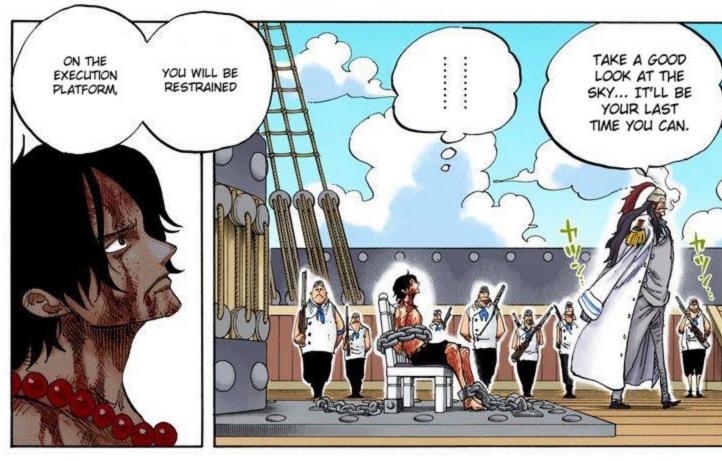


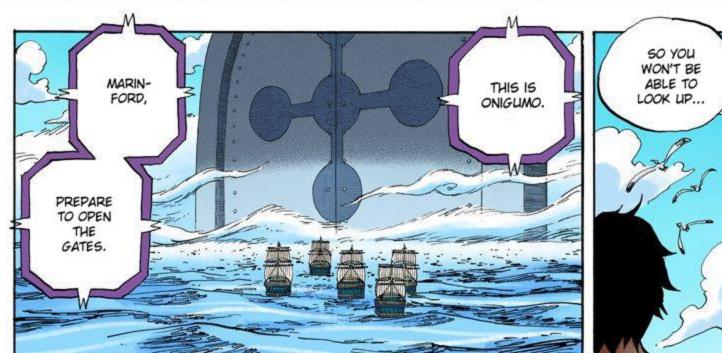
Chapter 542:

"ANOTHER TALE TO TELL"





























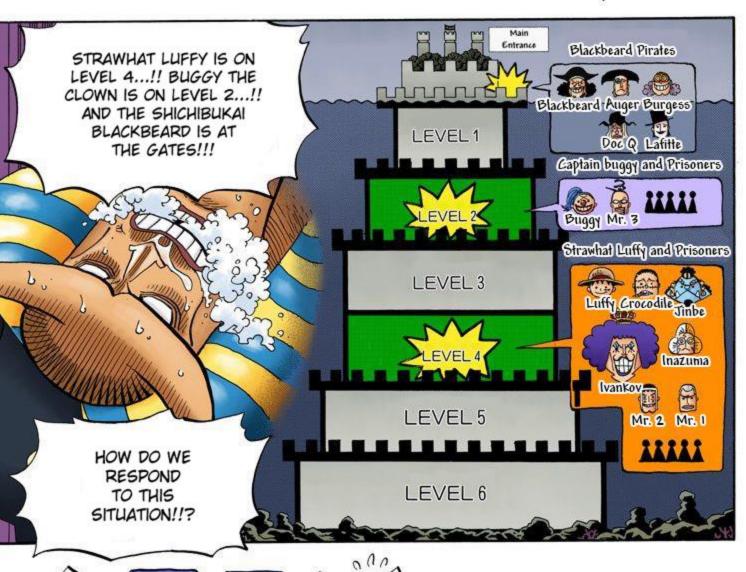
































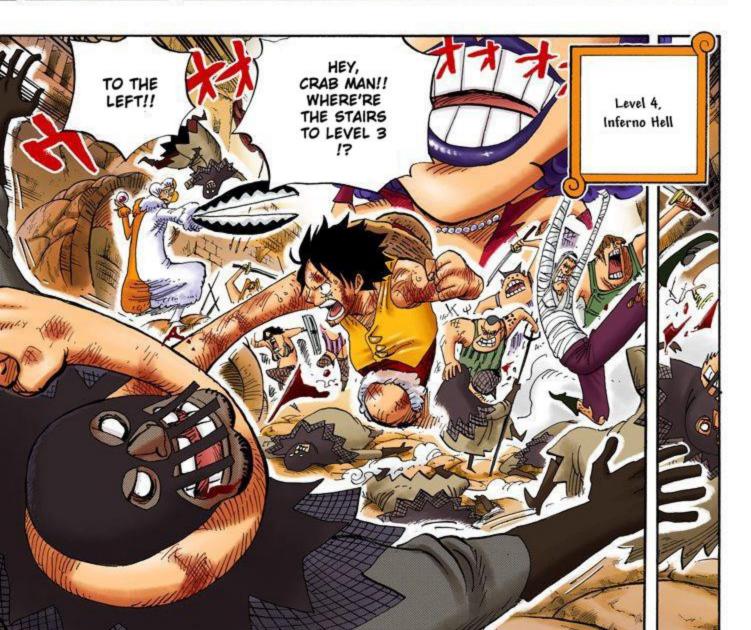




























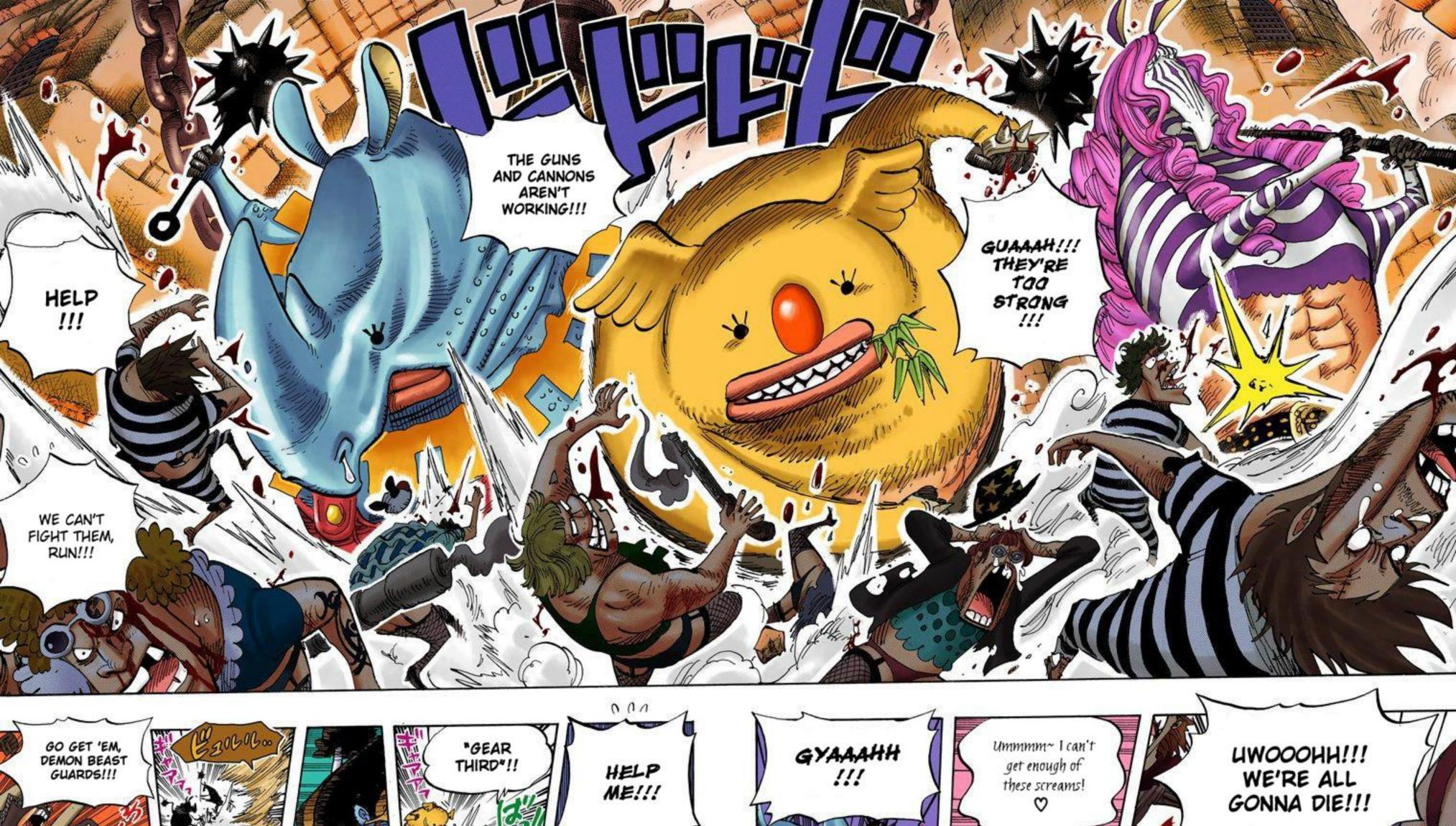










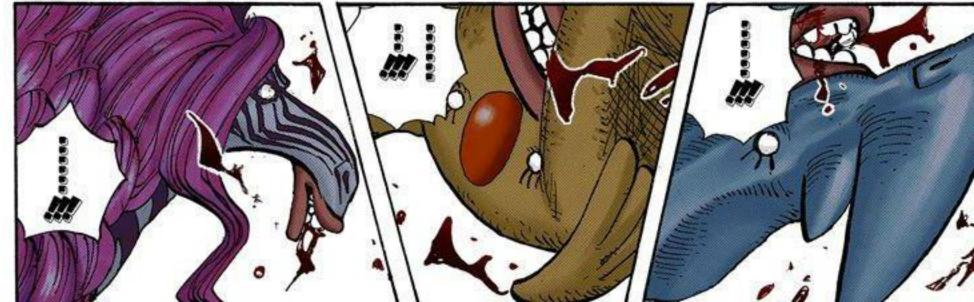






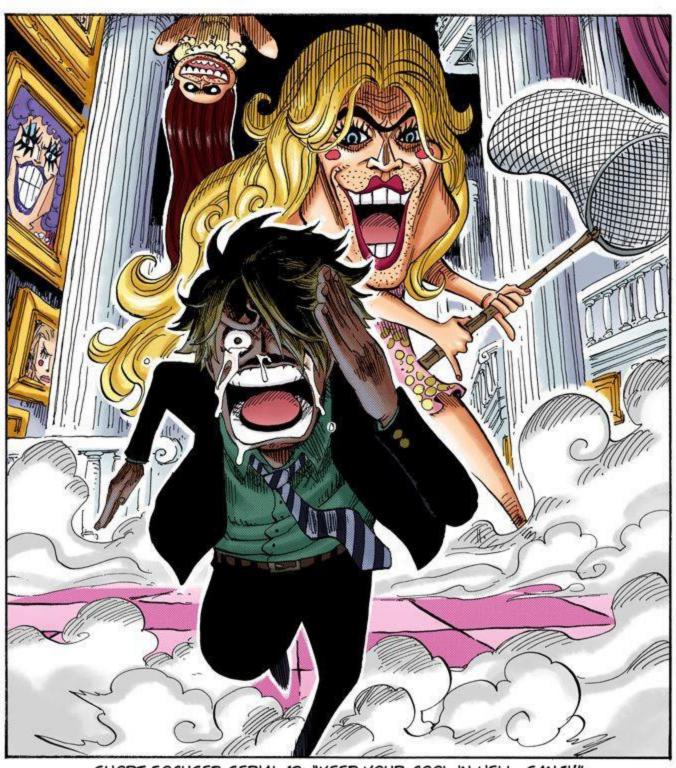






Chapter 543:

"STRAWHAT AND BLACKBEARD"



SHORT FOCUSED SERIAL 12: "KEEP YOUR COOL IN HELL, SANJI!"
VOL 1: "ADVENTURE ON AN ISLAND OF NO ESCAPE."









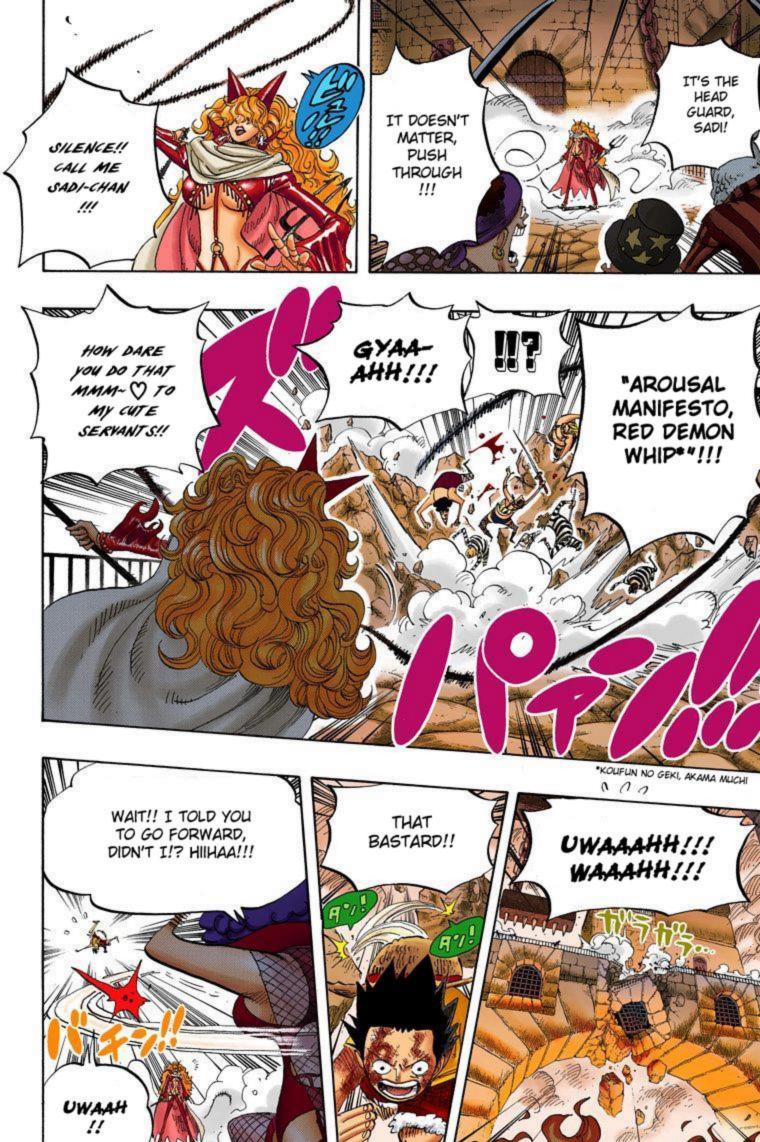








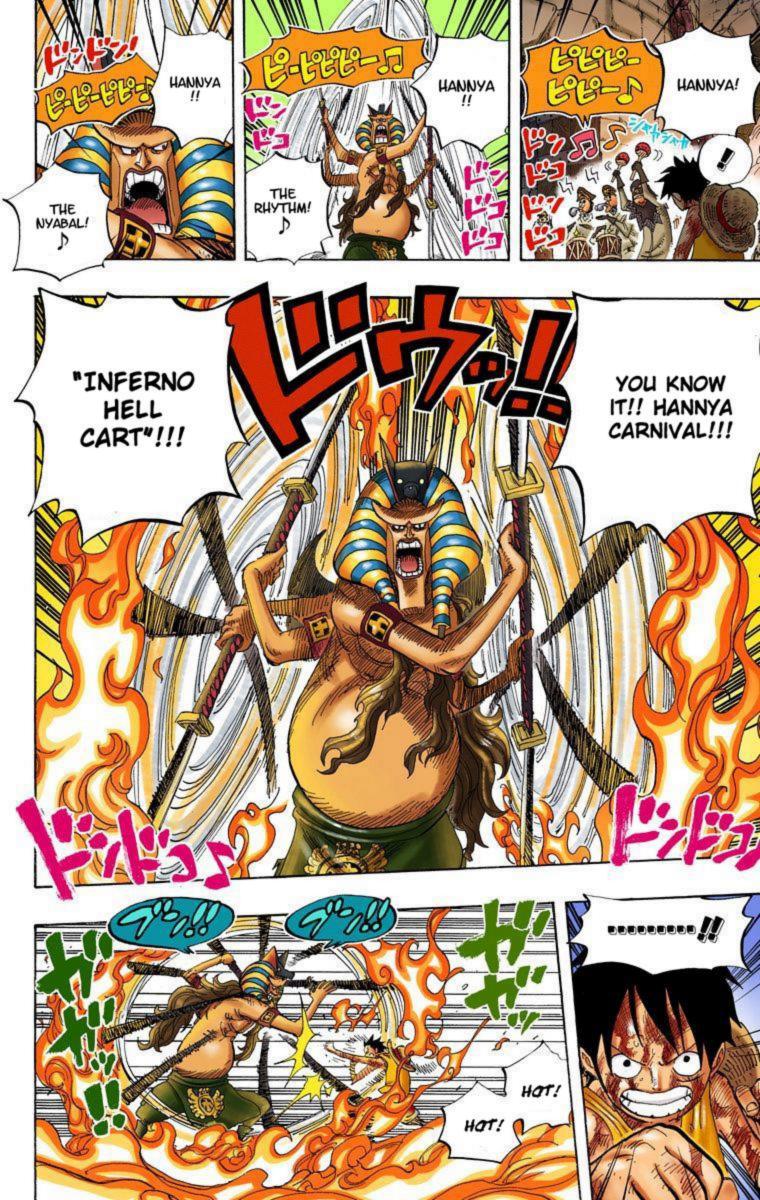
































BAZOOKA

SQUAD!!!

