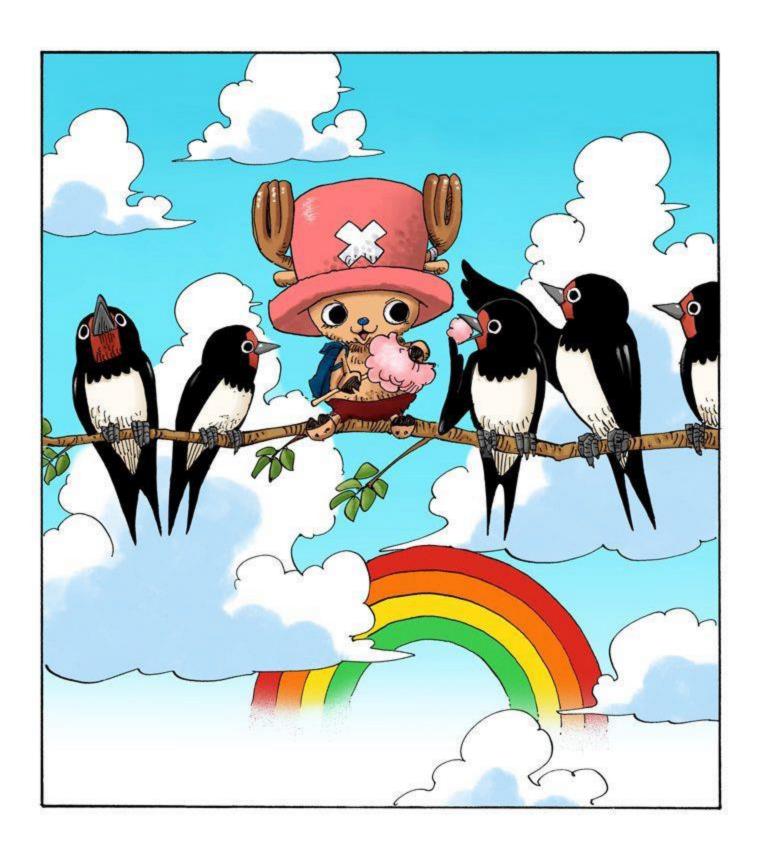


# **Chapter 563:**

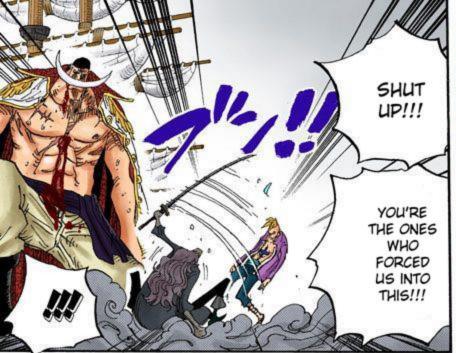
### "ONE MAN, ONE HEART"











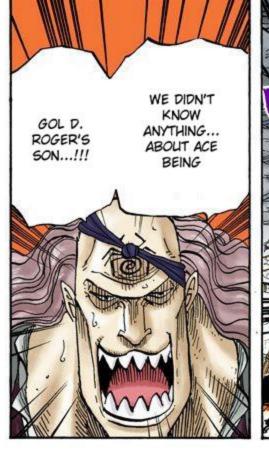






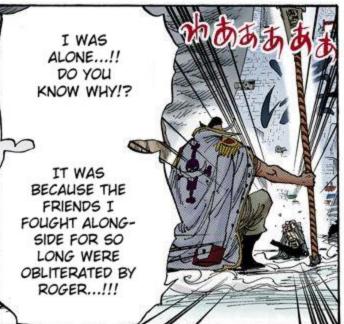




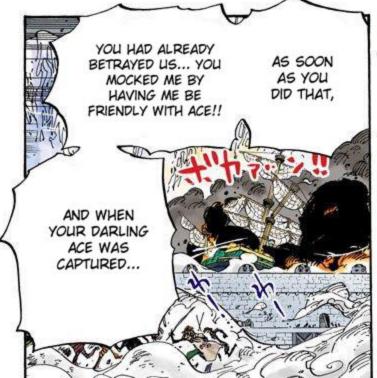




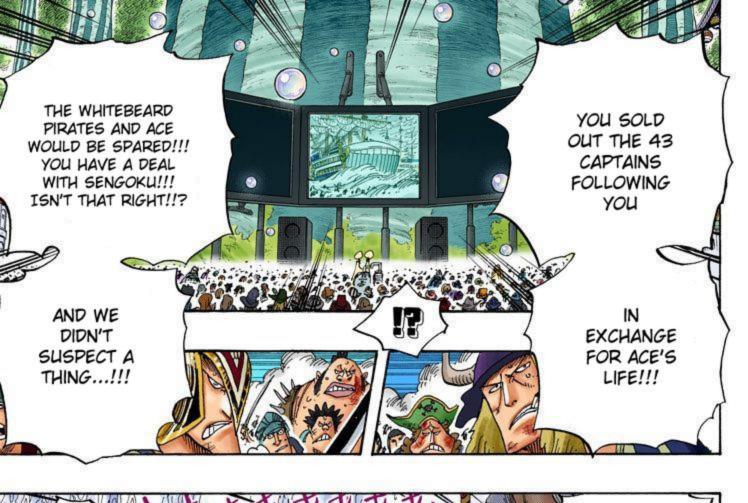








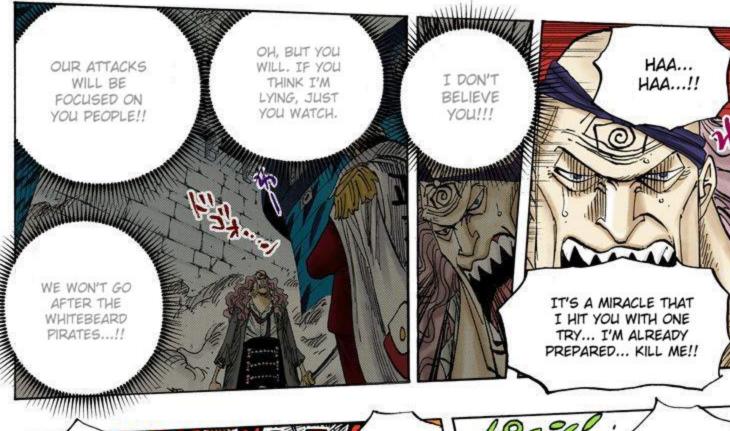




























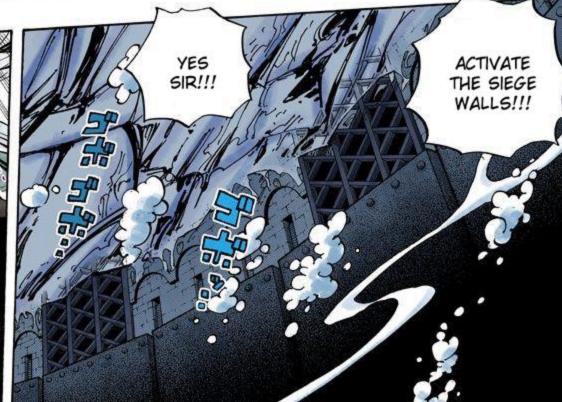
















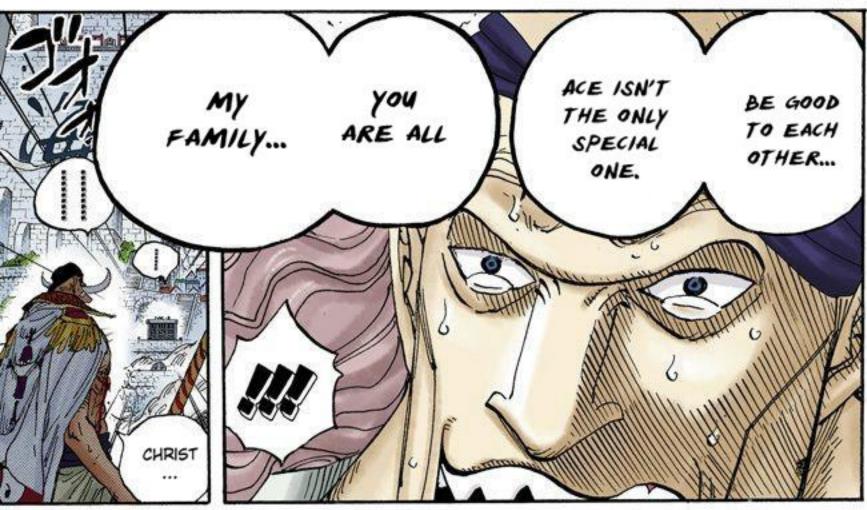


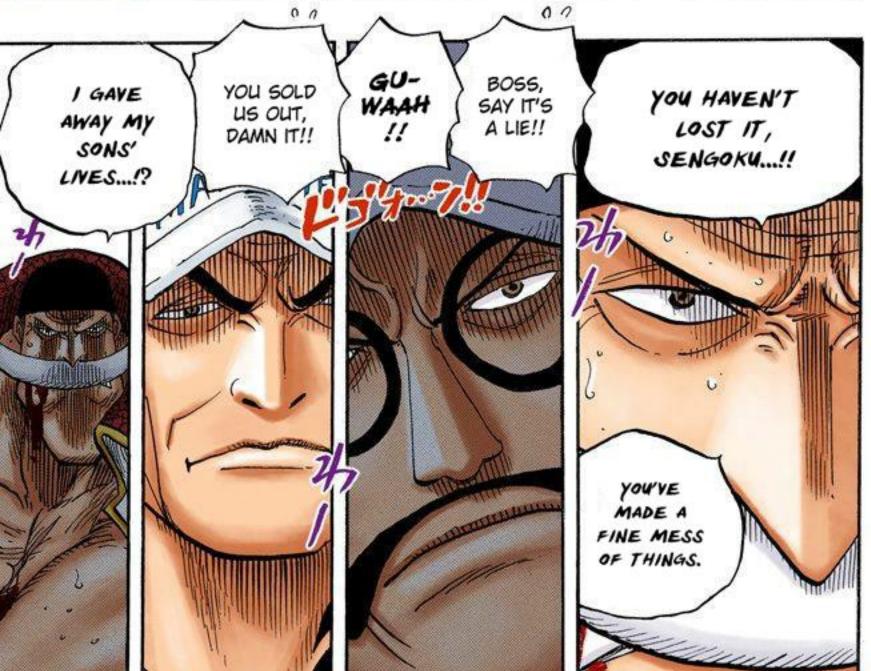


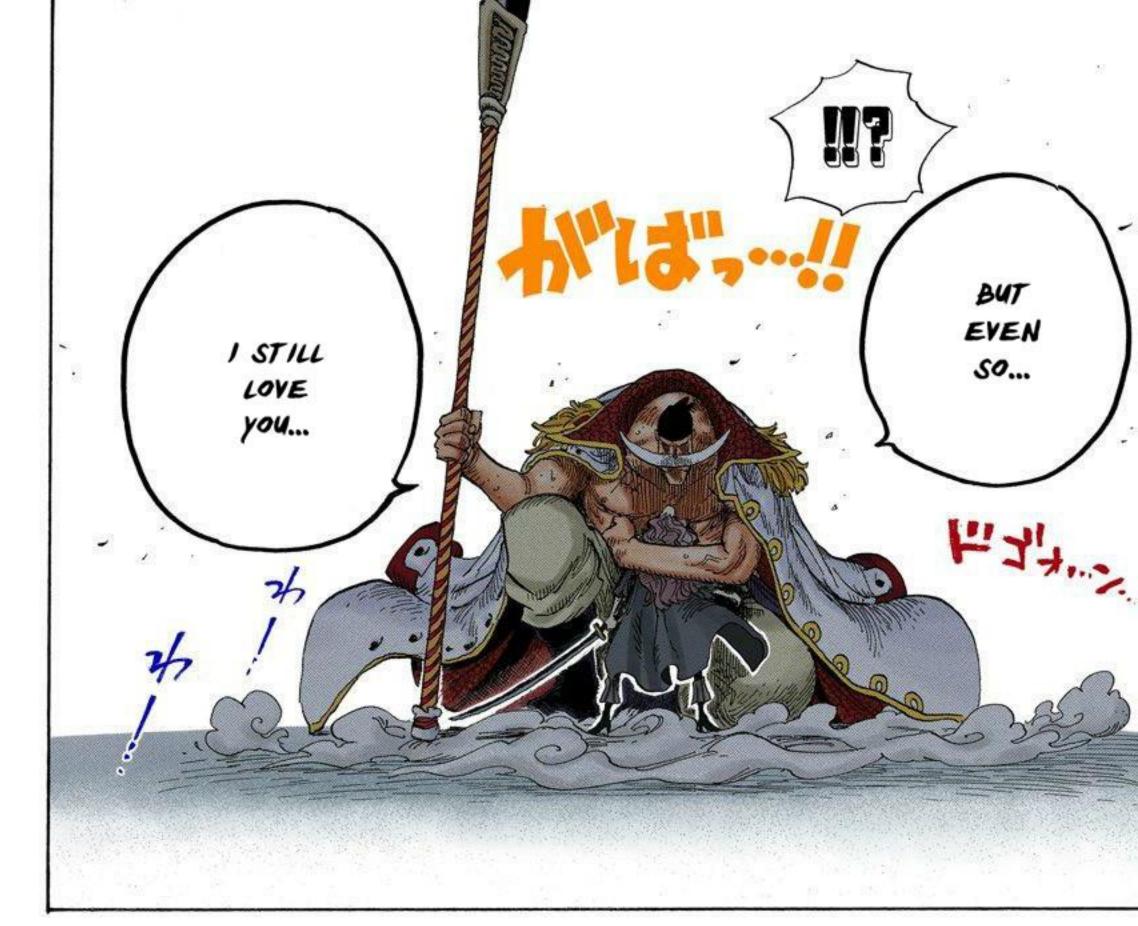


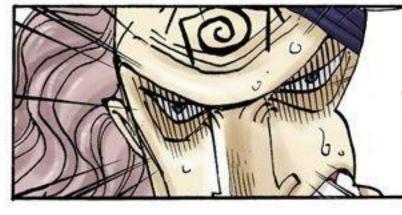












ONE OF THE
MARINES!! A
MEMBER OF A
REBEL FACTION...
HE SAID IF I
KILLED YOU, WE
WOULD BE
SPARED!!!



YOU HAVE A ST RAIGHT FORWARD, LOYAL HEART ... WHO WAS IT THAT DRAGGED IT INTO DARKNESS ...?

