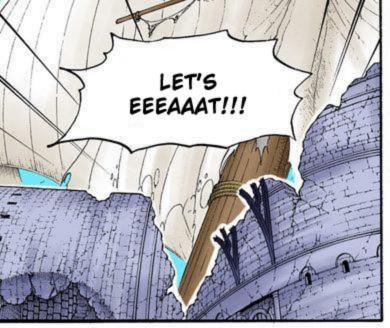




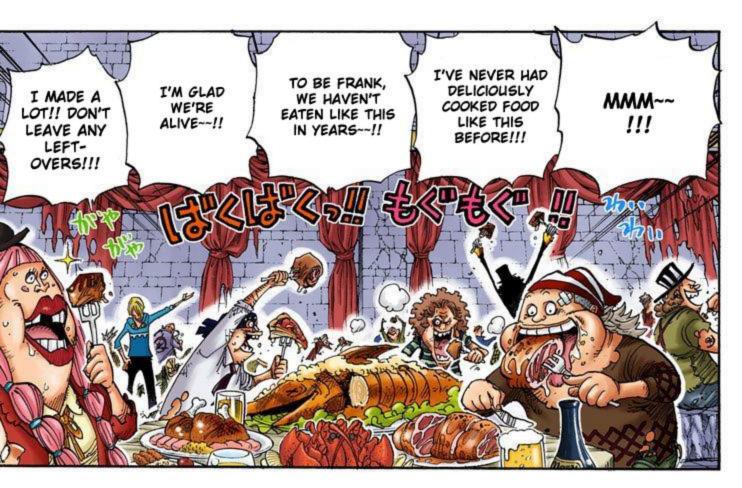






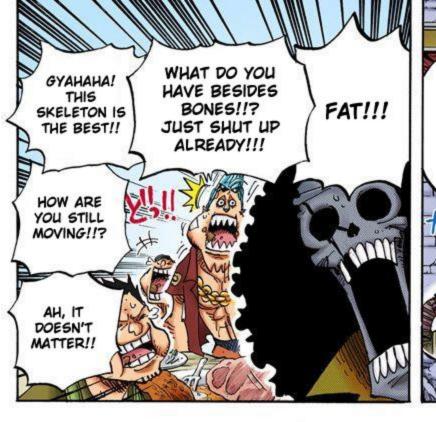




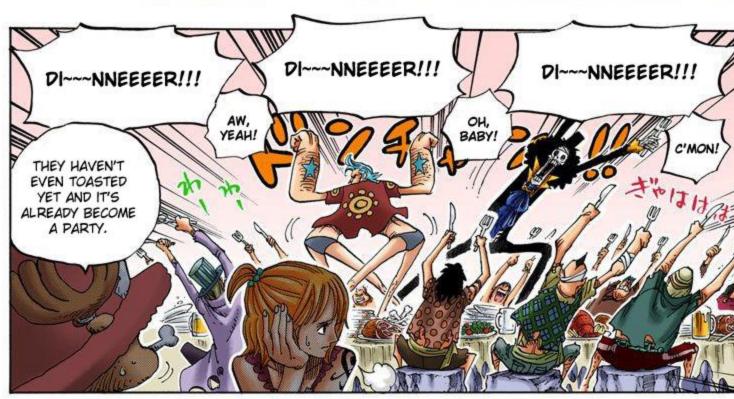




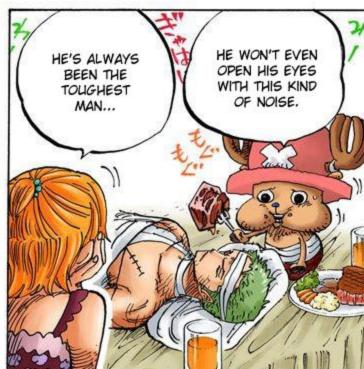




















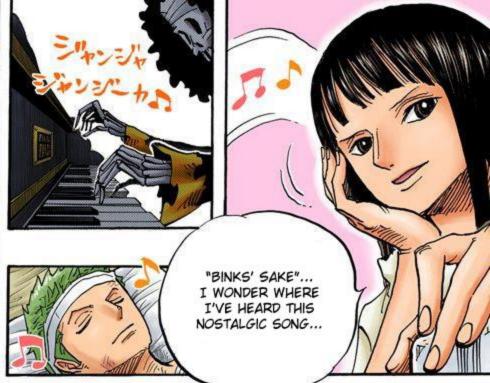












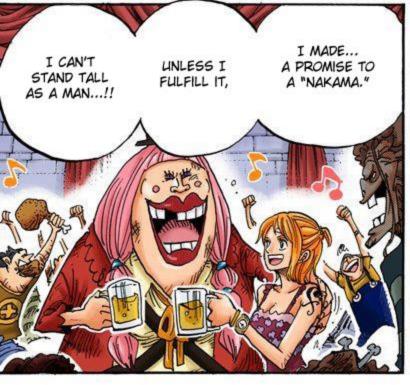






















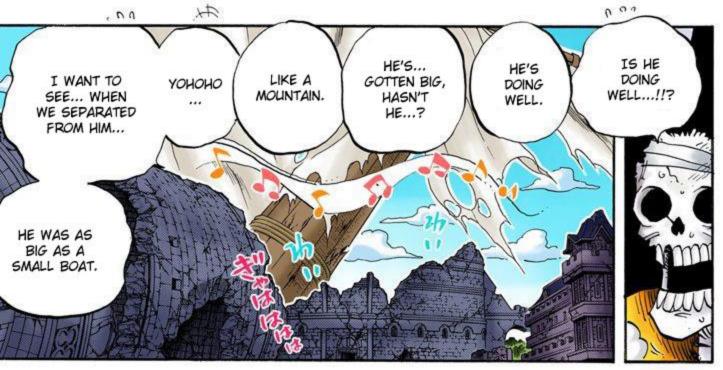










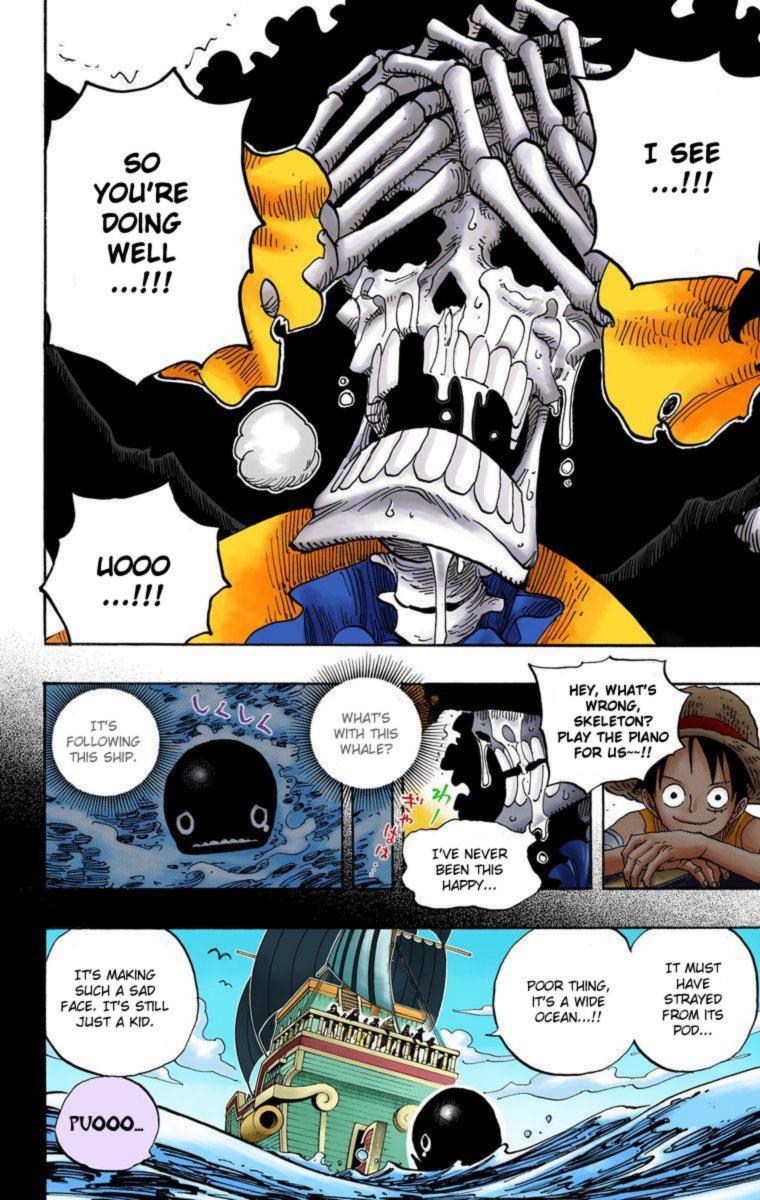


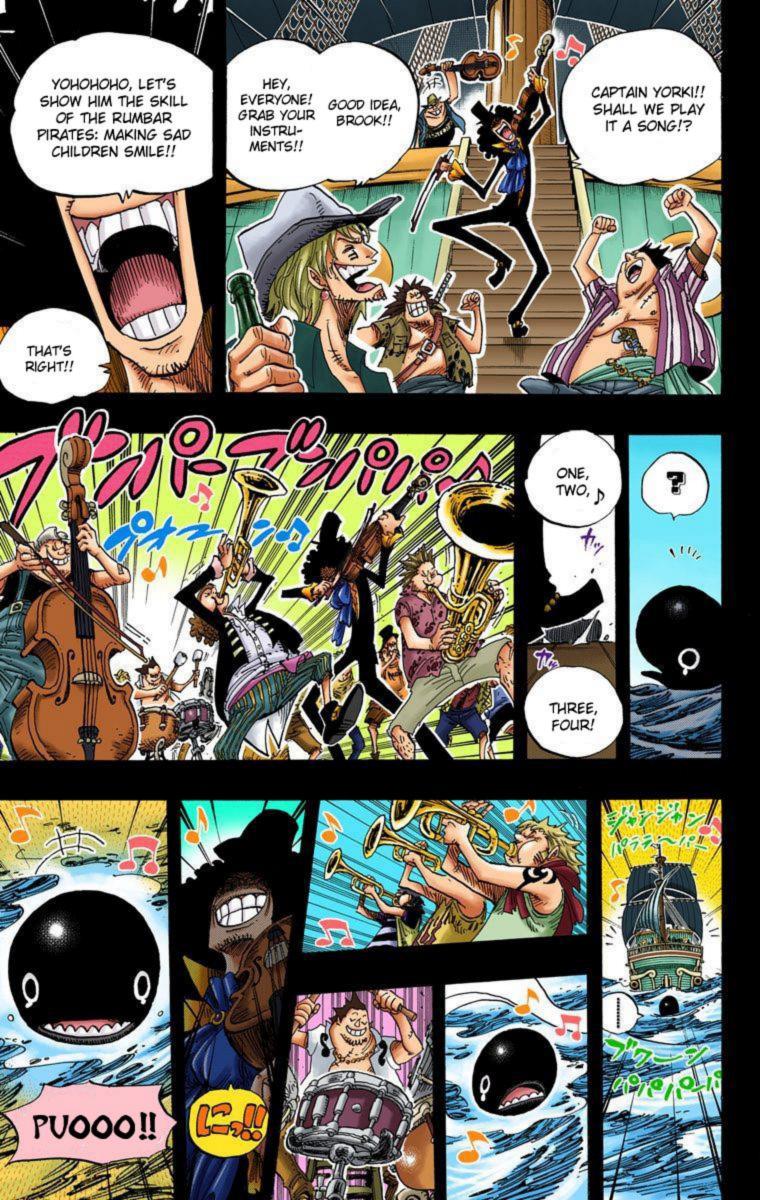