EH!!?



V. VICE

WARD.





WHA!?

WHAT'S

HAPPENING





























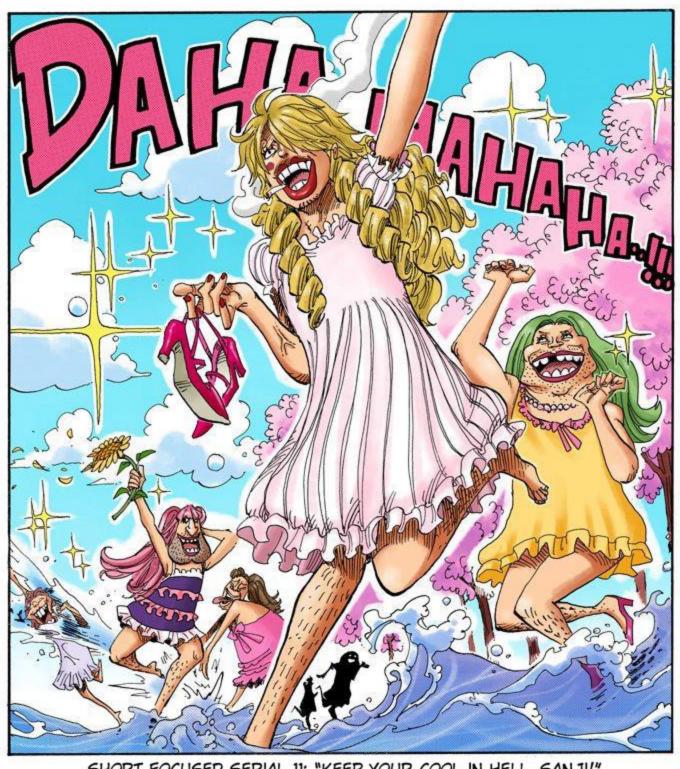






Chapter 544:

"EVEN HELL'S GATES OPEN"



SHORT FOCUSED SERIAL 11: "KEEP YOUR COOL IN HELL, SANJI!" VOL. 2: "TOTALLY A MAIDEN."



























































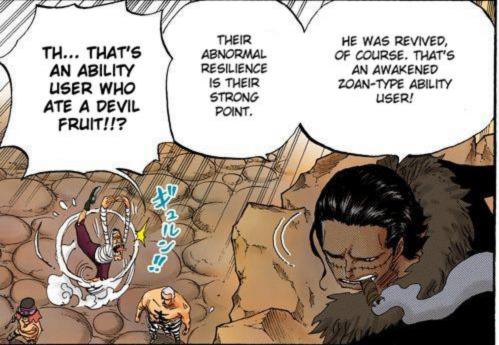










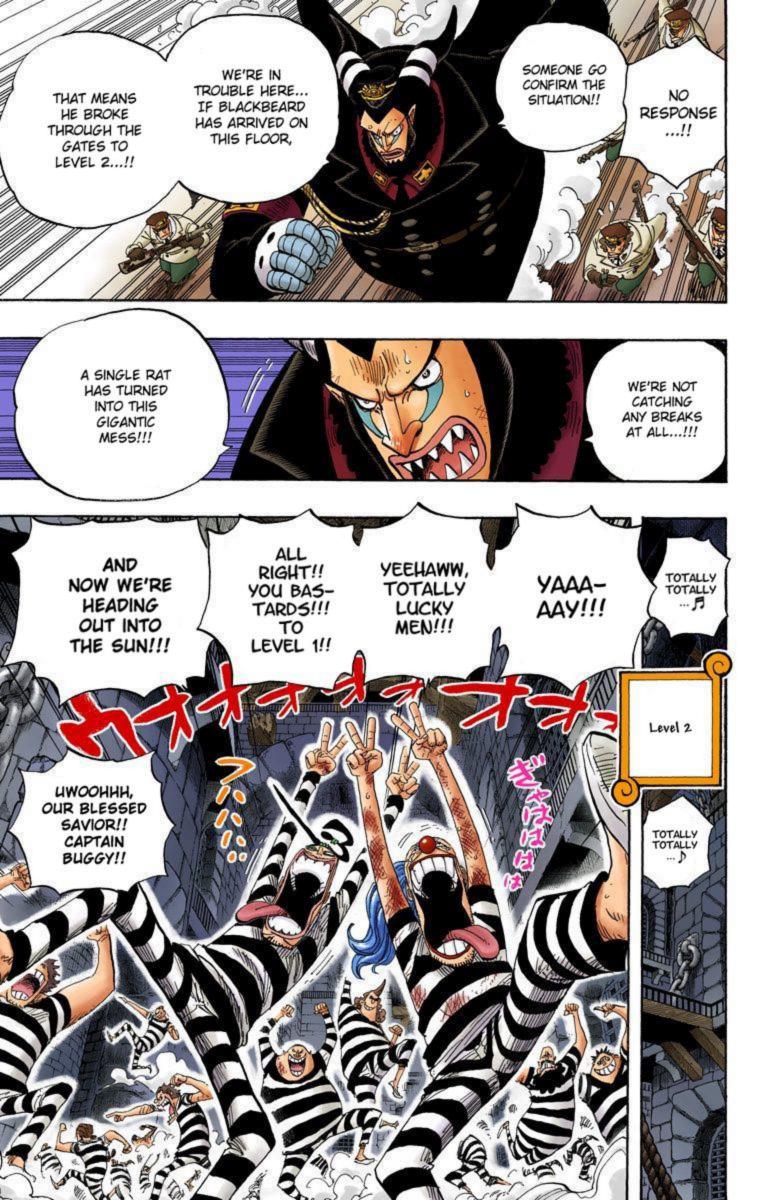










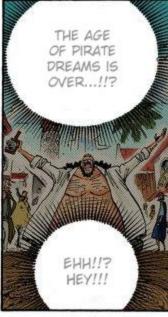
















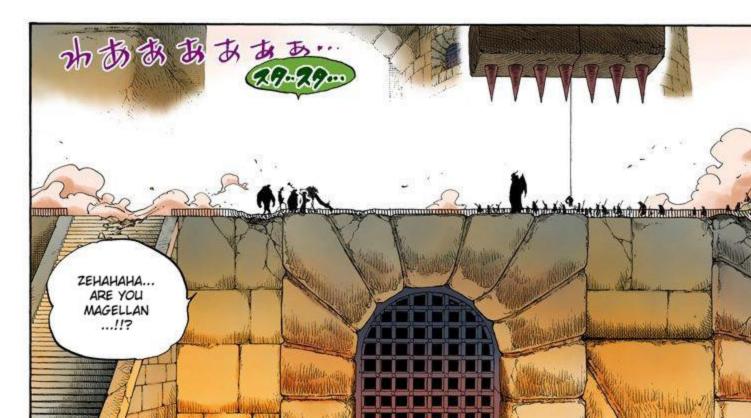












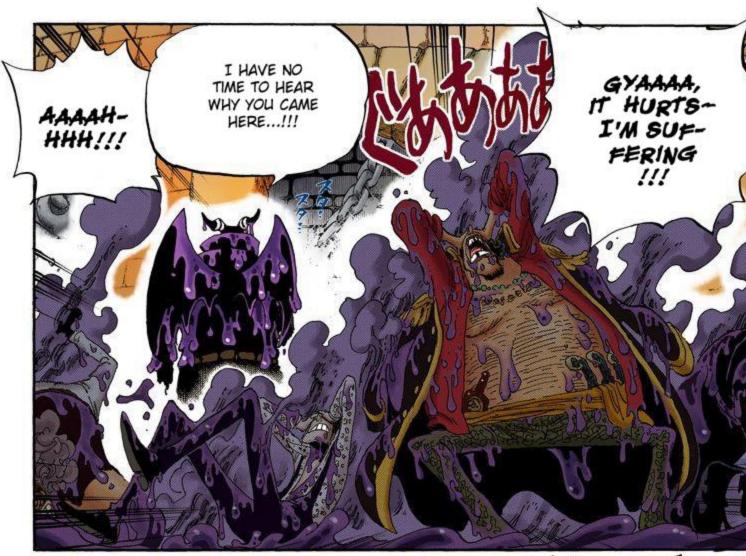
























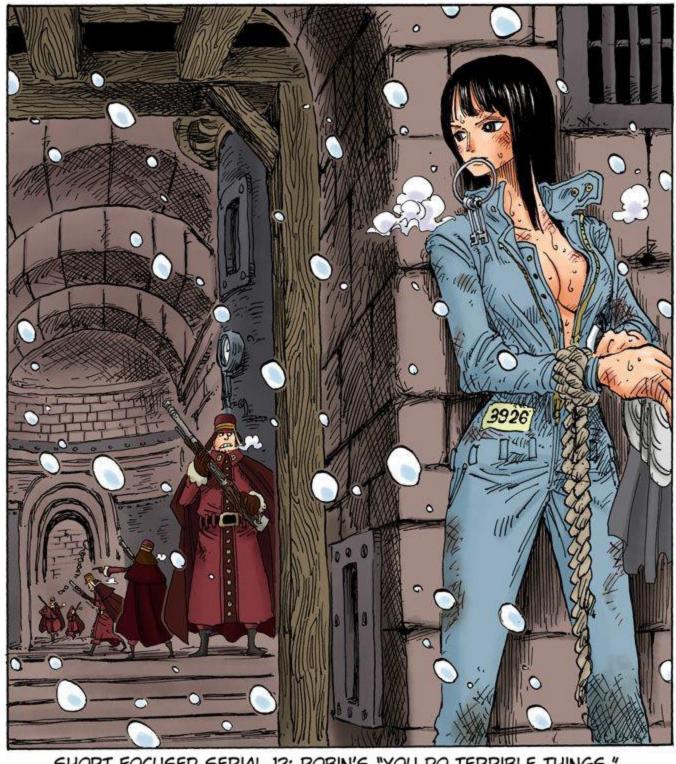






Chapter 545:

"OUT INTO THE SUNLIGHT"



SHORT FOCUSED SERIAL 12: ROBIN'S "YOU DO TERRIBLE THINGS." VOL 1: ADVENTURE IN A COUNTRY OF SLAVE LABOR.