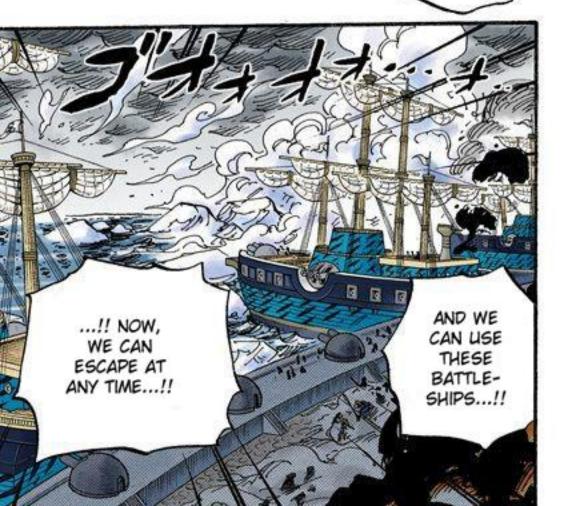


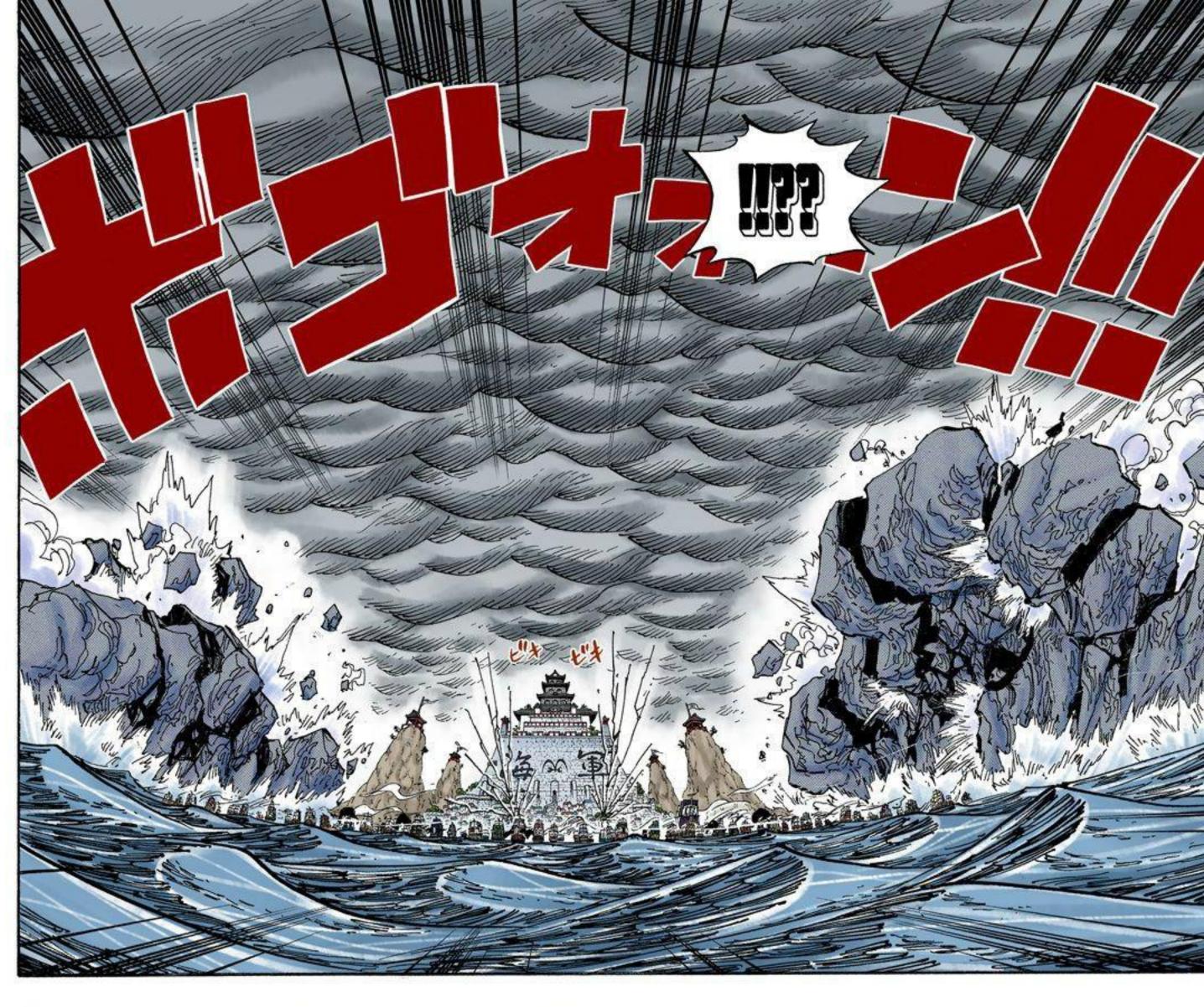


















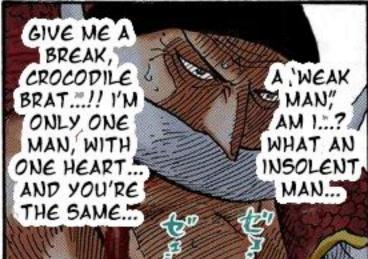












IF I CAN

BRING ONE

YOUNG LIFE

INTO THE

FUTURE, 15N'1

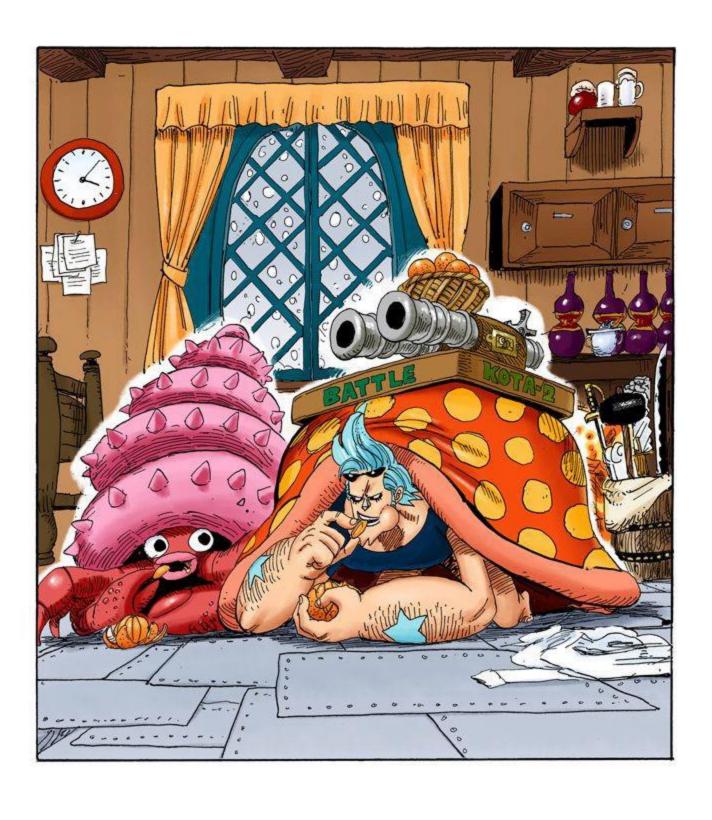
ENOUGH ...!





## **Chapter 564:**

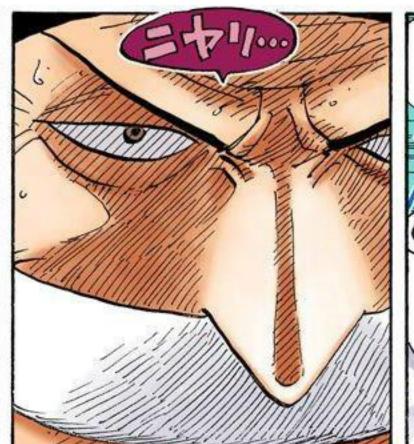
#### "THE MAN WHO SHAKES THE WORLD"