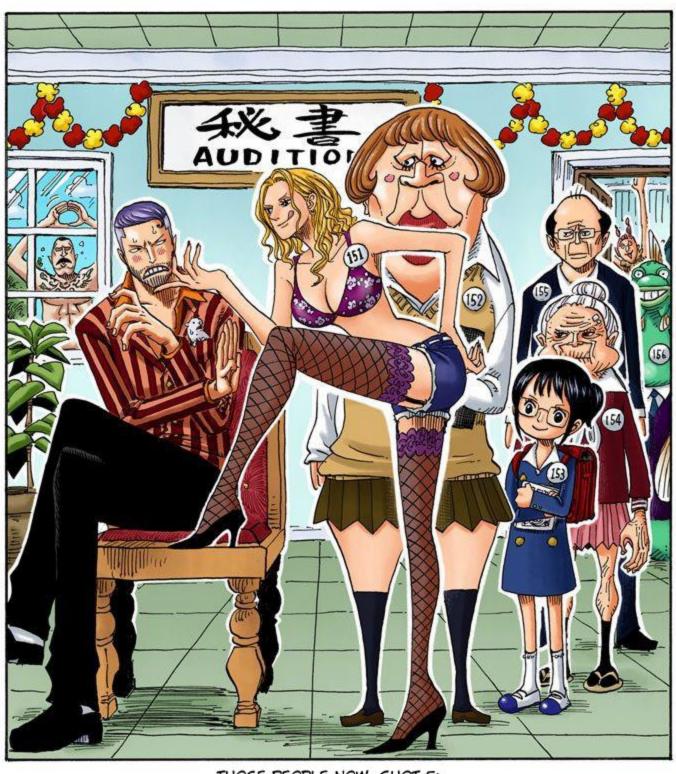




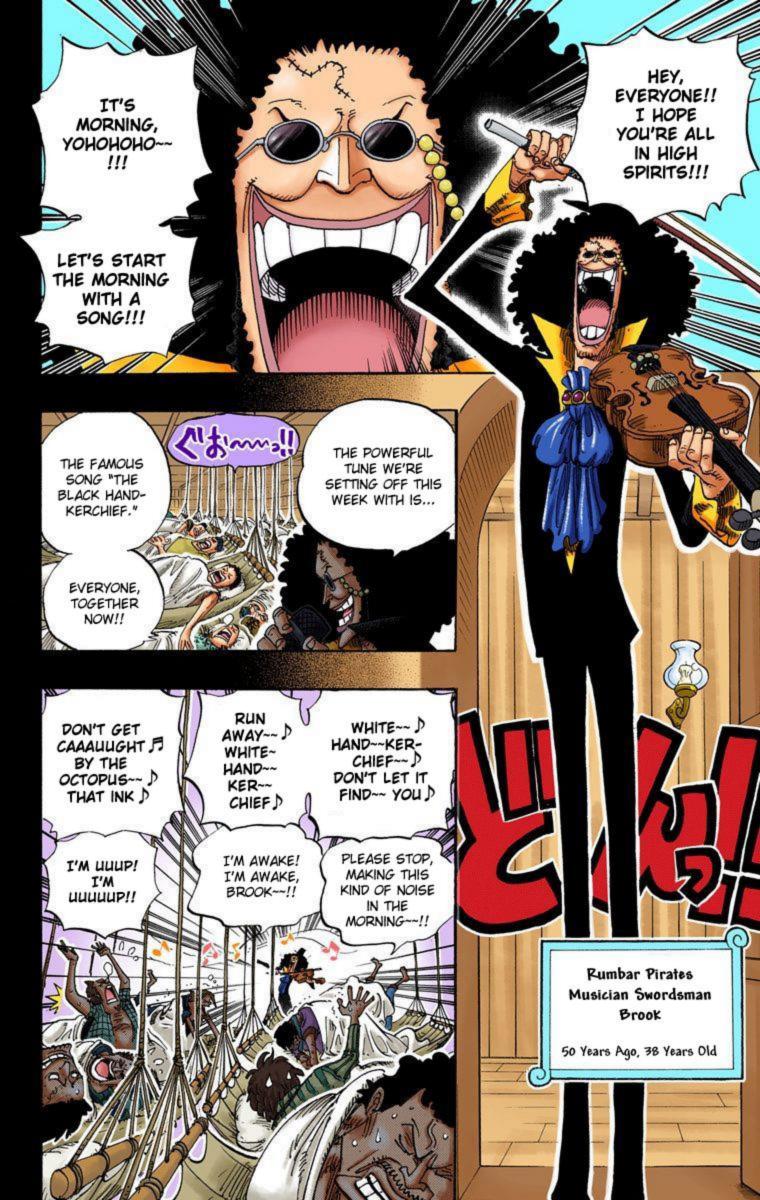


Chapter 487:

"THAT SONG"



THOSE PEOPLE NOW, SHOT 5: "ICEBURG'S SECRETARY AUDITIONS"





























IT'S NO

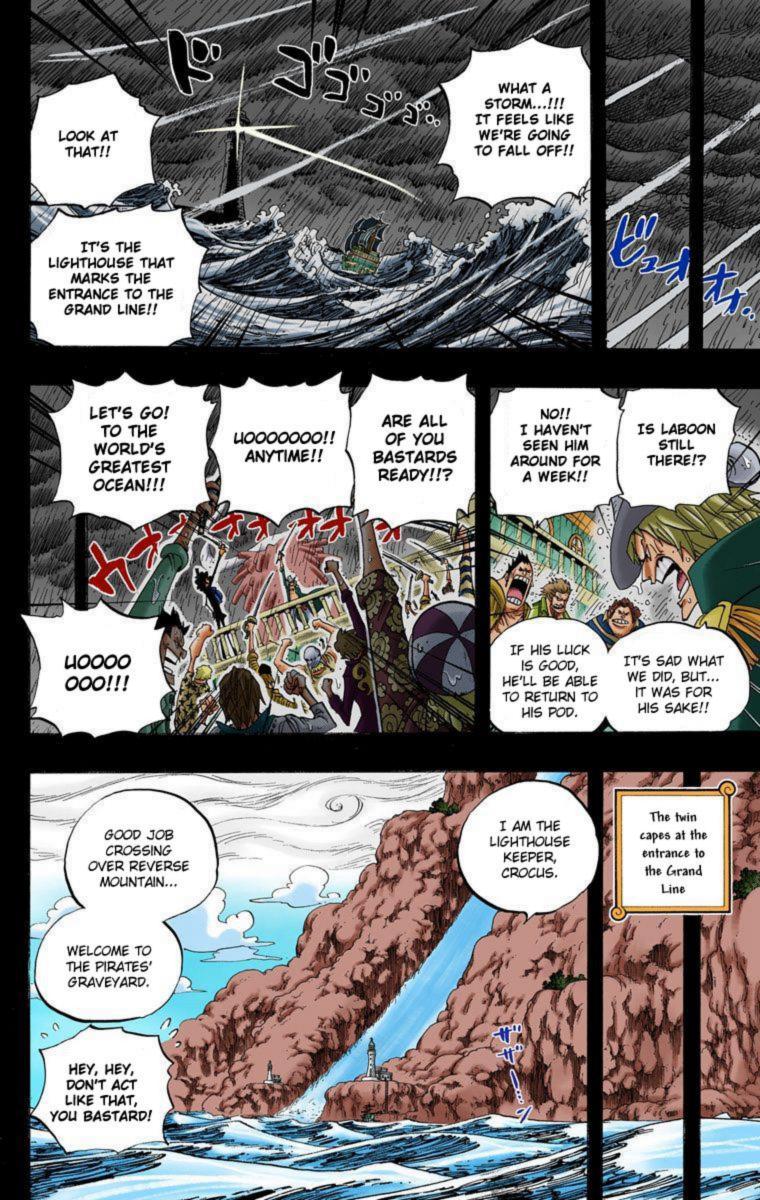
























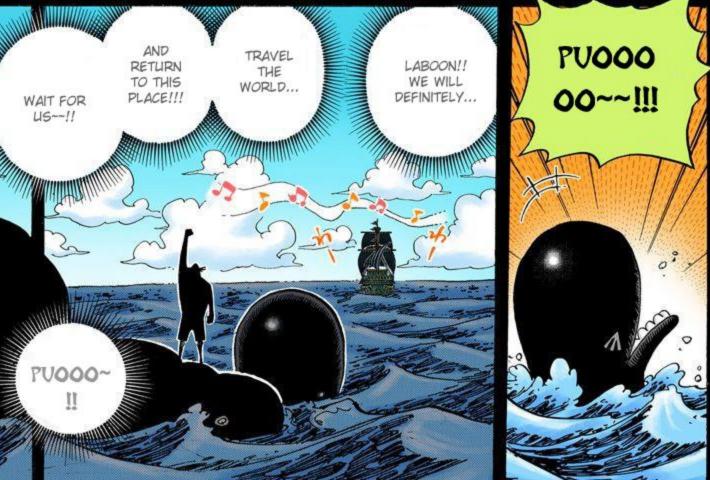


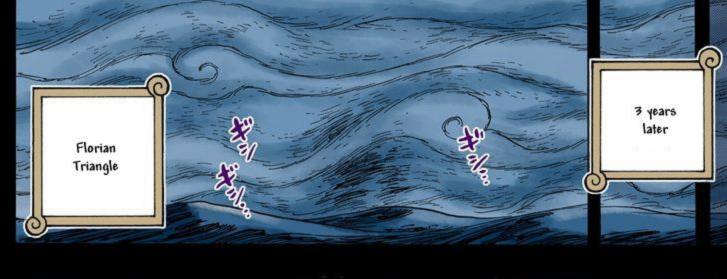


















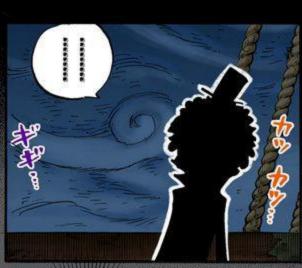














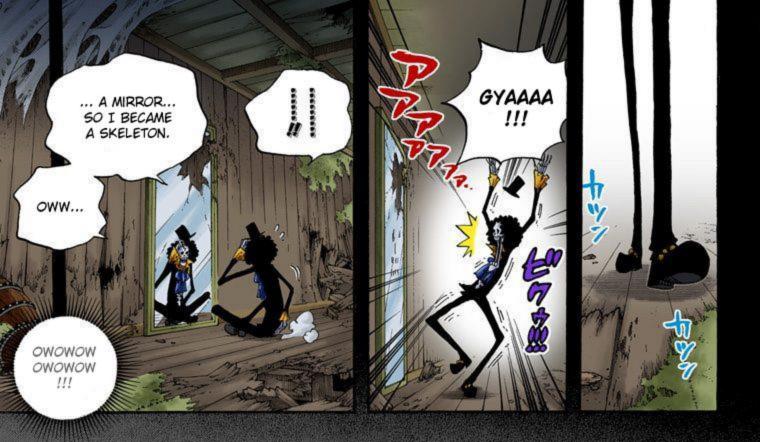


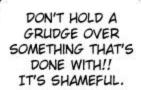


UP.