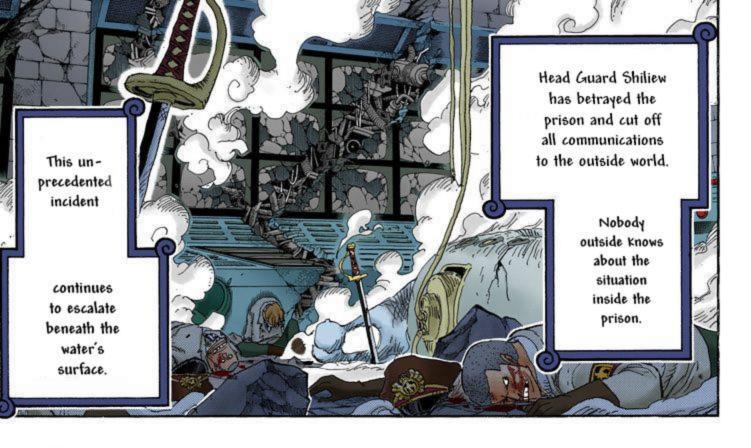




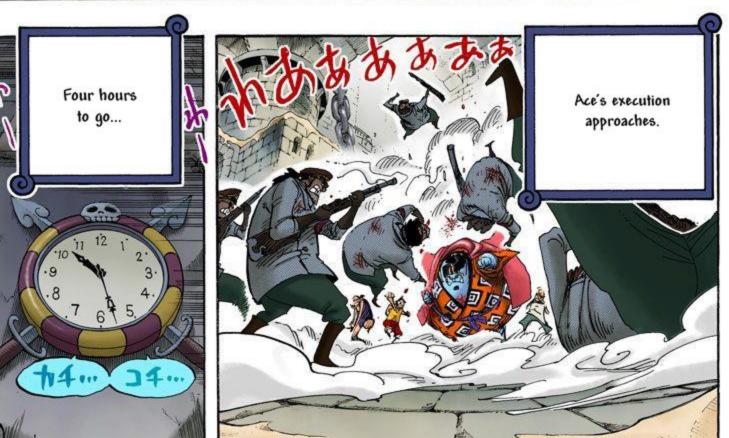










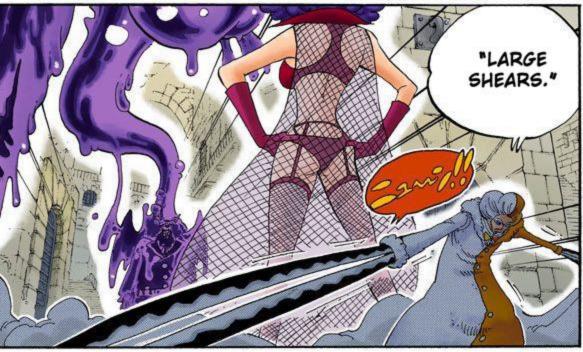


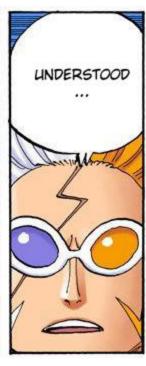




































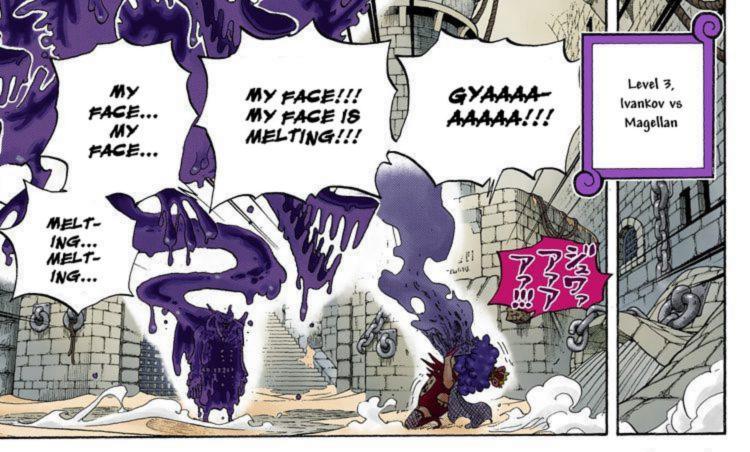








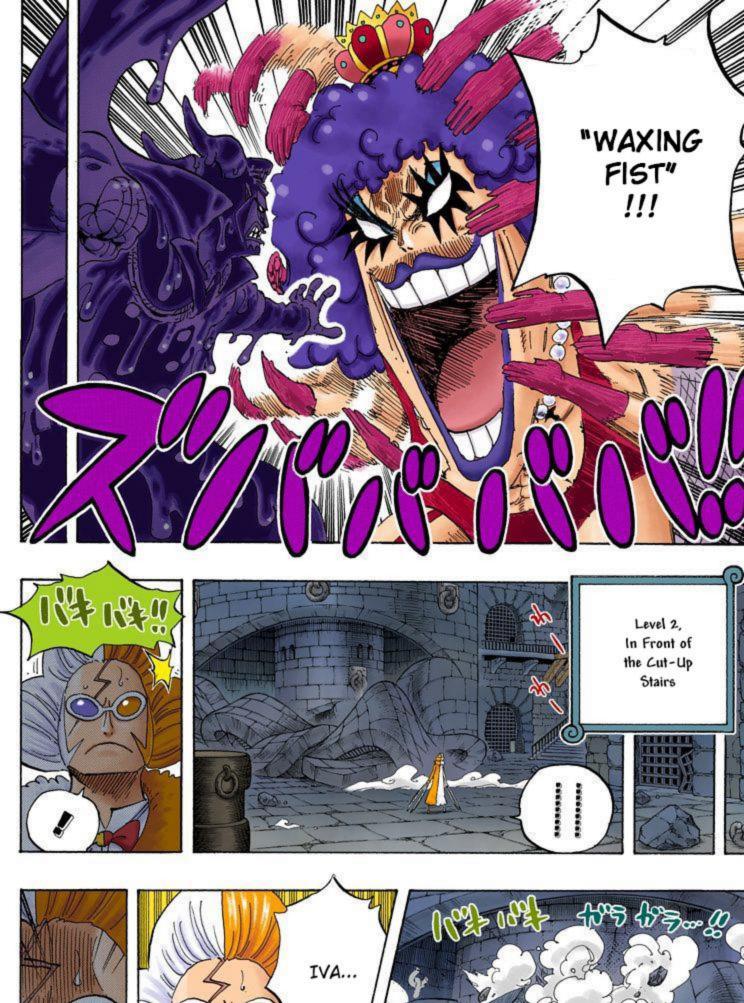
















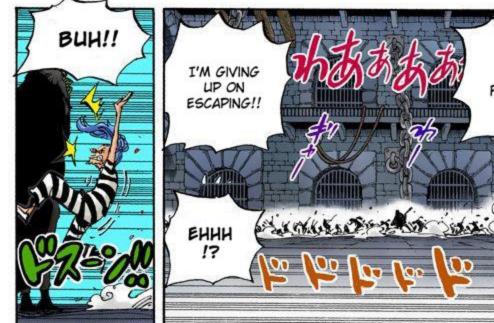










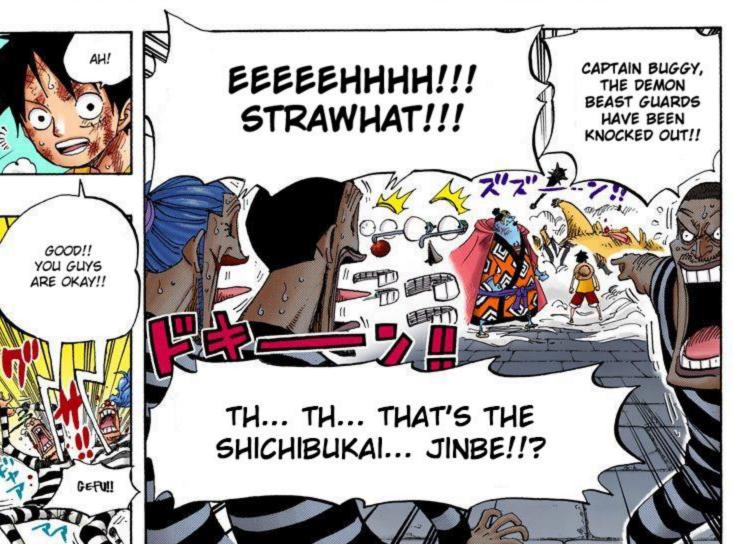


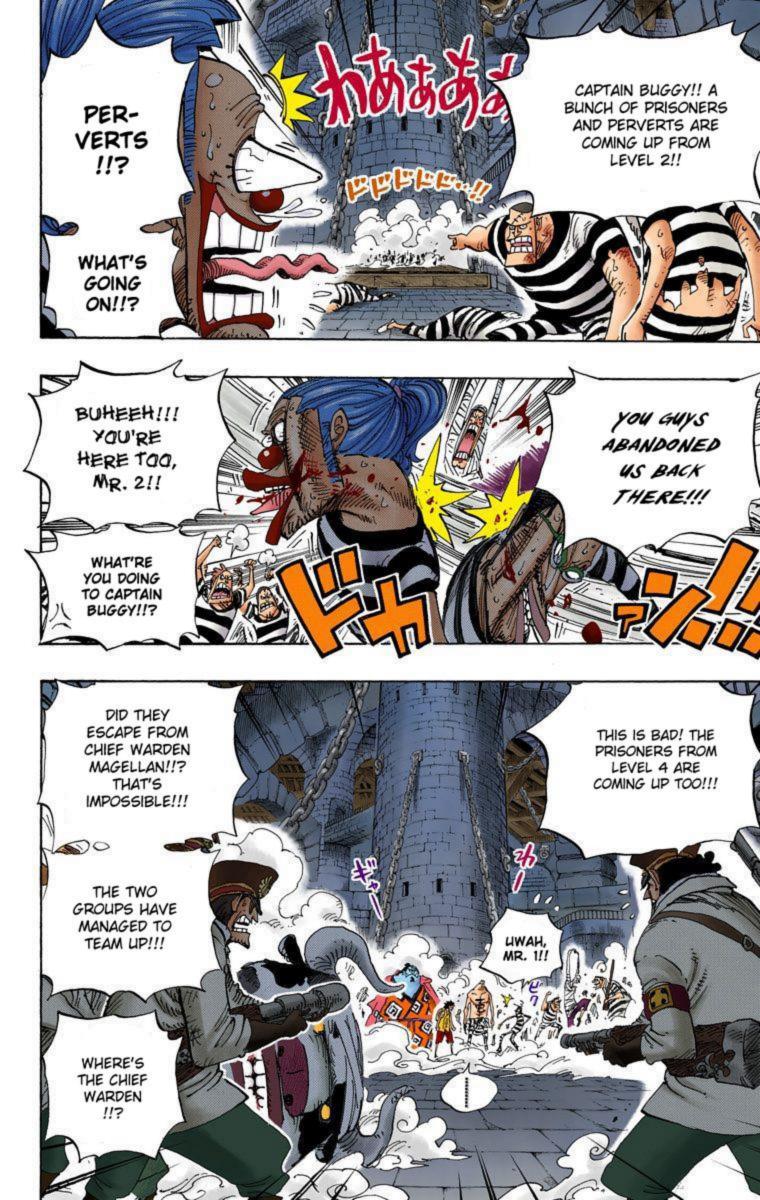




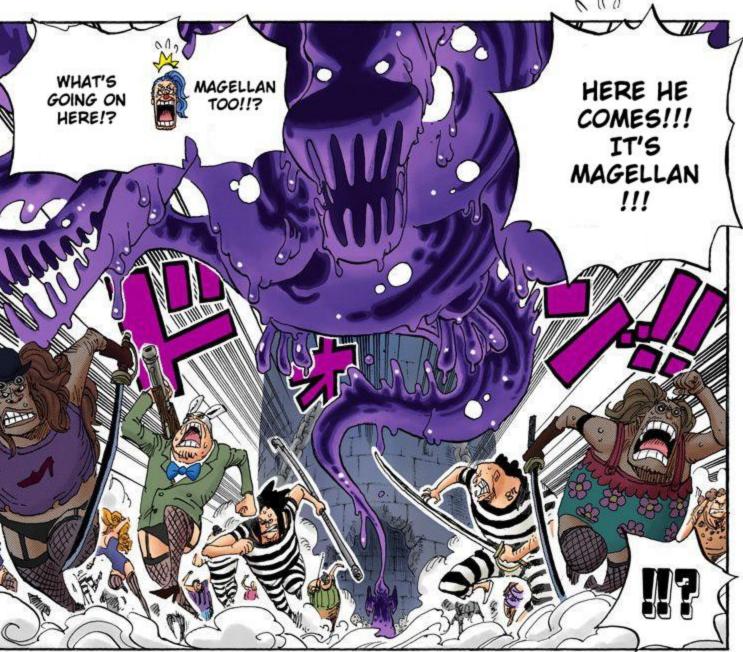






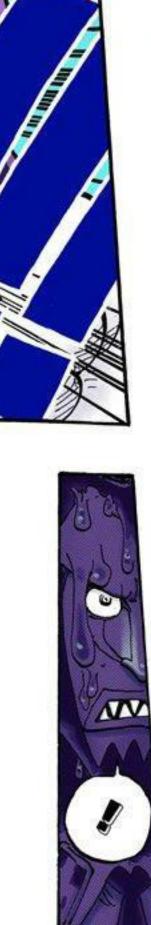




















DAMN IT!!!

YOU CAN'T!!!

WE HAVE TO RUN

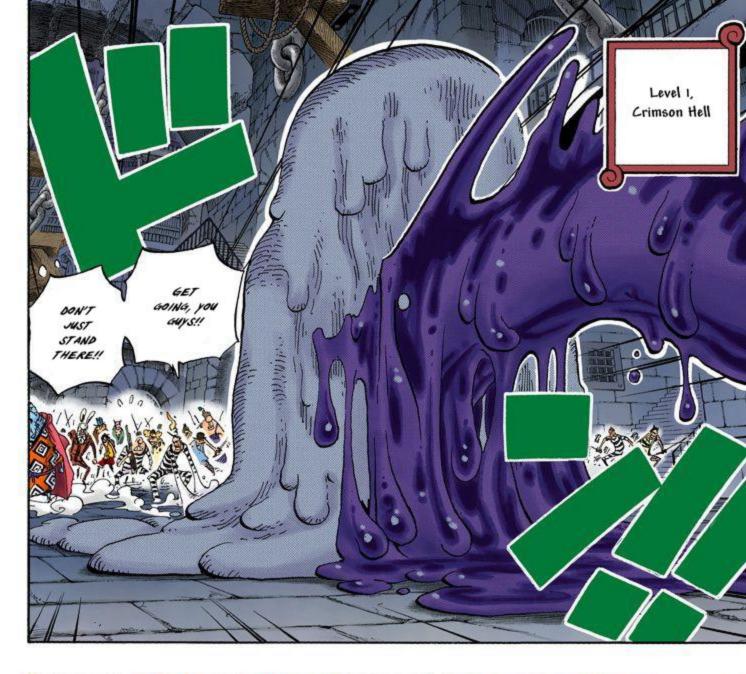
FROM HIM!!!

Chapter 546:

"CAPTAIN OF THE FISHMAN PIRATES, THE SHICHIBUKAI JINBE"



ROBIN'S "YOU DO TERRIBLE THINGS."
FINAL CHAPTER: THE POWER TO SAVE THE SLAVES, THE REVOLUTIONARIES ARRIVE.

















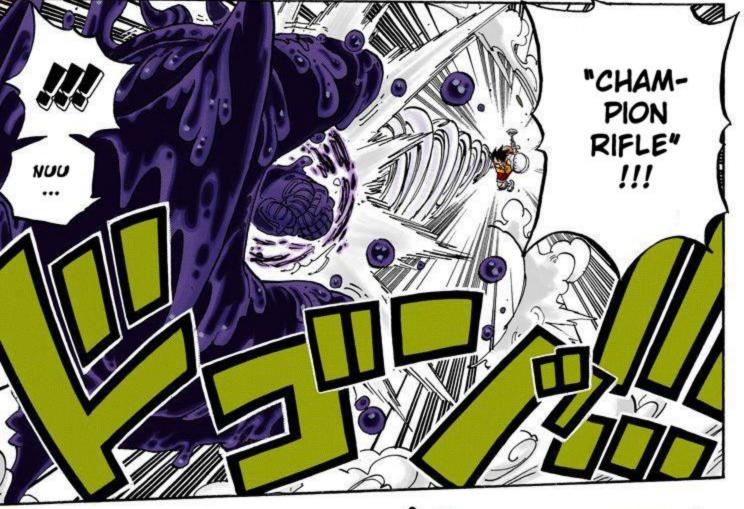












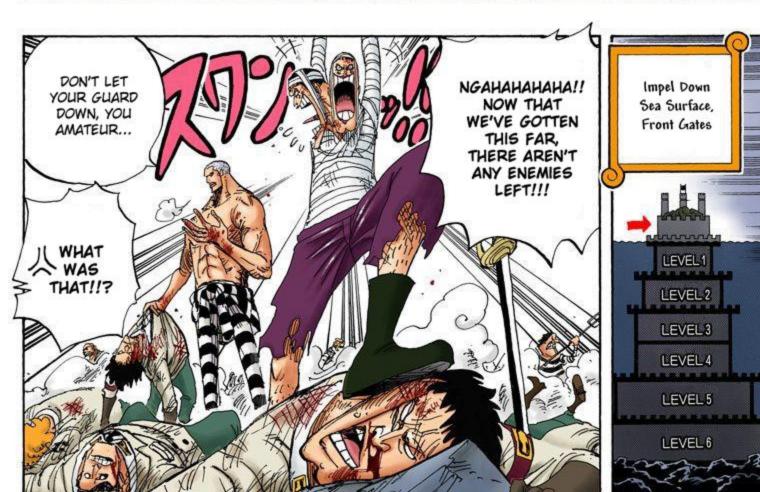


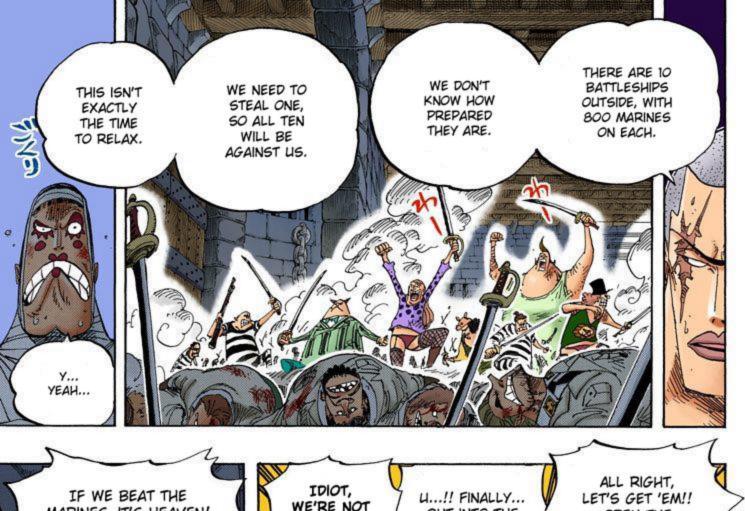














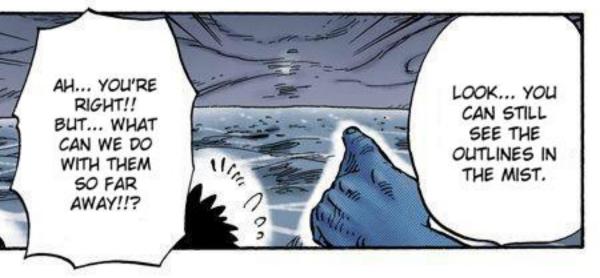


























OOHHH!! HE'S CARRYING THAT HEAVY GATE LIKE IT'S NOTHING!!









