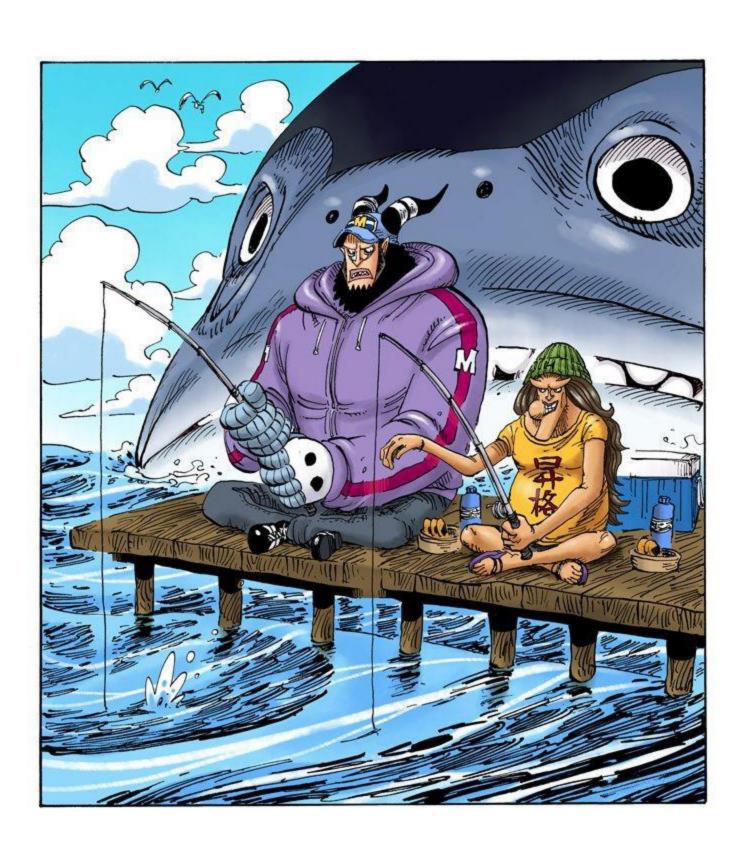
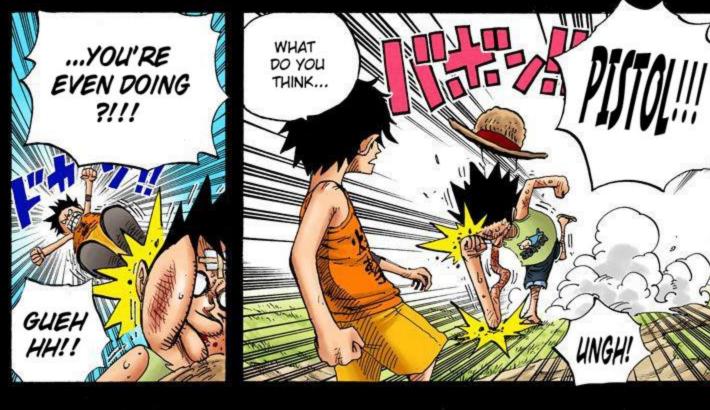