BUT YOU'RE ALIVE. PLUS, HE ALREADY APOLOGIZED. BUT CAPTAIN!
THIS GUY ALMOST
KILLED ME DURING
BATTLE WHEN HE
FIRED HIS CANNON!!!



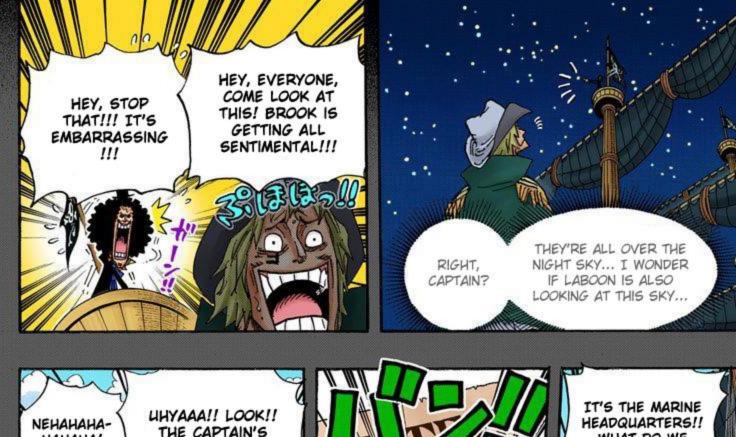


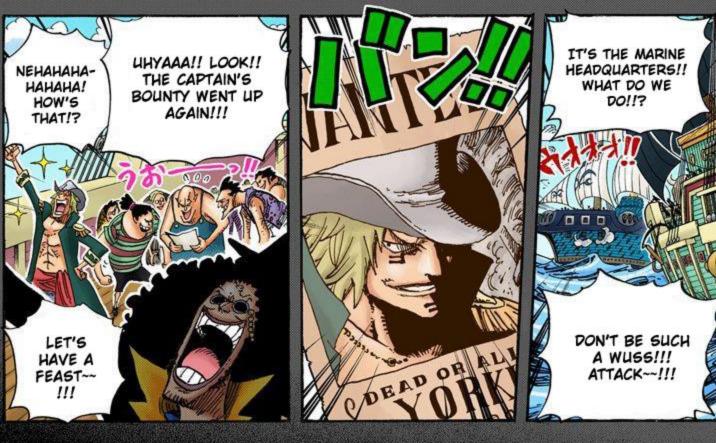


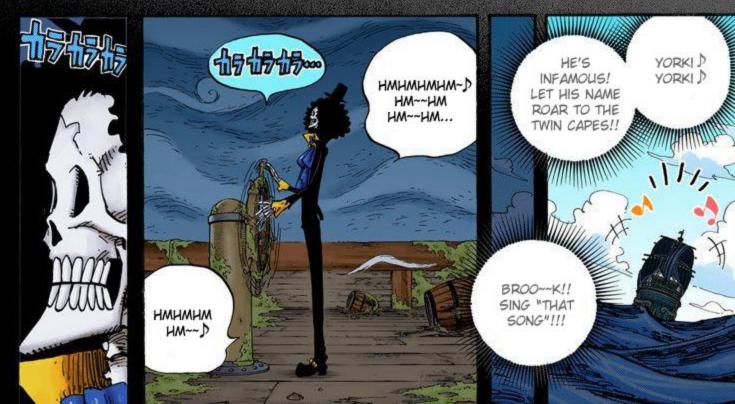
OW~~ !!!



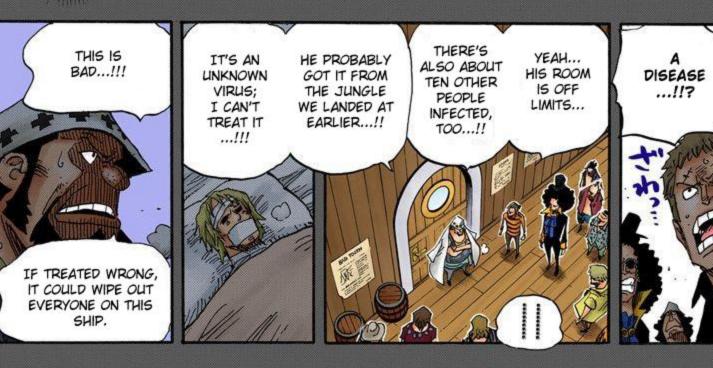


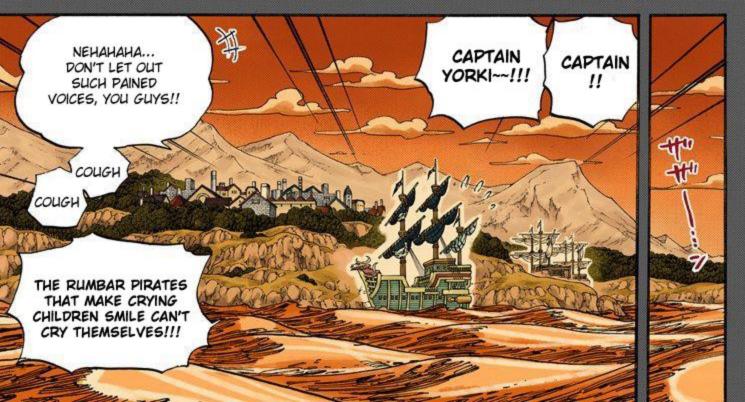


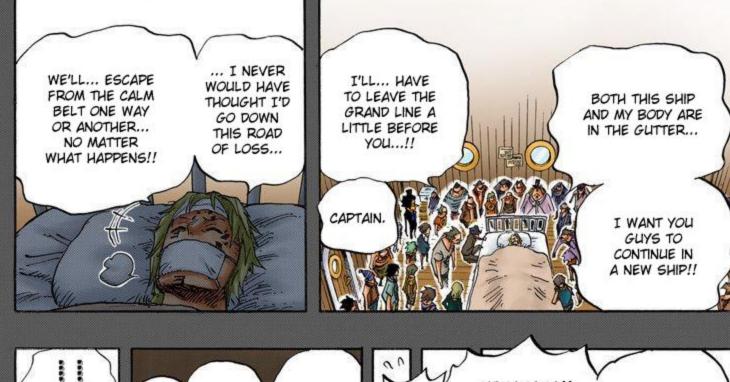






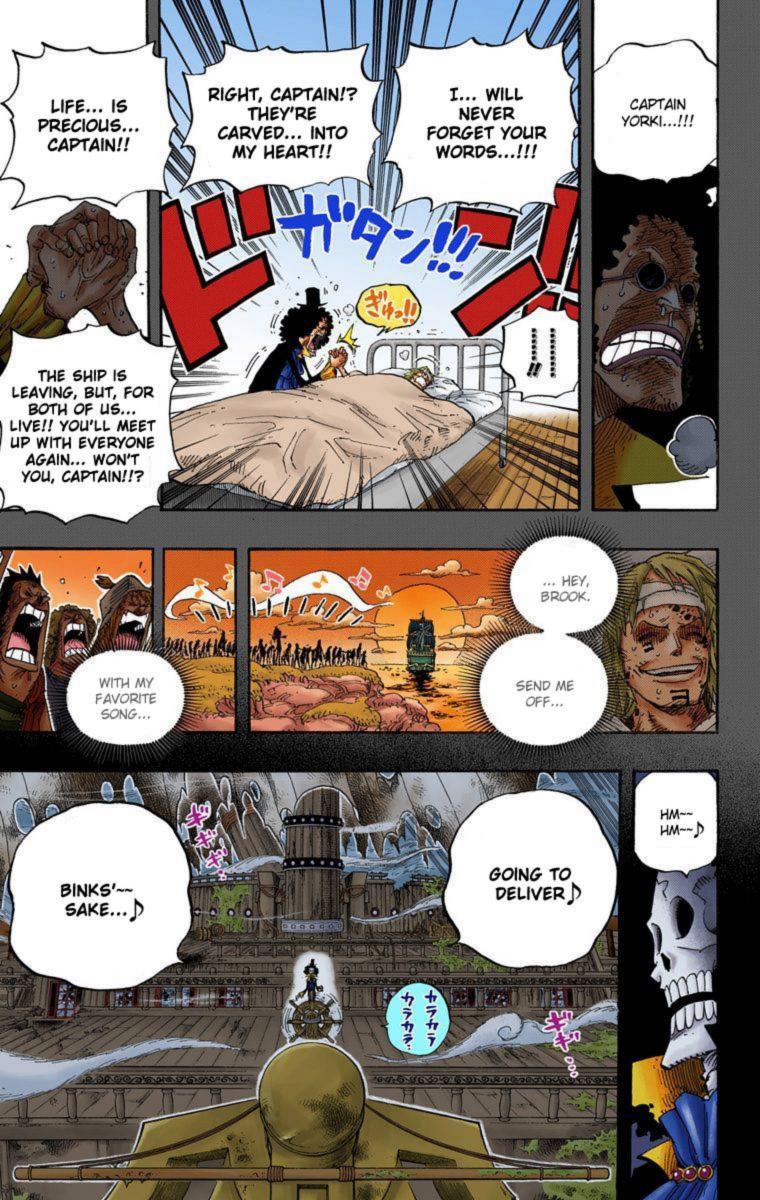












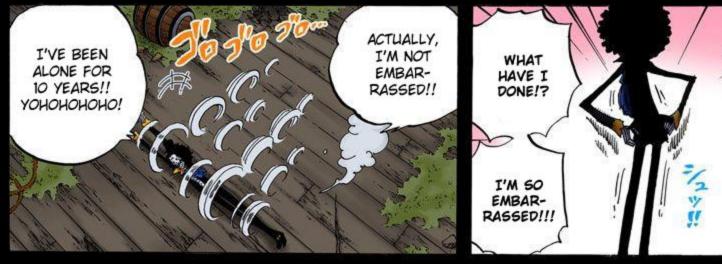
Chapter 488:

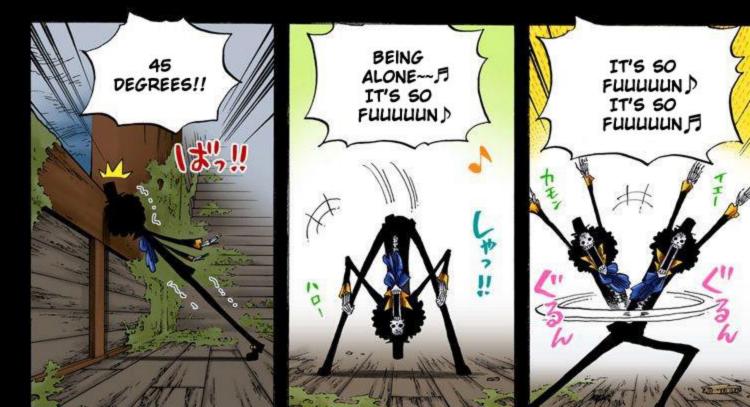
"THE SONG OF LIFE"