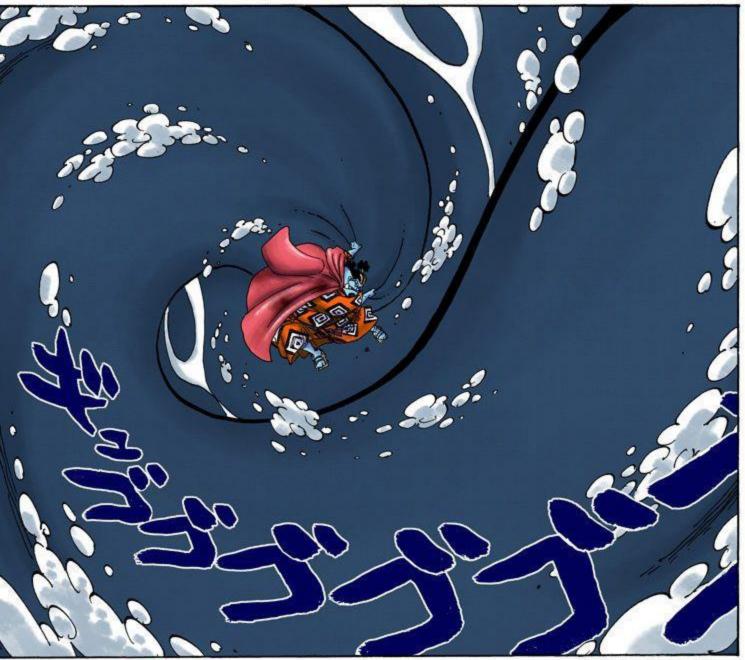




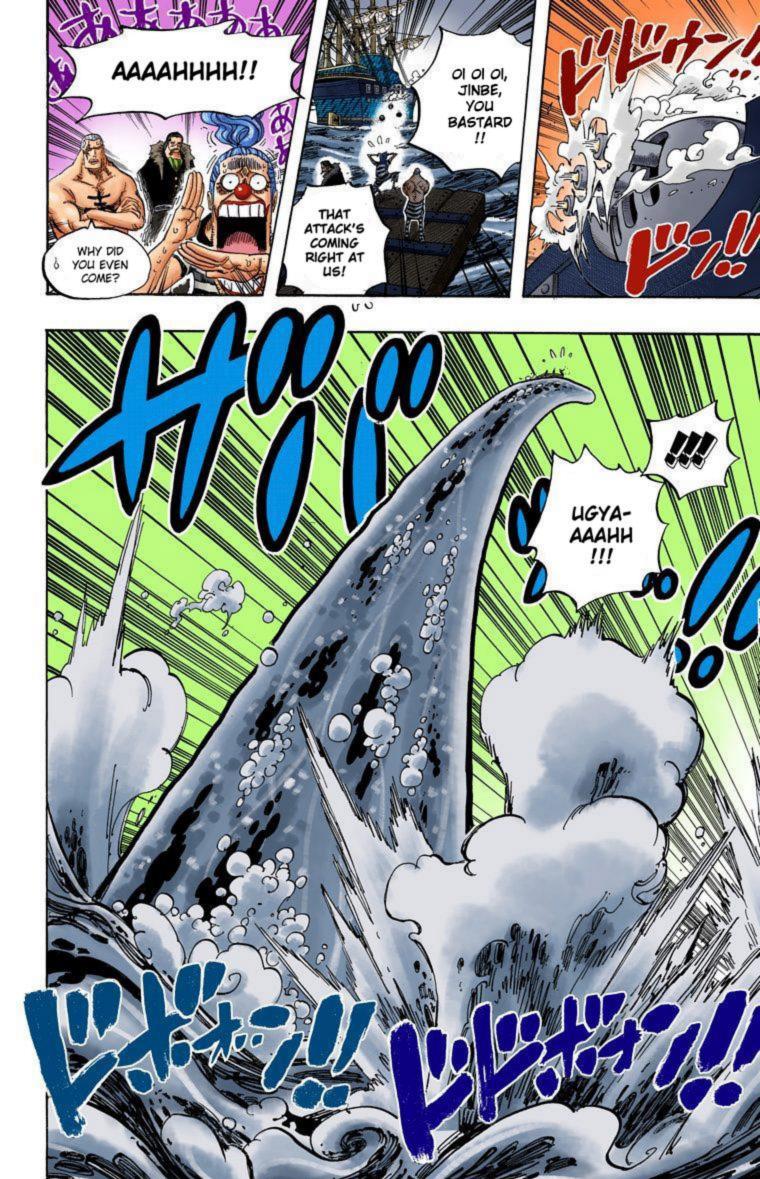










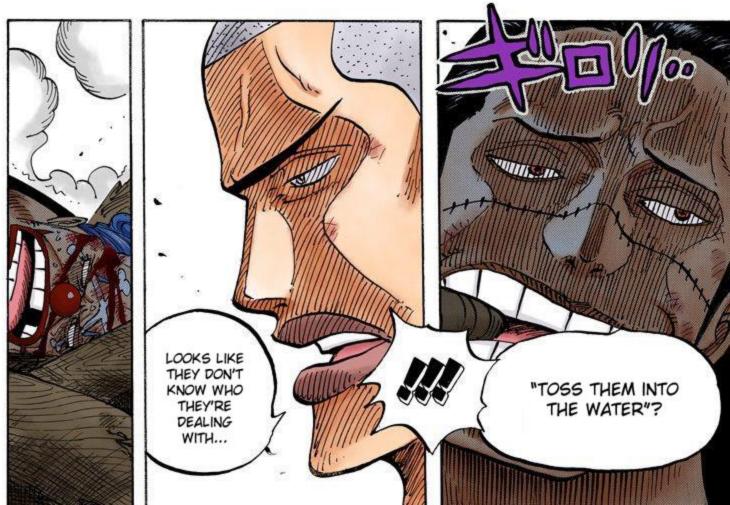


































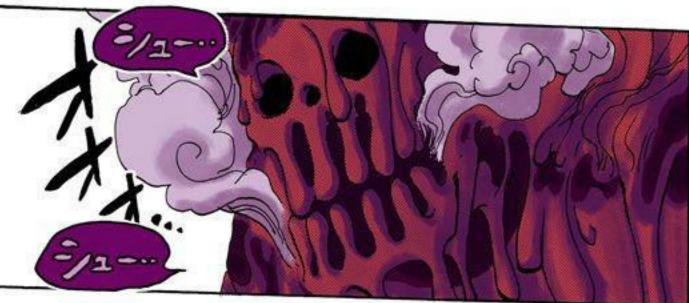




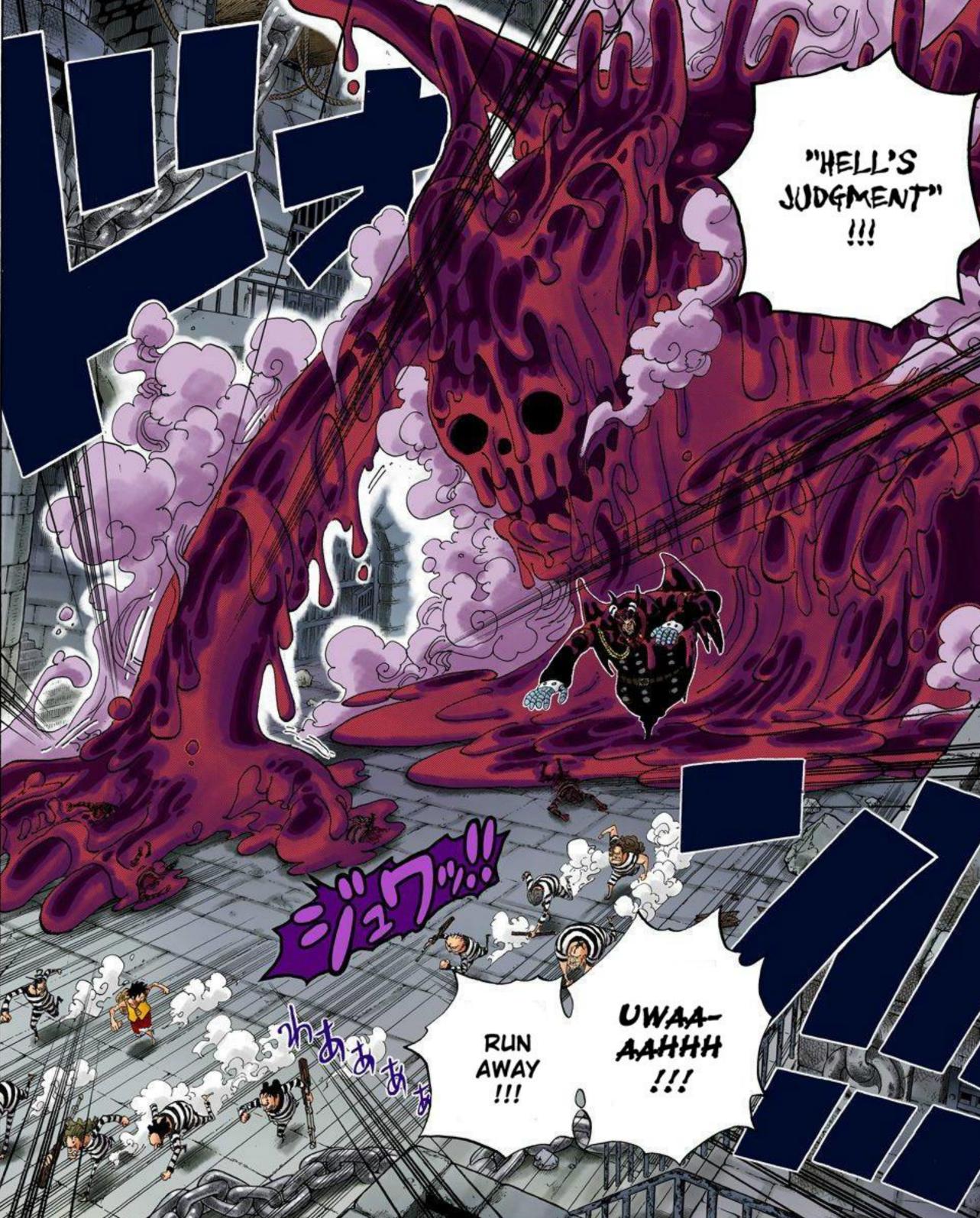




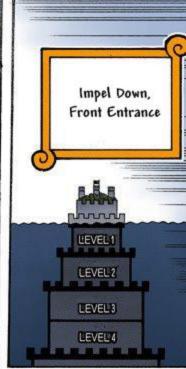


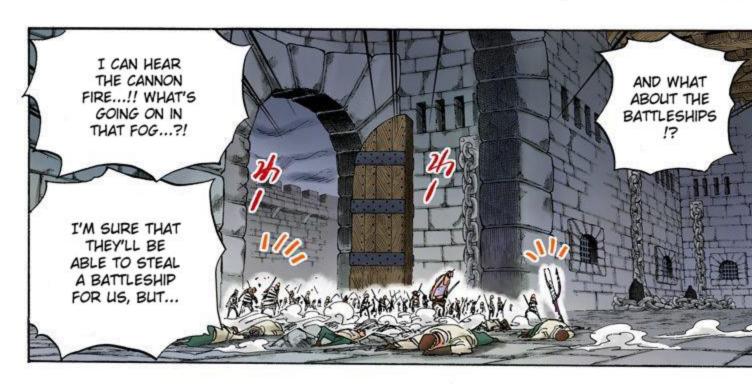


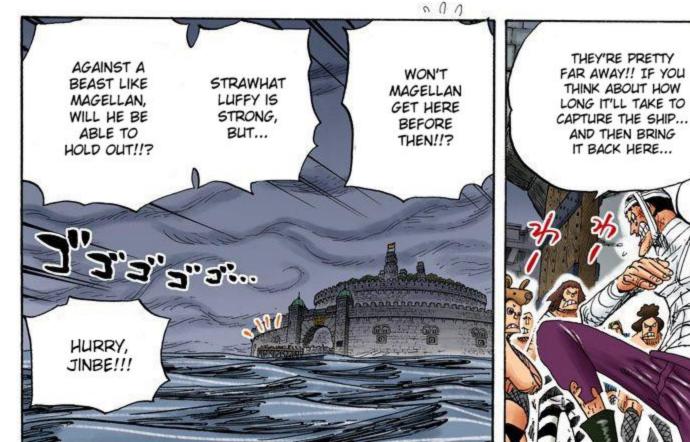










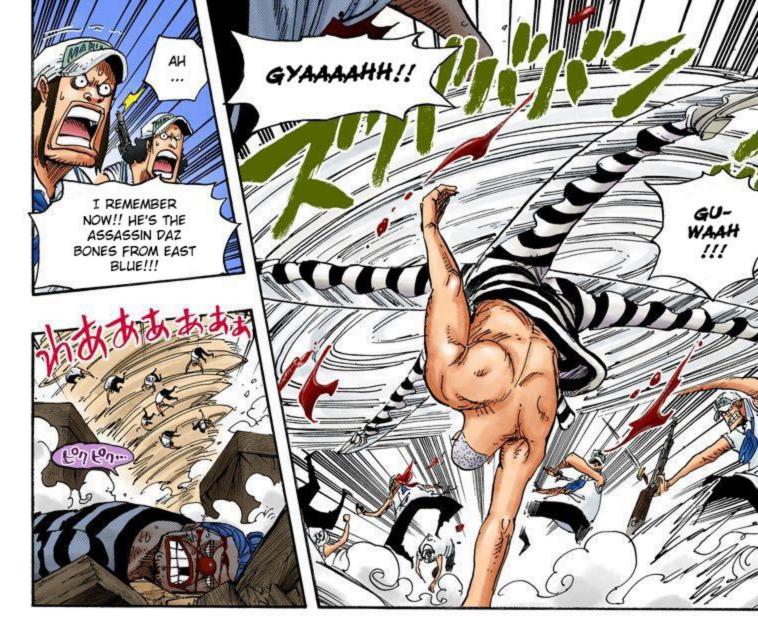




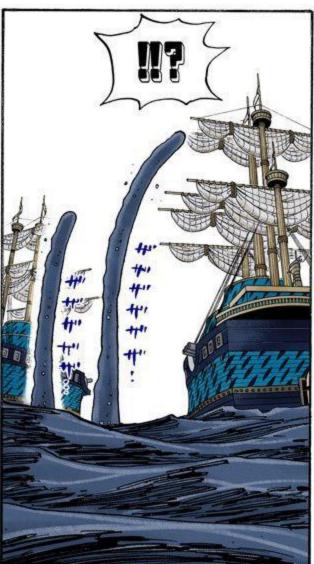






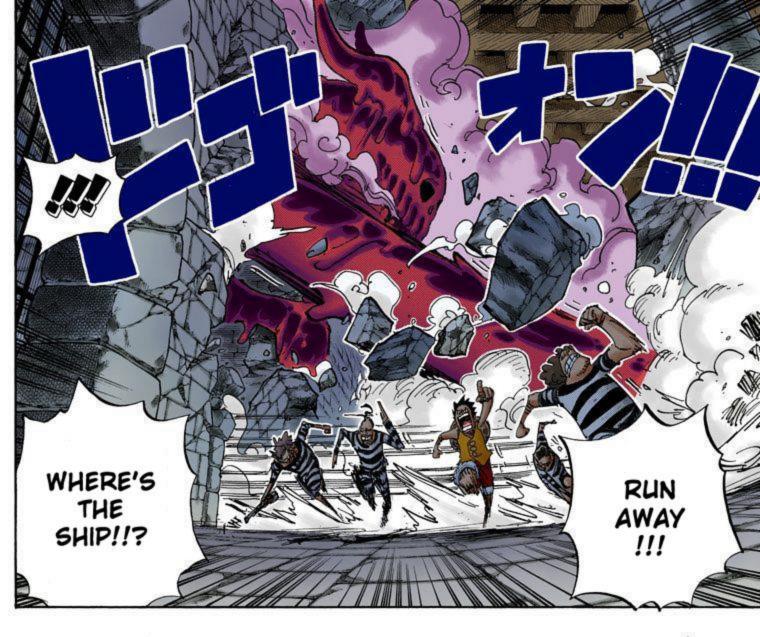






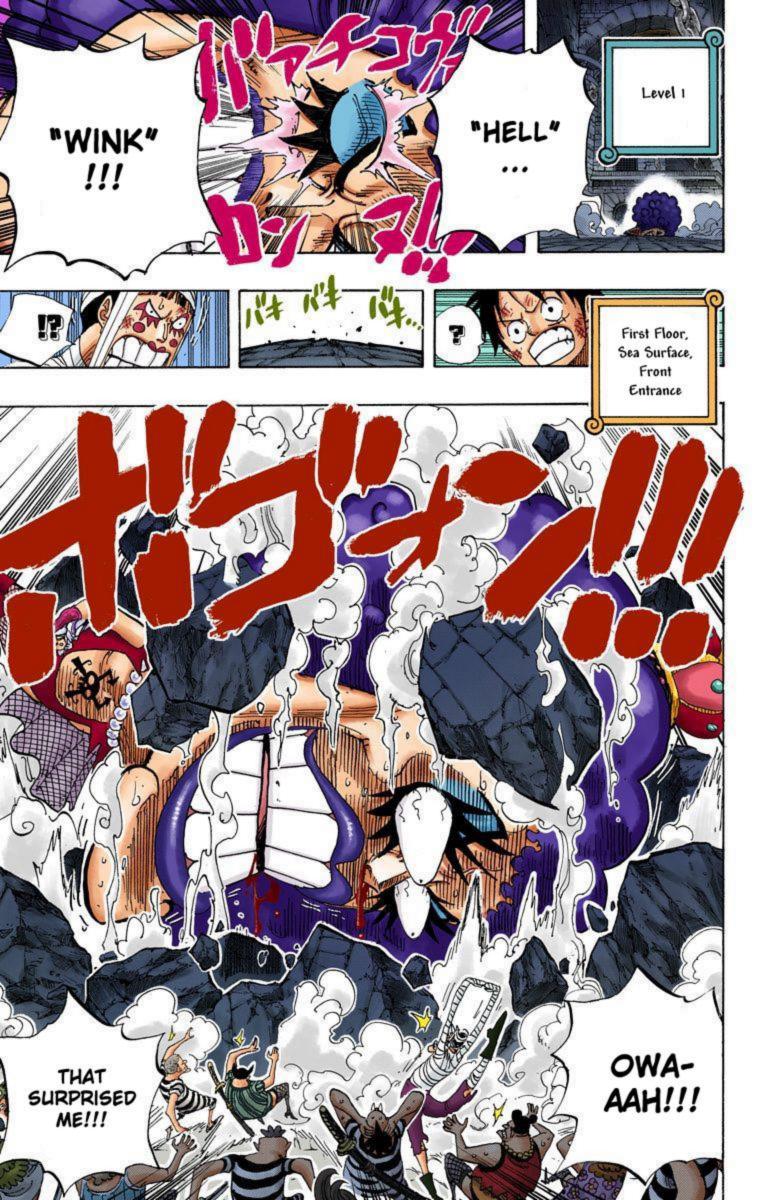