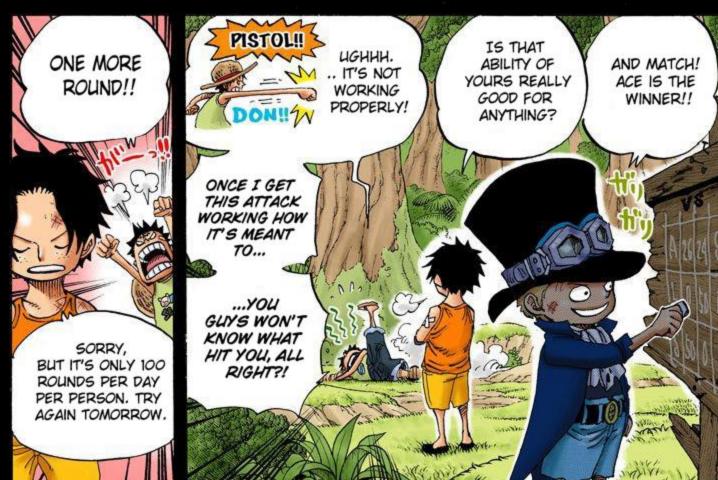
585

Brothers' Sake Cups

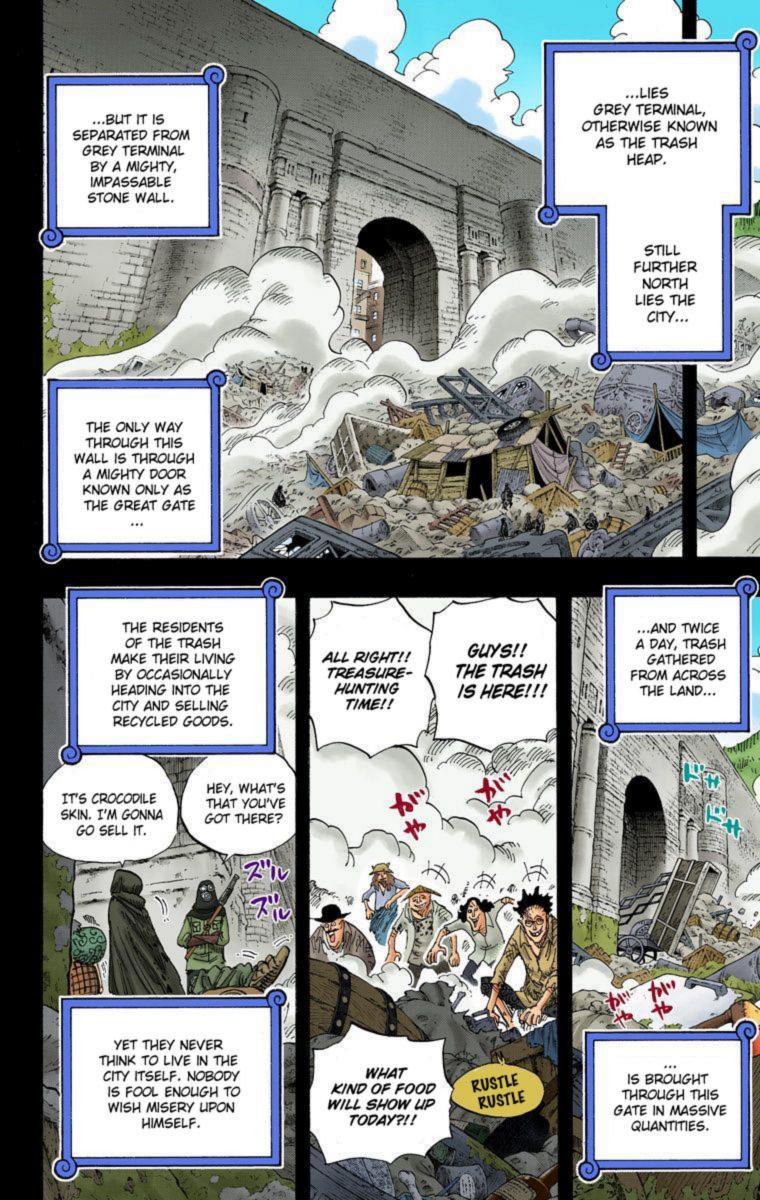




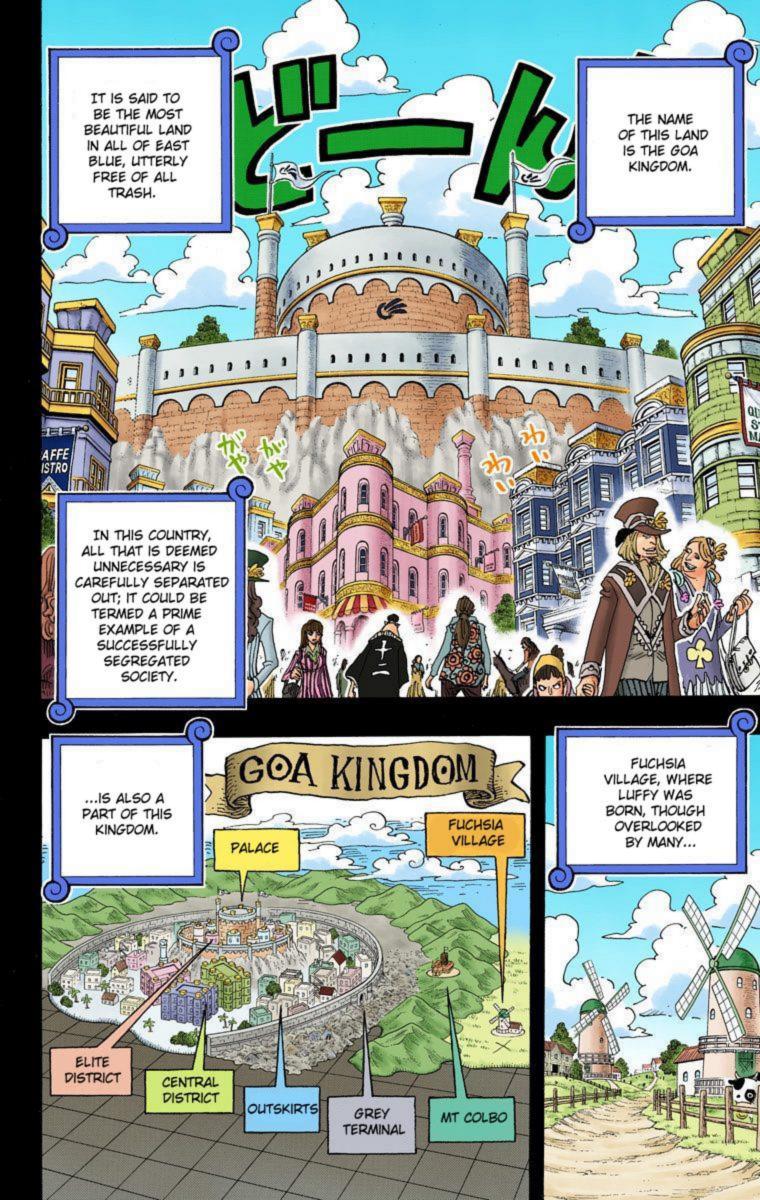




















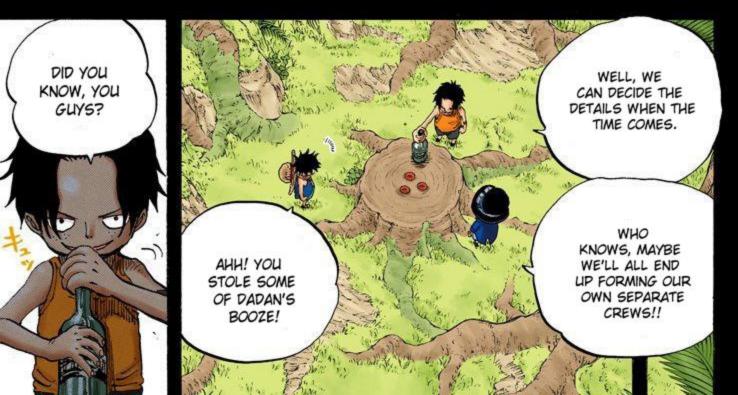












































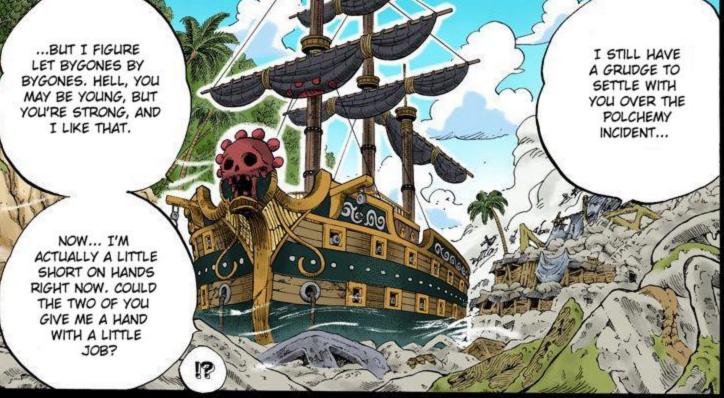
586

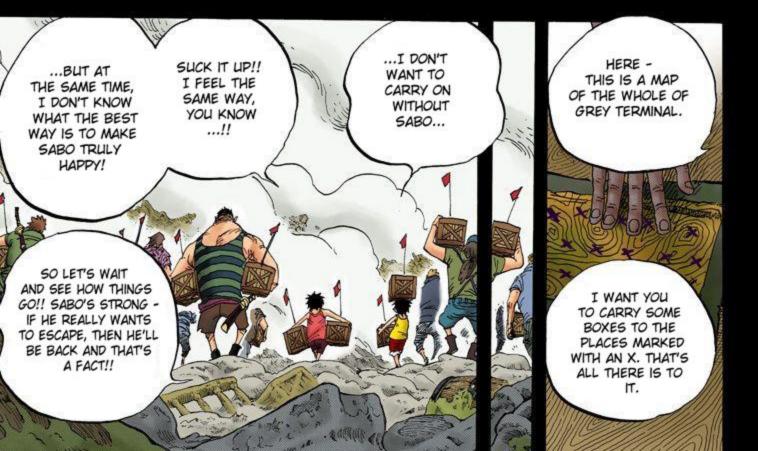
A Fetid Town

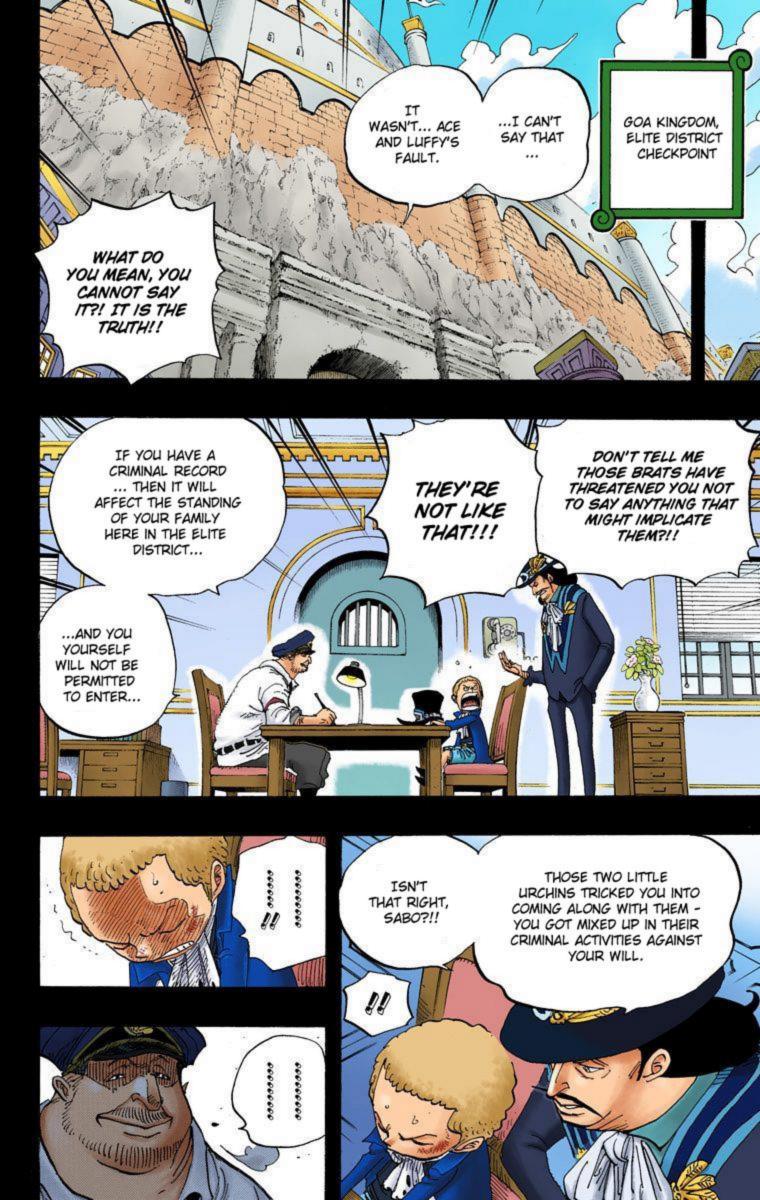
















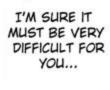
SABO... THE LIVES
OF THOSE FRIENDS OF
YOURS FROM THE TRASH
HEAP ARE CURRENTLY
IN THE HANDS OF THE
PIRATES. PIRATES WHO
DO WHATEVER I TELL
THEM.

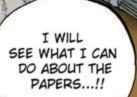
IF YOU CARE ABOUT
THEM AS MUCH AS YOU
SAY... IT'S TIME YOU
THOUGHT LONG AND
HARD ABOUT WHAT WILL
BE BEST FOR THEM.