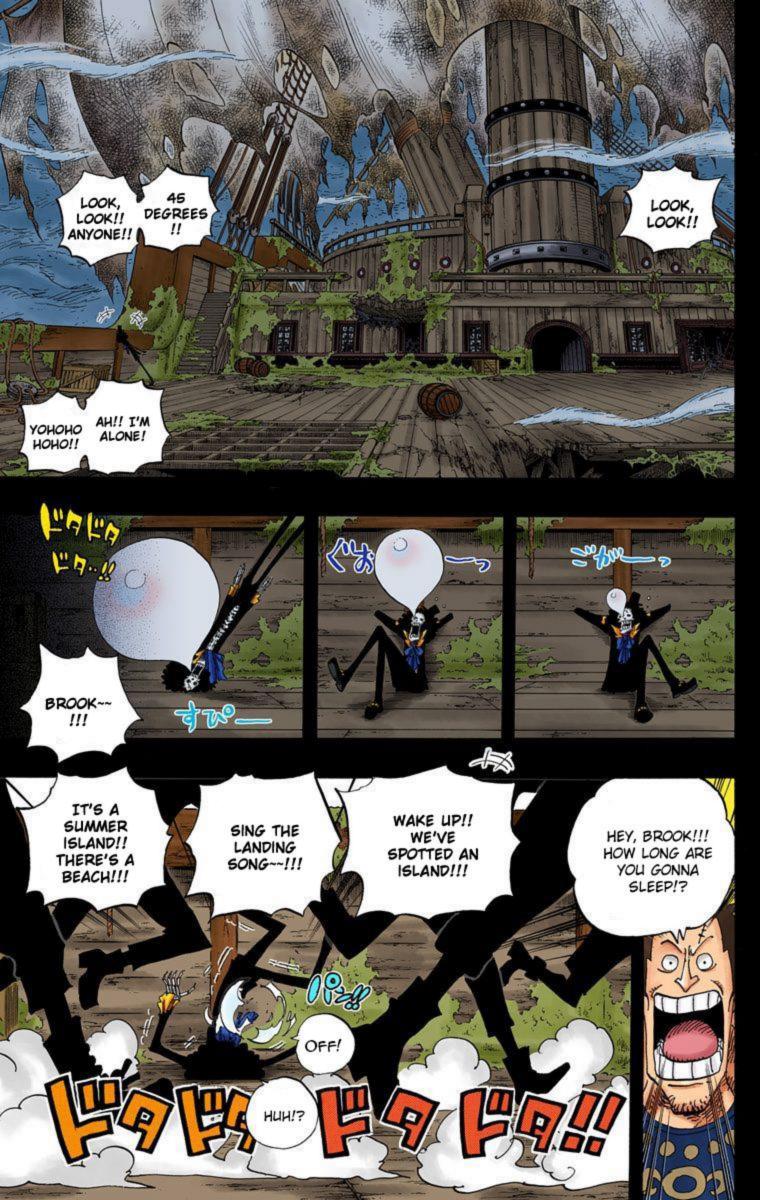


THOSE PEOPLE NOW, SHOT 6: "GALLEY-LA COMPANY'S VICE PRESIDENT, HIS FANS, AND HIS DEBT COLLECTORS"













THIS IS REALITY!!!



THAT OTHER
PLACE WAS
A DREAM!!
I'M SO
GLA...























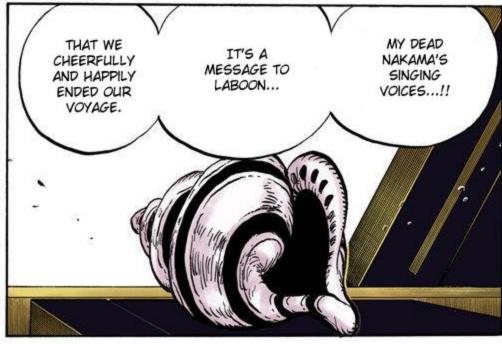












































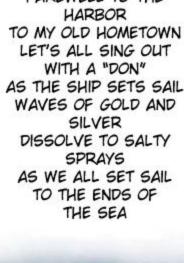


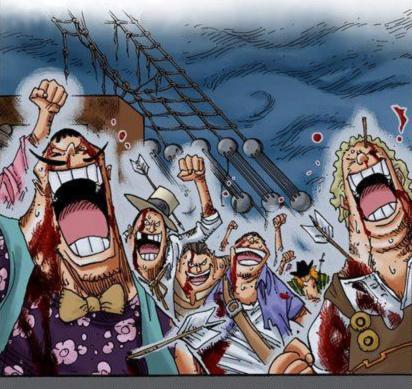


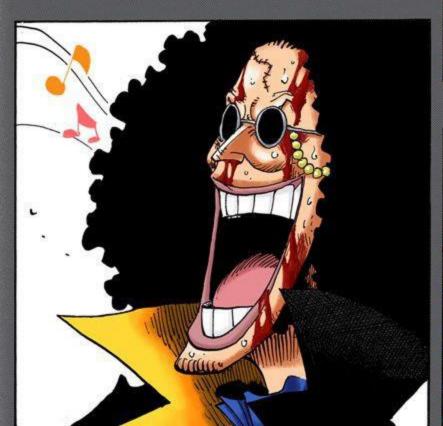


GOING TO DELIVER BINKS' SAKE WE ARE PIRATES SLICING THROUGH THE SEAS THE WAVES OUR PILLOWS THE SHIP OUR ROOST FLYING THE PROUD SKULL ON OUR FLAGS AND OUR SAILS

FAREWELL TO THE HARBOR LET'S ALL SING OUT WITH A "DON" WAVES OF GOLD AND SILVER DISSOLVE TO SALTY SPRAYS AS WE ALL SET SAIL TO THE ENDS OF THE SEA



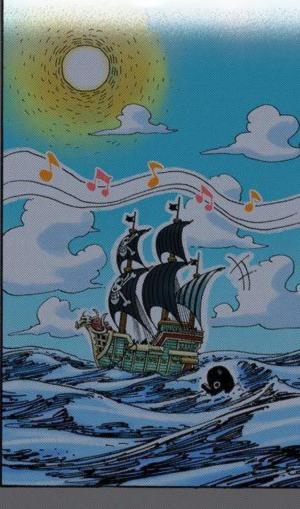




BINKS' SAKE

УОНОНОНО УОНОНОНО Х4

GOING TO DELIVER BINKS' SAKE FOLLOWING THE SEA BREEZE RIDING ON THE WAVES FAR ACROSS THE SALTY DEEPS THE MERRY EVENING SUN PAINTING CIRCLES IN THE SKY AS THE BIRDS SING





GOING TO DELIVER BINKS' SAKE
LET'S ALL SING OUT WITH A "DON"
A SONG OF THE WAVES
DOESN'T MATTER WHO YOU ARE
SOMEDAY YOU'LL JUST BE BONES
NEVER-ENDING, EVER-WANDERING
OUR FUNNY TRAVELING TALE

УОНОНОНО УОНОНОНО Х4

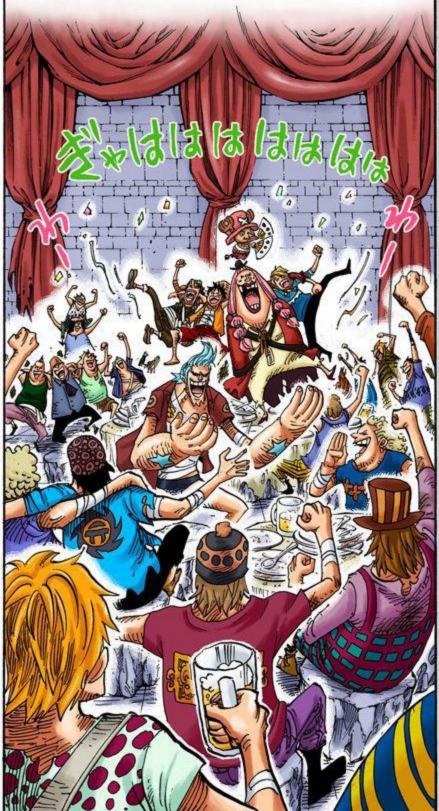




NOW COMES A STORM
THROUGH THE FAR-OFF SKY
NOW THE WAVES ARE DANCING
BEAT UPON THE DRUMS
IF YOU LOSE YOUR NERVE
THIS BREATH COULD BE YOUR LAST
BUT IF YOU JUST HOLD ON
THE MORNING SUN WILL RISE

УОНОНОНО УОНОНОНО ХА

GOING TO DELIVER BINKS' SAKE TODAY AND TOMORROW OUR DREAMS THROUGH THE NIGHT WAVING OUR GOODBYES WE'LL NEVER MEET THEM AGAIN