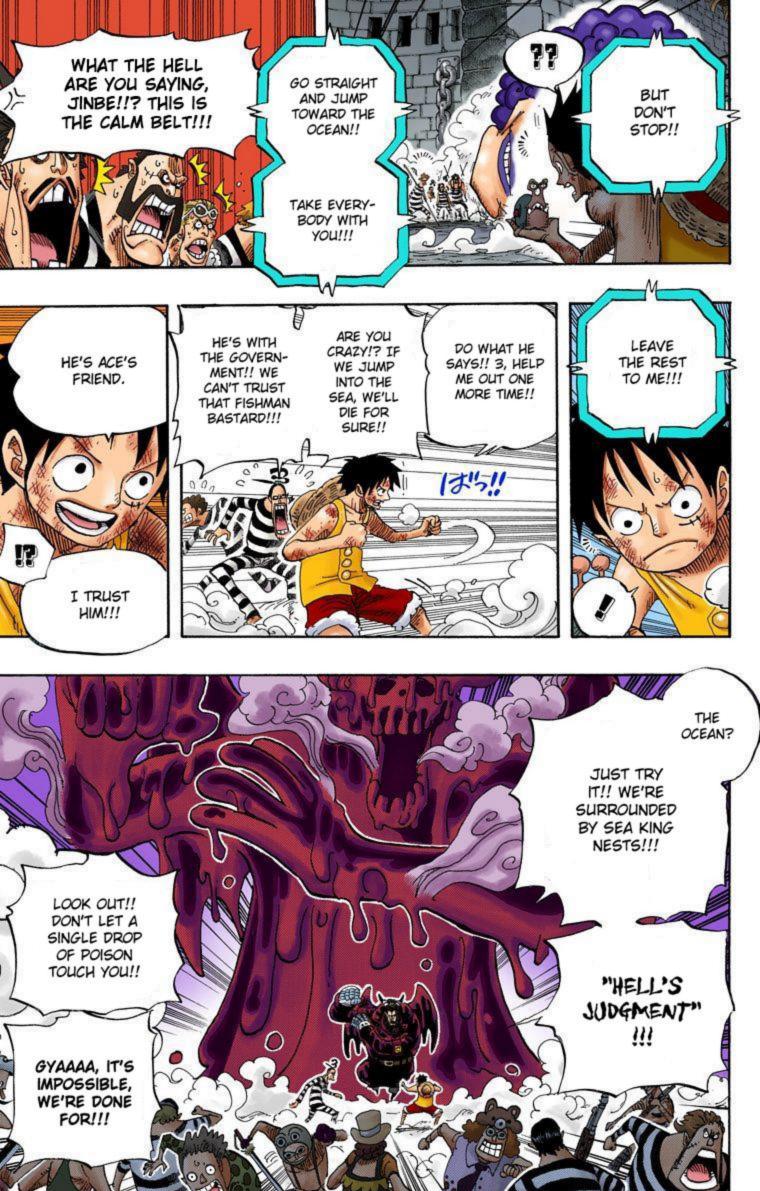










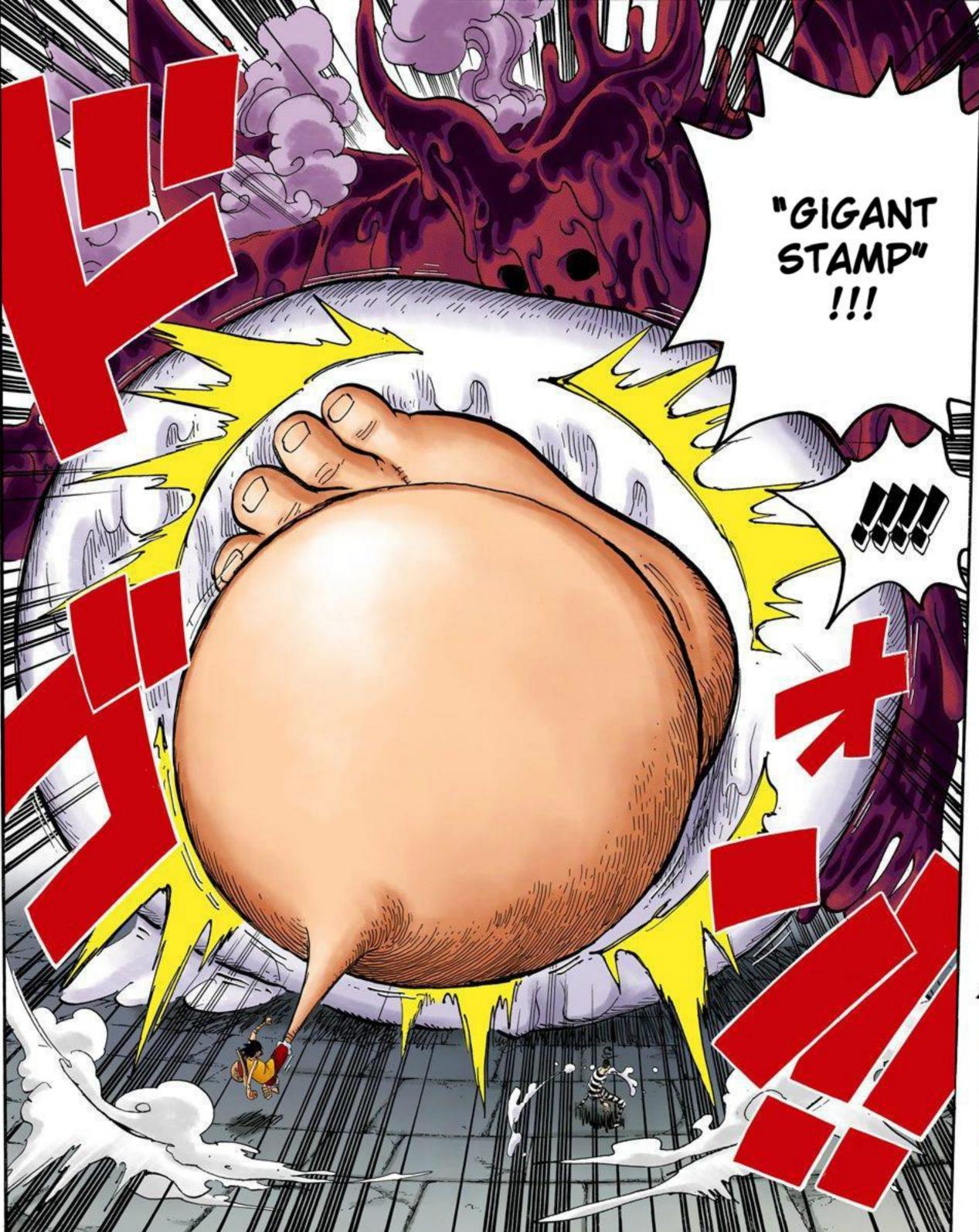








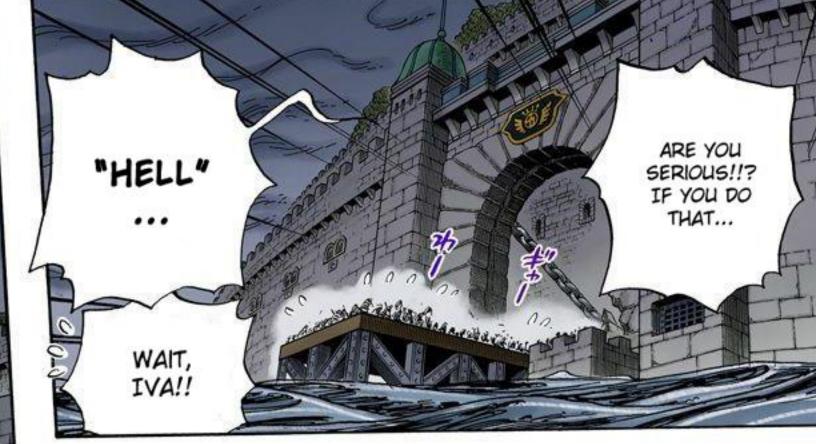






























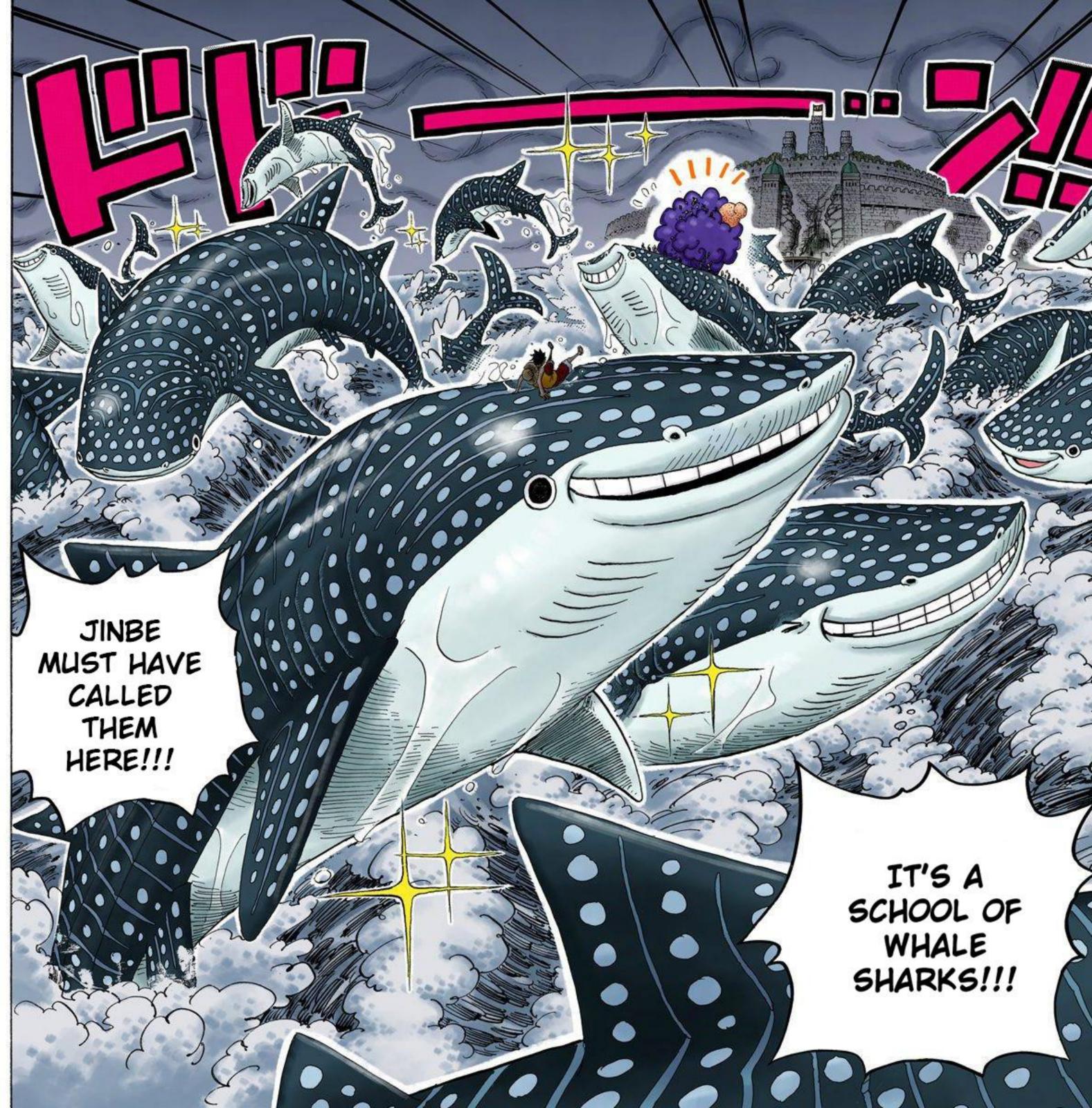












Chapter 548:

"THANK YOU"



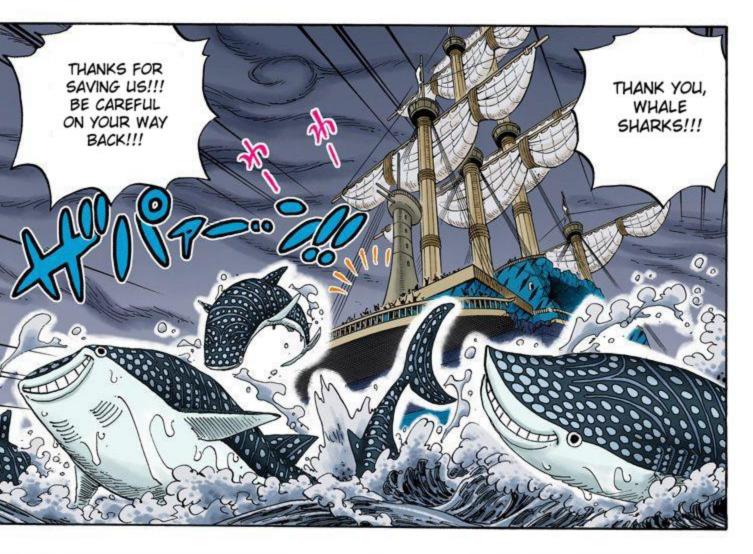
SHORT FOCUSED SERIAL 13: FRANKY'S "I'M NO GOOD THIS WEEK." VOL. 1: "WILD CYBORG ANIMALS."





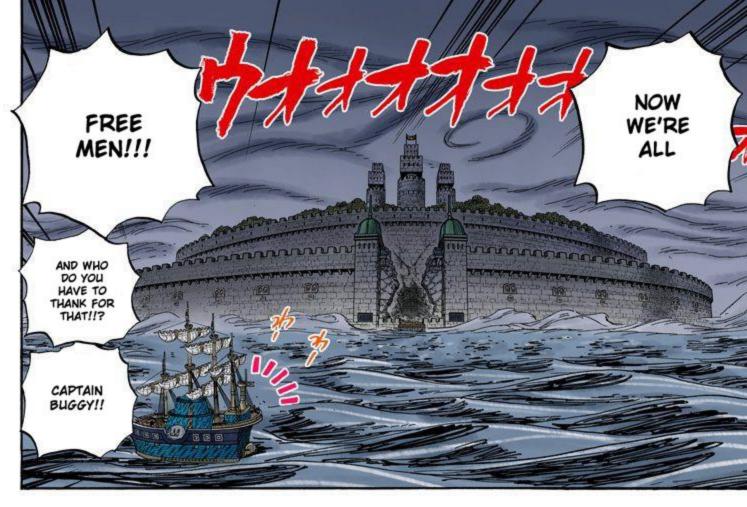


















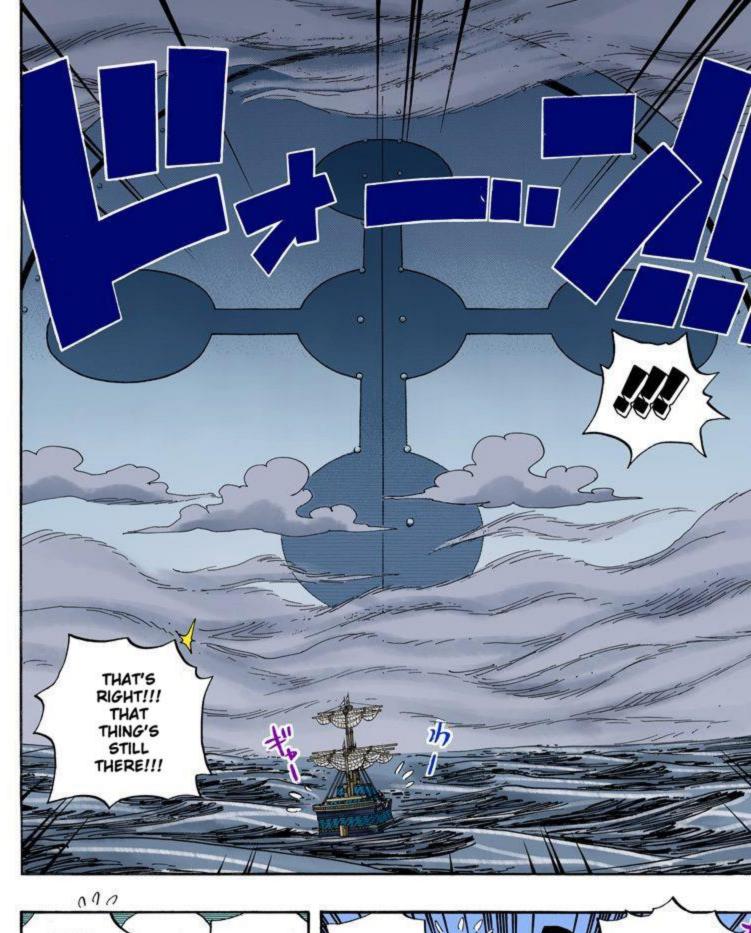
REAR ADMIRAL,
THE CANNONS
THAT JINBE
DAMAGED HAVE
BEEN REPAIRED.