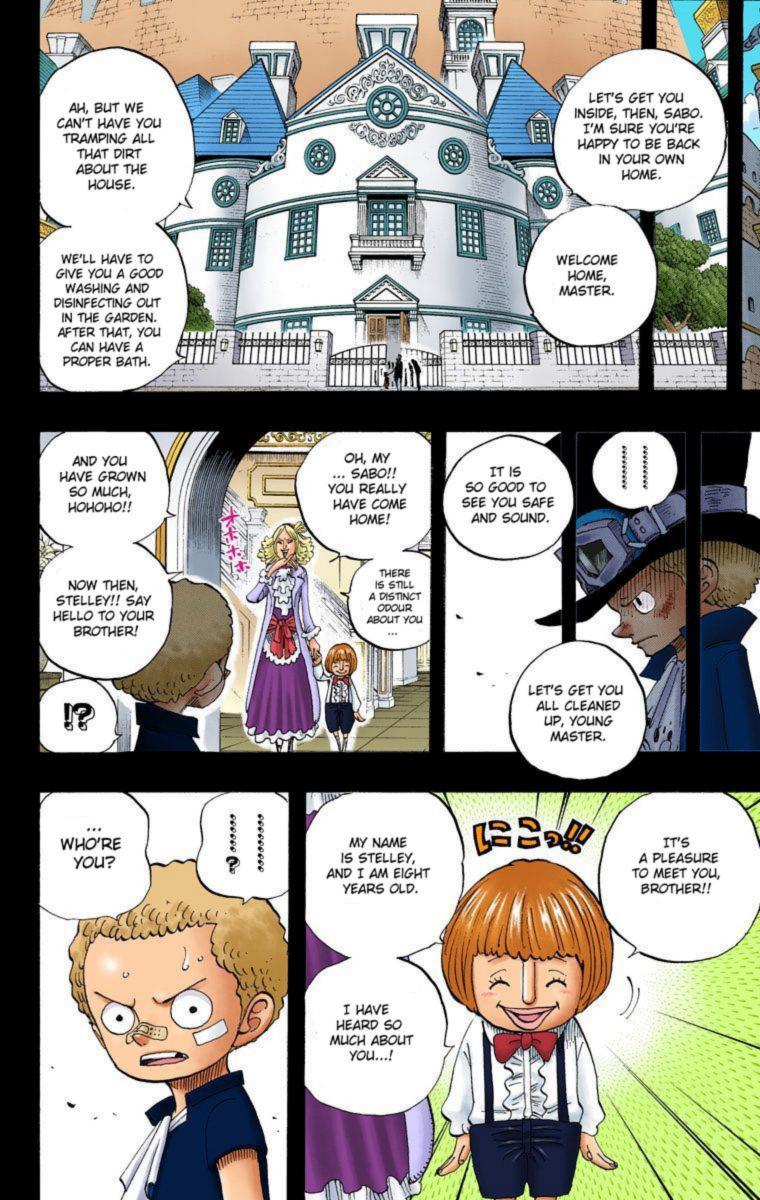




I'M SURE YOU UNDERSTAND WHAT I MEAN... YES? ...DEAR ME. MY
SON CAN SAY THE
MOST RIDICULOUS
THINGS SOMETIMES;
IT TROUBLES ME
TO NO END...