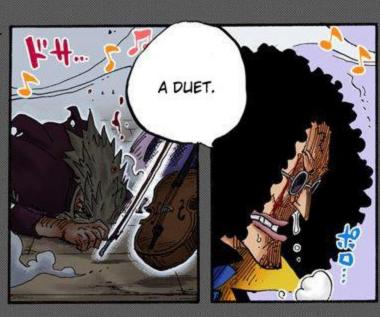




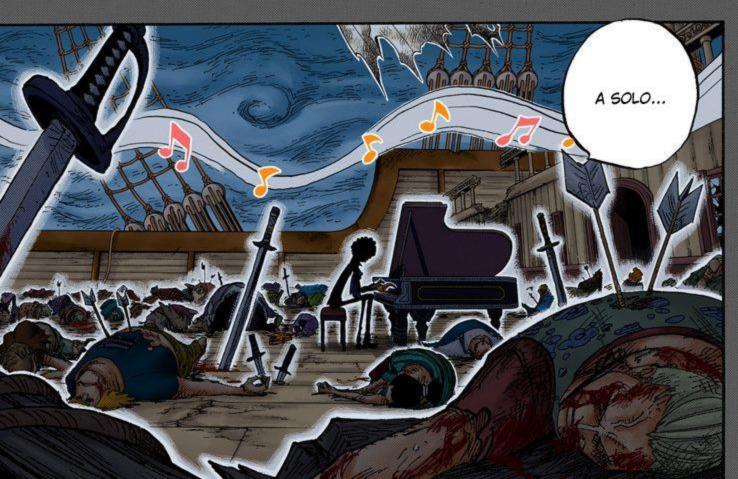


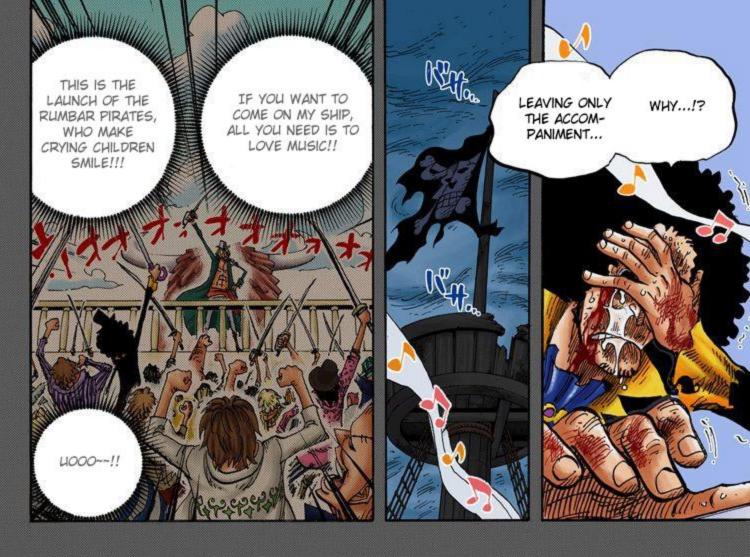






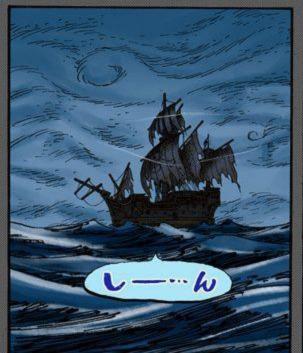


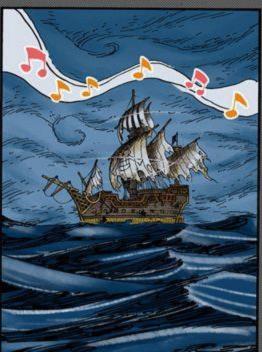








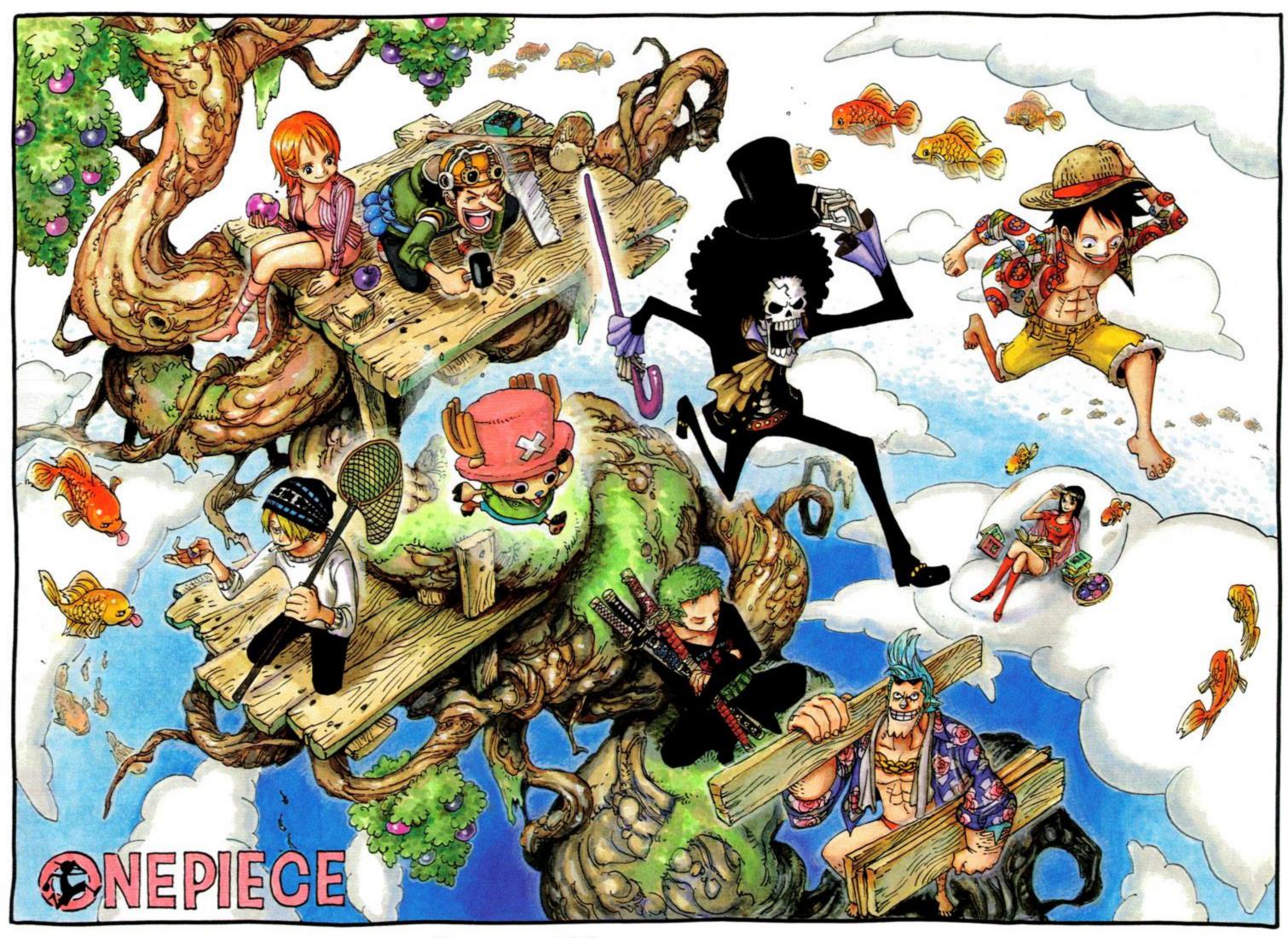




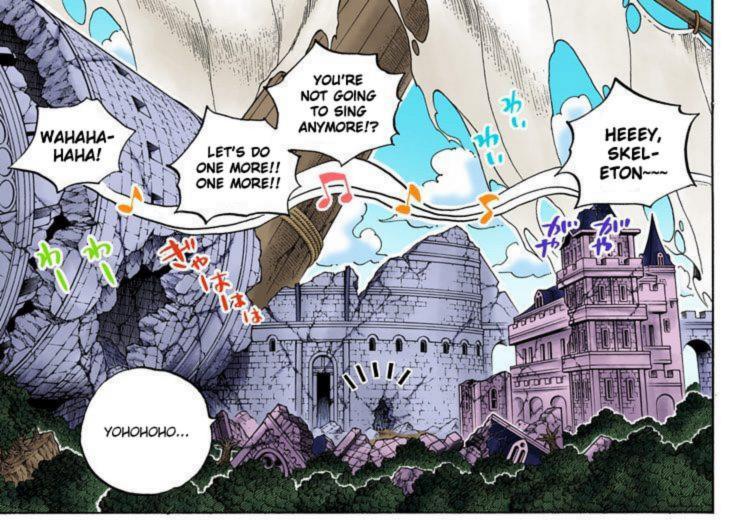


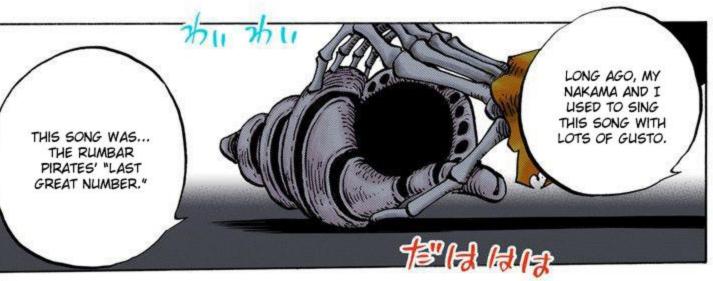




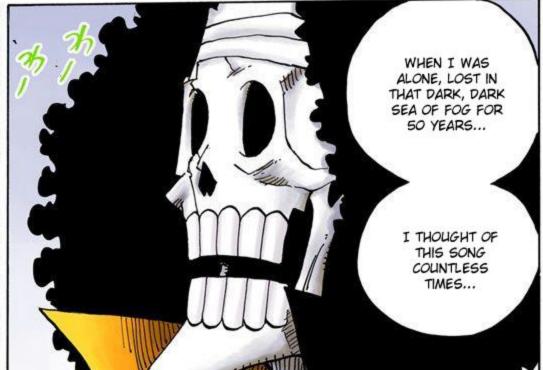


Chapter 489: "THE STH MEMBER"