GOOD.





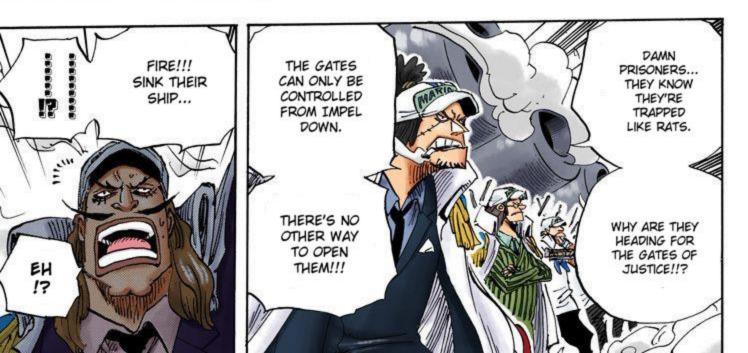








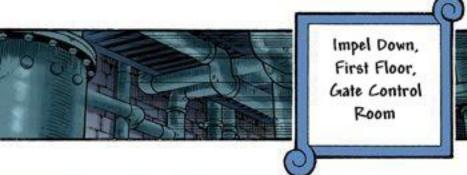




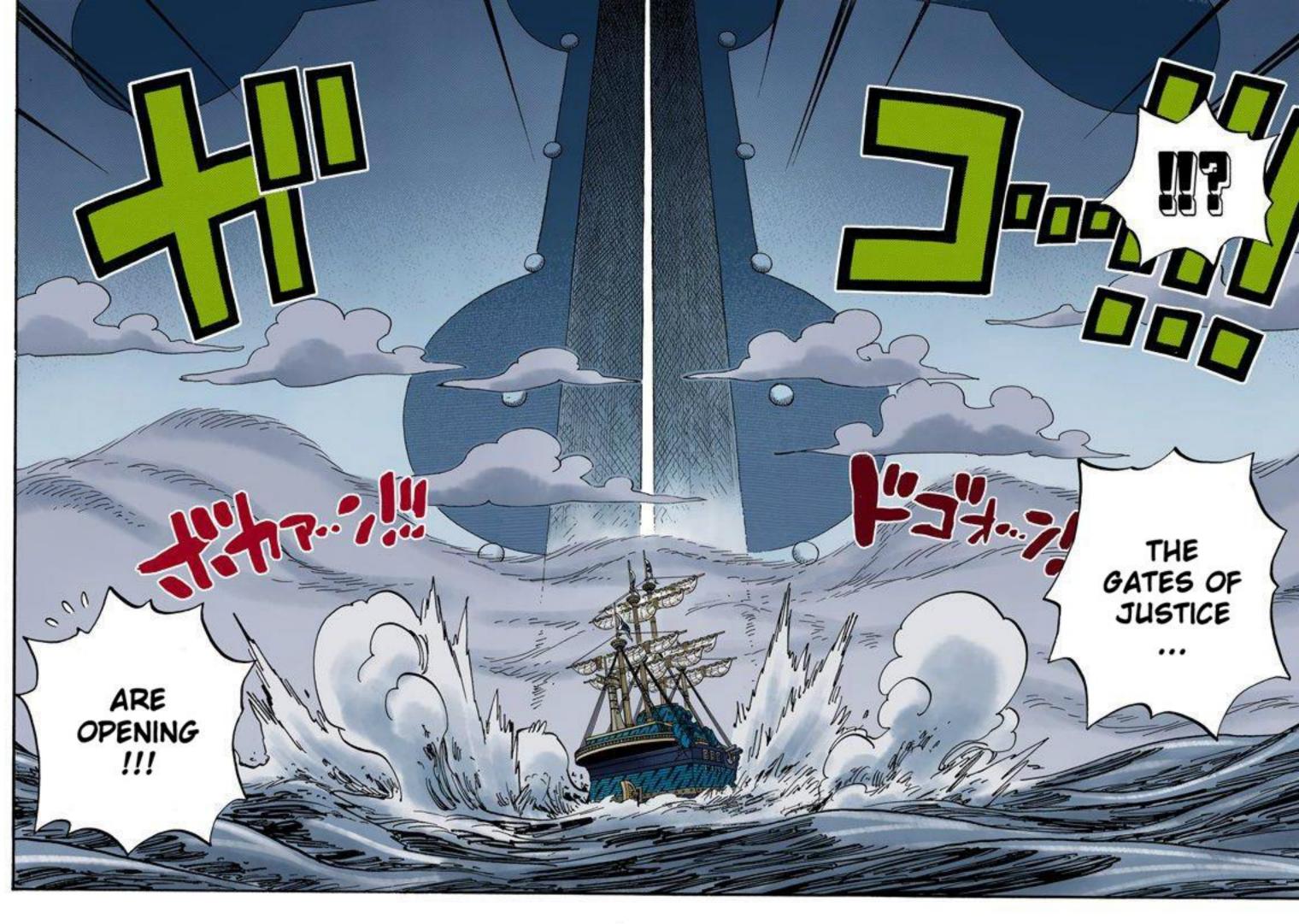
























































































STRAW-CHAN...!!

















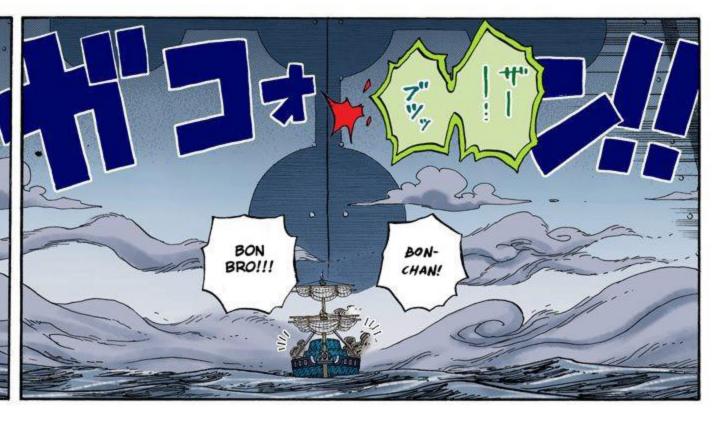


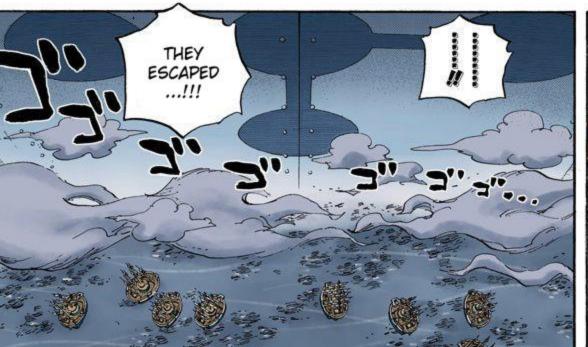








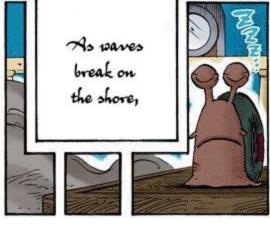










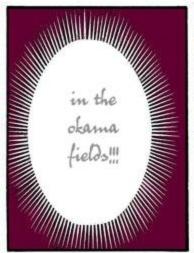




the single flower known as friendship blooms.

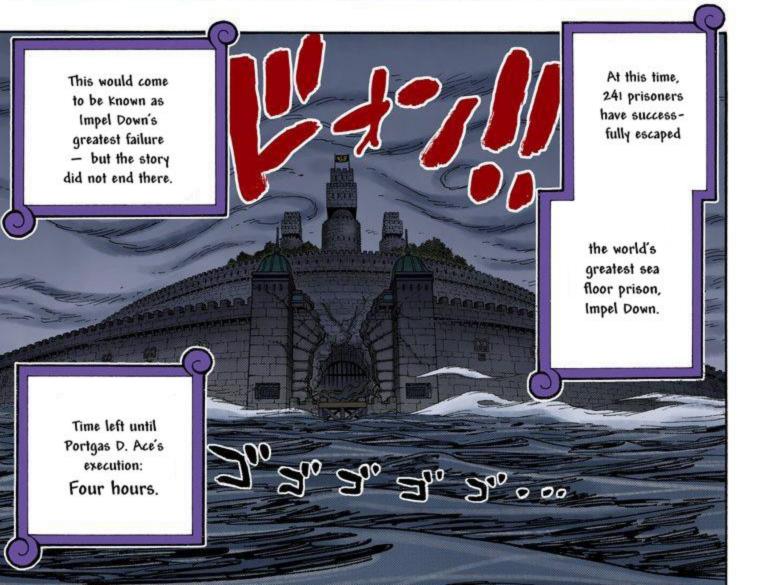










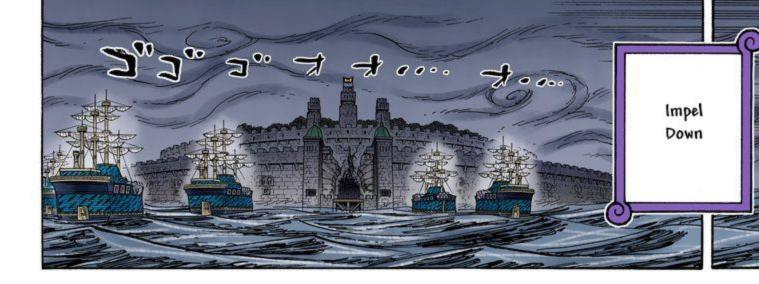


Chapter 549:

"THE SHIP DEPARTS"



FRANKY'S "I'M NO GOOD THIS WEEK."
CONCLUSION: THE HOUSE WHERE DR. VEGAPUNK WAS BORN.











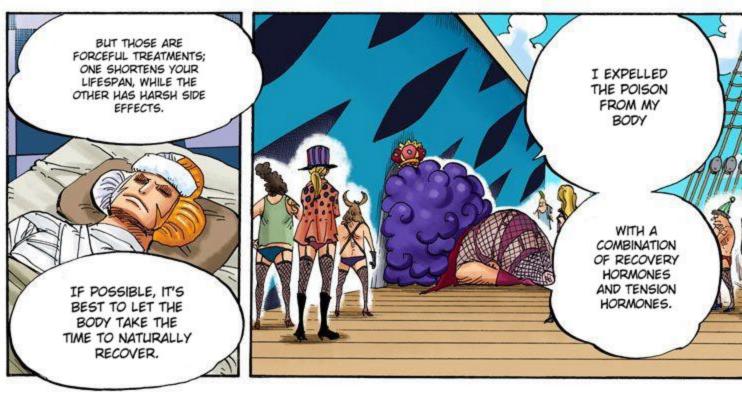






























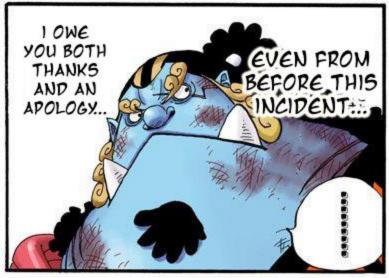








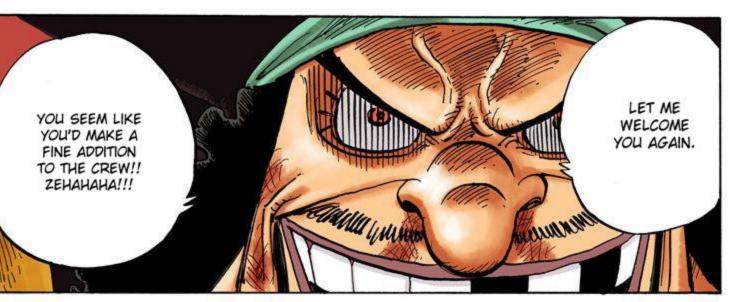














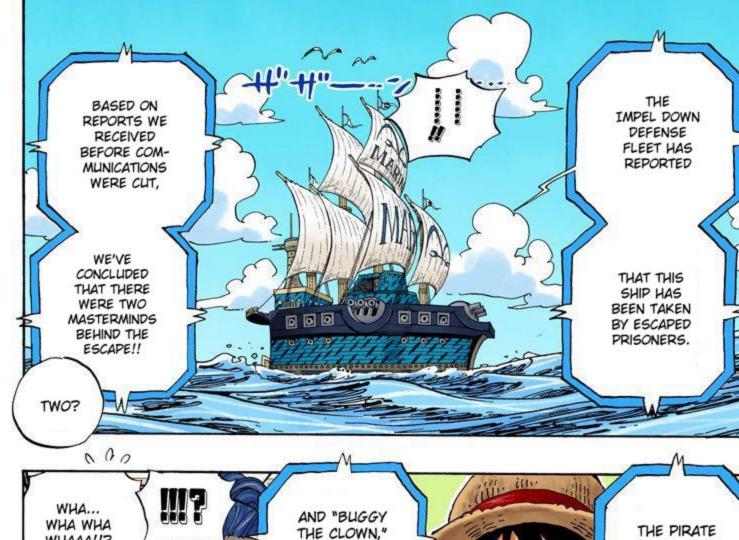
































YEAH, THESE
GUYS ALL HAVE
HIGHER BOUNTIES
THAN ME, SO IF
I MAKE THEM MY
UNDERLINGS...
IF I USE THEM
WISELY...