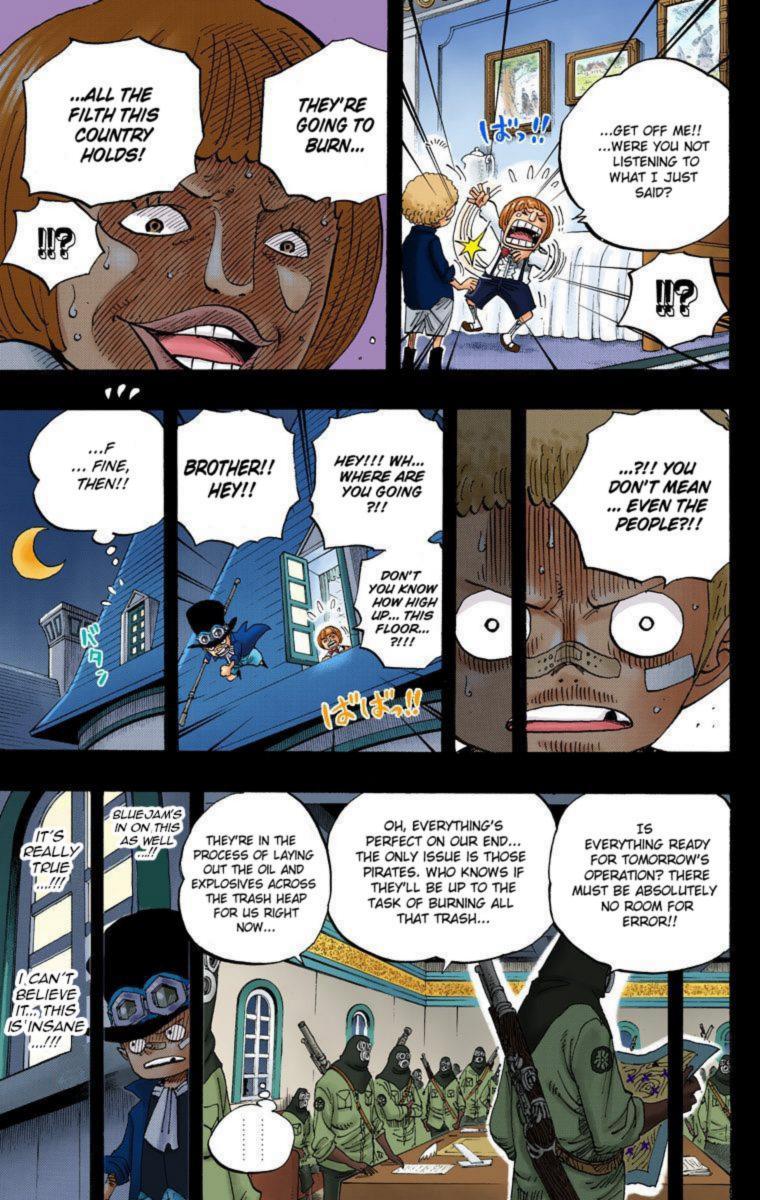












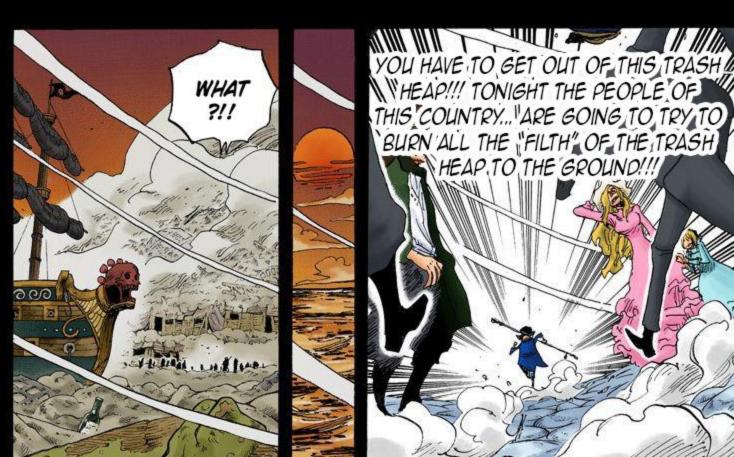


















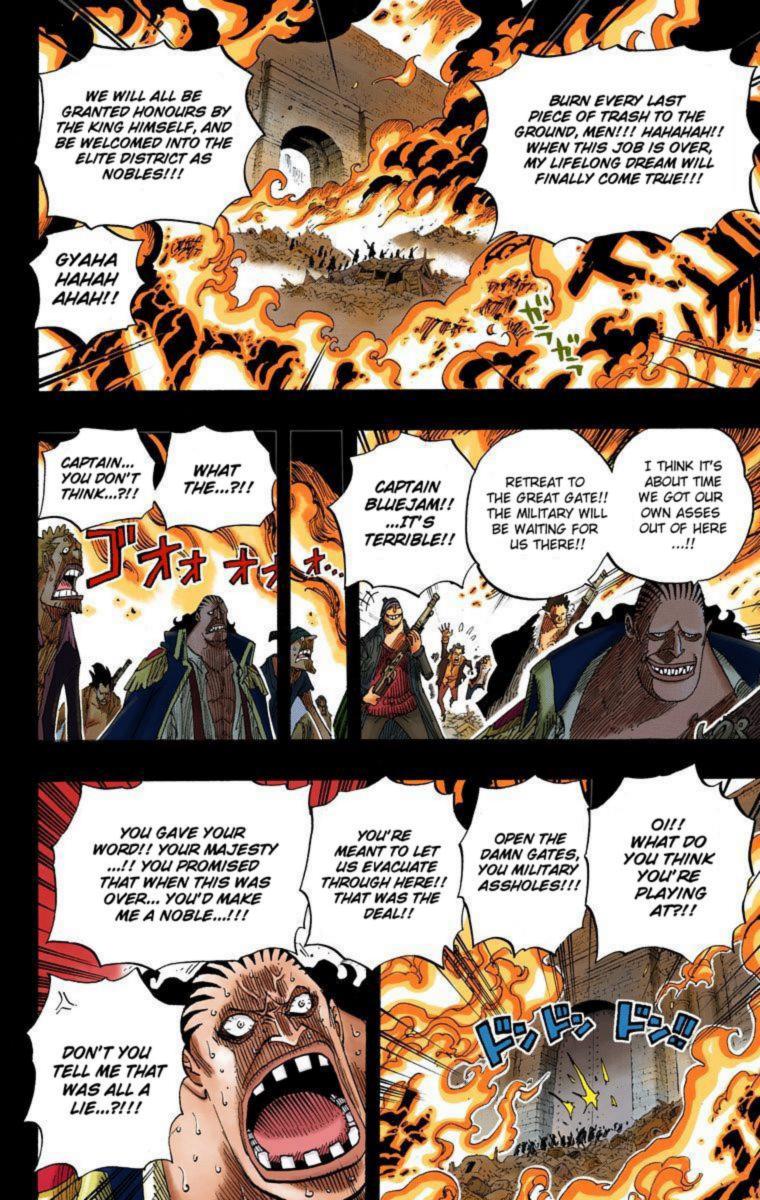


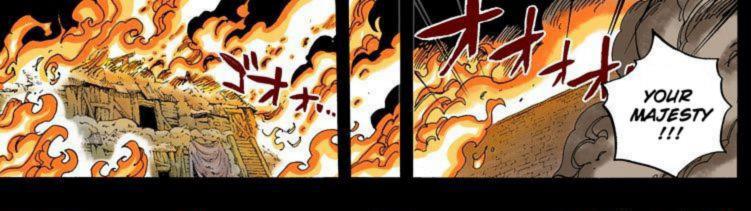




















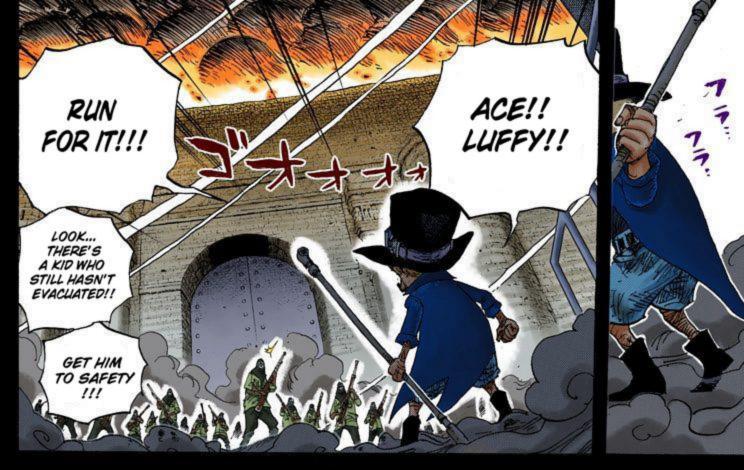


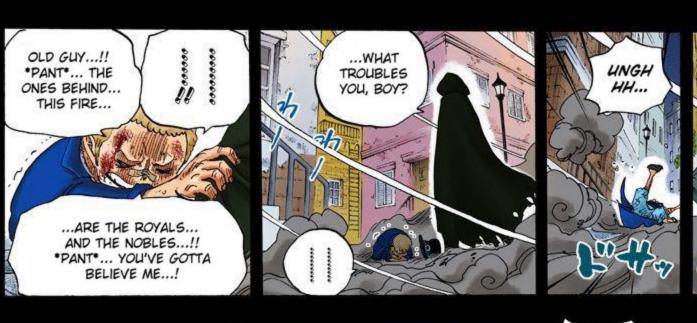


THE AIR
IS... SO HOT!!
I MEAN, NOT
HOT AT ALL...!!

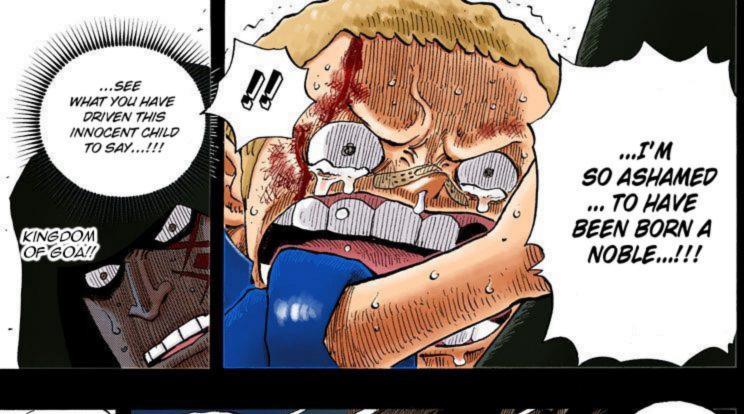












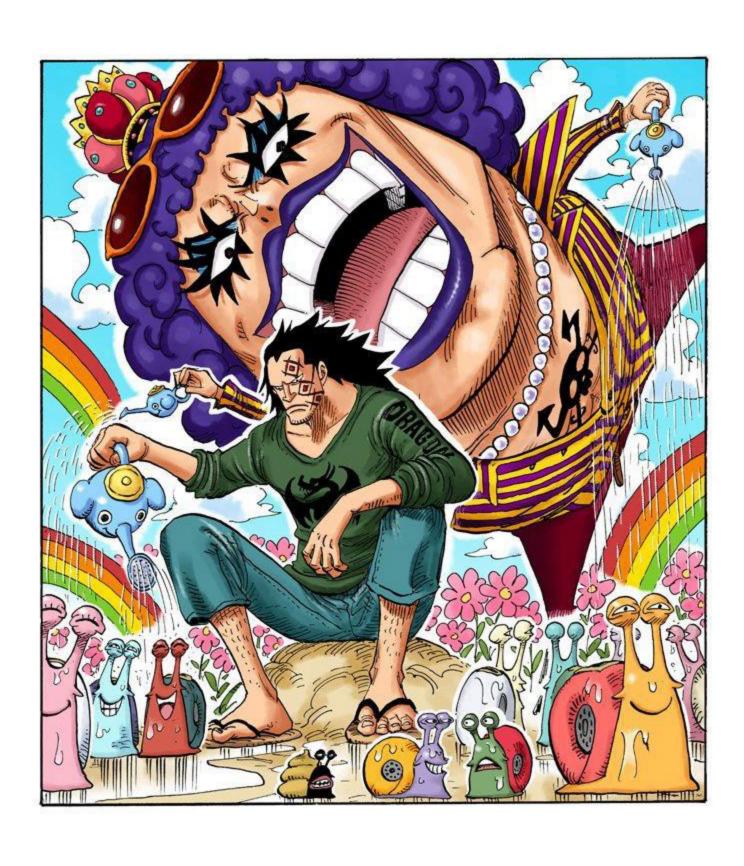




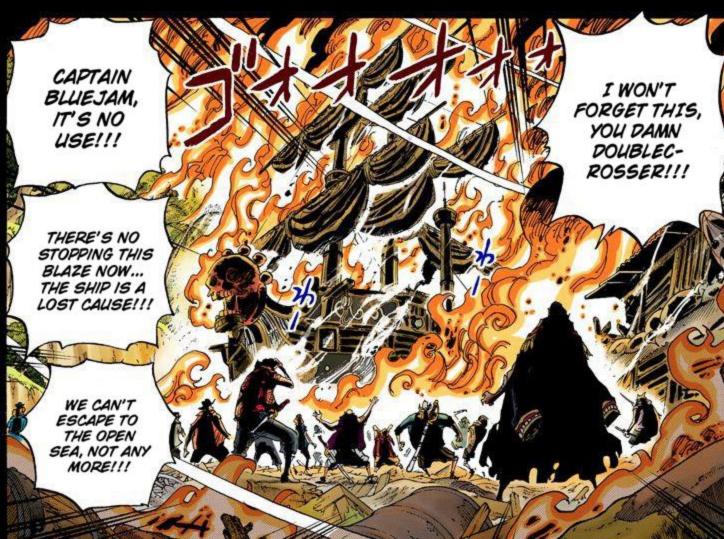


587

I Will Not Run!



































BETTER THAN THE REST OF US!!

COUPLE OF STINKING URCHINS TO DO IT!!!

THEY DON'T THINK US COMMON FOLK ARE ANY BETTER THAN TRASH!!!





DON'T YOU DARE SAY ONE MORE word!!!

DEEP DOWN, HE WAS LOOKING DOWN ON YOU, PINCHING HIS NOSE AND LAUGHING!!!

OH YES HE IS YOU BRAINLESS FOOL!!! HE ONLY HUNG AROUND THE TWO OF YOU SO HE COULD ENJOY FEELING ALL SUPERIOR!!!

SABO ISN'T LIKE THAT, YOU DAMN -





WITH PARENTS AS RICH AS HIS, WHAT TORMENTS COULD HE EVER HAVE HAD TO FACE?!! FACE IT!! YOU WERE JUST BEING USED AS IDLE PLAYTHINGS FOR A NOBLE KID'S AMUSEMENT!!























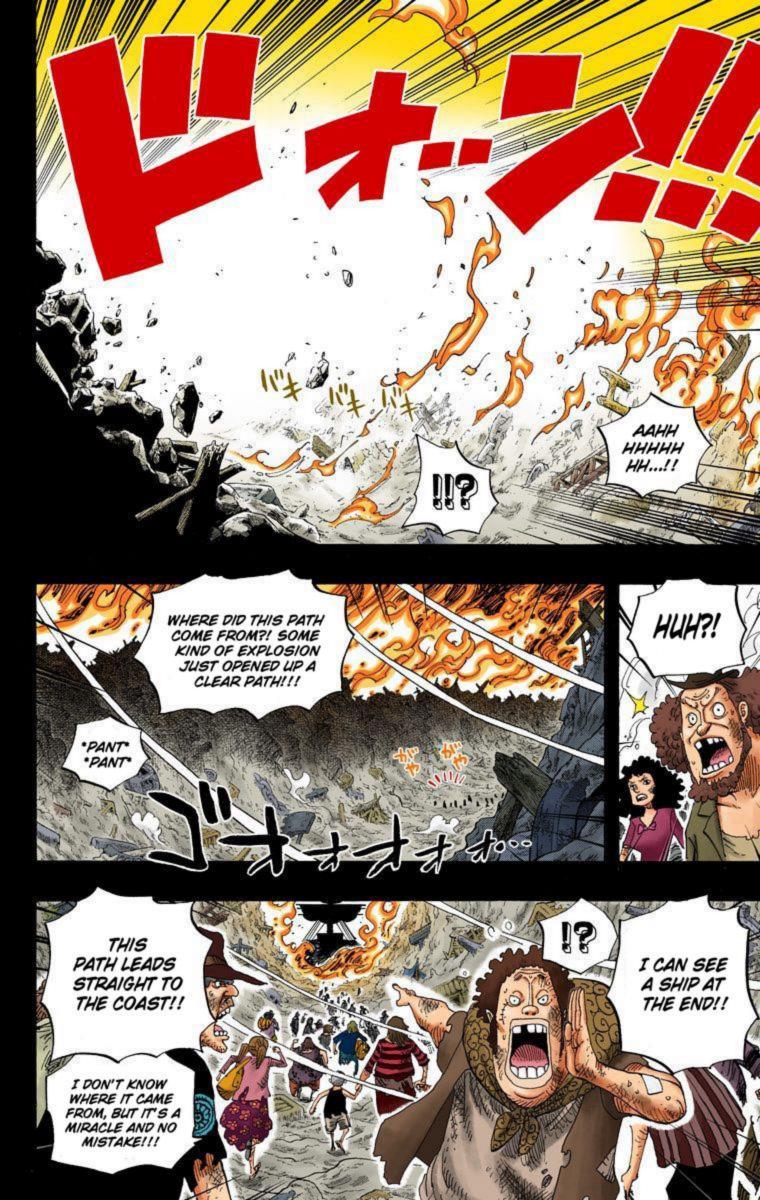


THE ONLY PEOPLE
WHO SURVIVE ON
THE BATTLEFIELD...
ARE THE STRONG AND
THE COWARDS.