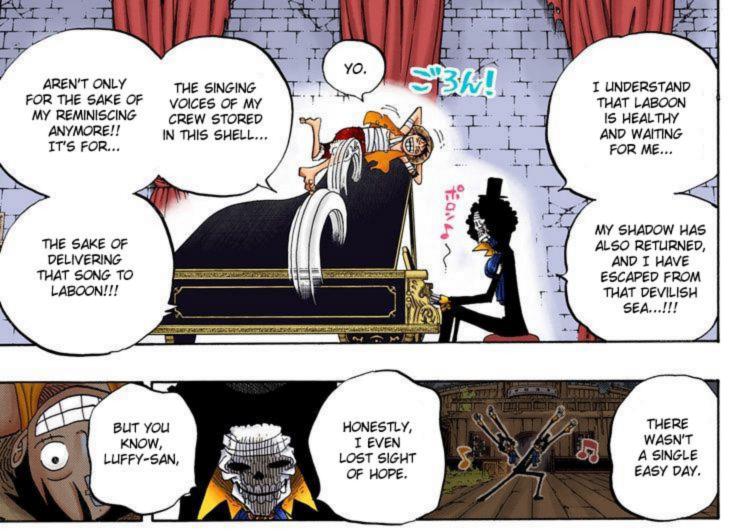








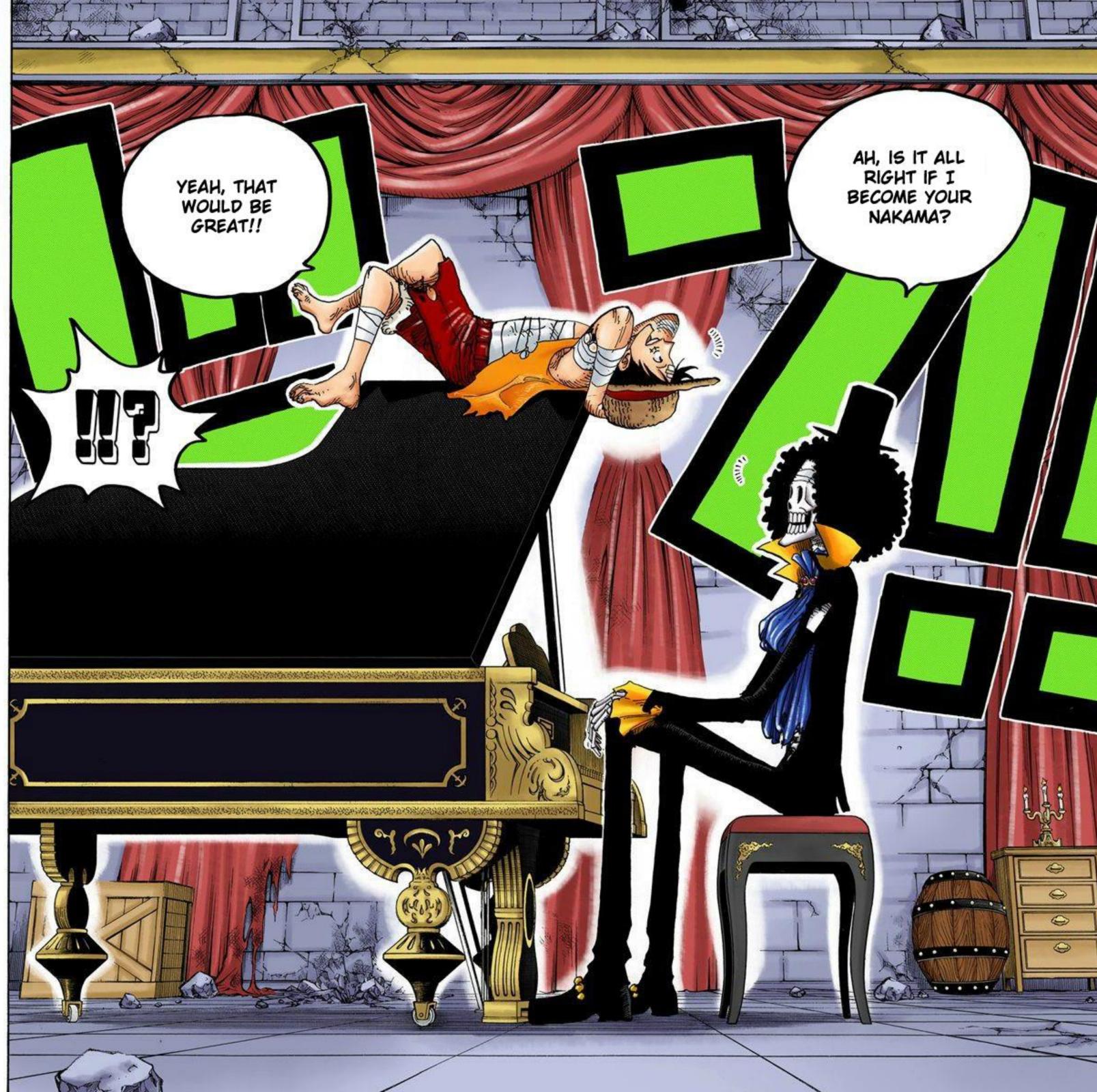


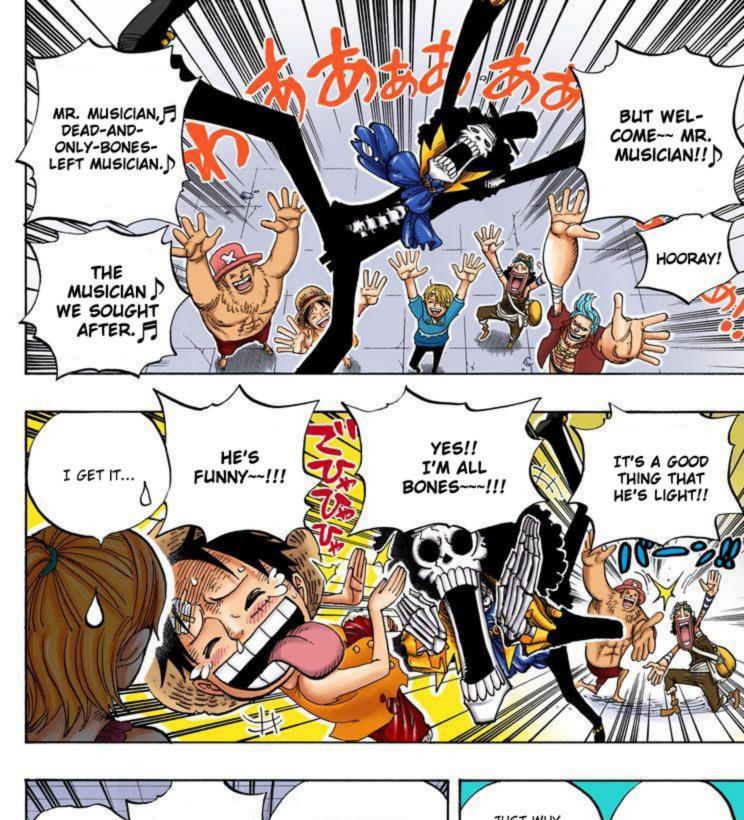








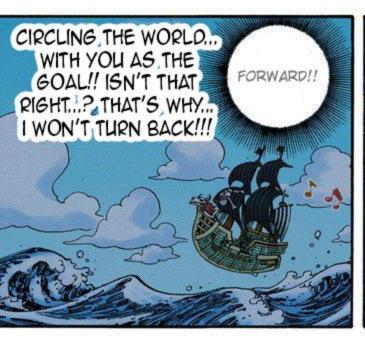




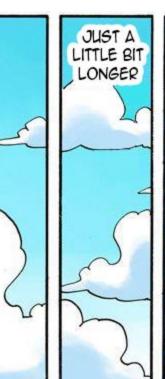












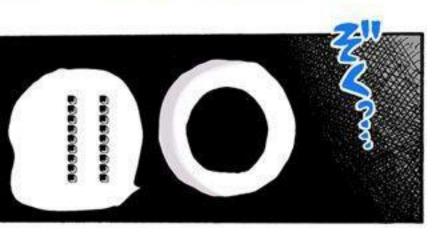




















THE RUMBAR PIRATES, WHERE I WAS KNOWN AS THE "MUSICIAN SWORDSMAN."

CONVOY LEADER OF A BATTLE FLEET FOR A KINGDOM.

I HAVE A **BOUNTY OF** 33,000,000 BERI!!

NOTORIOUS!!

KNOWN AS DEAD BONES BROOK!!





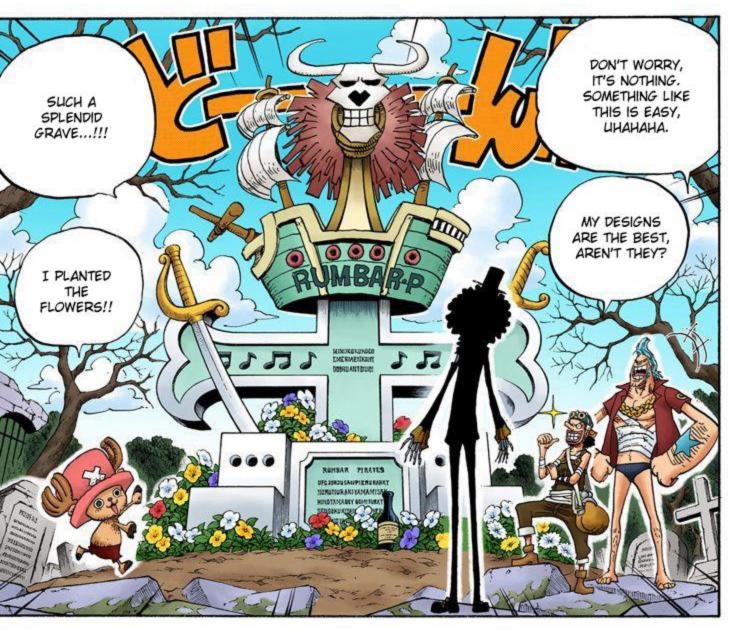


FROM THIS DAY FORWARD, I PLEDGE MY LIFE TO CAPTAIN STRAWHAT LUFFY!!



MAY I NOT BE EXCESS BAGGAGE TO YOU!!



















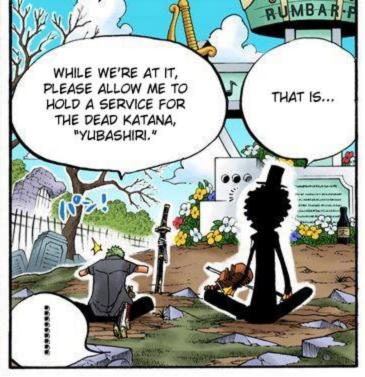




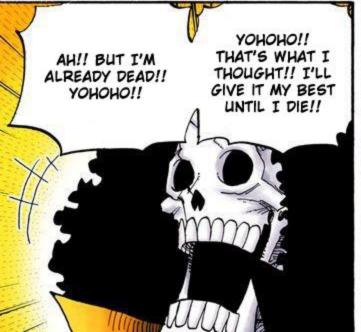








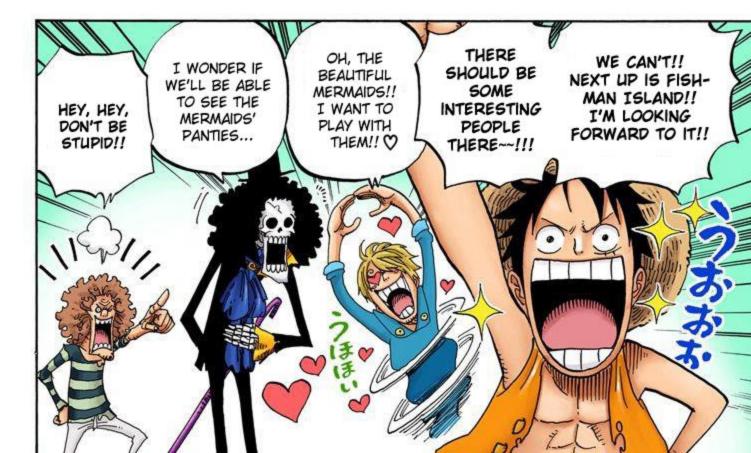


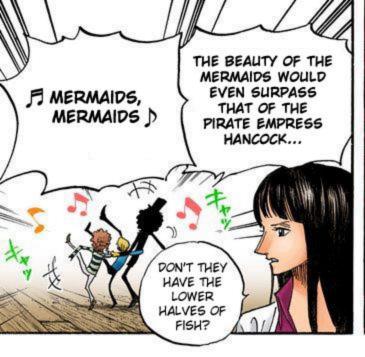








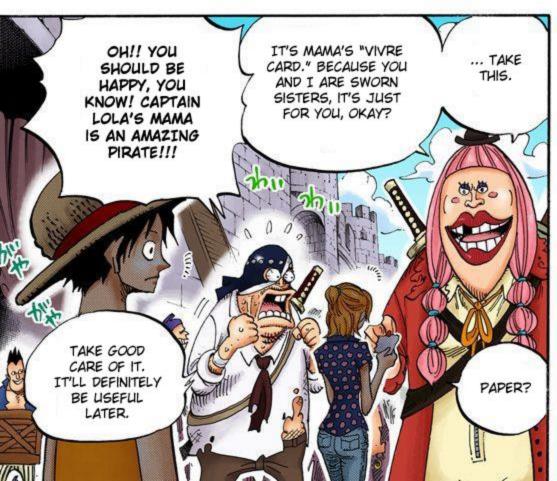












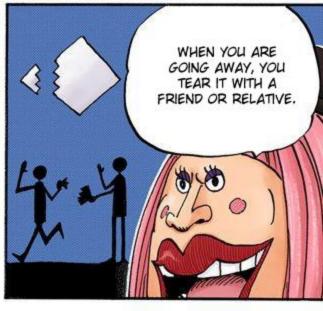










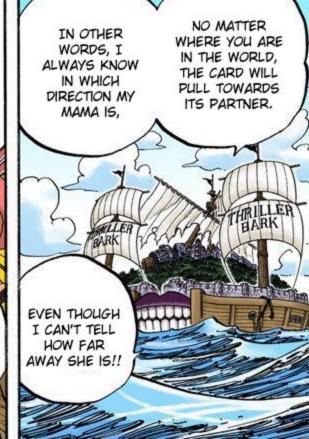




THAT'S
AMAZING!
ARE THERE
A LOT OF
THOSE...

IN THE NEW
WORLD!?