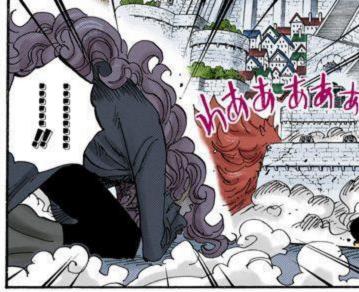




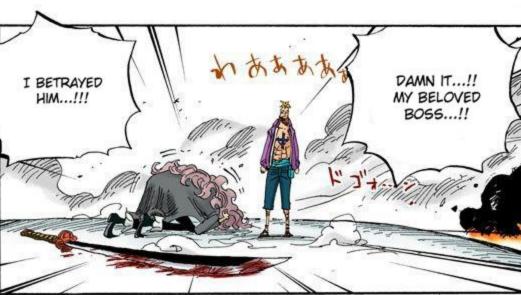




















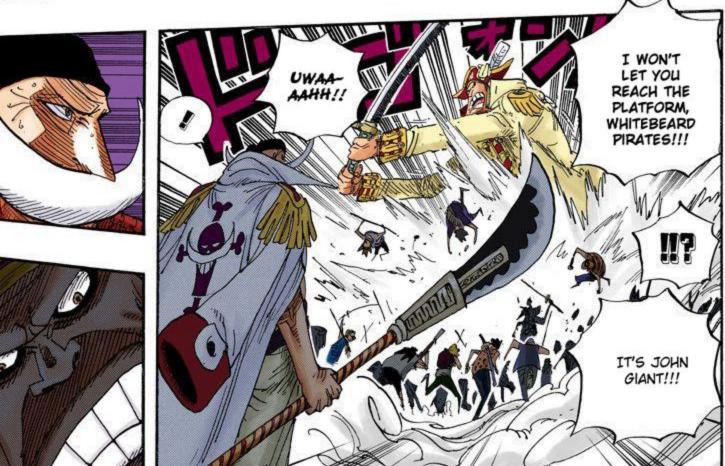














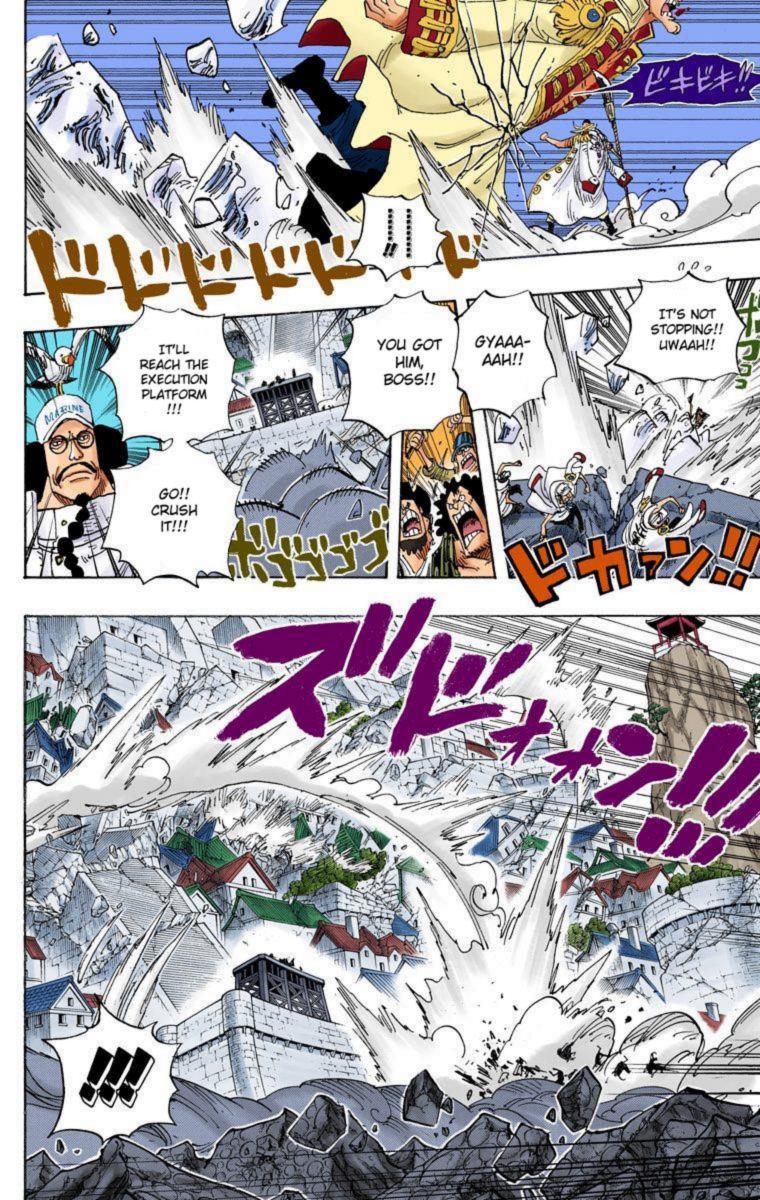








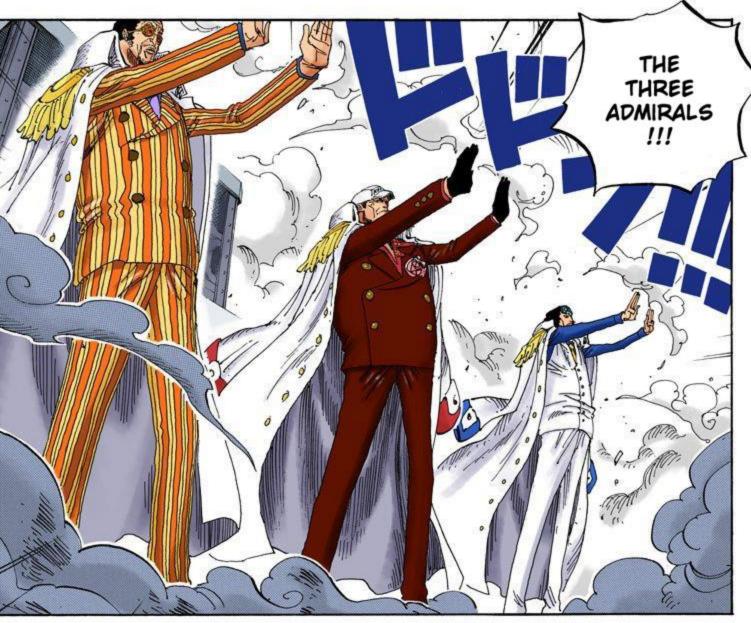














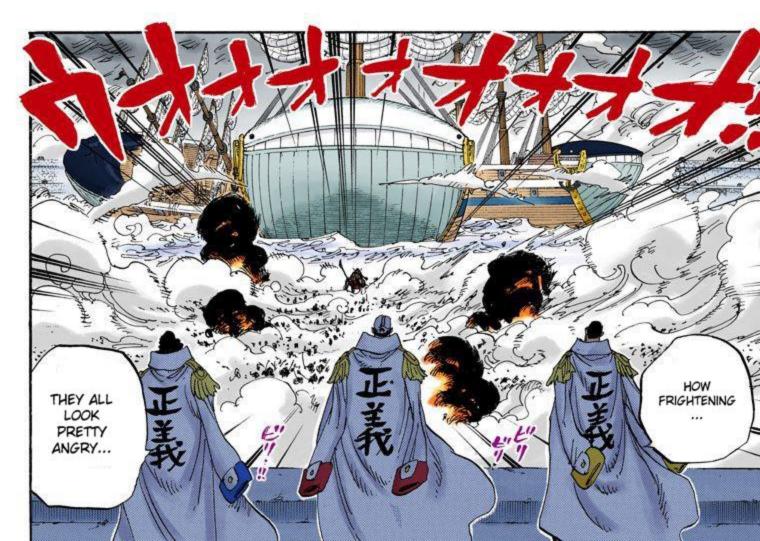








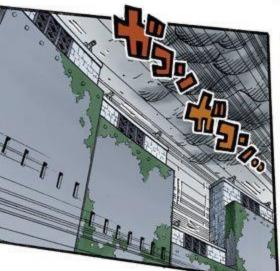
































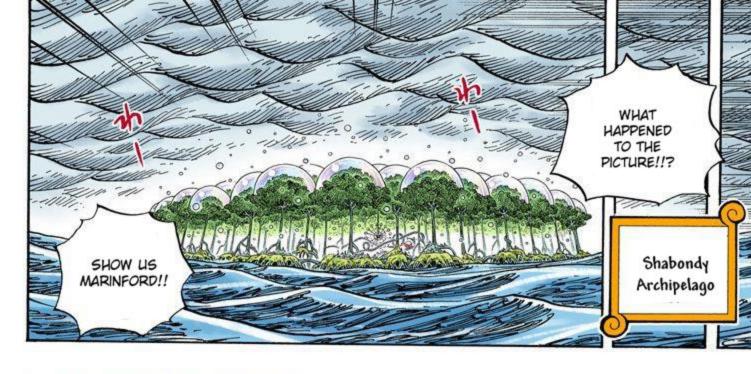




# **Chapter 565:**

## "OARS'S PATH"













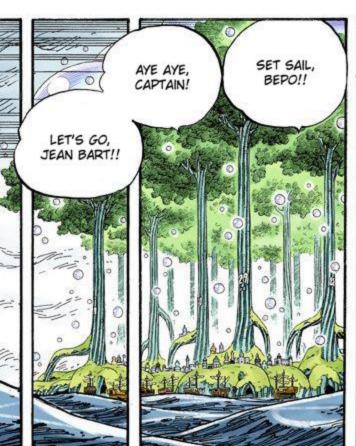




























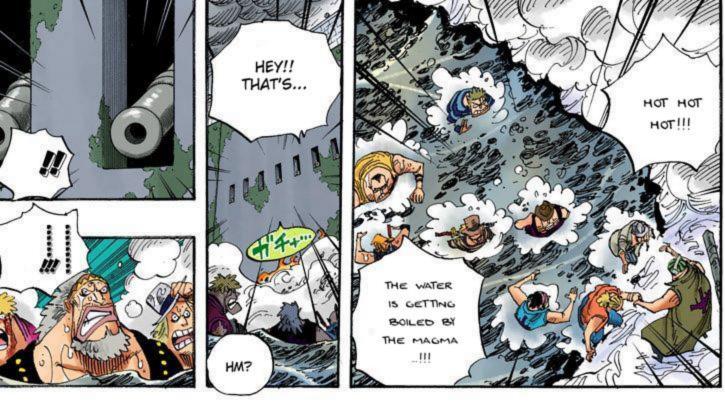






















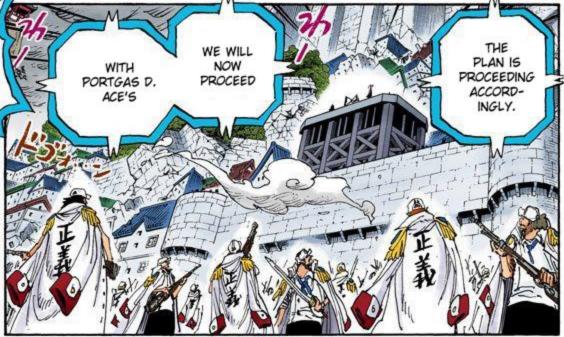






























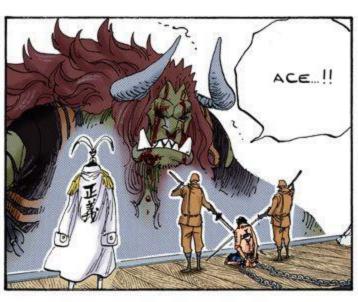








































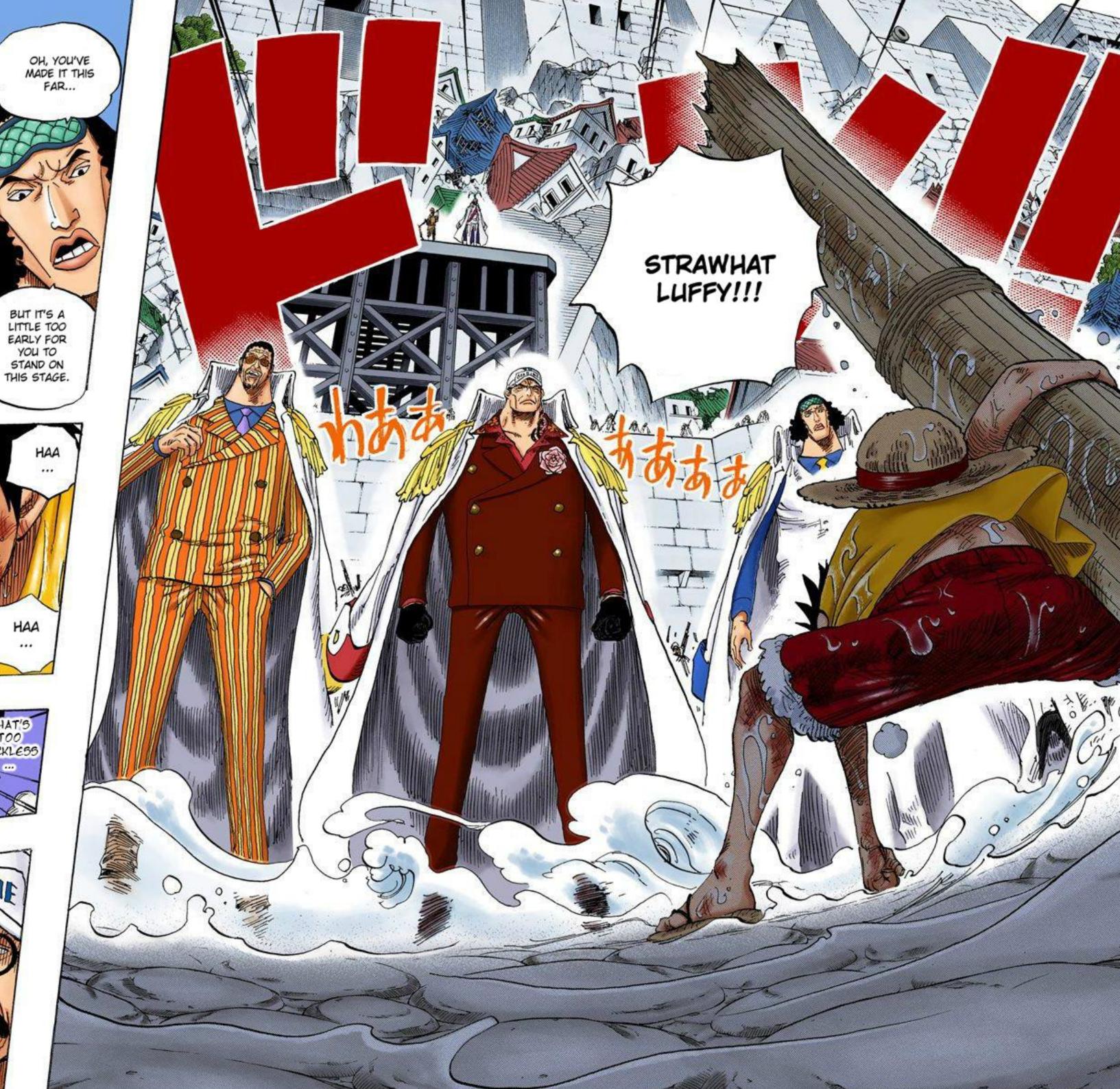


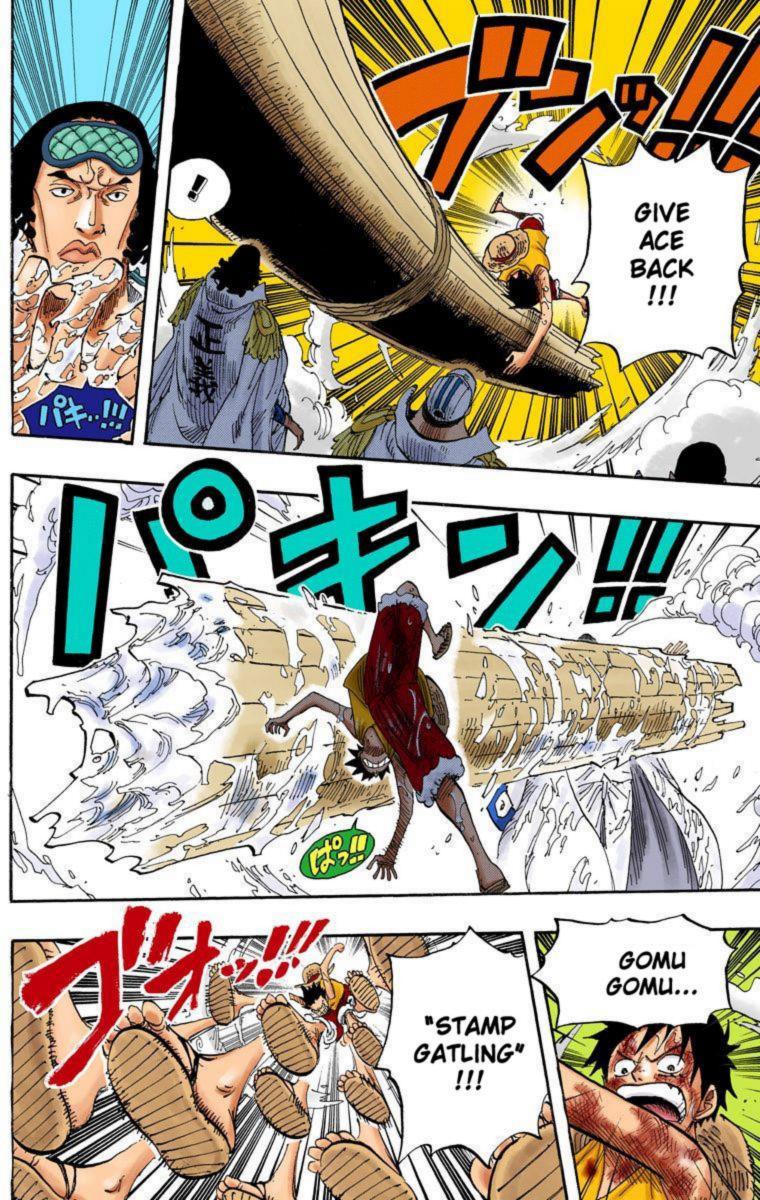


THAT'S TOO RECKLESS

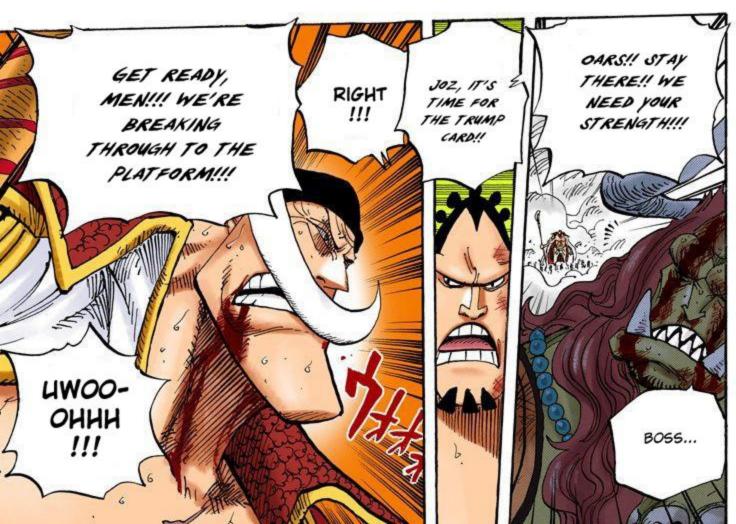