IF YOU START
GETTING OVERCONFIDENT
JUST BECAUSE YOU'RE A
LITTLE HANDY IN A FIGHT,
YOU COULD END UP A
BLOODY MESS.









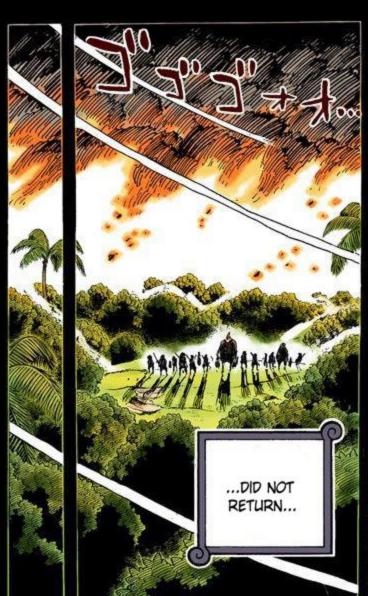






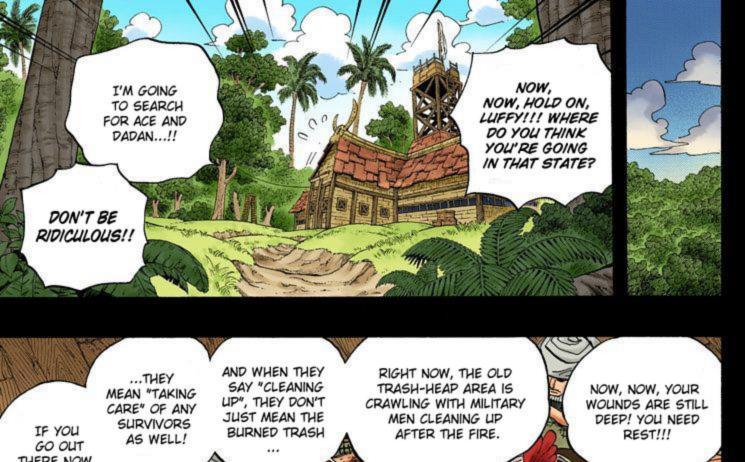








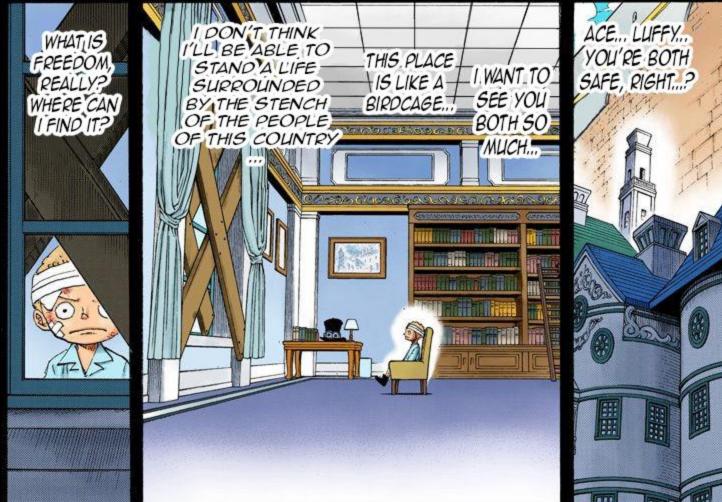


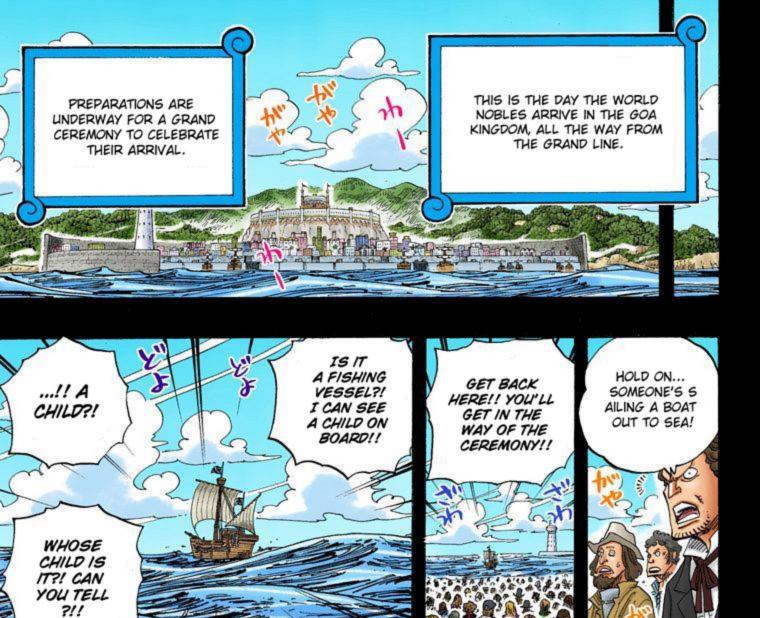








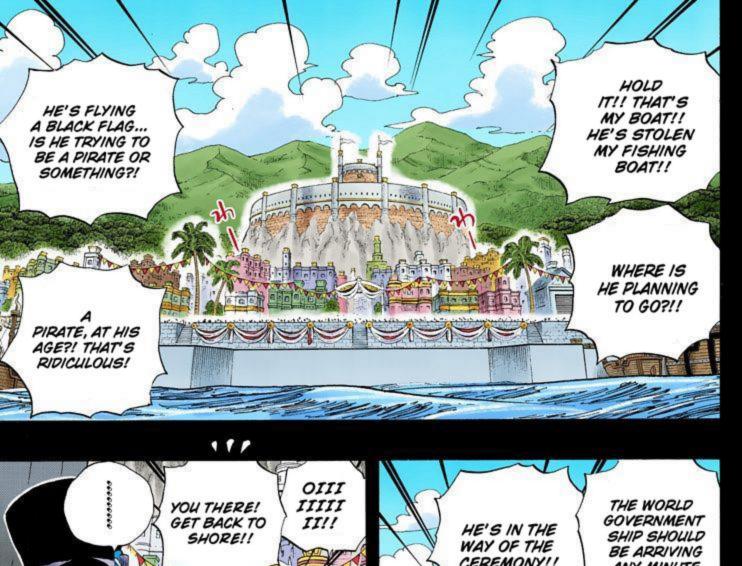






588 SABO'S OCEAN









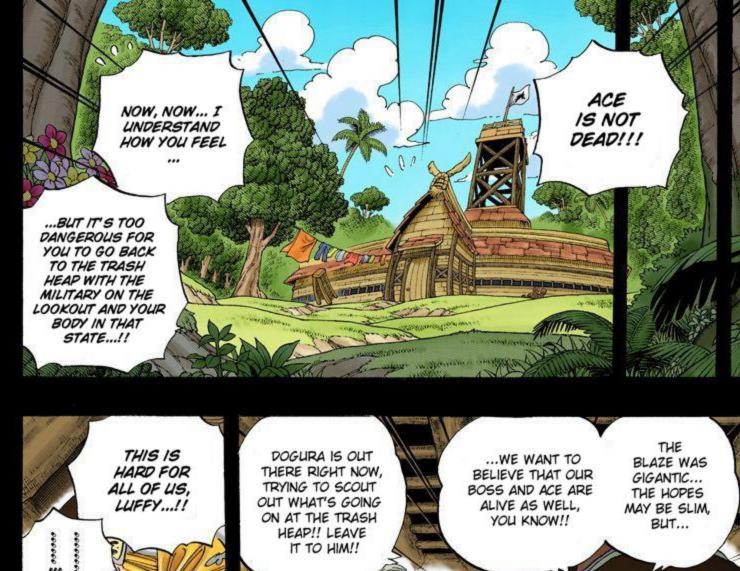












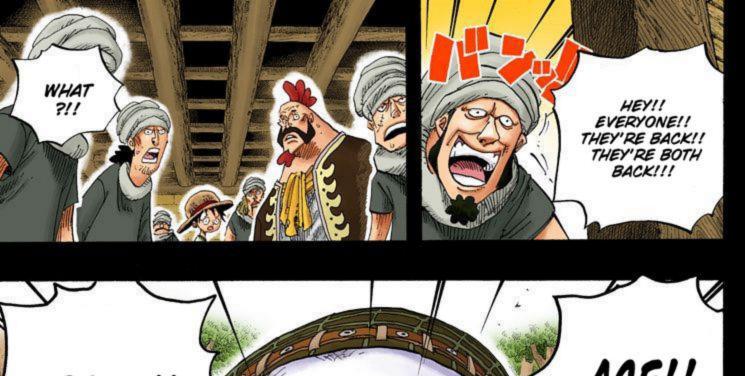












































SOMEWHERE
OUT THERE IN THE
WIDE, OPEN SEA, I
KNOW I'LL SEE YOU
BOTH AGAIN!!