WOW,

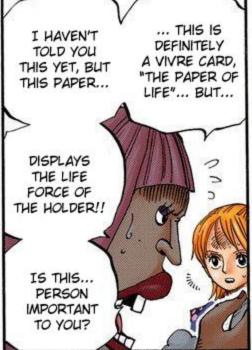




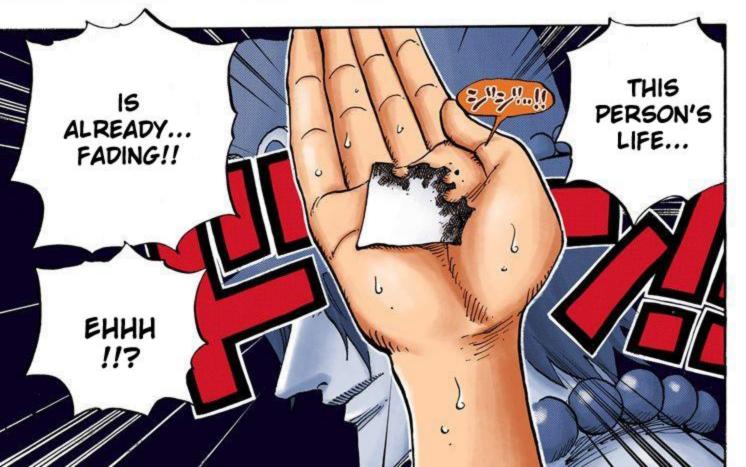












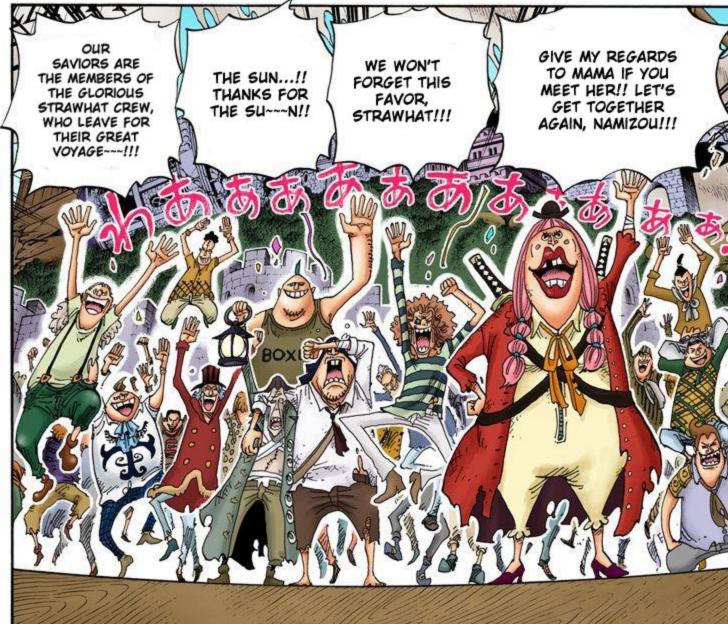
Chapter 490:

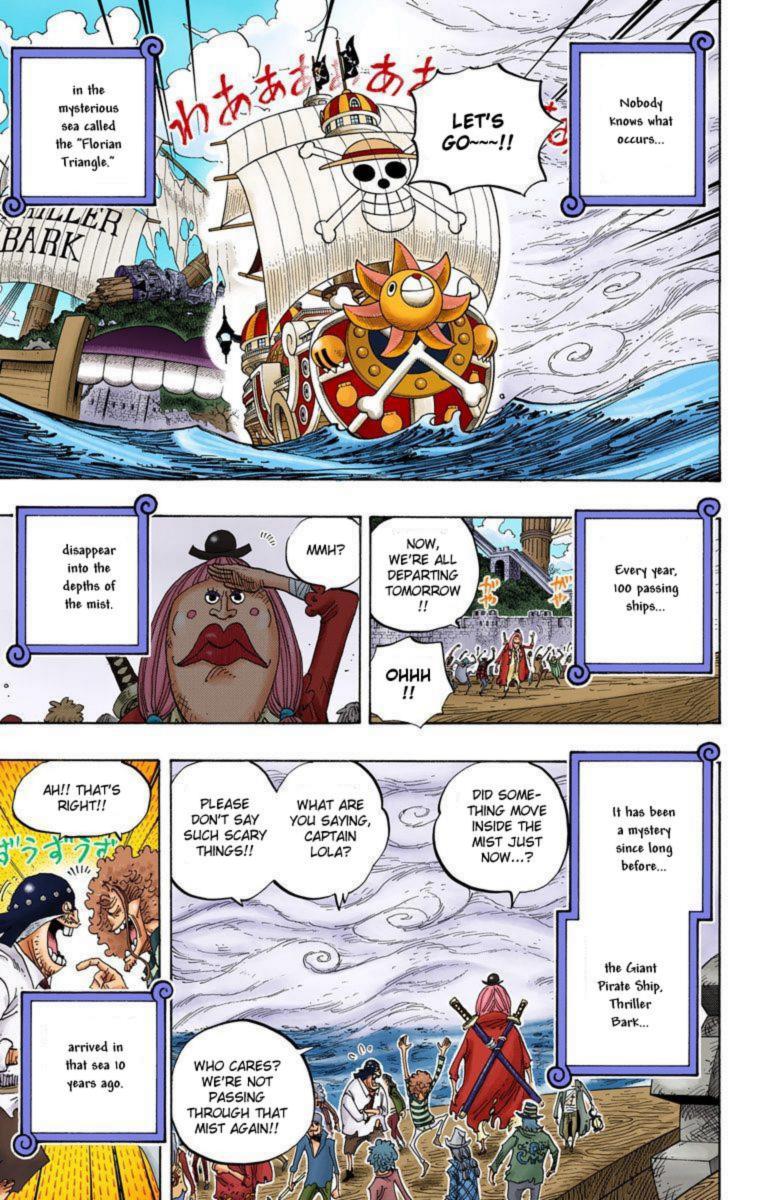
"ON THE ROAD AGAIN"

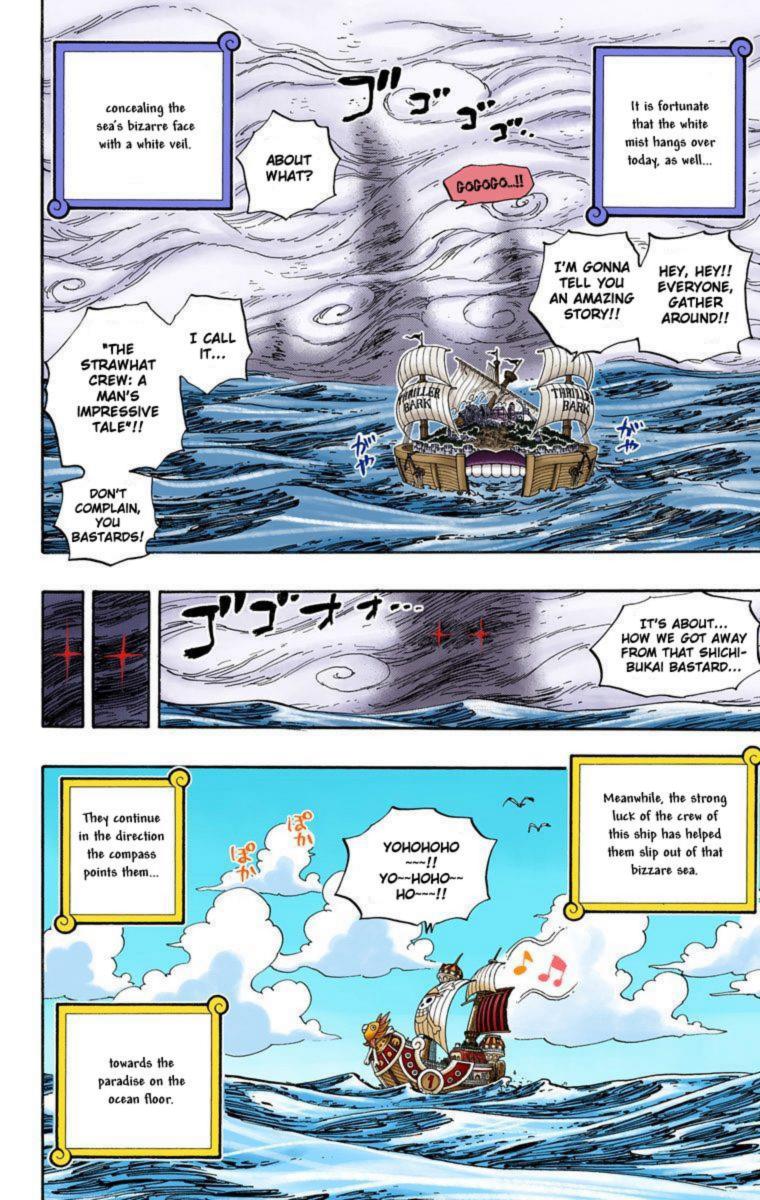


THOSE PEOPLE NOW, SHOT 7: "OIMO AND KAASHII HEAD FOR ELBAF"



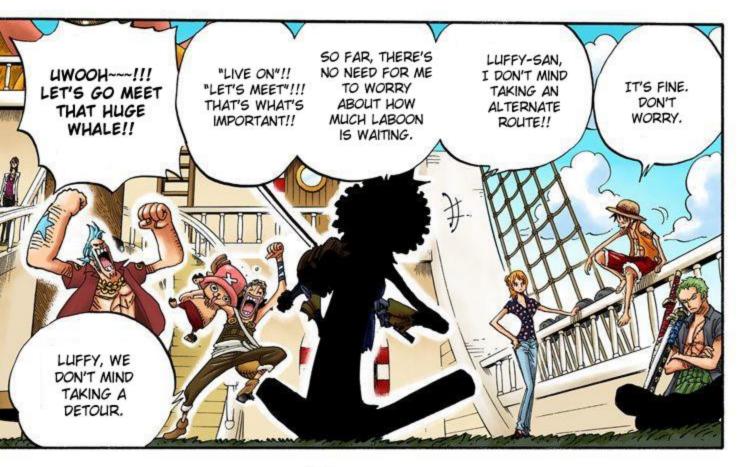














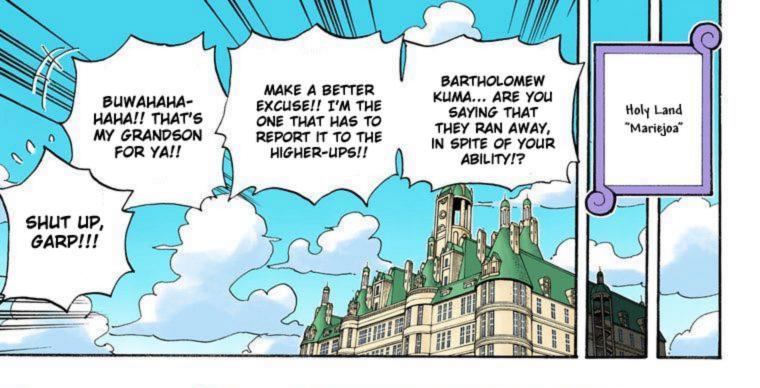






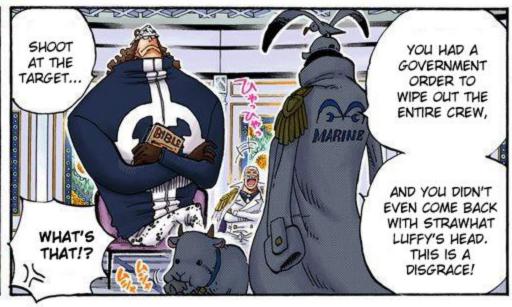






RELAX, SENGOKU~.

LUFFY IS NOT THE KIND
OF PITIFUL MAN WHO
WOULD SPREAD AROUND
THE FACT THAT HE
DEFEATED MORIA.