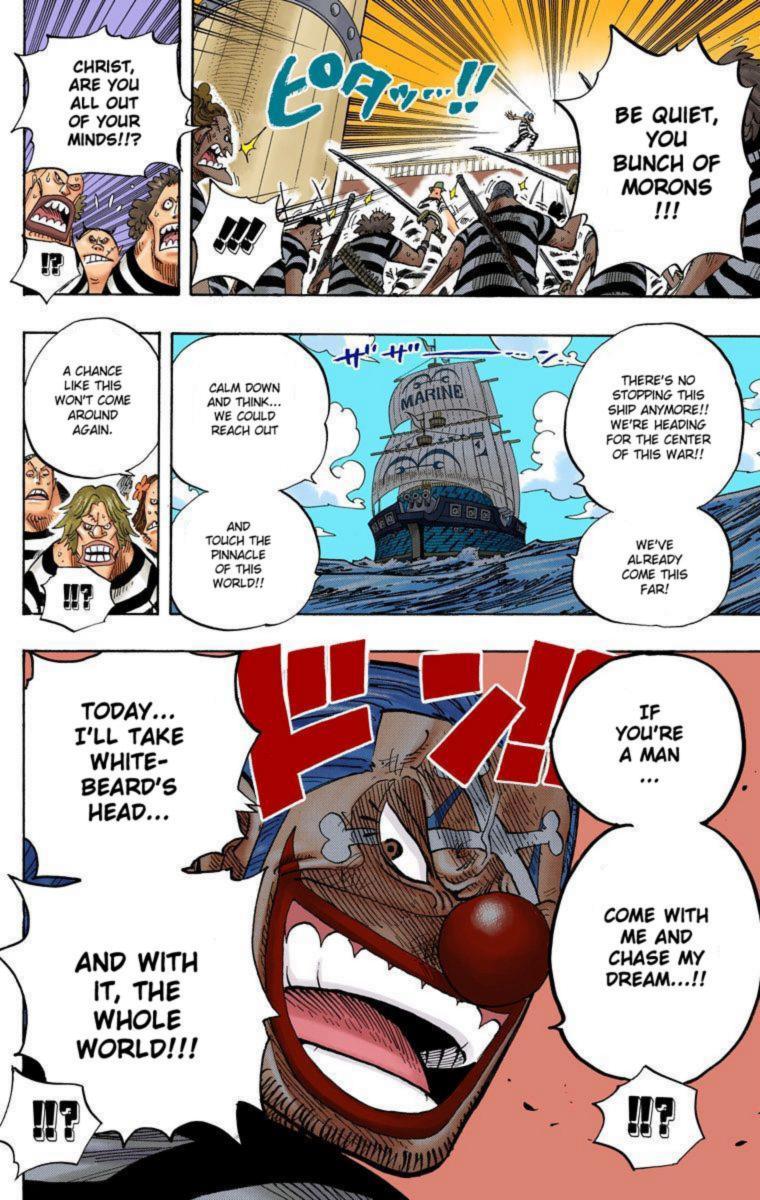










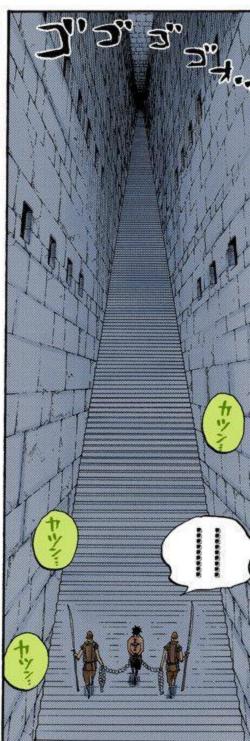
















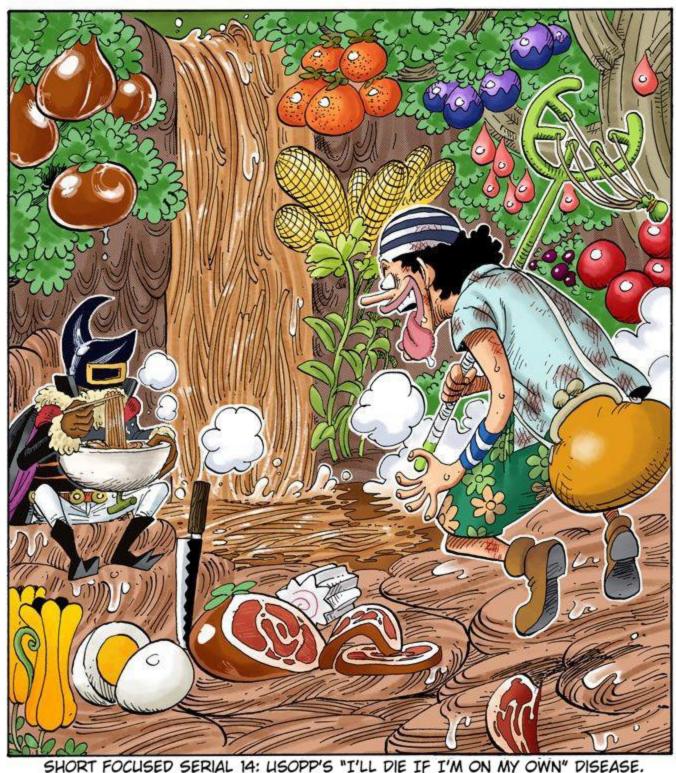






Chapter 550:

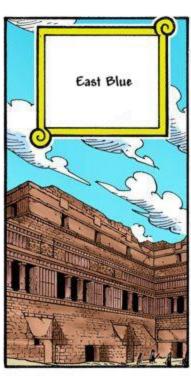
"MARINE HEADQUARTERS"



SHORT FOCUSED SERIAL 14: USOPP'S "I'LL DIE IF I'M ON MY OWN" DISEASE.

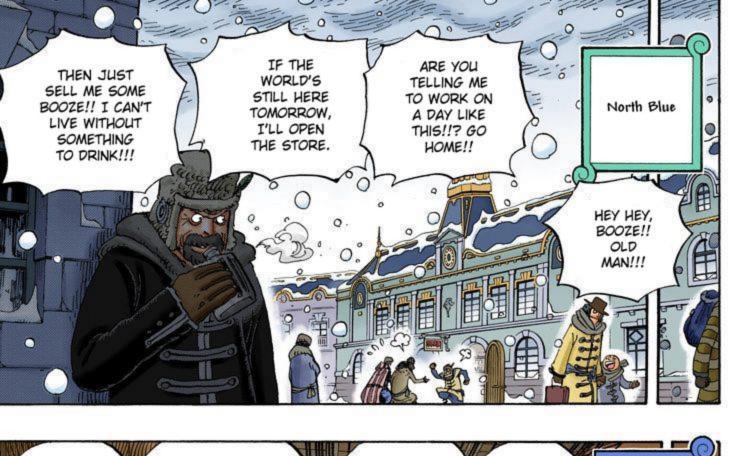
VOL. 1: "THE FOREST OF GLUTTONY ON THE BOIN ARCHIPELAGO."