ONCE ALL
THREE OF US HAVE
BECOME PIRATES,
WITH MORE FREEDOM
THAN ANYONE IN THE
WORLD, LET'S MEET
AGAIN SOMEDAY.

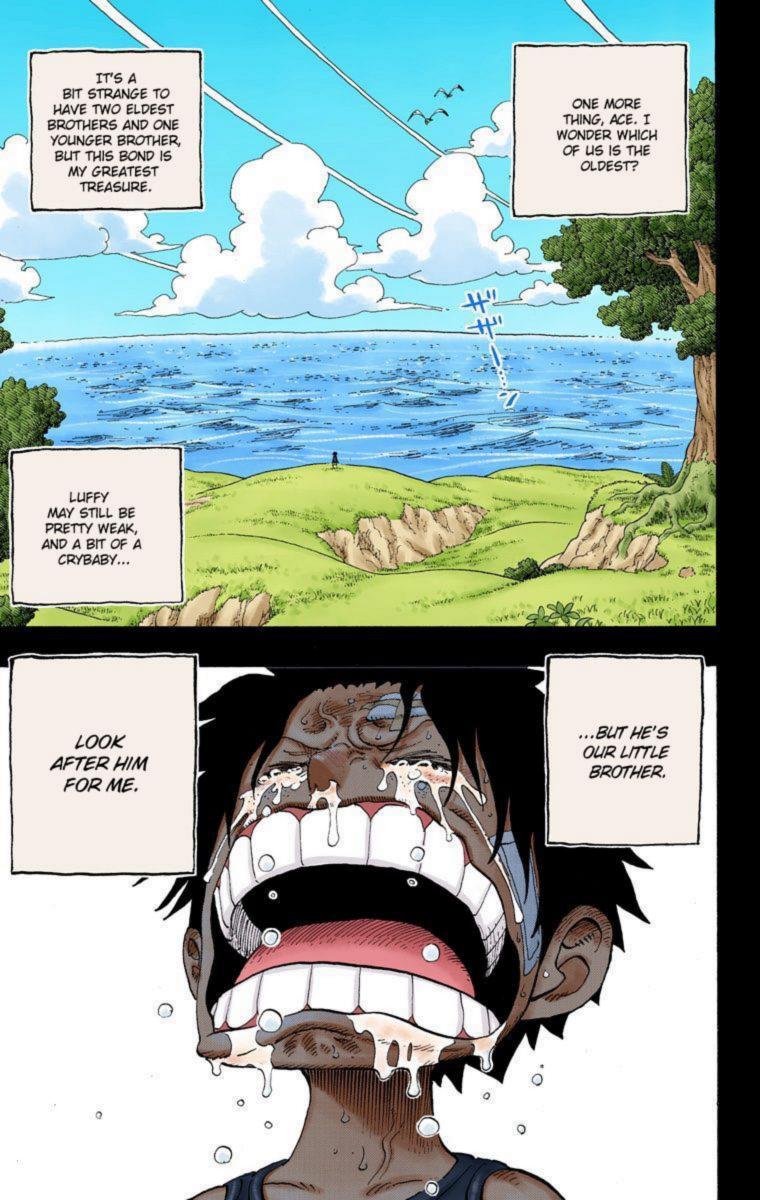
AS
FOR WHERE I'LL GO...
ANYWHERE OUTSIDE OF
THIS COUNTRY IS FINE
BY ME. ONCE I ARRIVE,
I'LL GET STRONGER,
AND BECOME A REAL
PIRATE.

ONE THING LED TO ANOTHER, AND IT LOOKS LIKE I'LL BE SETTING SAIL AHEAD OF YOU GUYS.