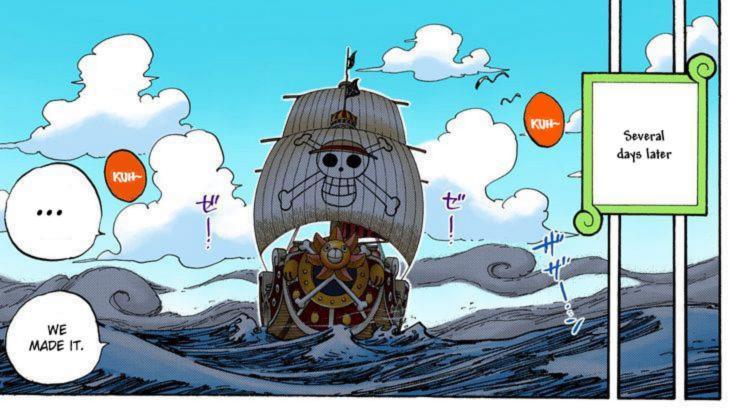




























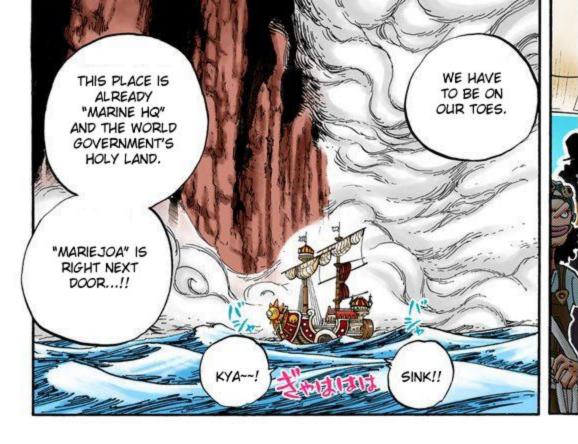








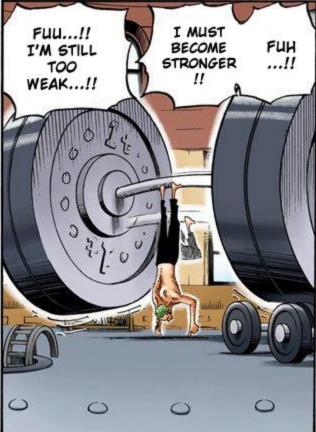




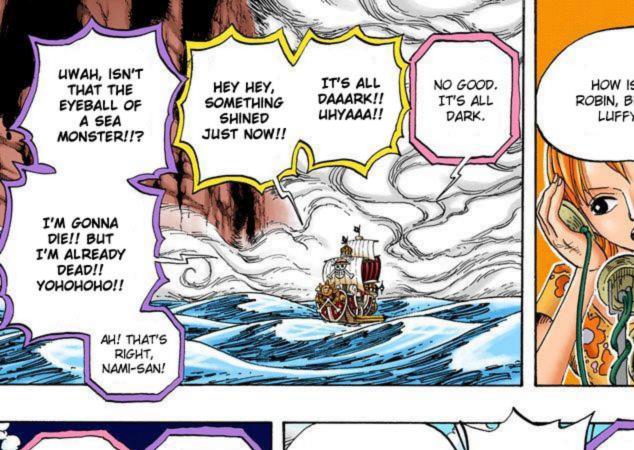






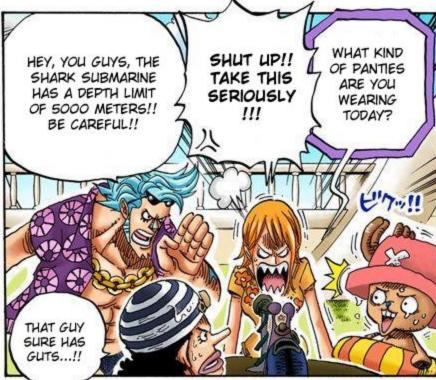


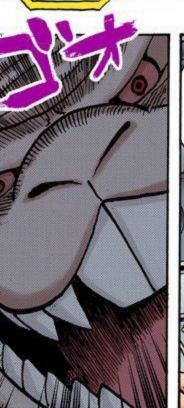






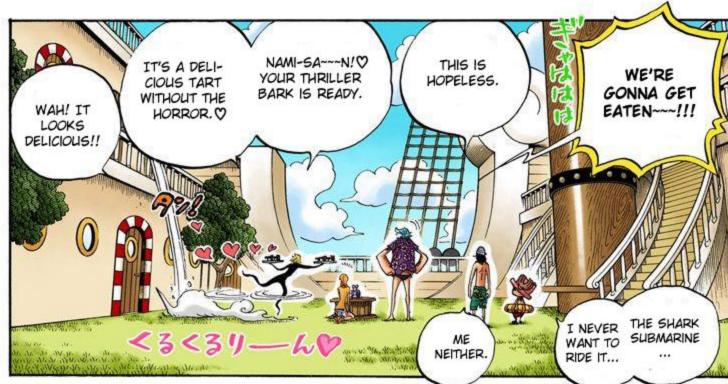






















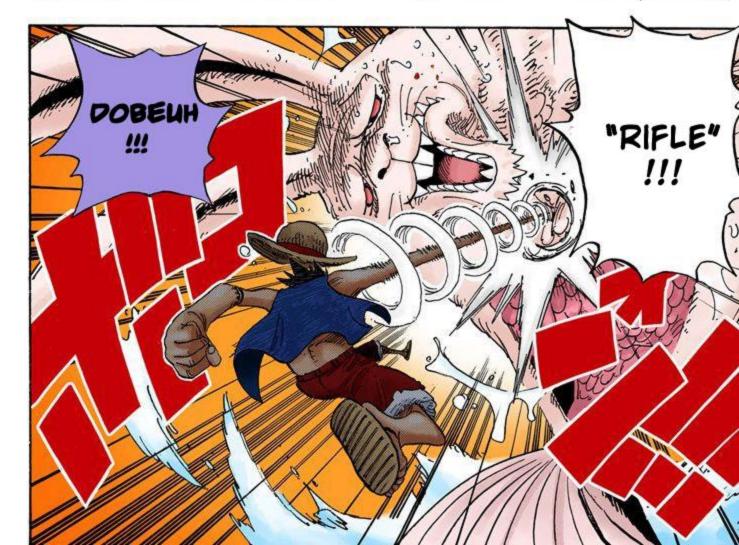


















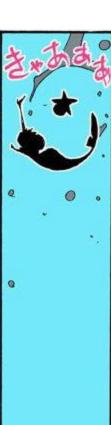


























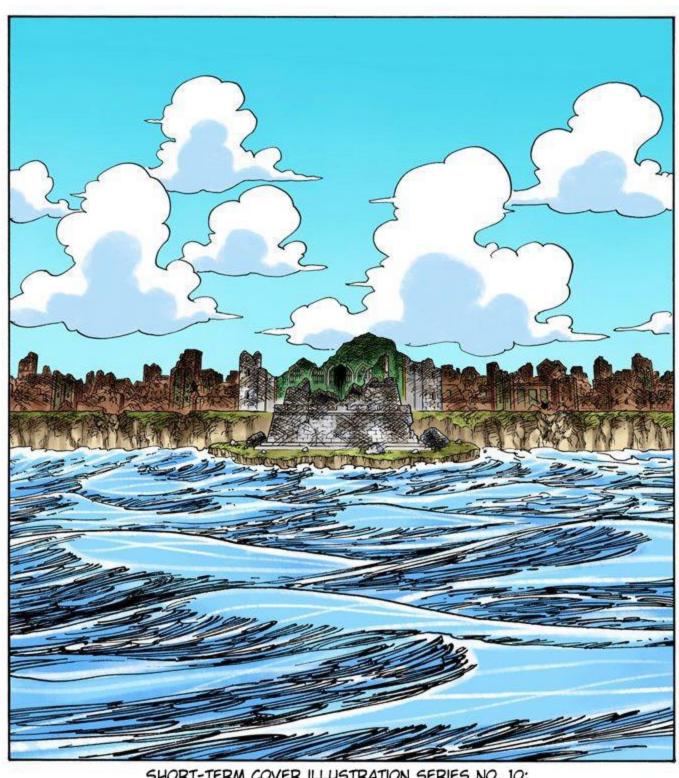






Chapter 491:

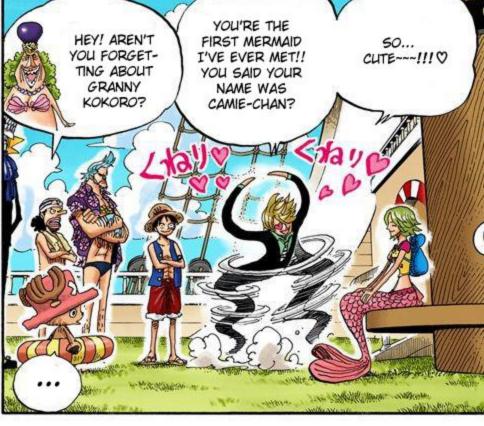
"THE FLYING FISH RIDERS"



SHORT-TERM COVER ILLUSTRATION SERIES NO. 10: "THE ISLAND OF NO SURVIVORS."

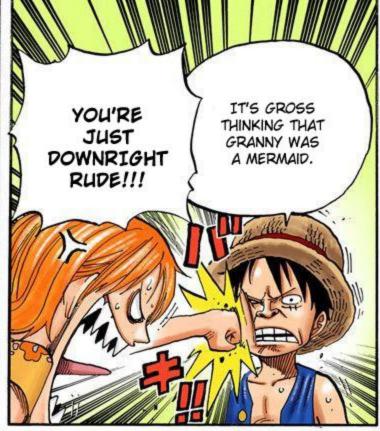










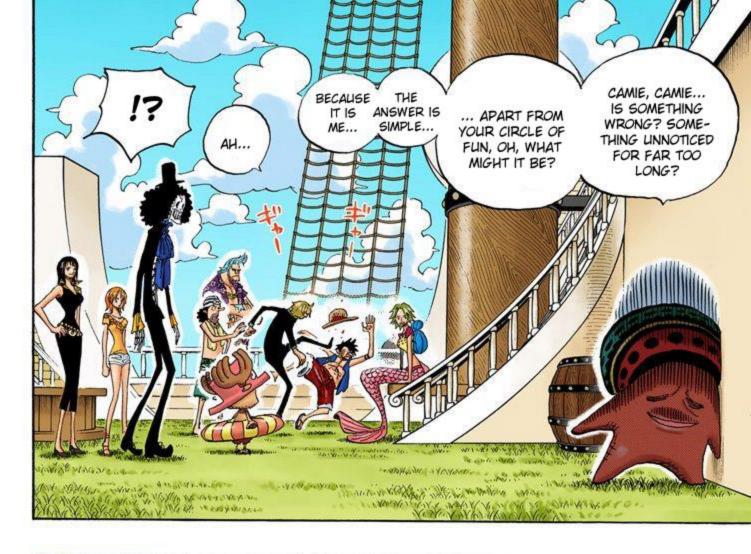




















'CUZ~I'VE~GOT~ PLENTY~OF~ HANDS~TOOO~~~ SPAAAARE!



THAT'S CRAZY-HARD WORK, DUDE! OH NO, NOT AT ALL? YOU'RE NOT A HU-MAN? I MAY NOT BE HU-MAN BUT I AM A STAR-FISH? YO, YOU'RE A HU-MAN? I MAY BE A STAR-FISH BUT I'M NOT A HU-MAN...



*IN JAPANESE, HUMAN IS "HITO," STARFISH IS "HITODE," AND EXTRA HANDS IS ALSO "HITODE," SO THE LYRICS ARE A PUN WITH THE WORD "HITODE."











Bririri Ring

GACHA