LUFFY

















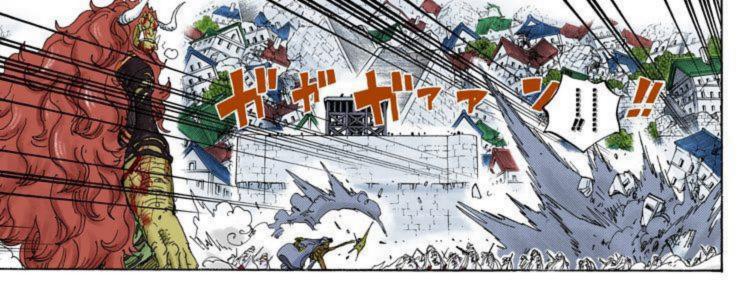










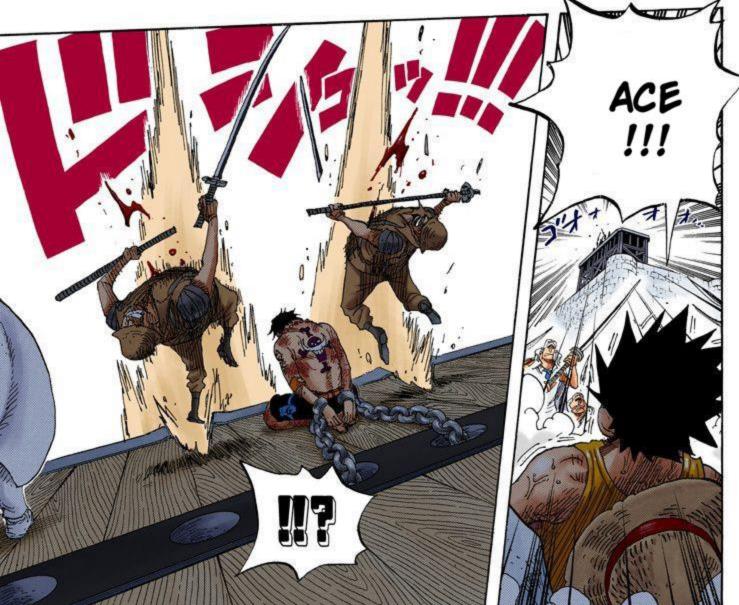








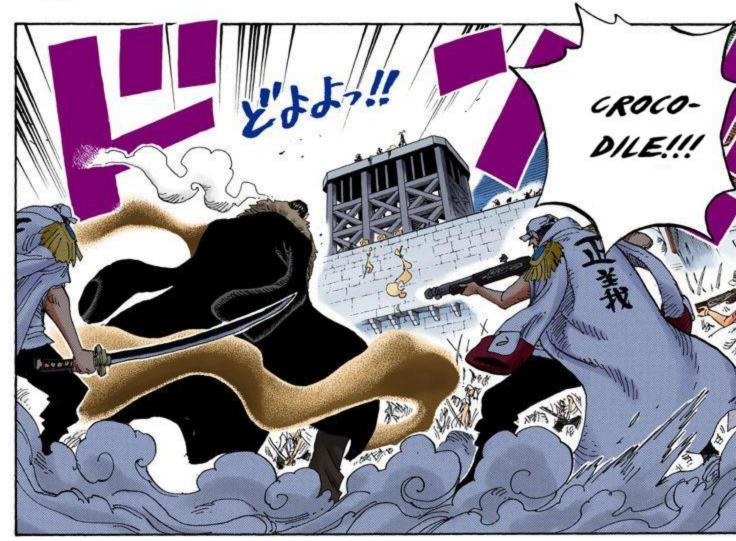






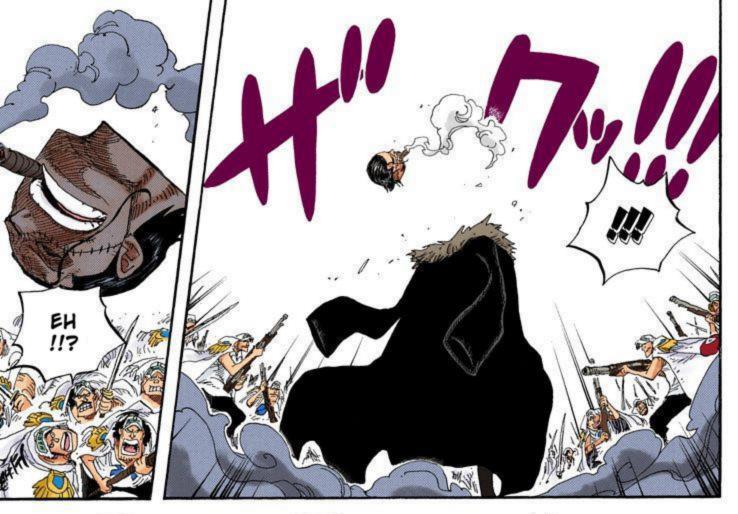












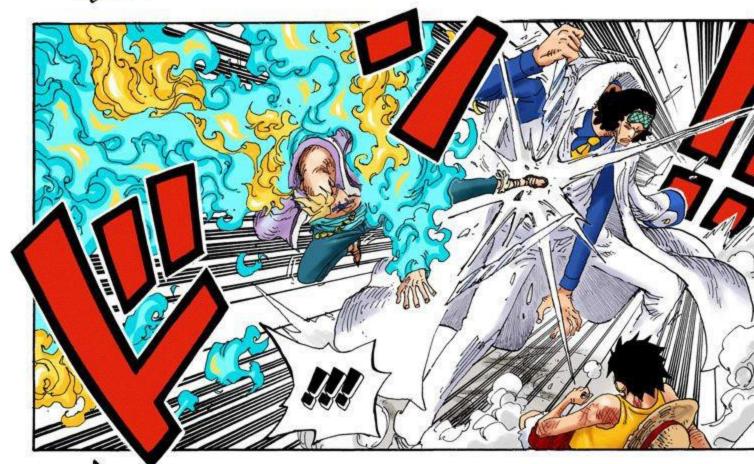






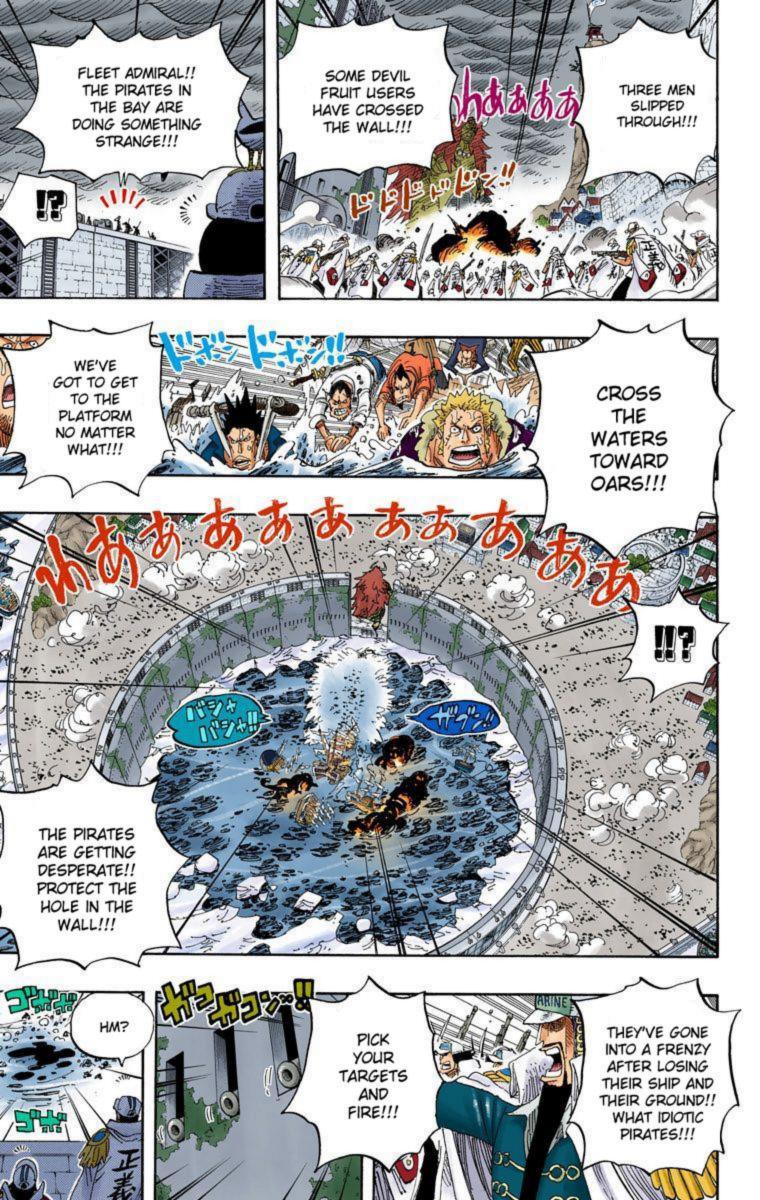












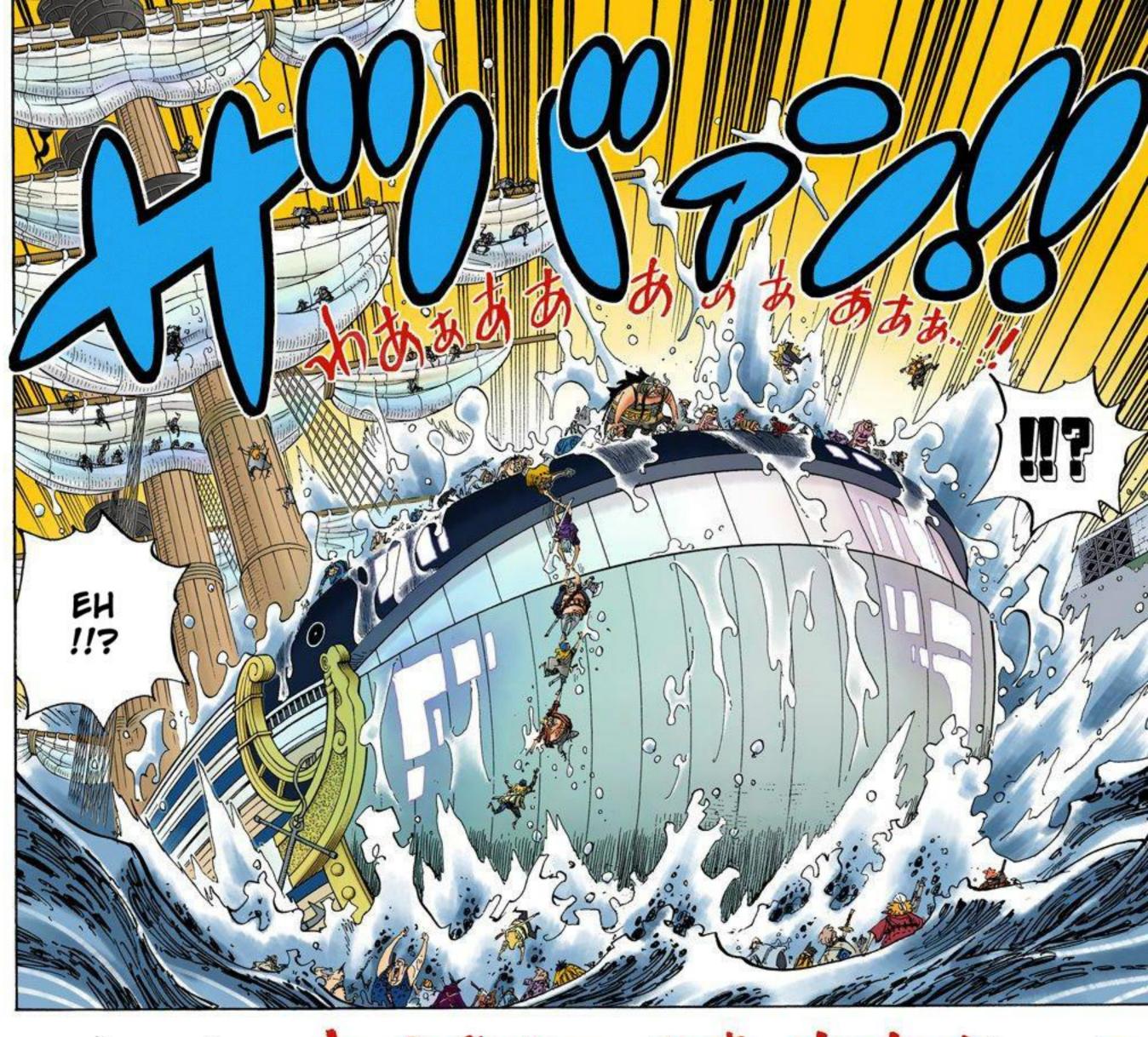
















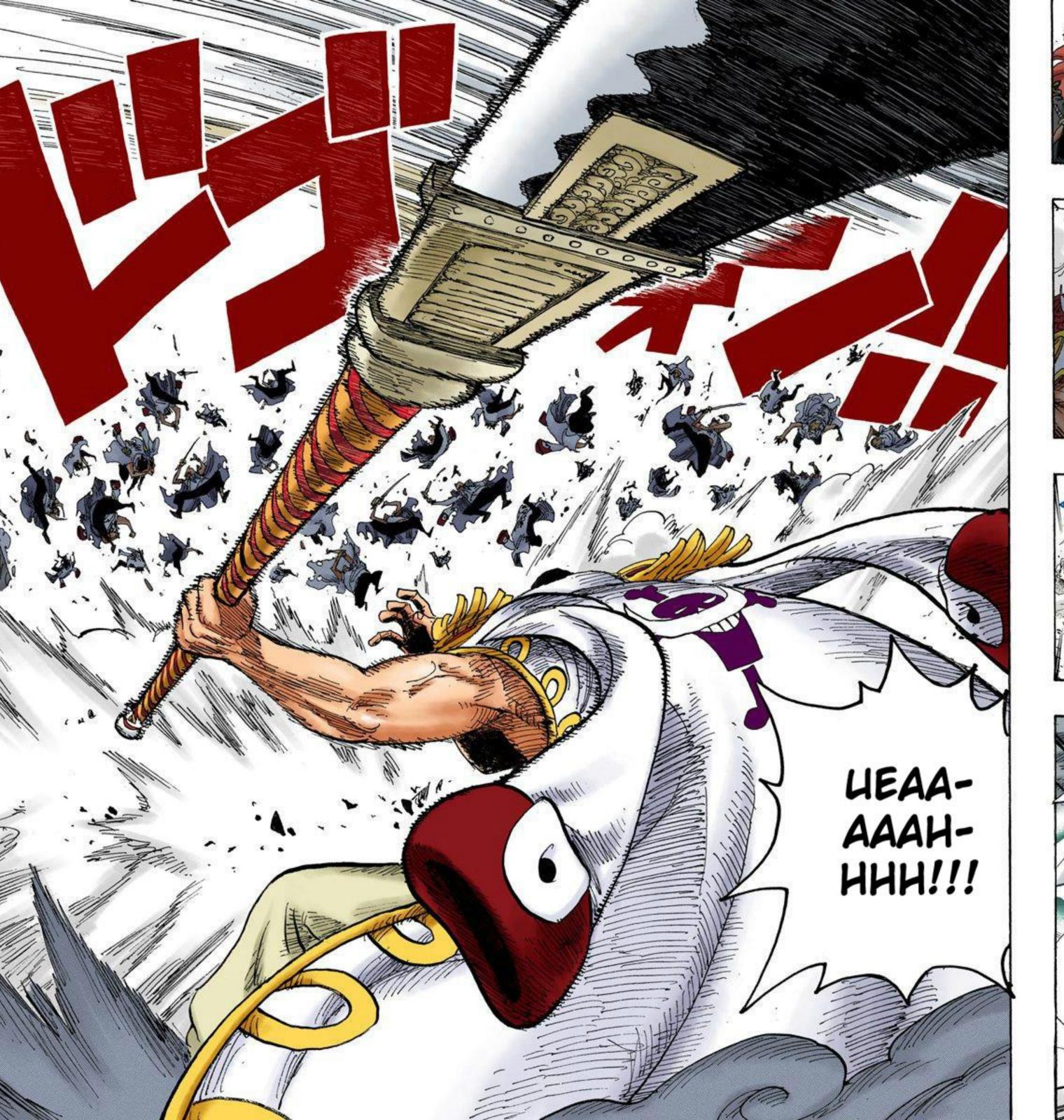
















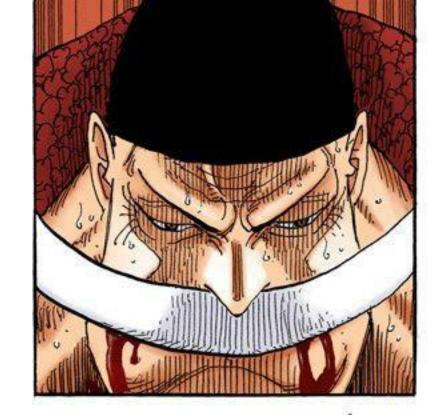




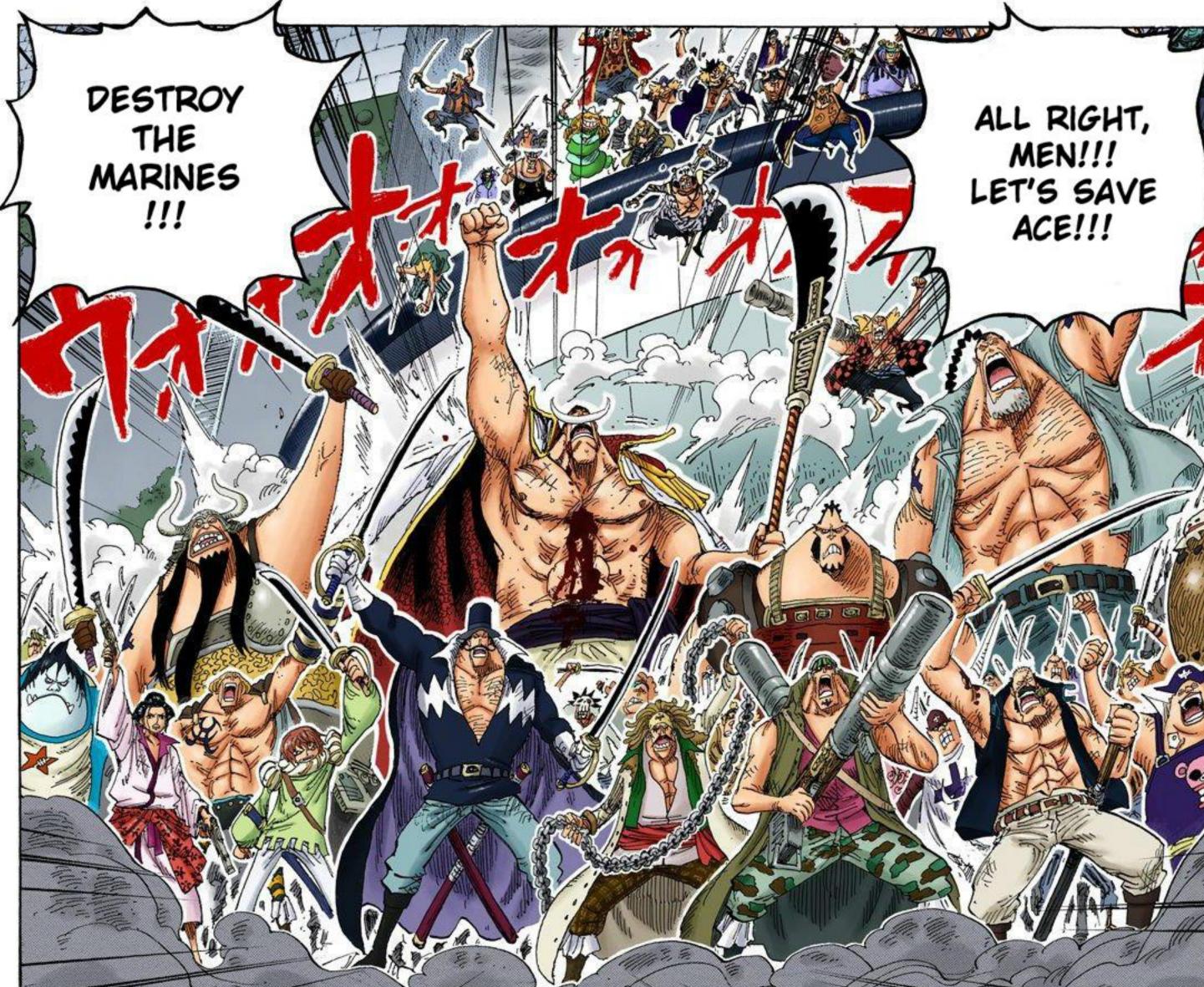


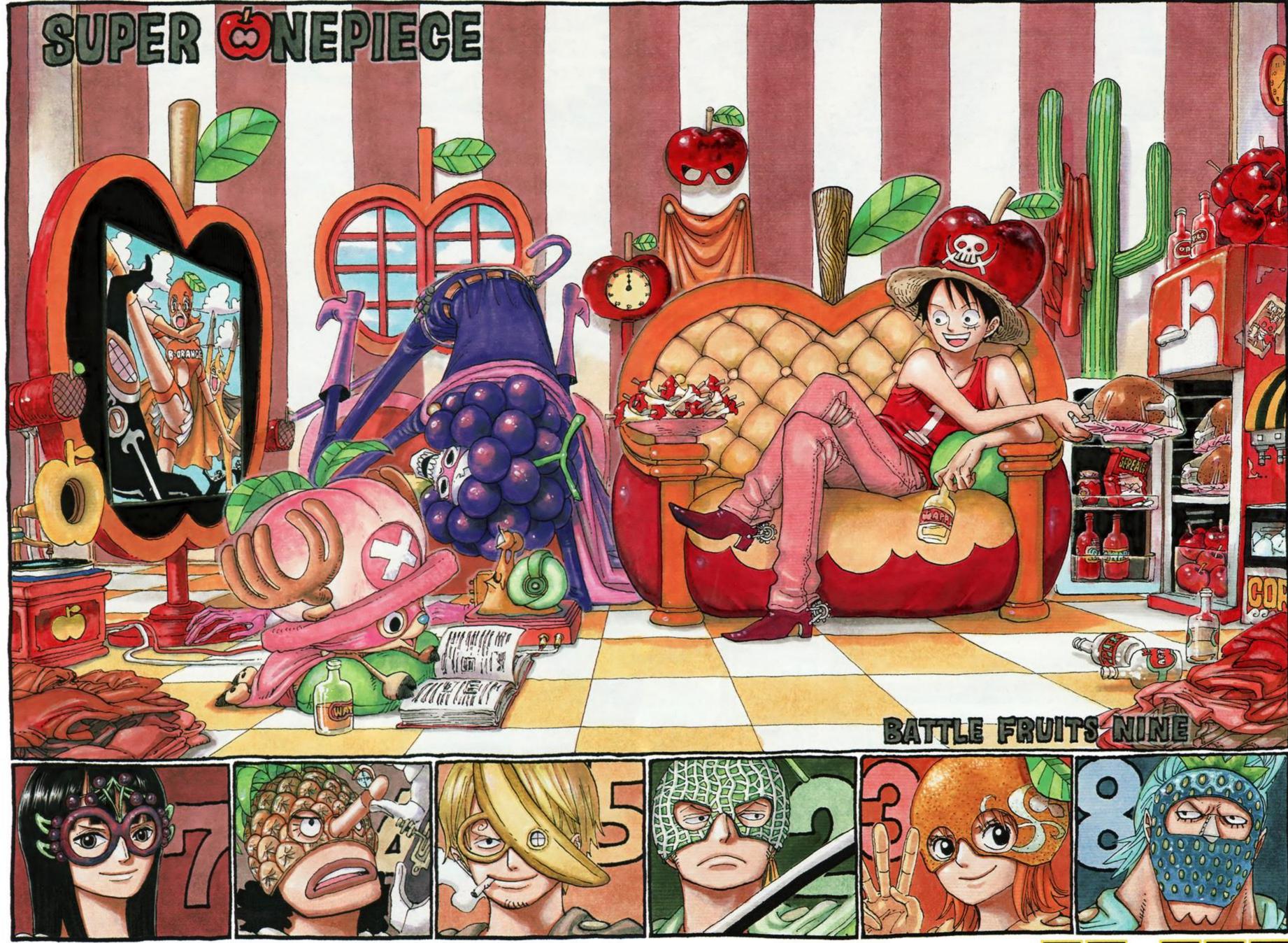




















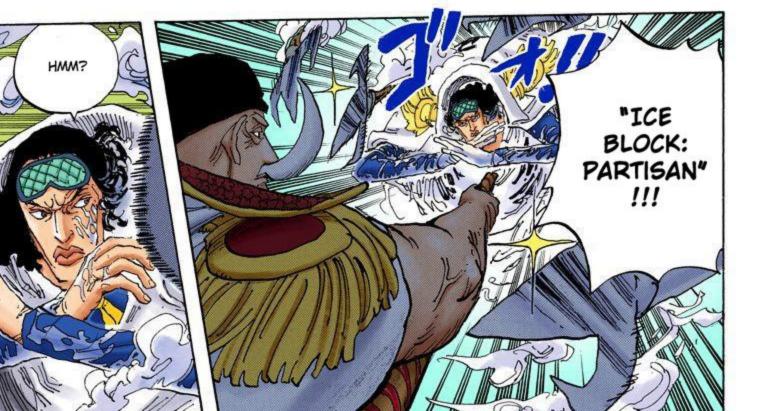


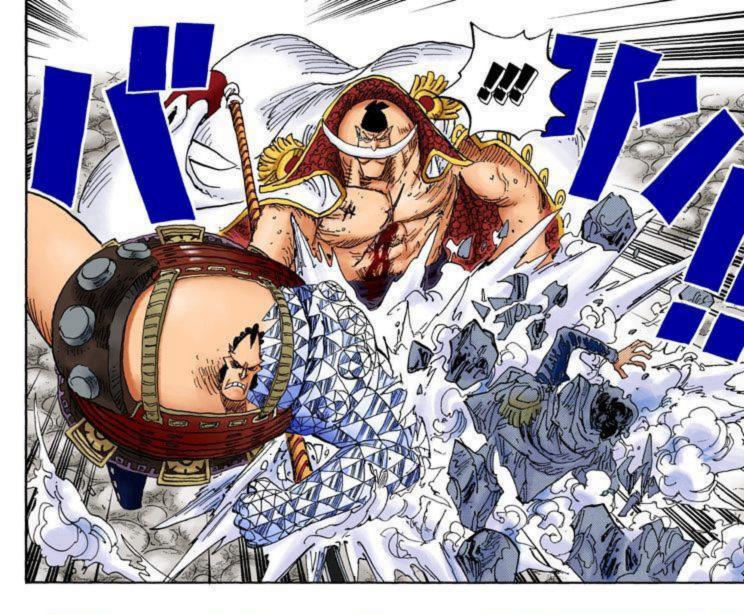










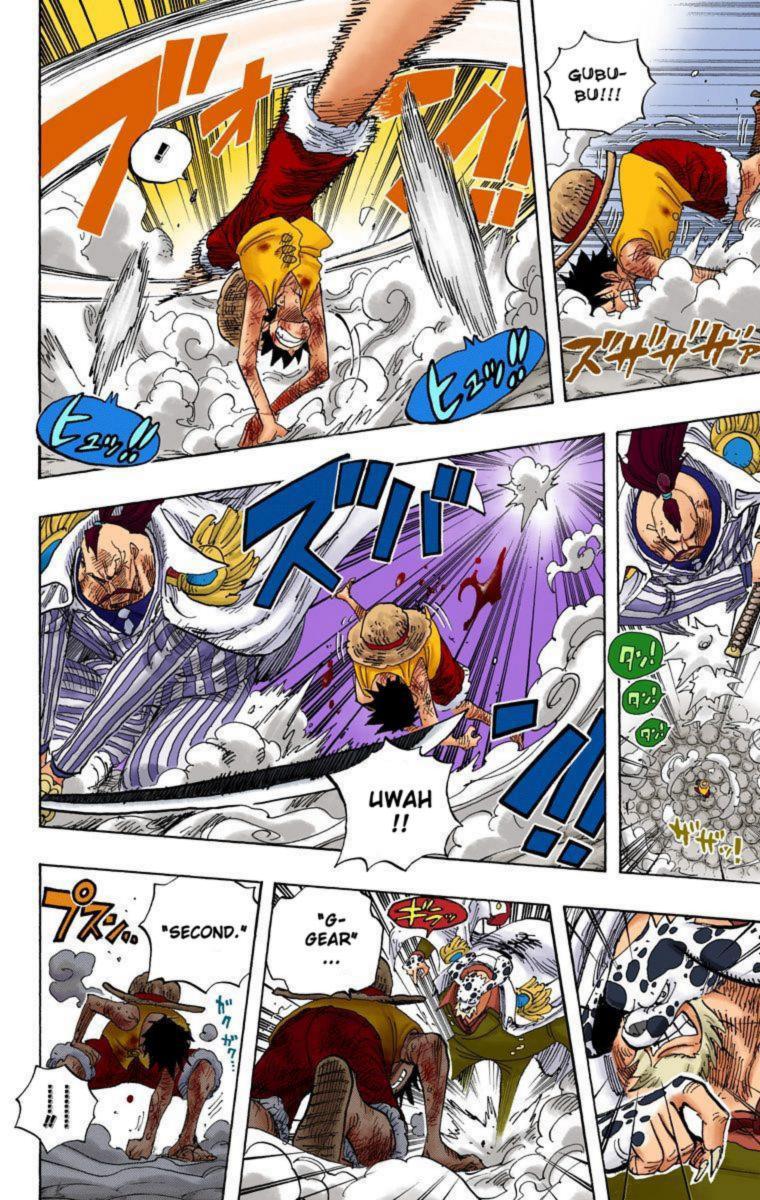






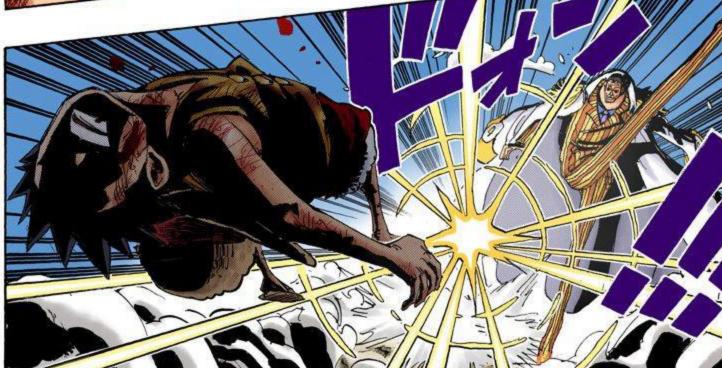
























































00ННН !!!

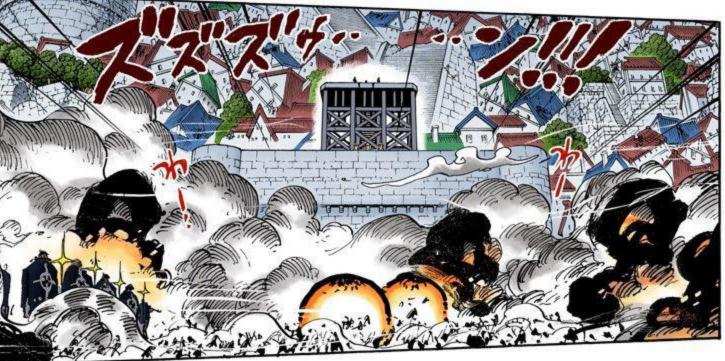
WHITE-BEARD!!!