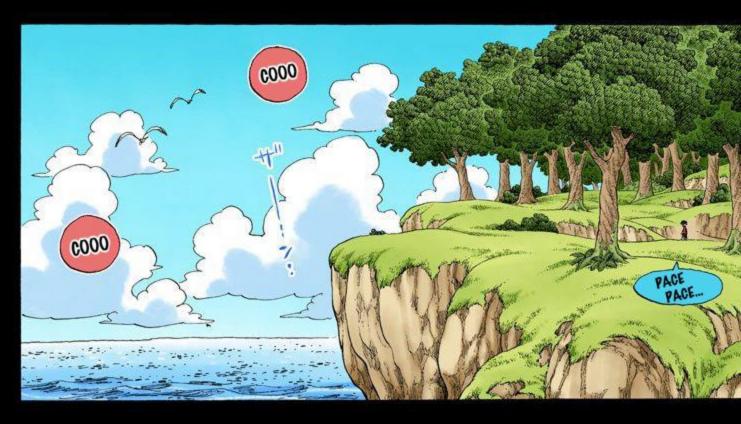
589 Efforts Toward Glory

















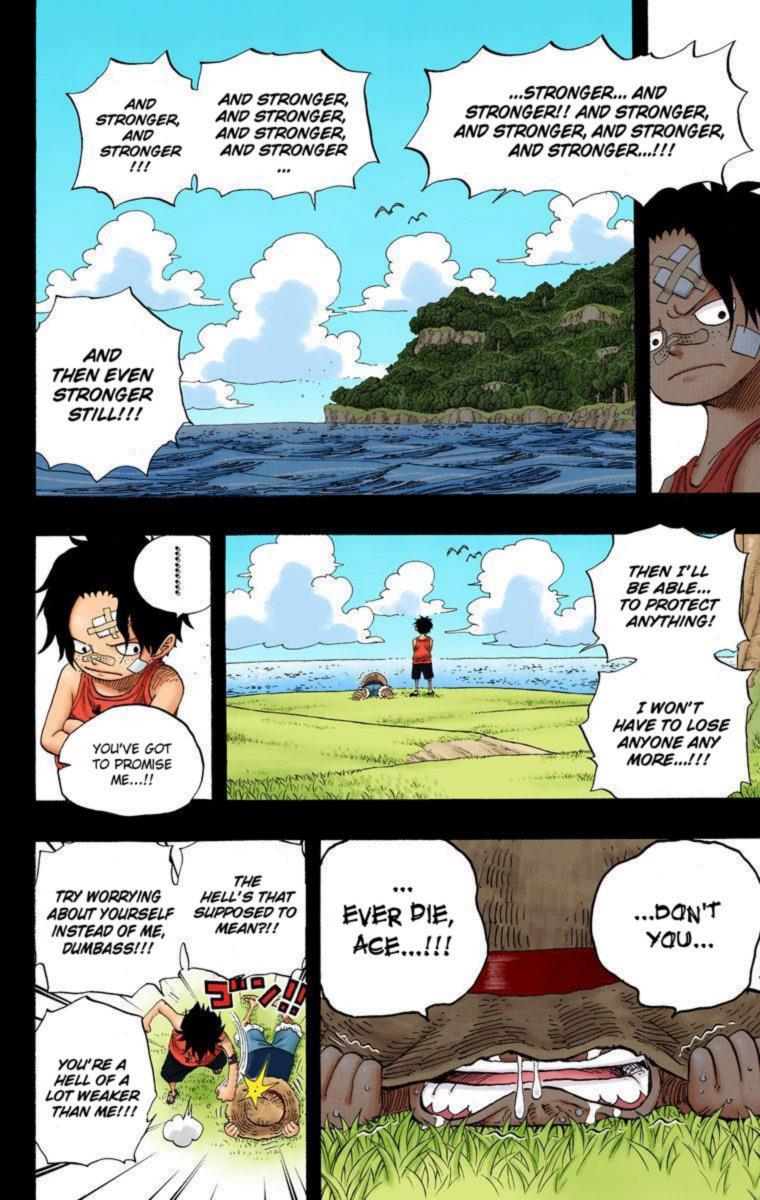








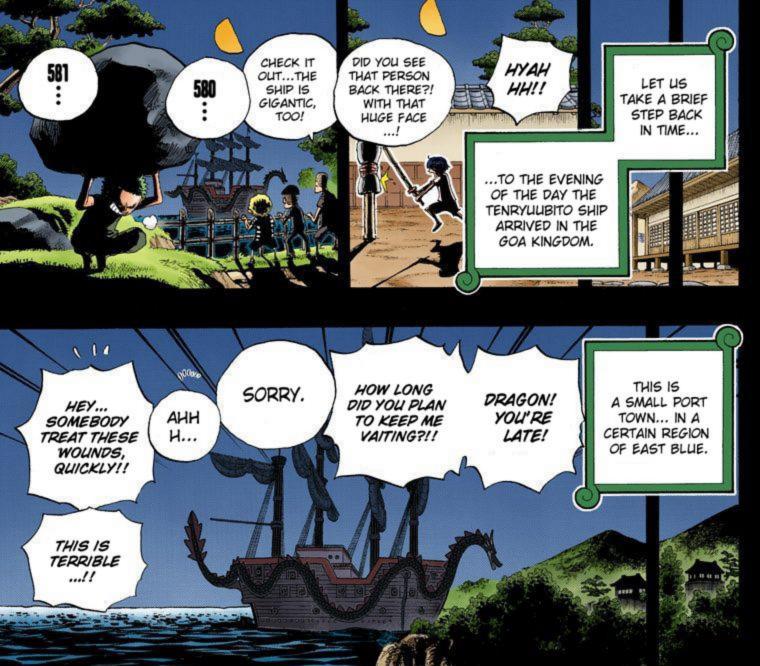














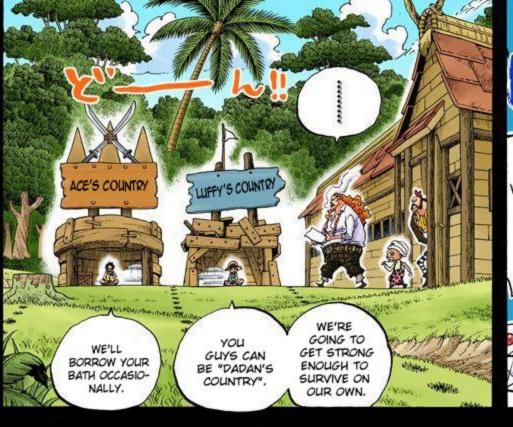














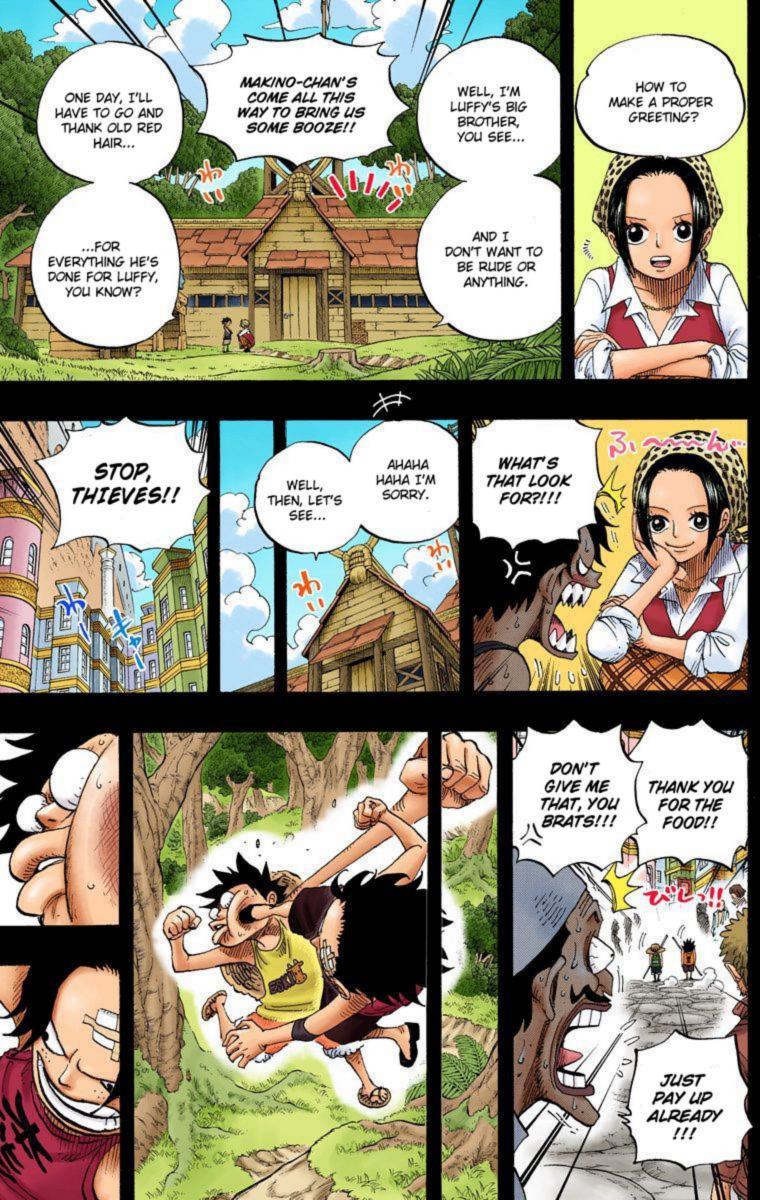












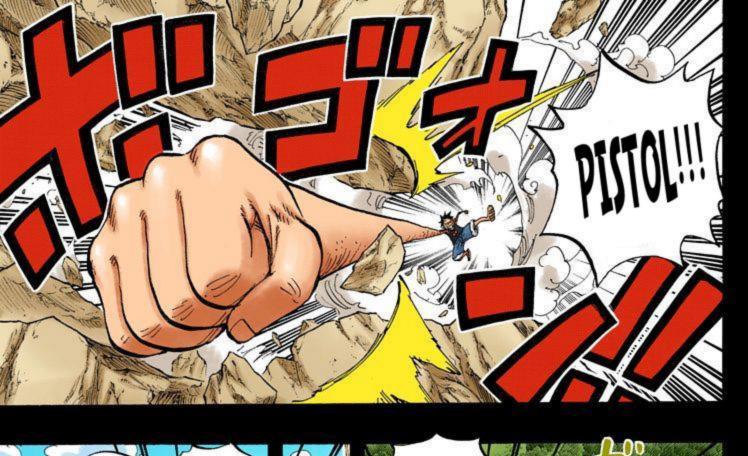










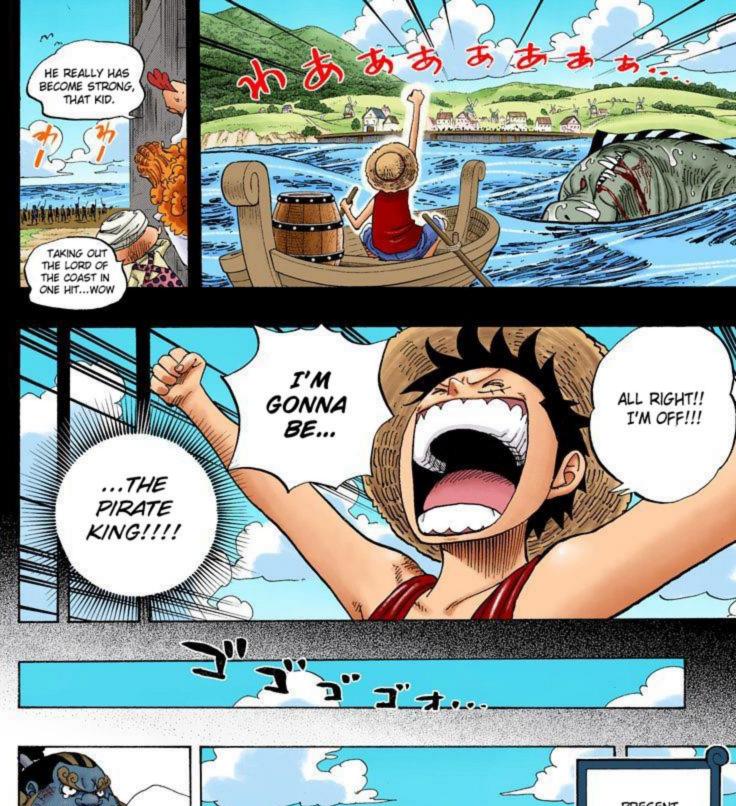


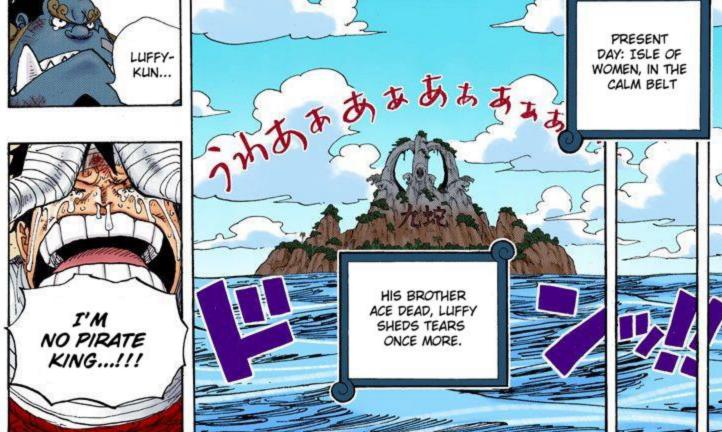














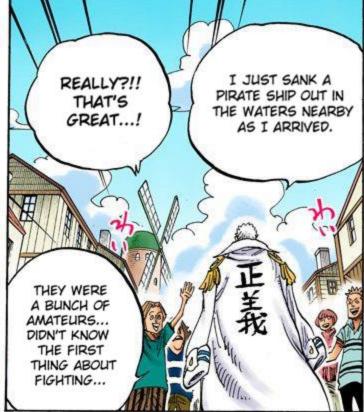
CHAPTER 590

My Little Brother