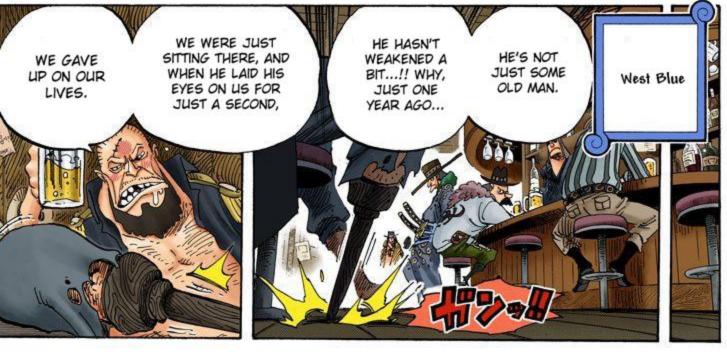


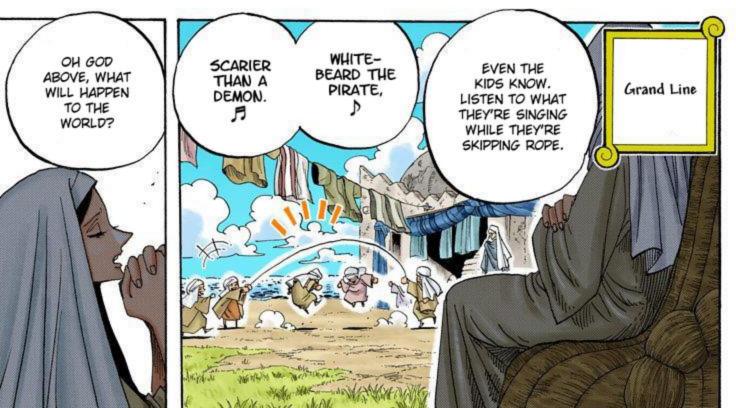


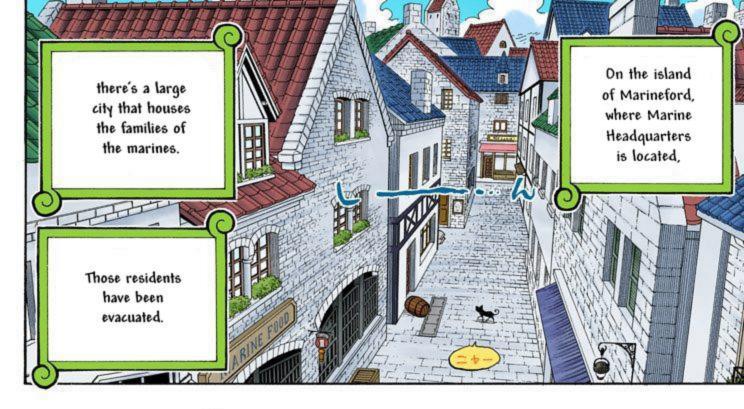


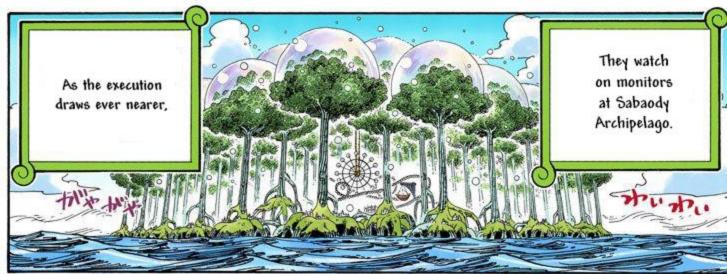


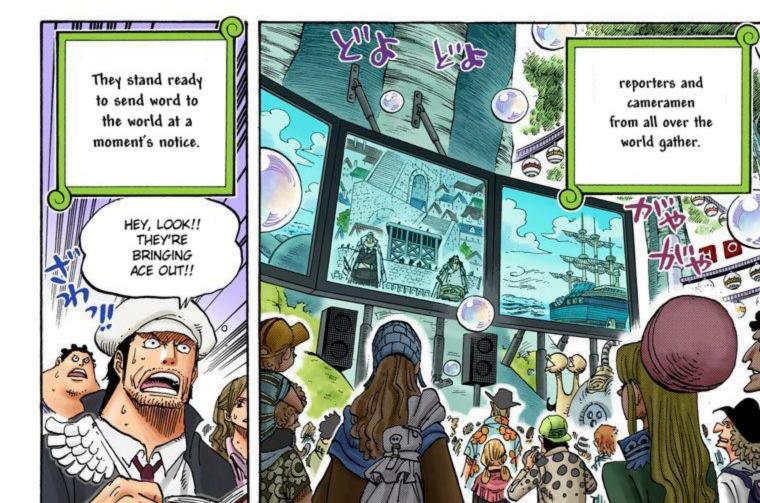


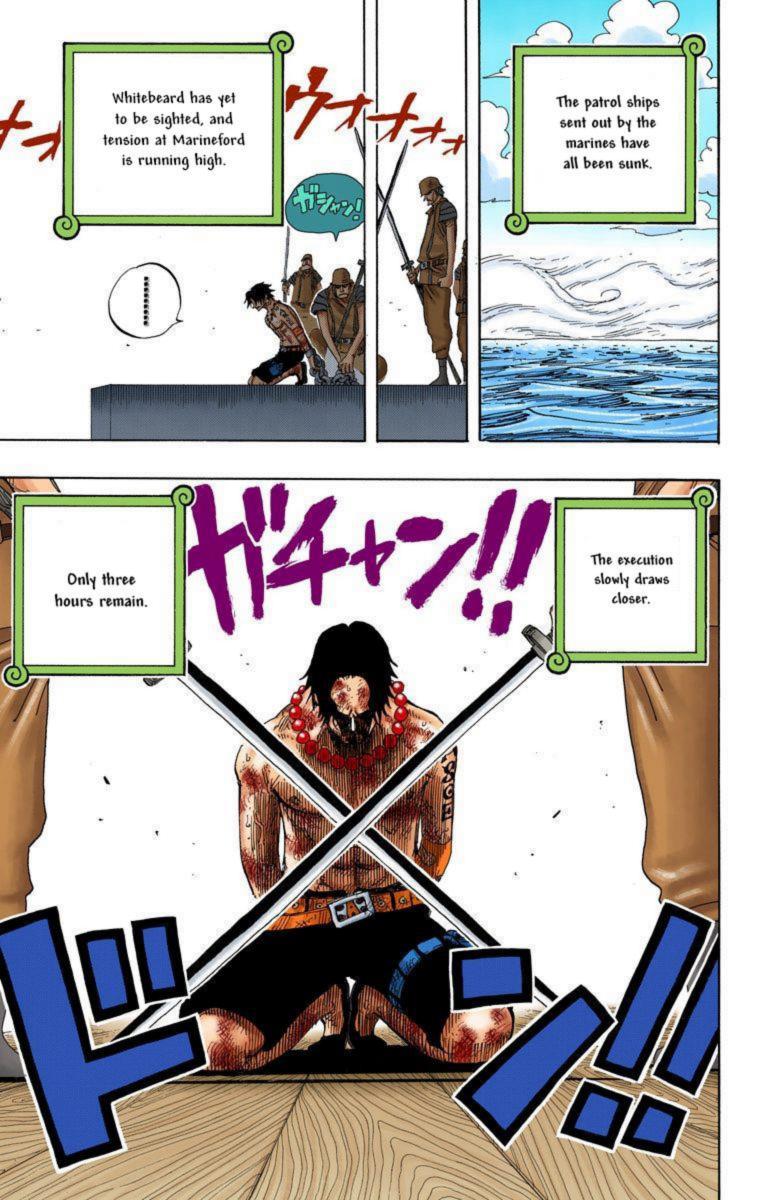


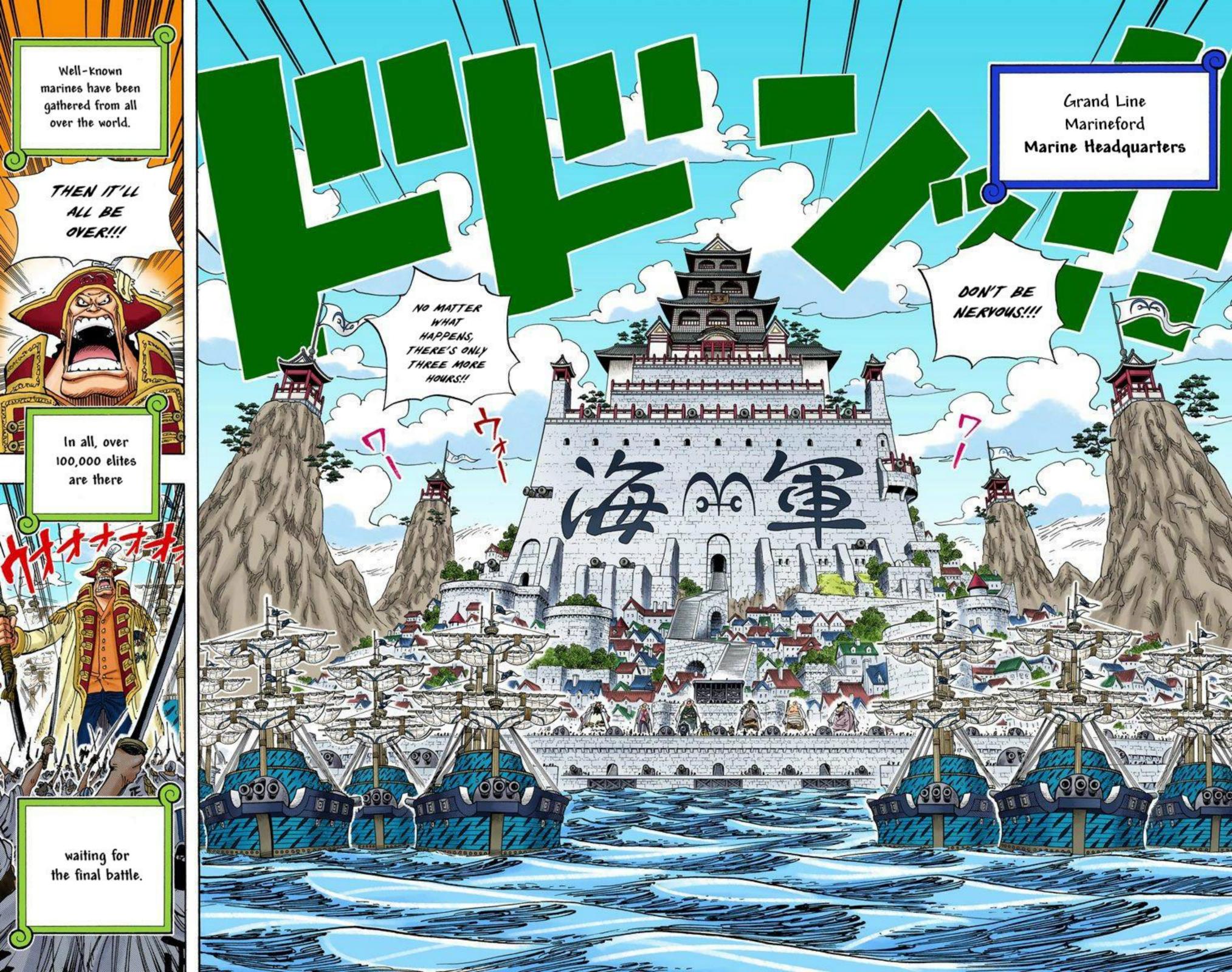




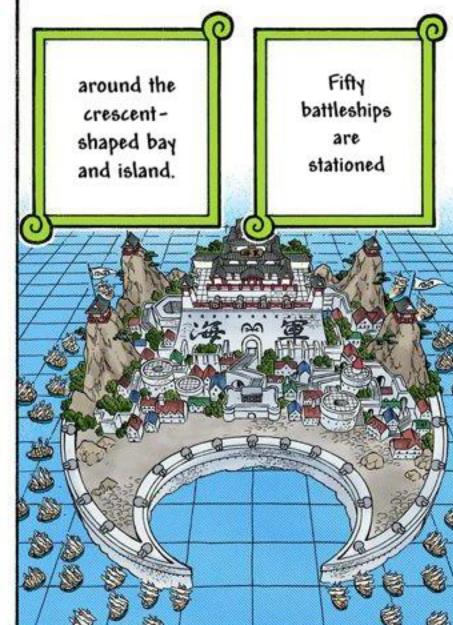


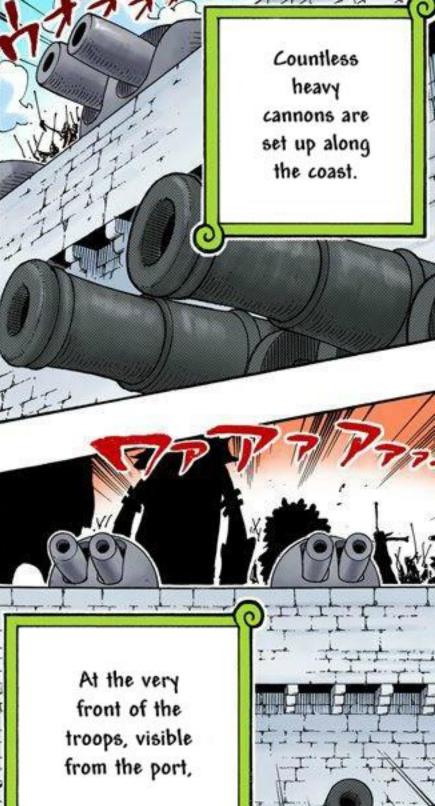




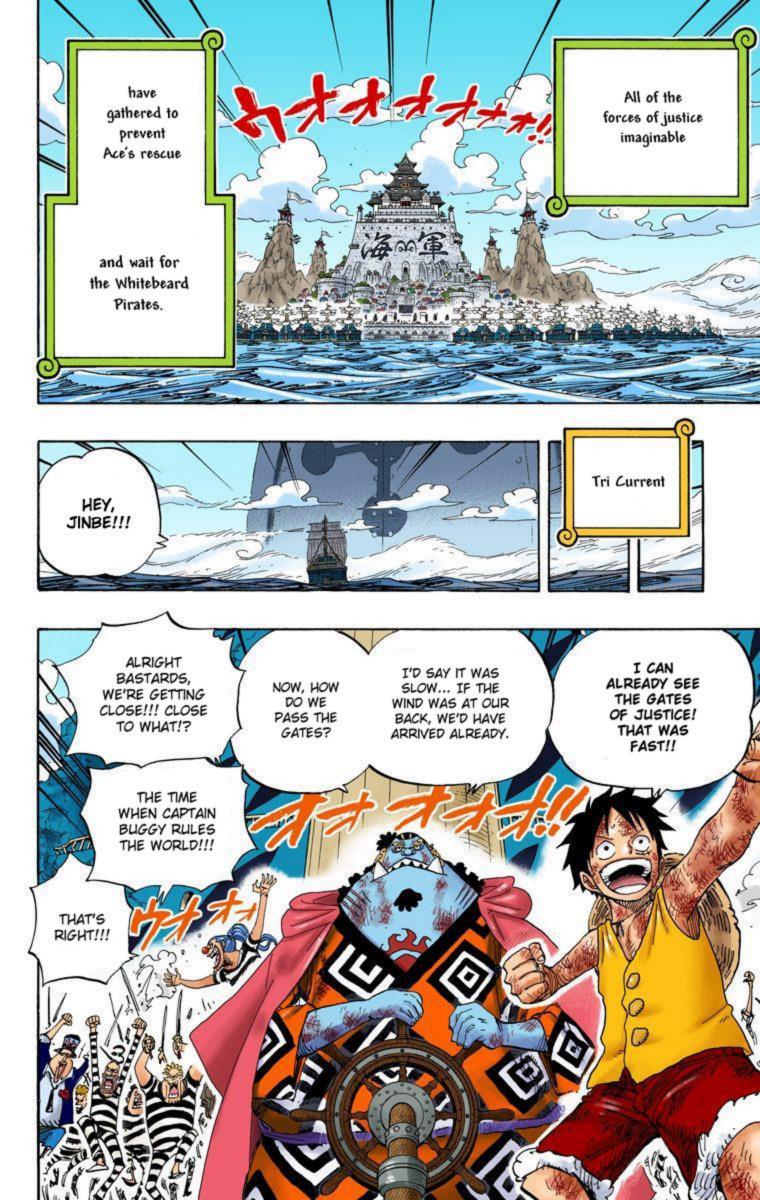






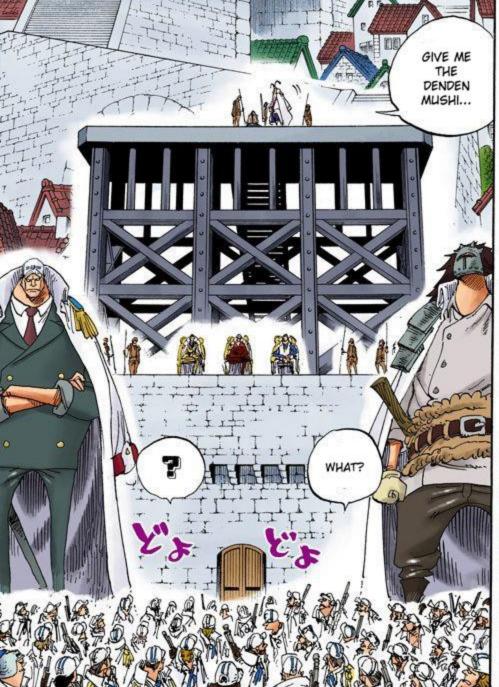










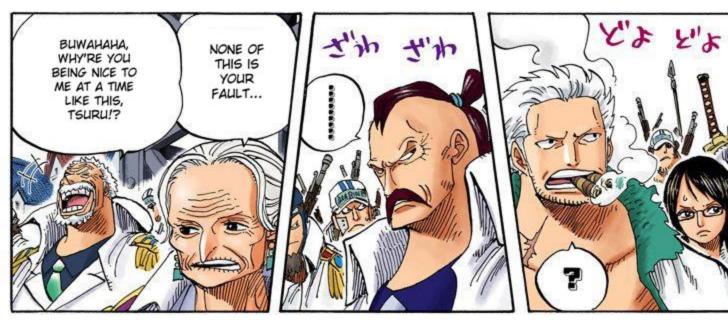




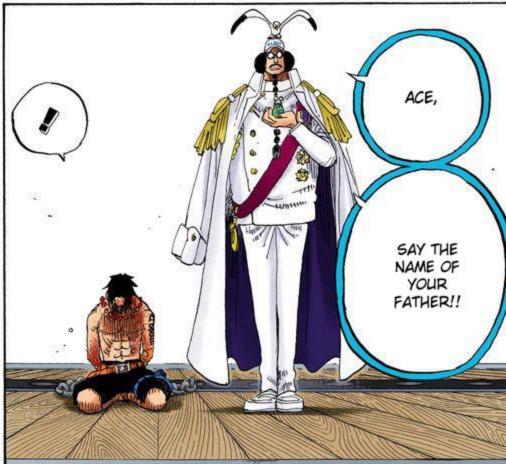






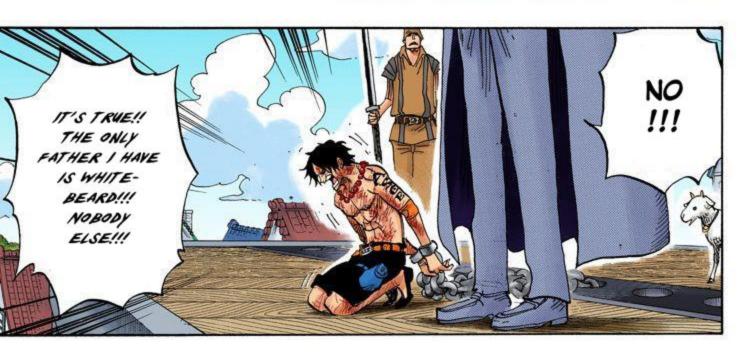


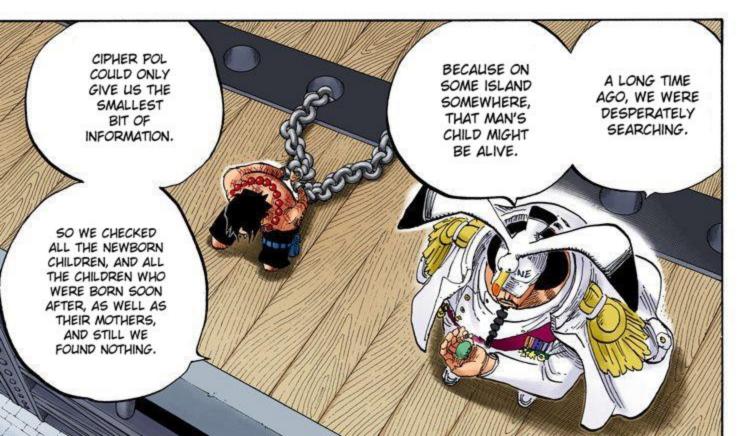


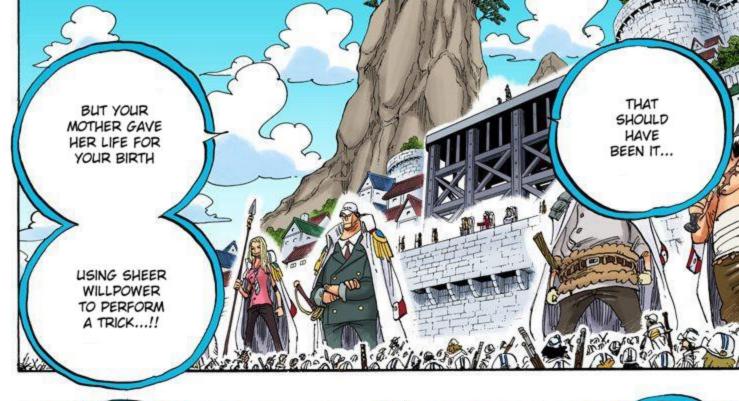




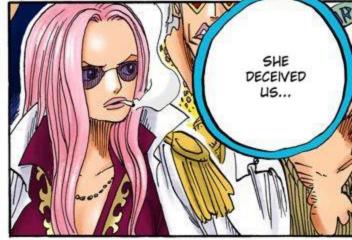




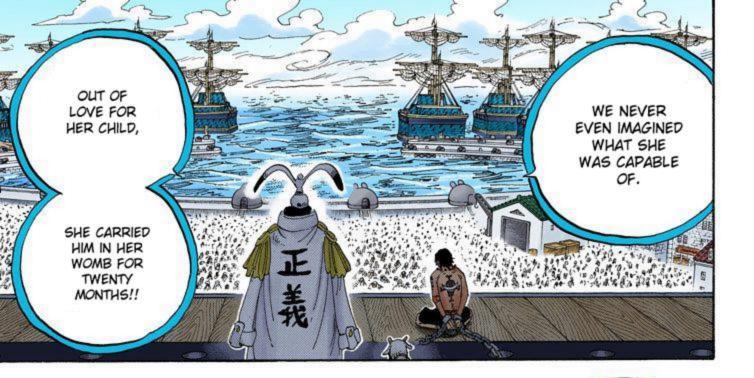








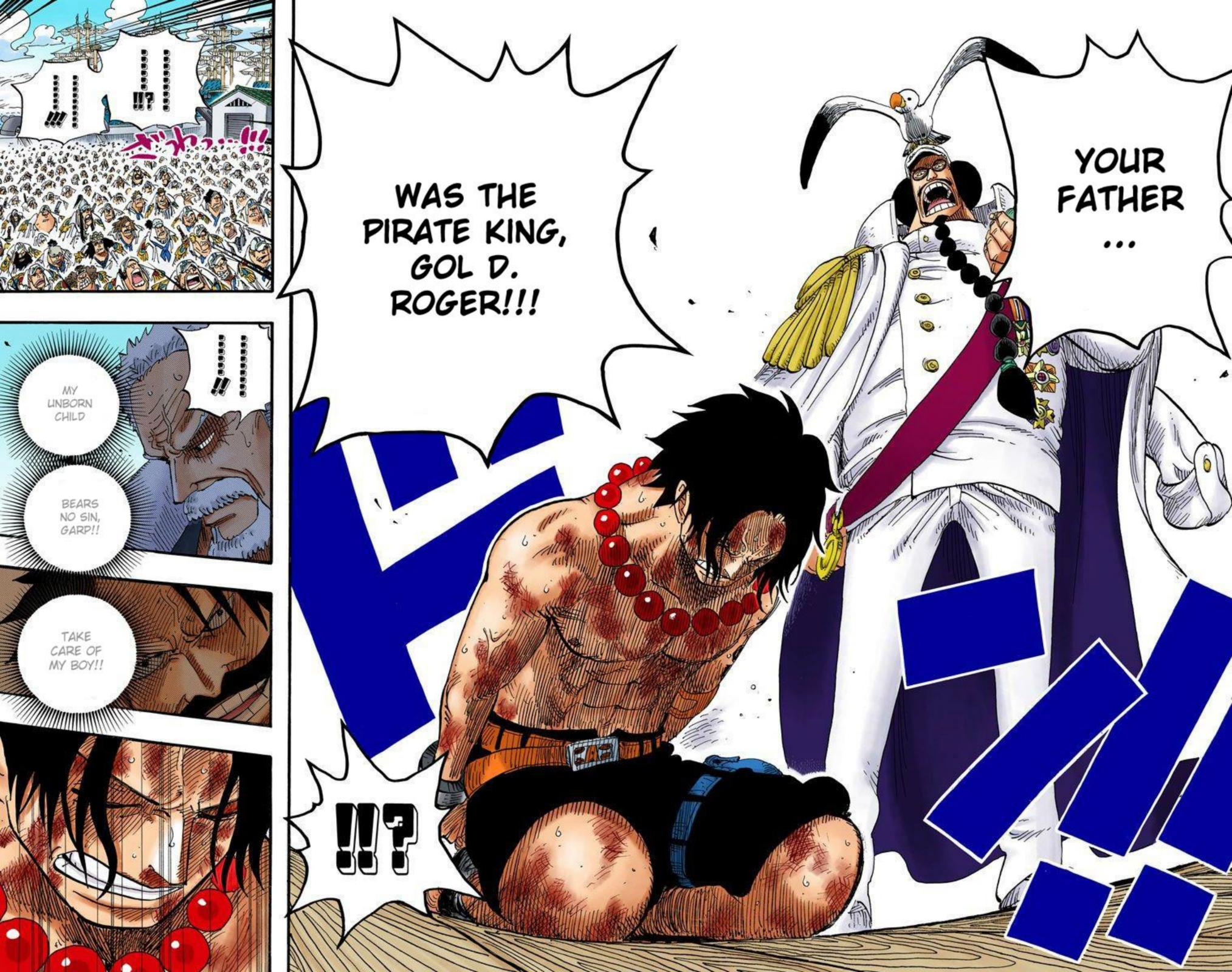












Chapter 551:

"WHITEBEARD OF THE FOUR EMPERORS"



USOPP'S "I'LL DIE IF I'M ON MY OWN" DISEASE. CONCLUSION: "USOPP GOT FAT."