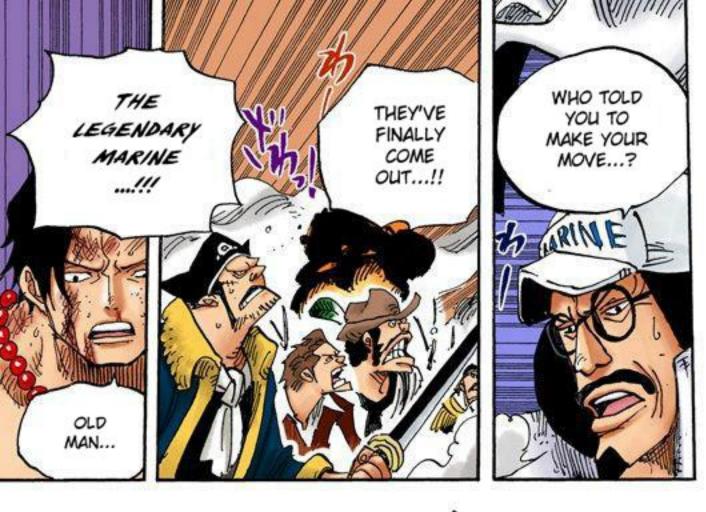


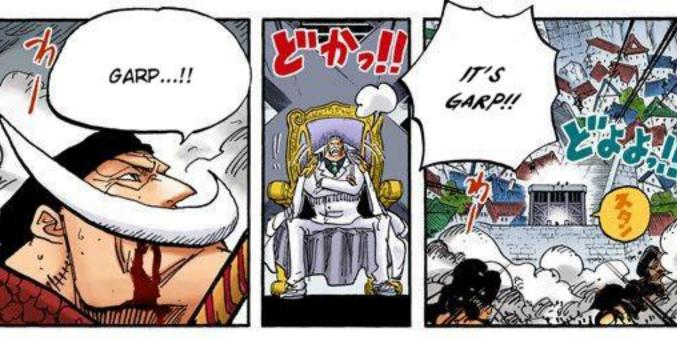




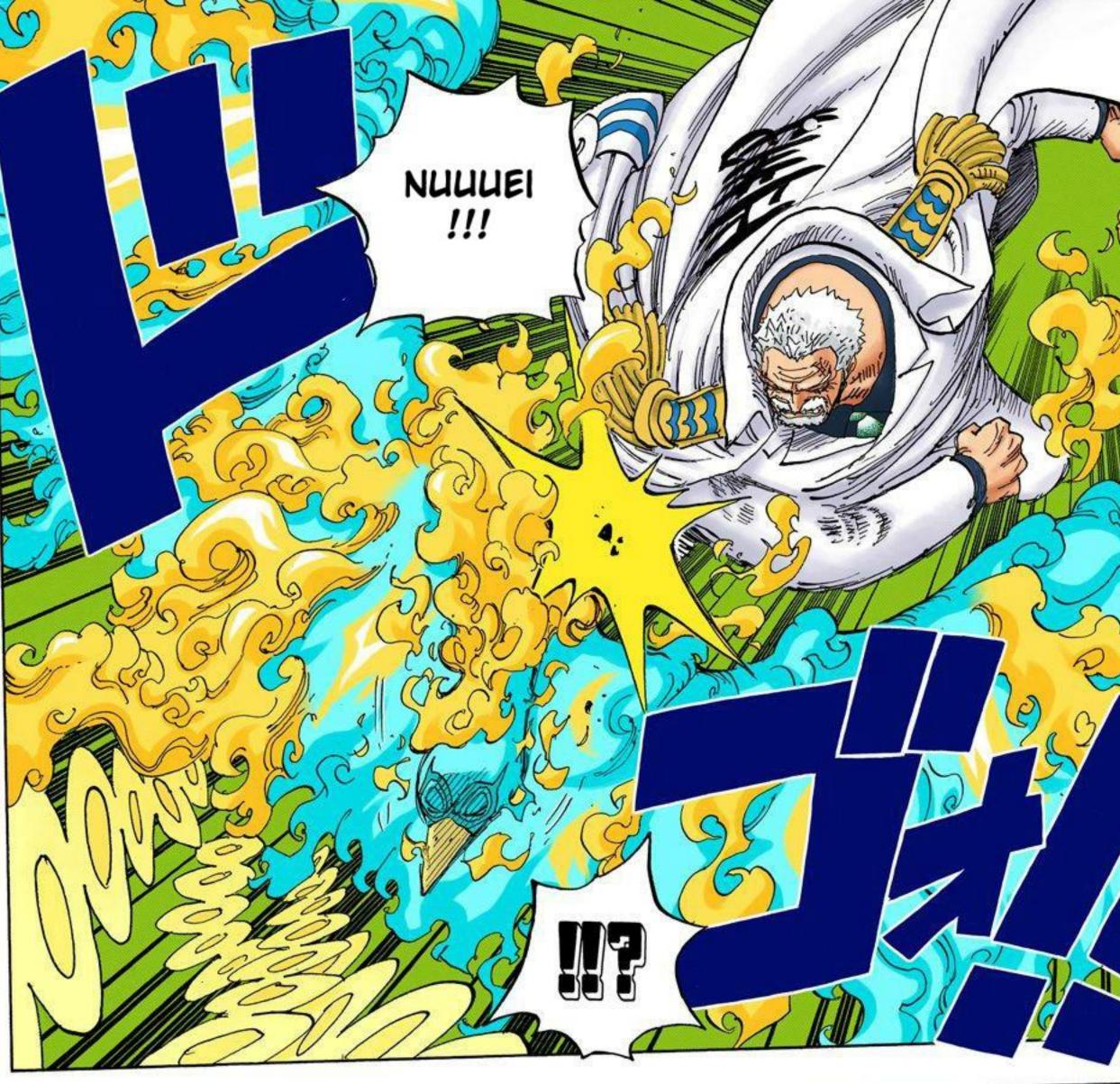


















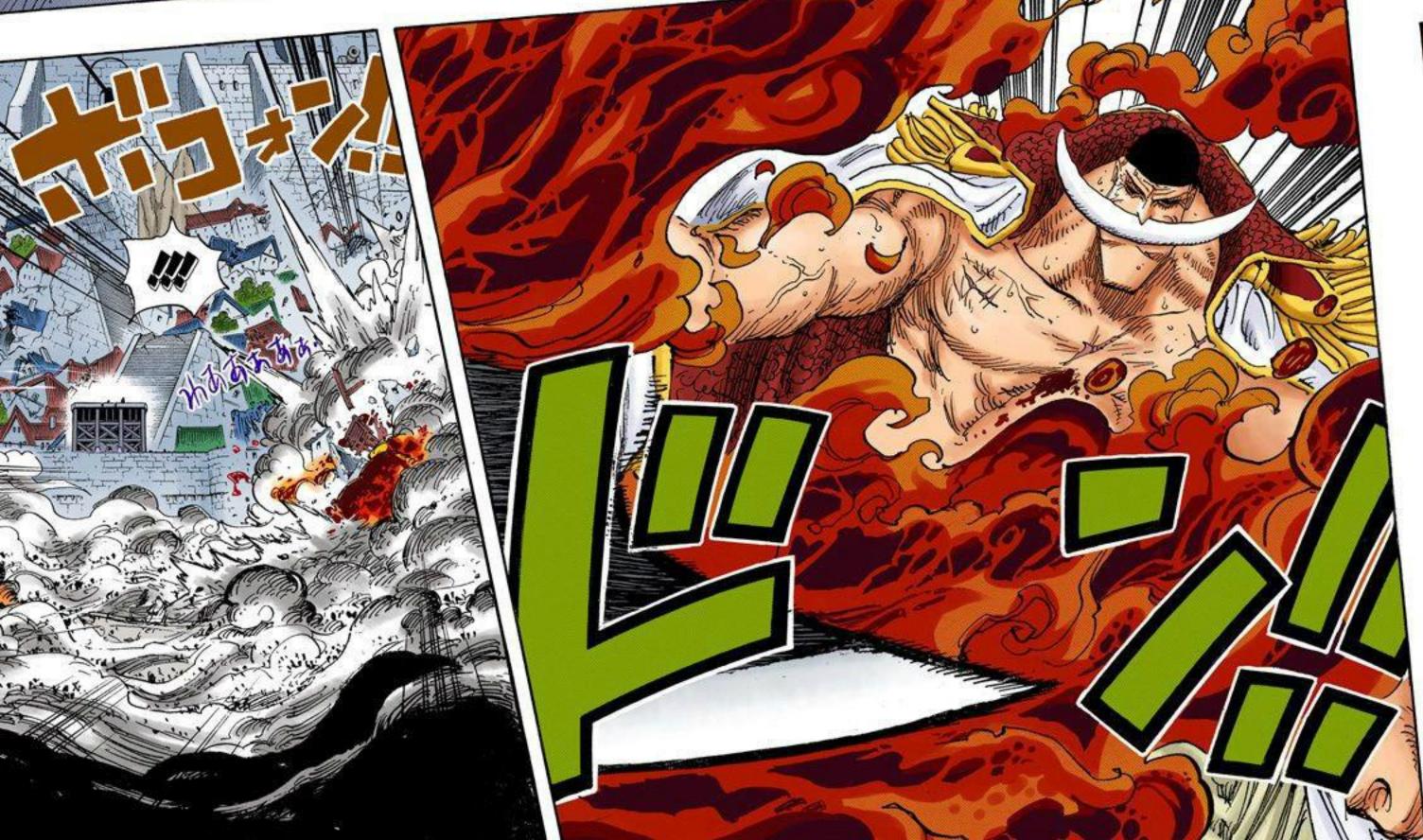
## **Chapter 568:**

## "DO WHAT YOU WILL"

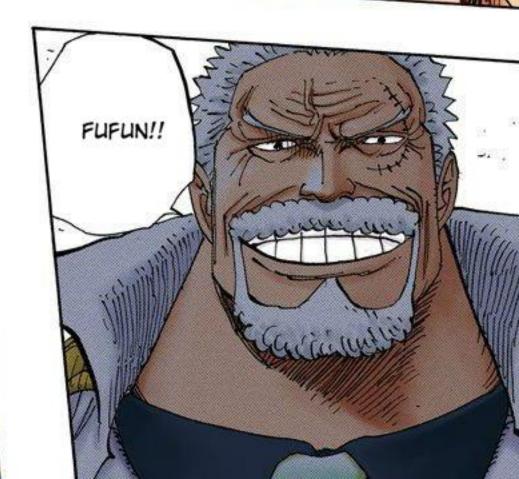
















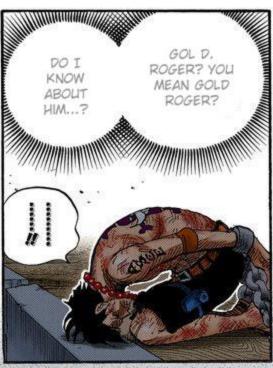








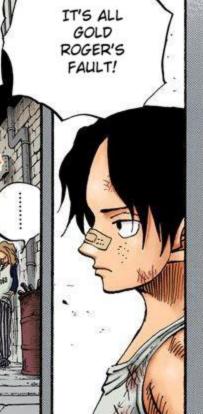




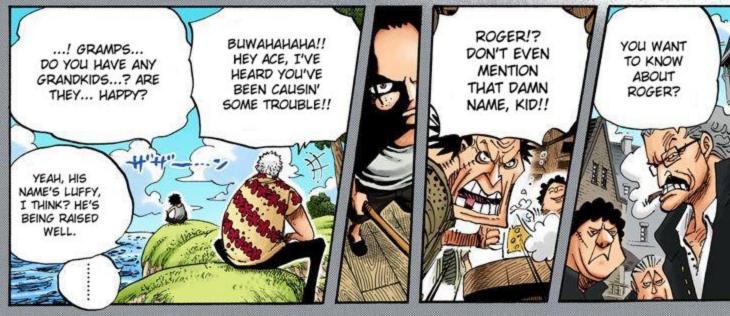


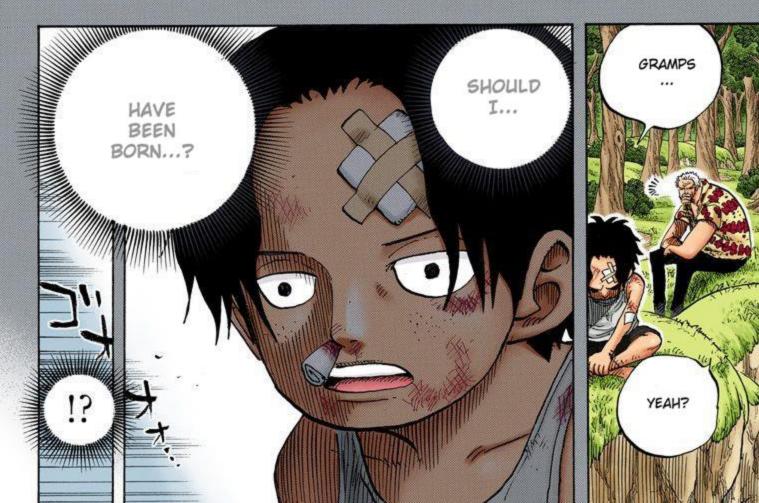




















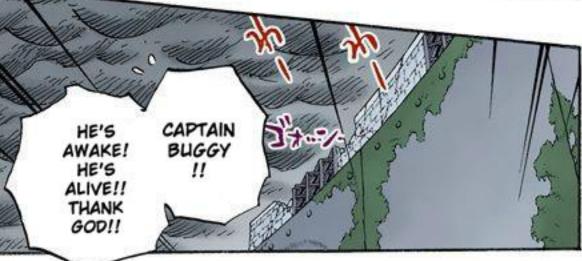




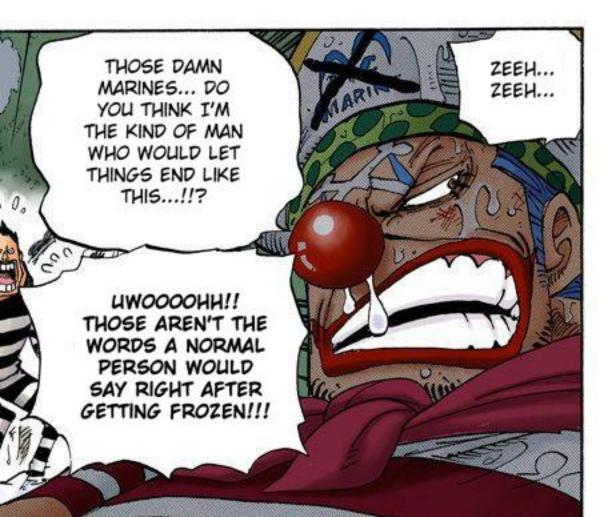




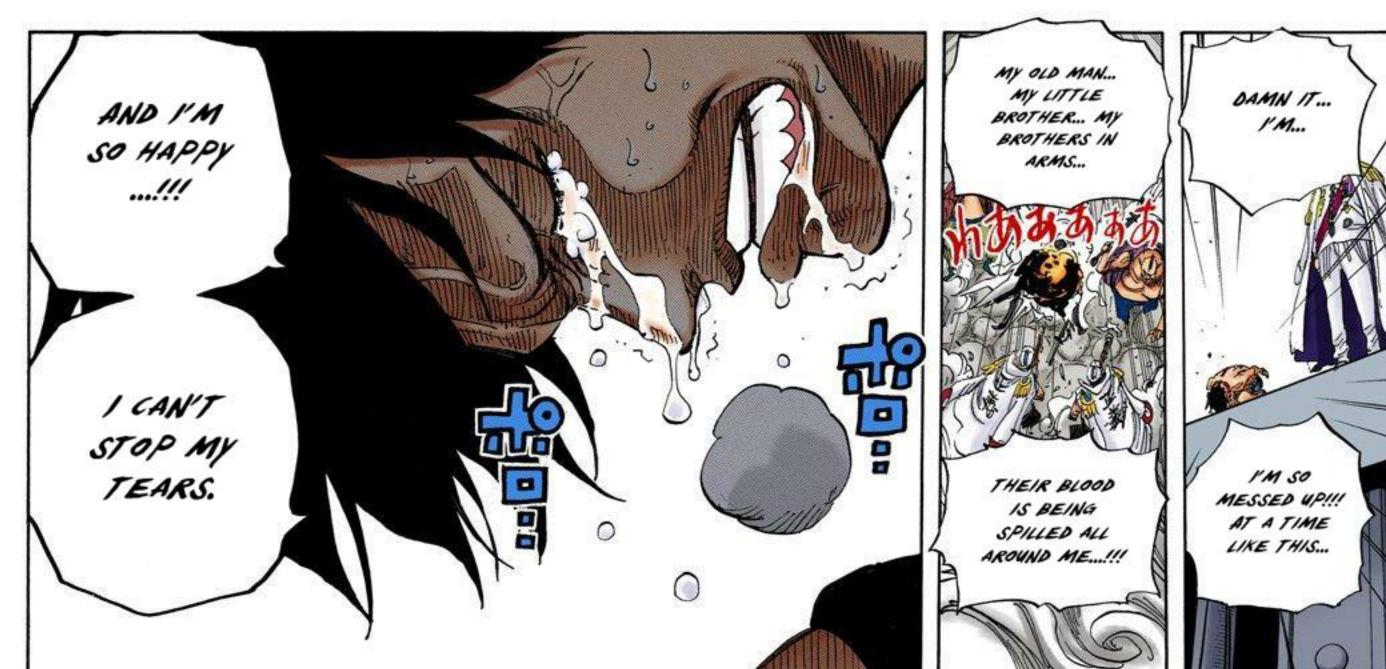


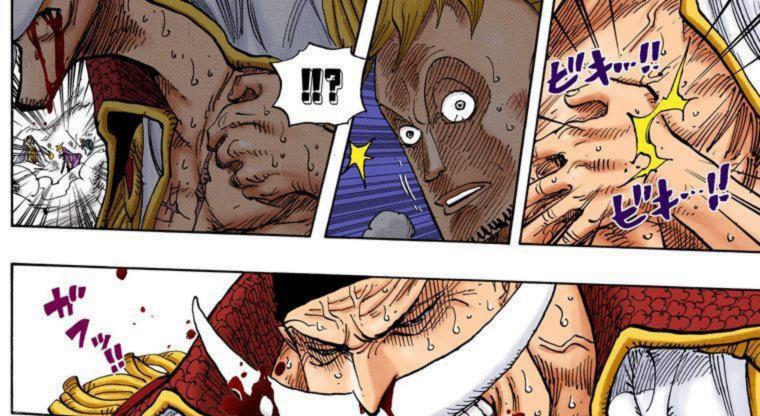












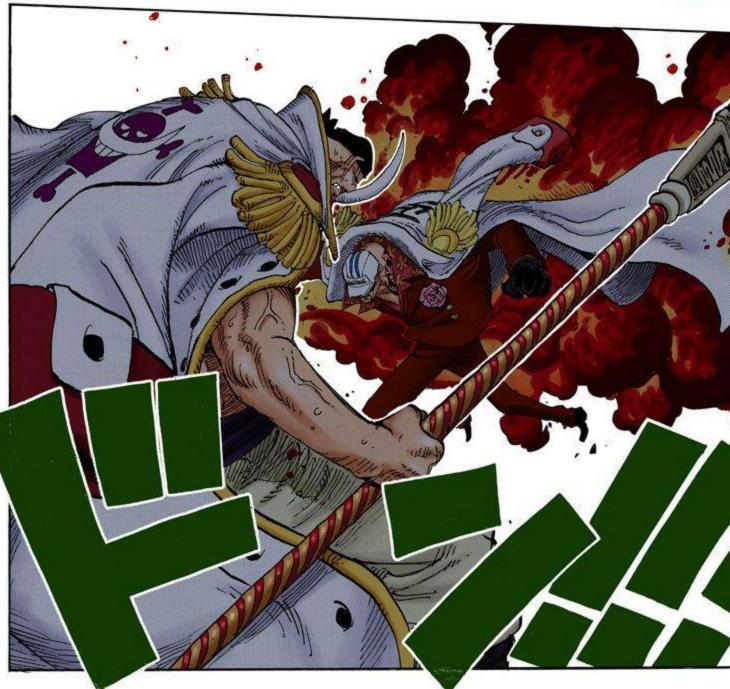








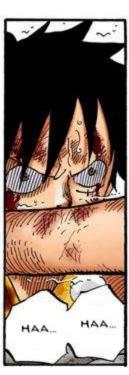




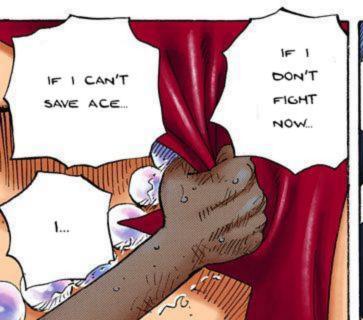


















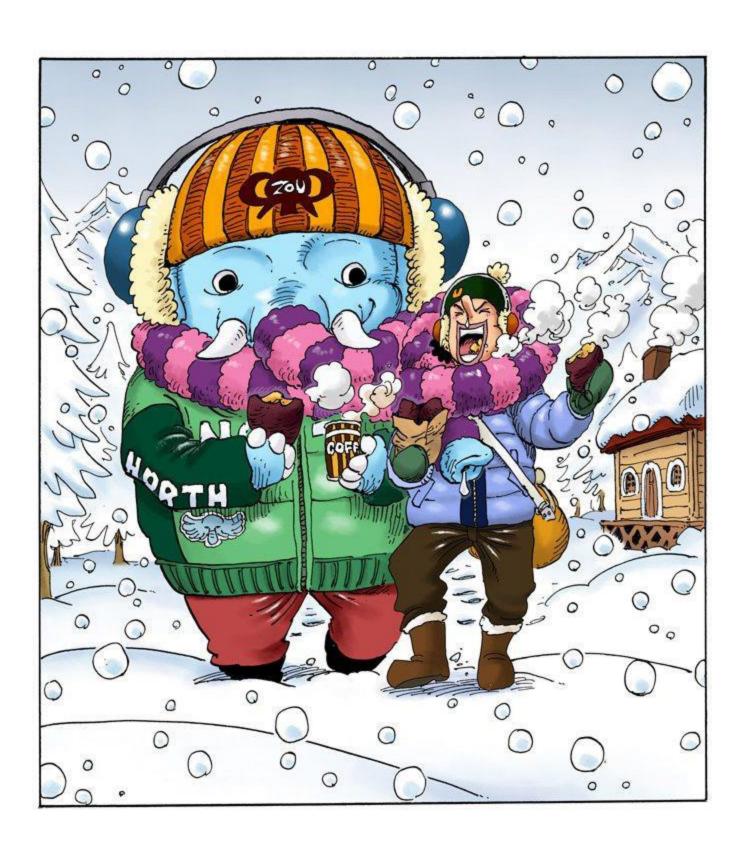






# **Chapter 569:**

### "MONSTER"



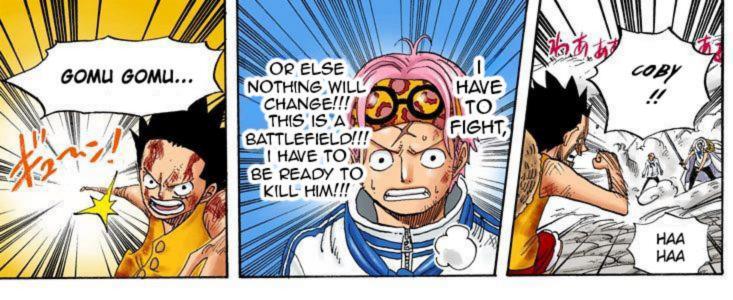


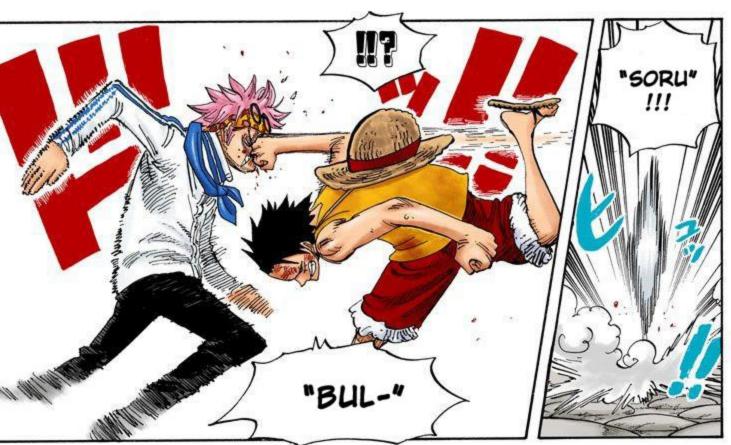




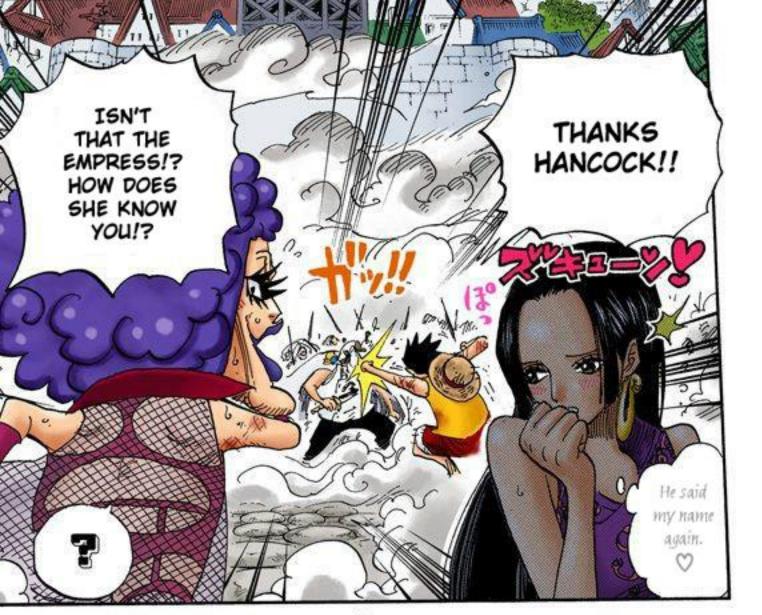














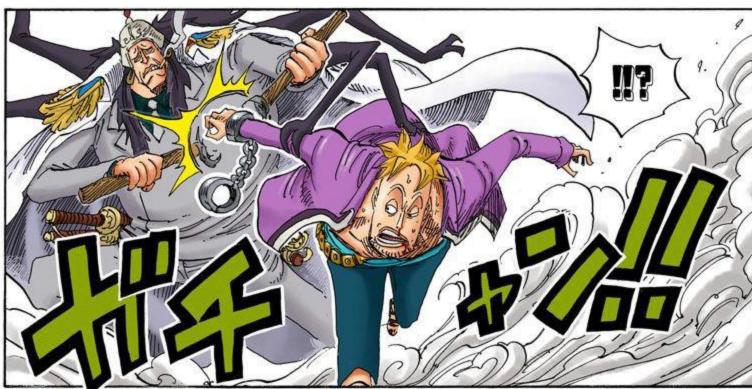


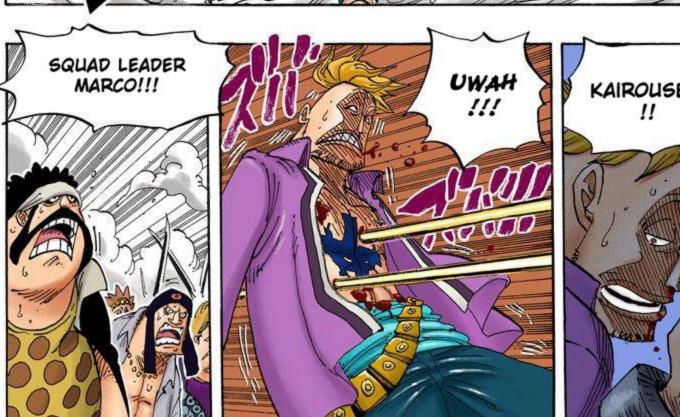
























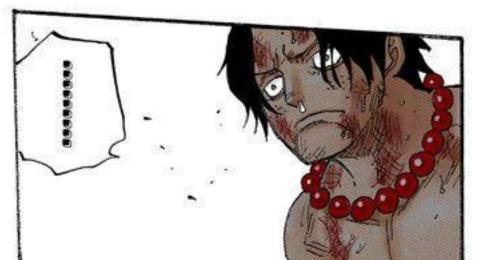
















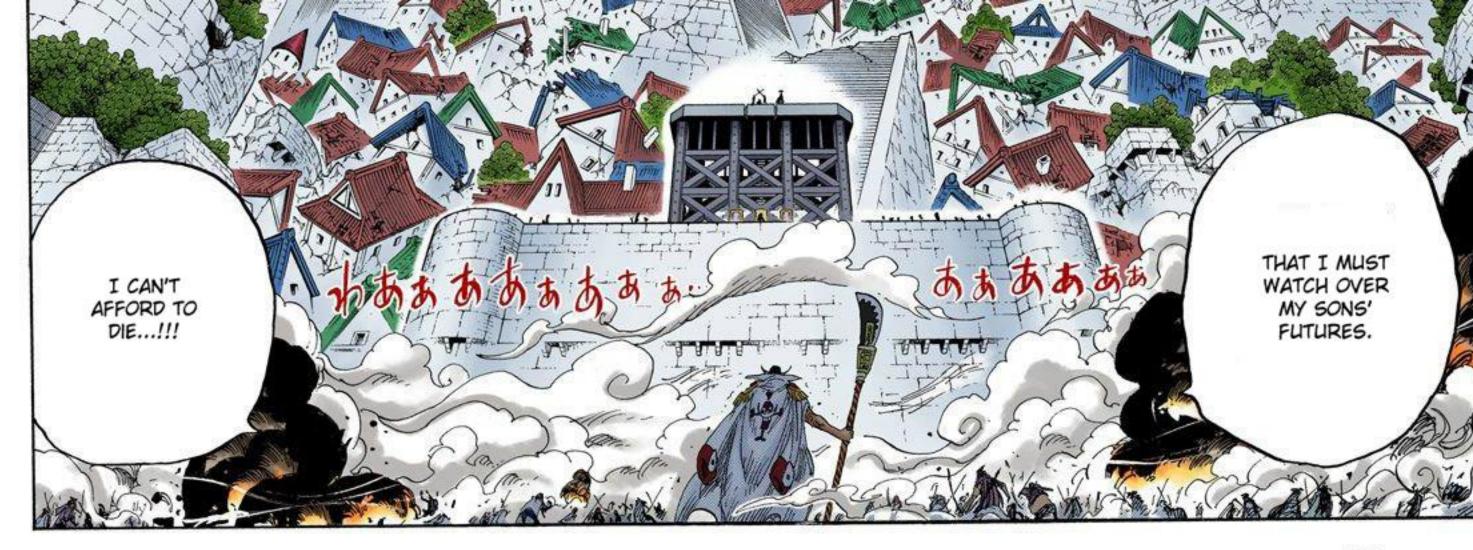












RIGHT, ACE?

WHAT!? THEY'RE GATHERING









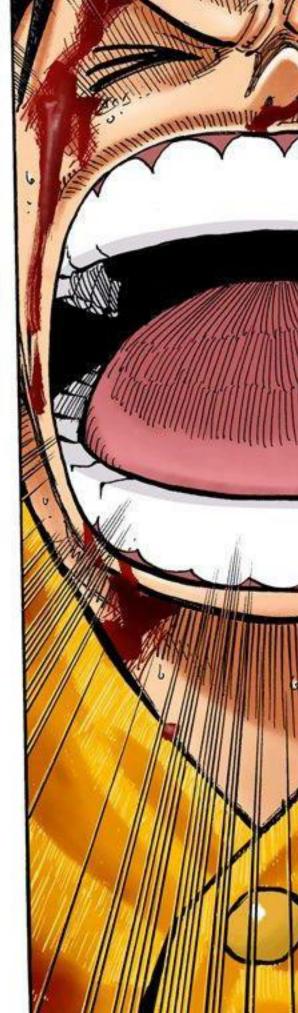










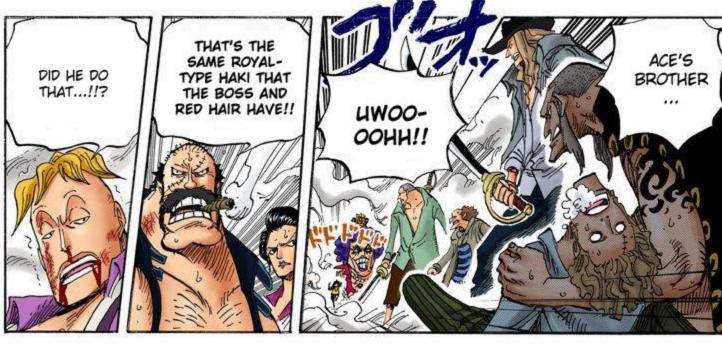


# **Chapter 570:**

### "THE BRIDGE OF LIFE"













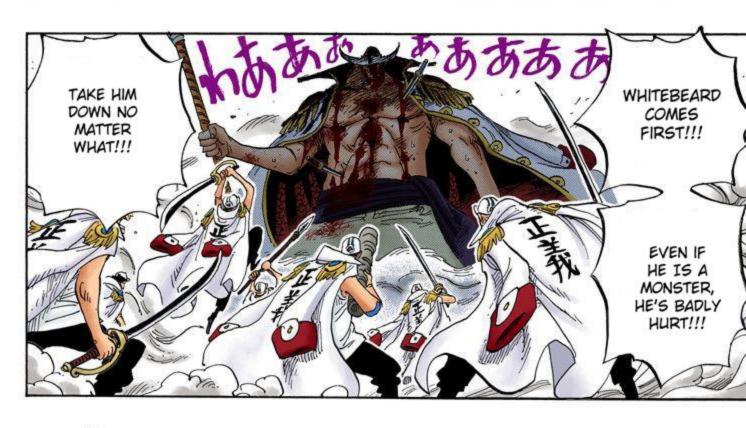


































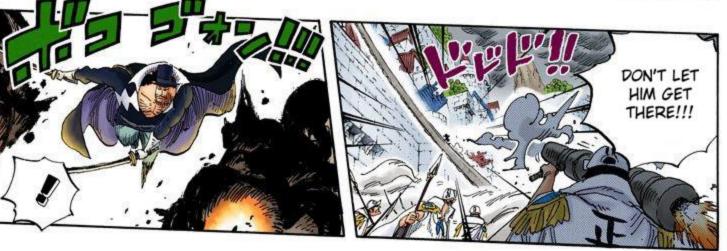












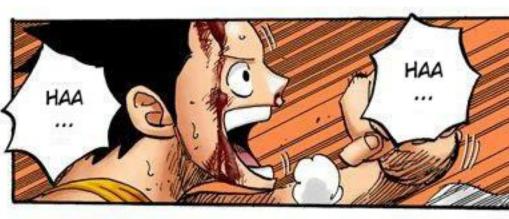
















I'M NOT MOVING

AN INCH, LUFFY!!!

I'M A VICE-

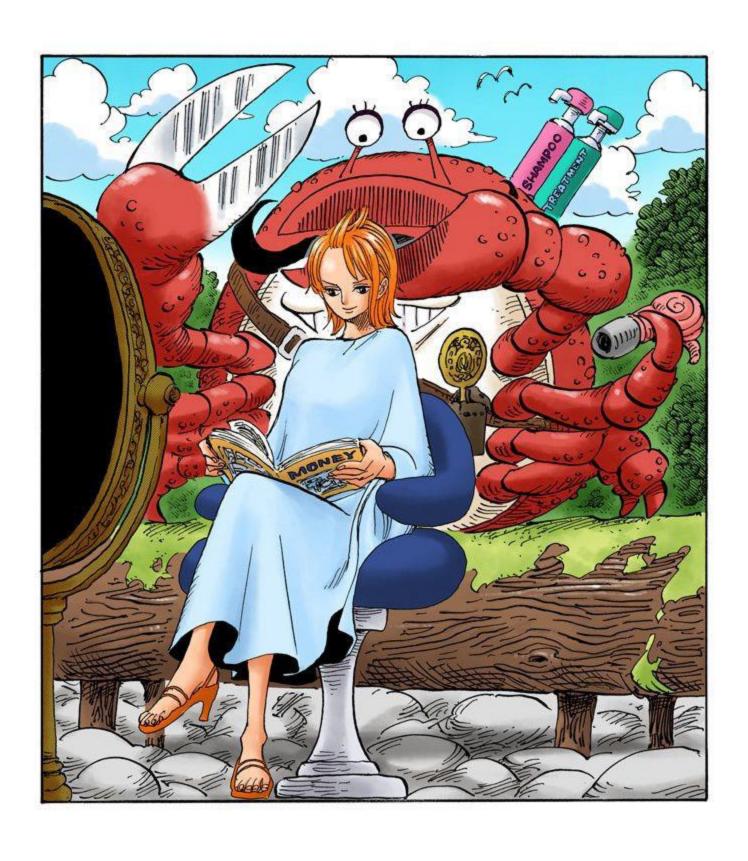
ADMIRAL OF THE

MARINES!!!



## **Chapter 571:**

#### "THE EXECUTION PLATFORM"

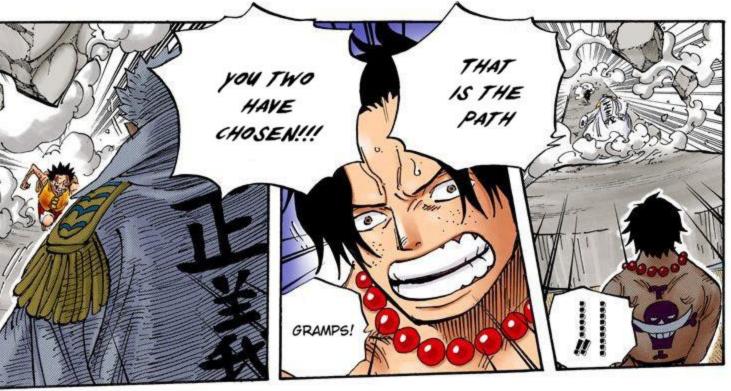








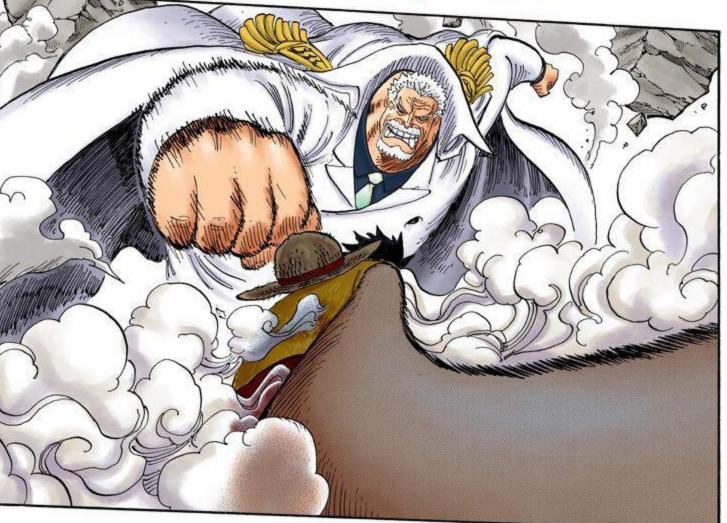




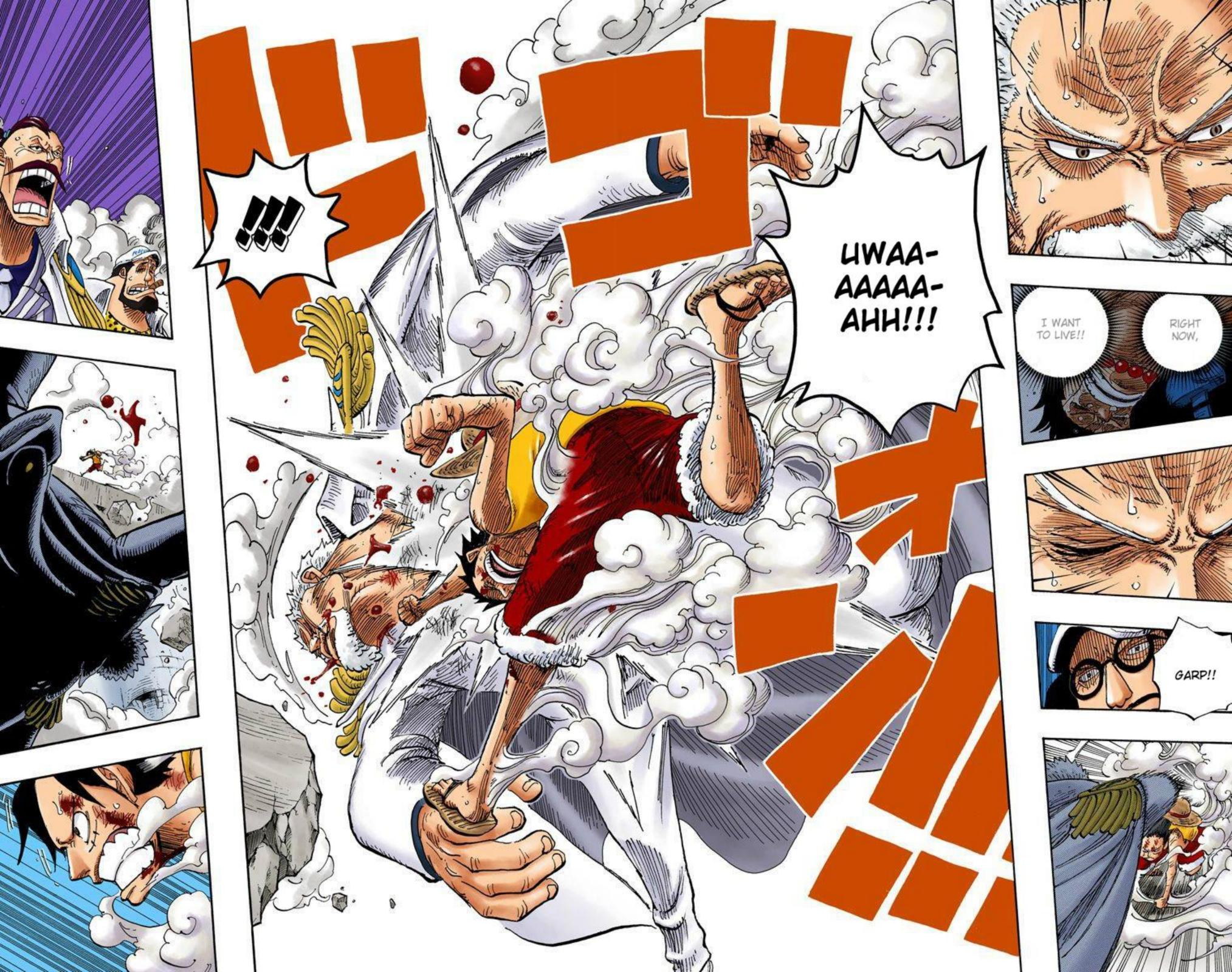


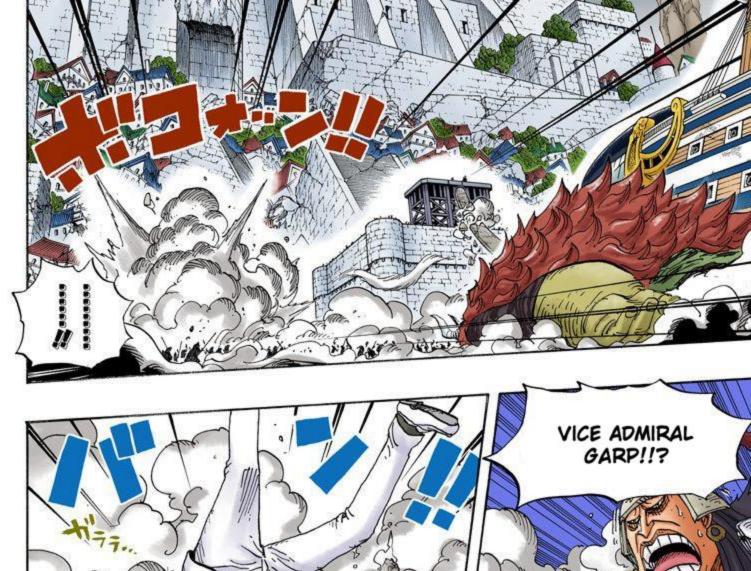




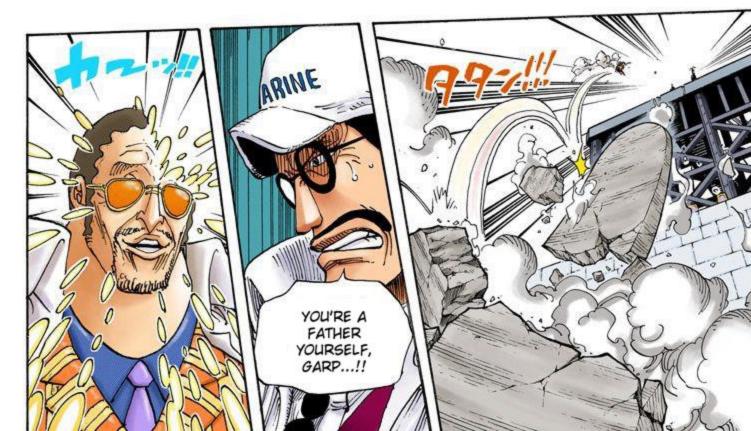






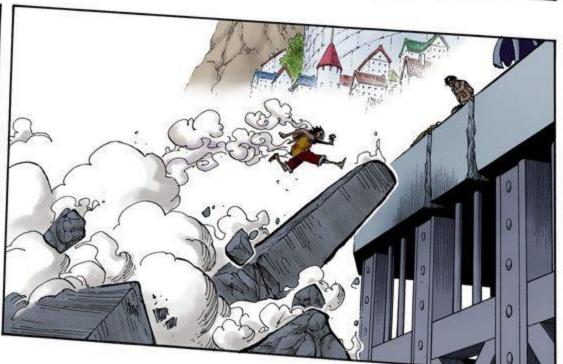


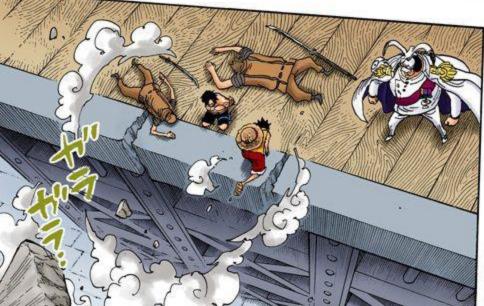










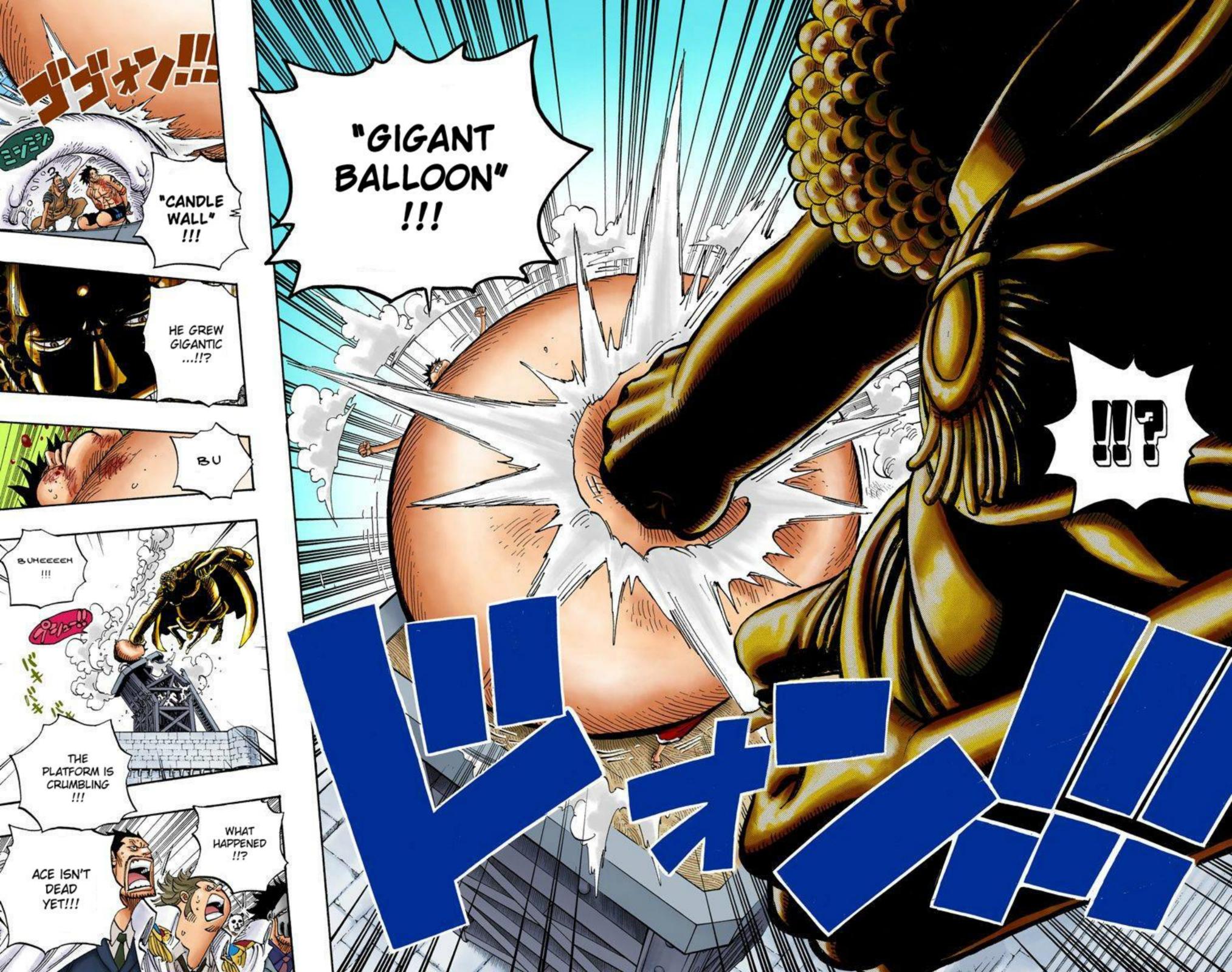






















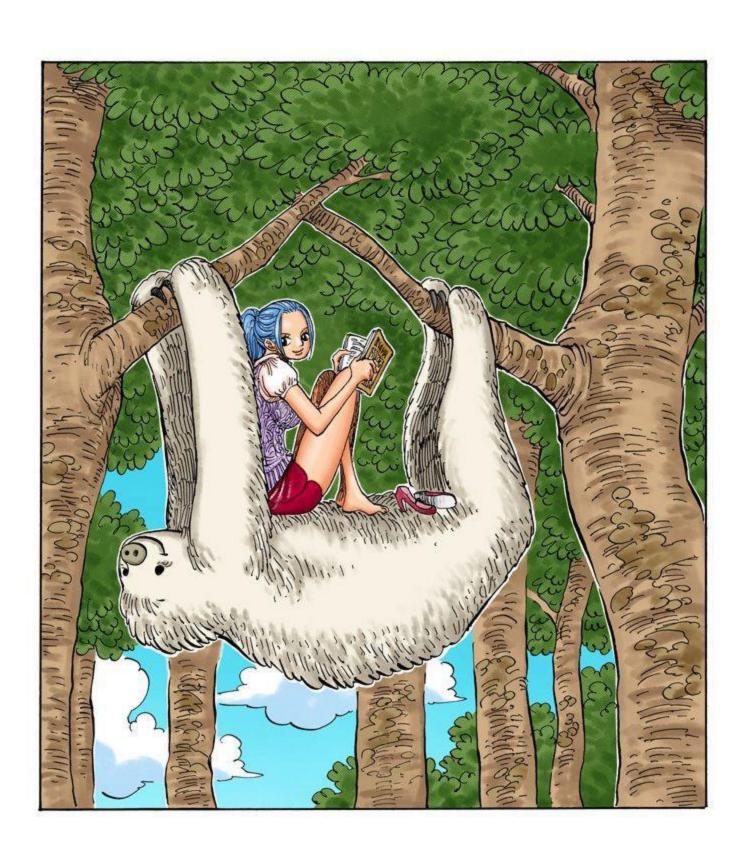






## **Chapter 572:**

## "THE TIMES THEY ARE A-CHANGIN"









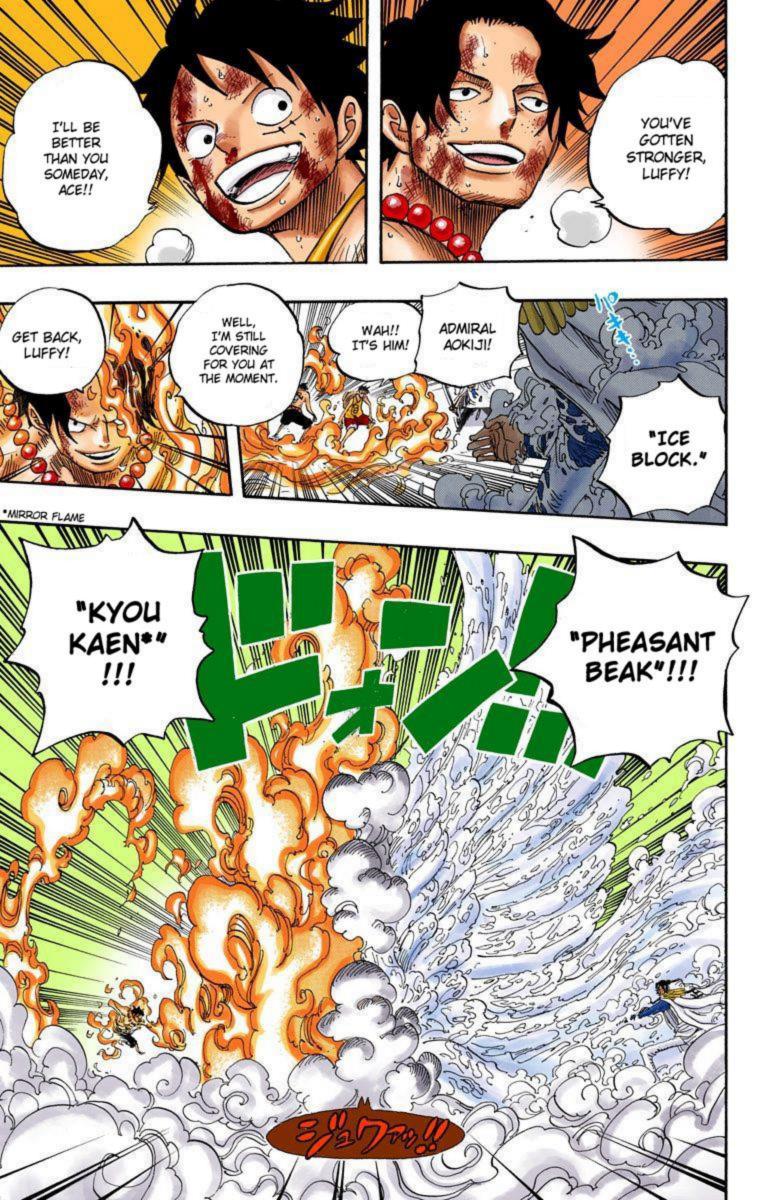


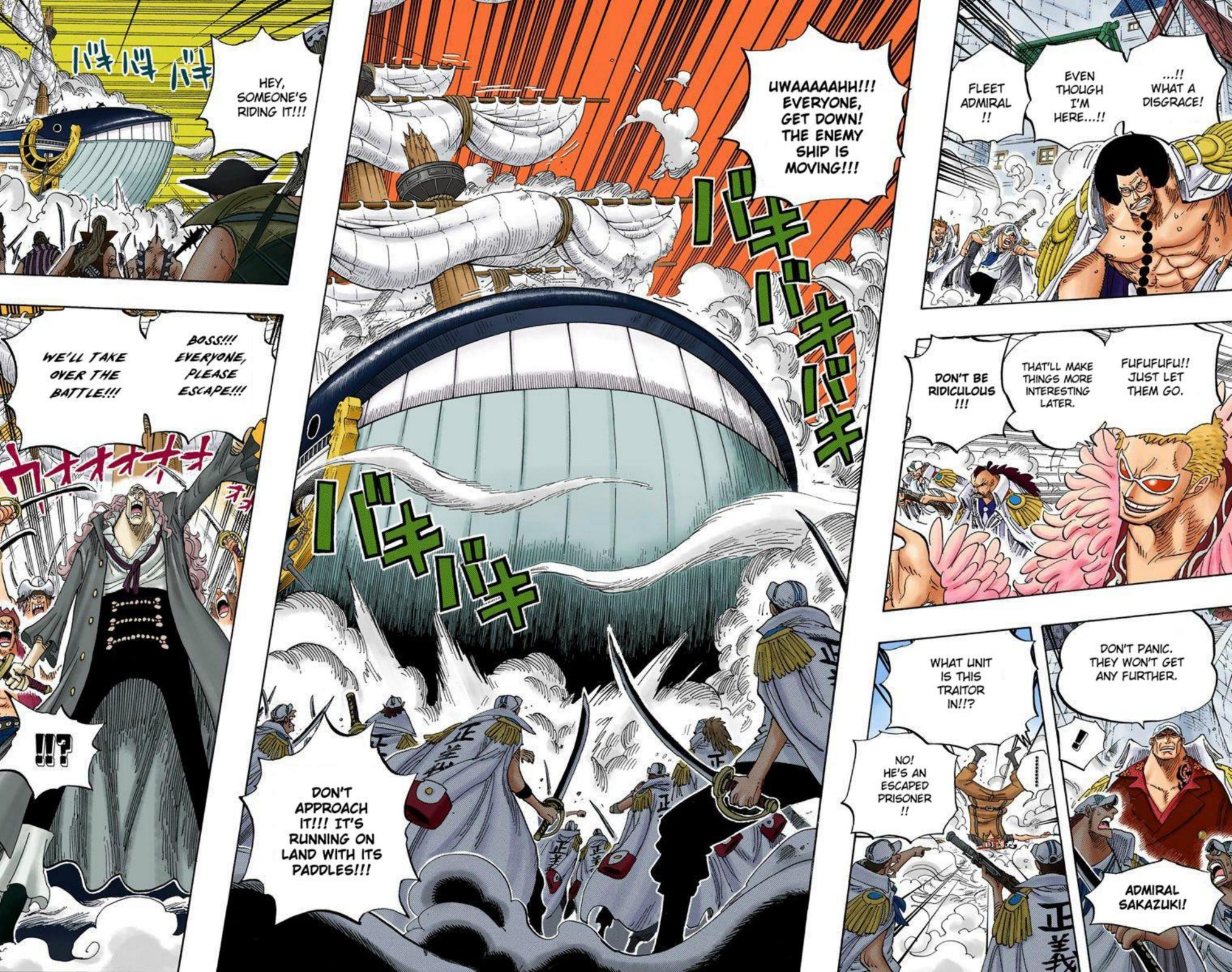












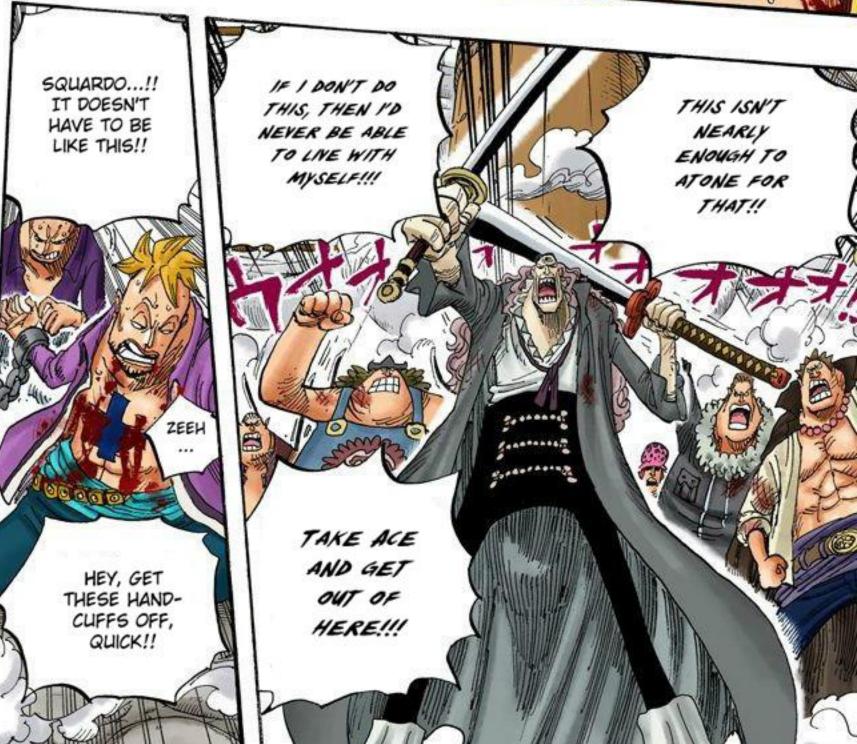






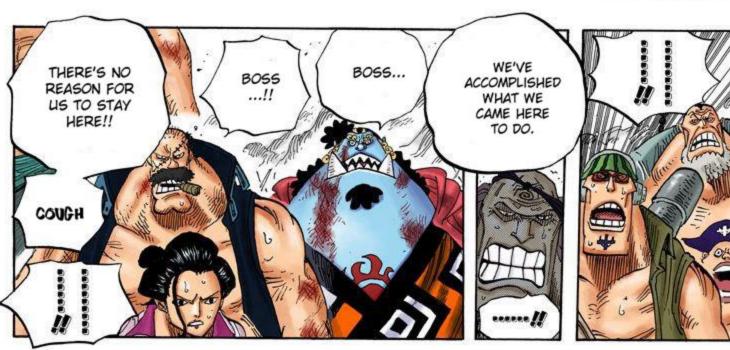


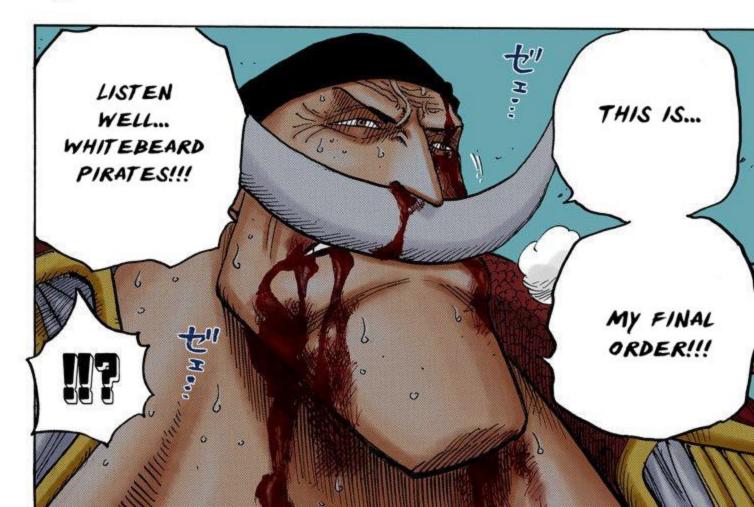






















LET'S

FINISH IT ...

MARINES

!!!



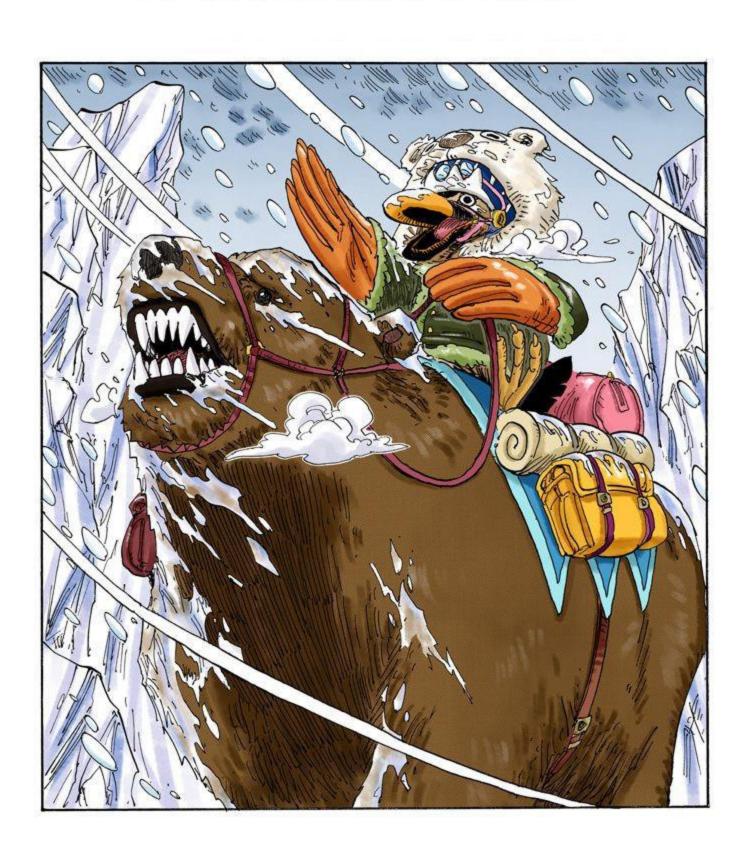






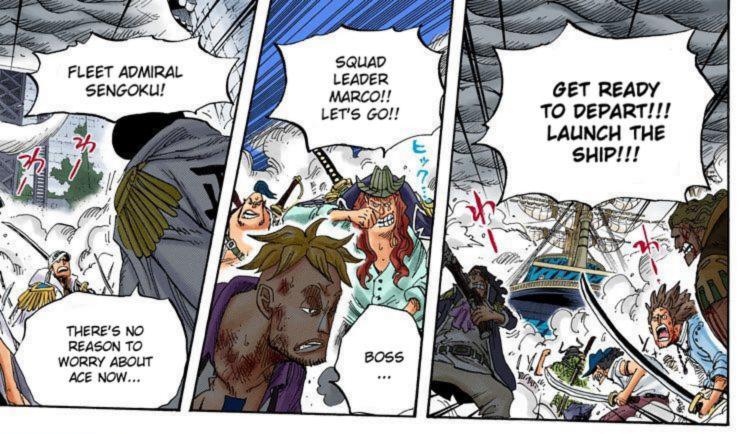
## **Chapter 573:**

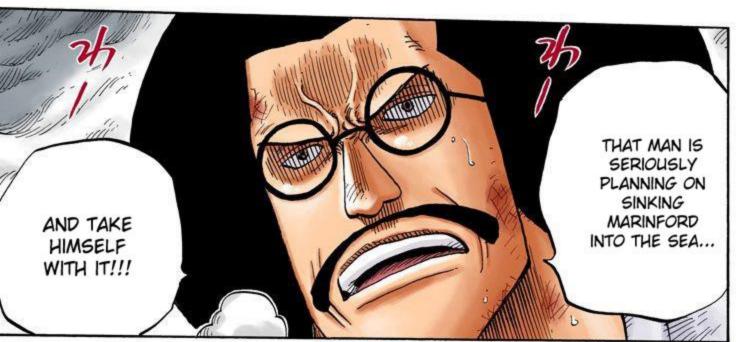
## "THIS ERA WILL BE KNOWN BY WHITEBEARD'S NAME"

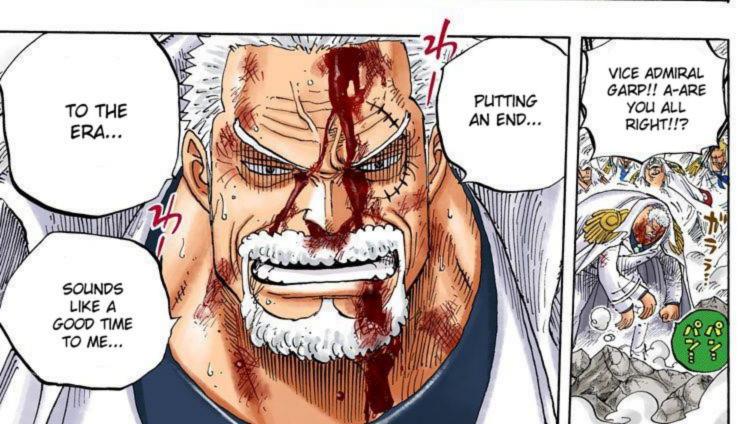






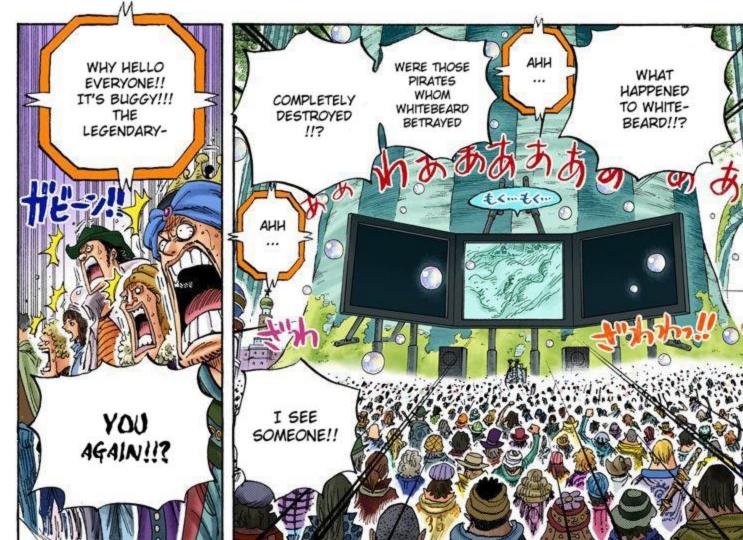








































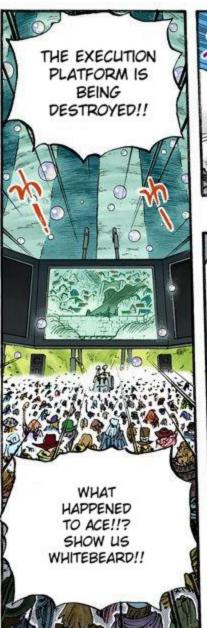












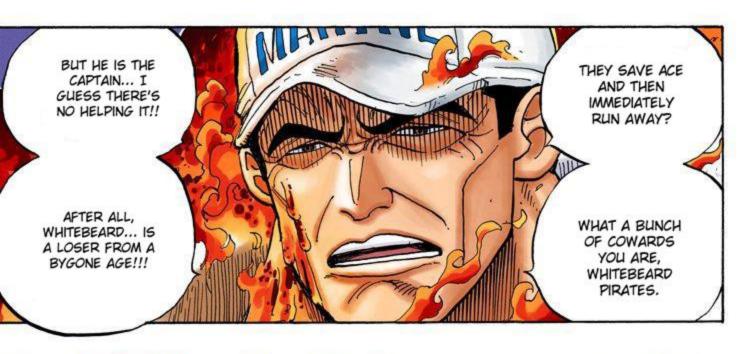




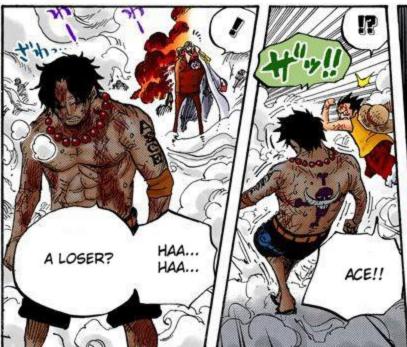










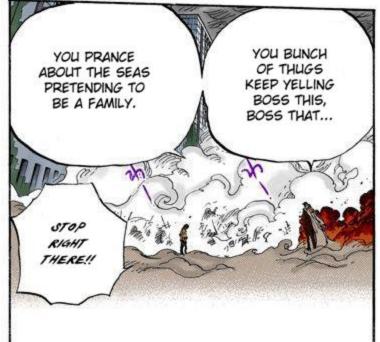




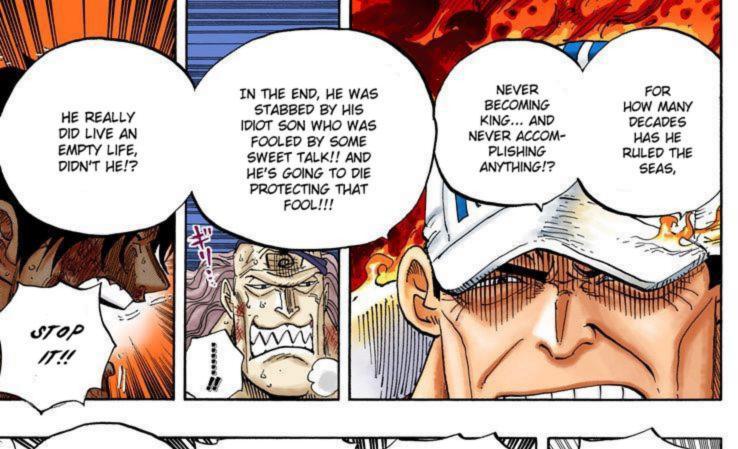


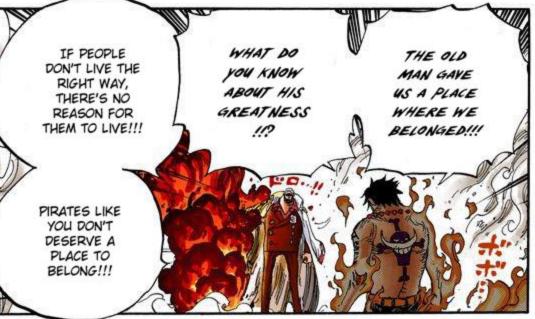




























ACE!!

...!!

THE PIRATE

KING, GOLD

ROGER! THE

REVOLUTIONARY,

DRAGON!!

I'M AMAZED THAT THEIR TWO

SONS TURNED

OUT TO BE

BROTHERS!!