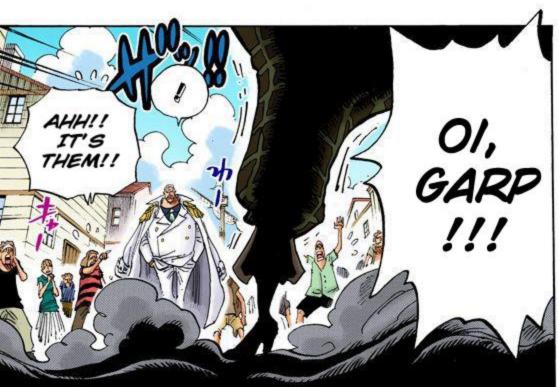










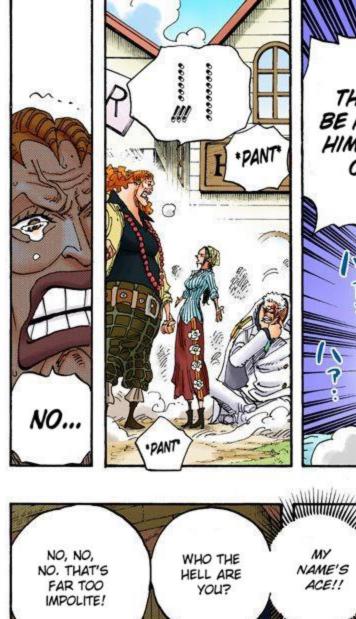








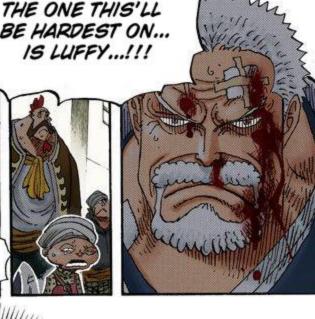


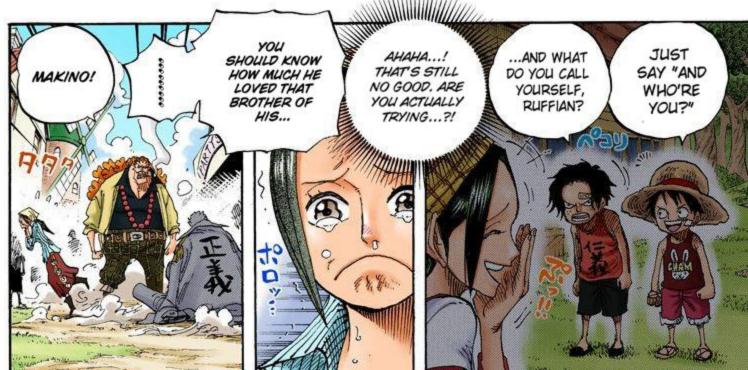


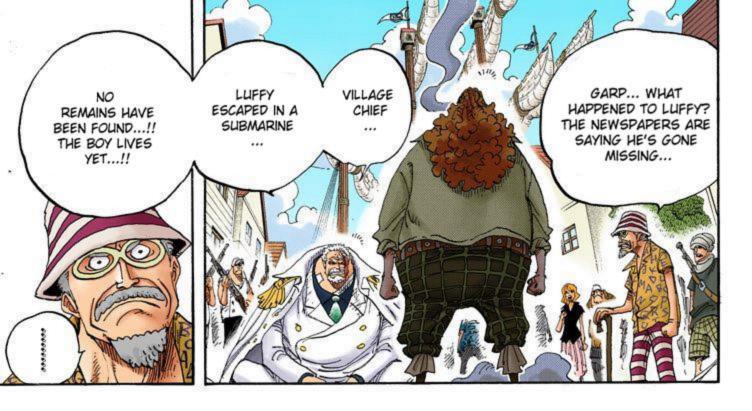








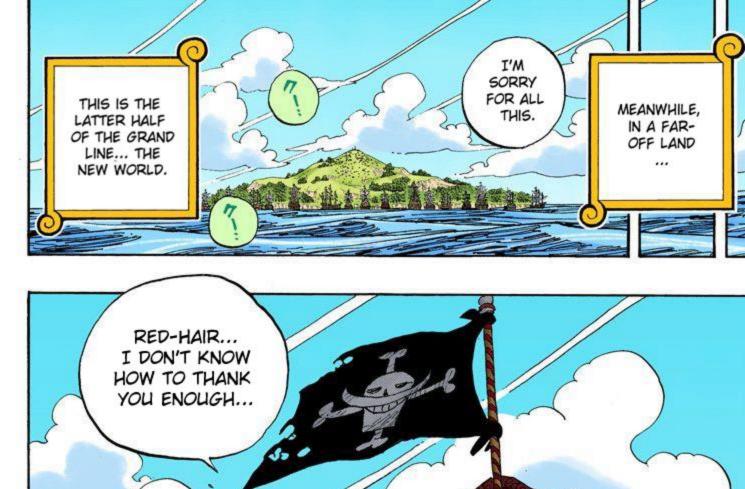


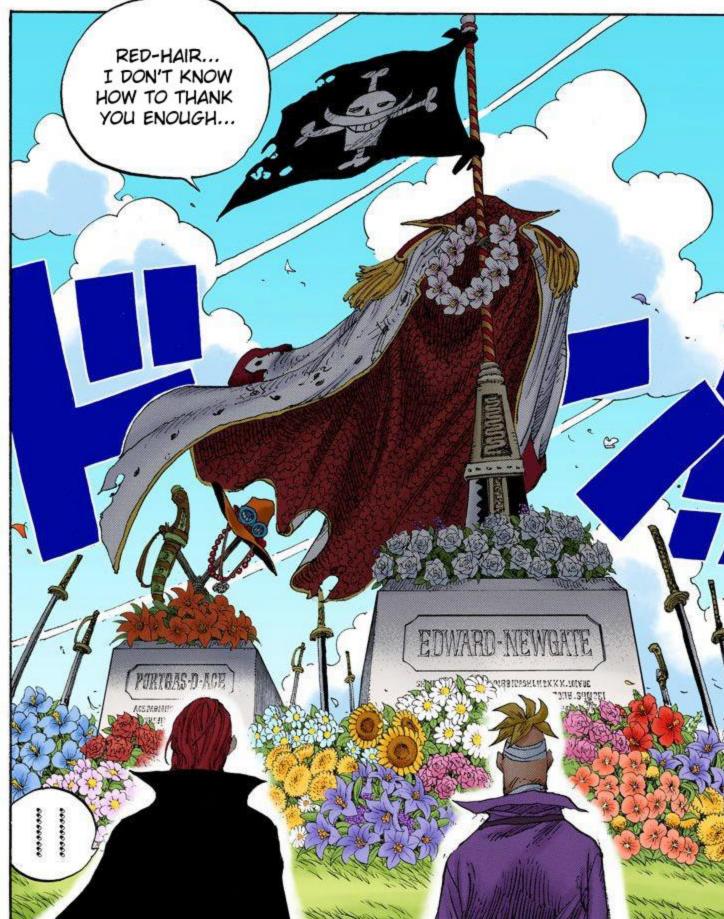








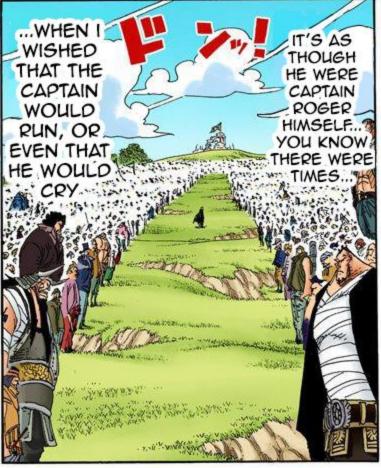


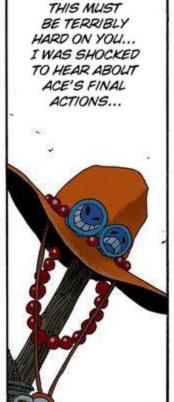






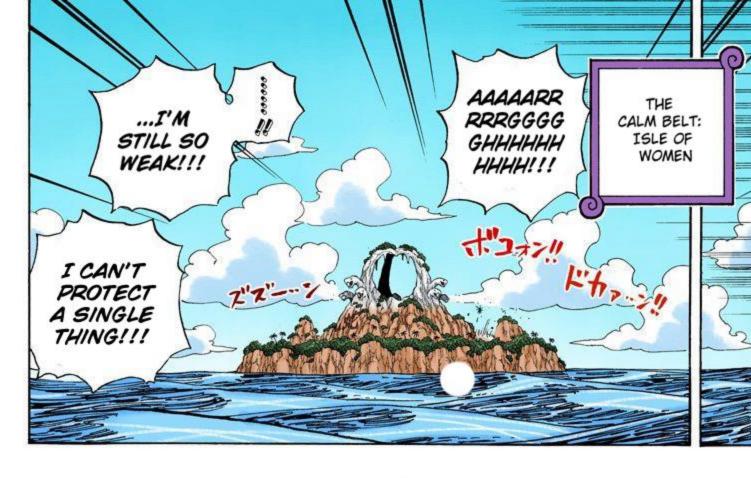


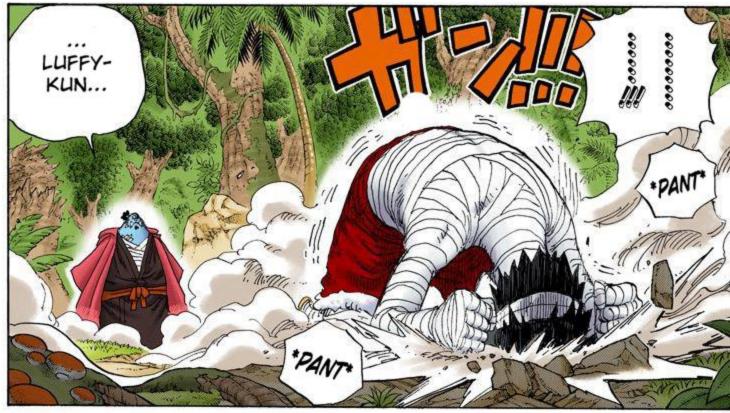




LUFFY ...





























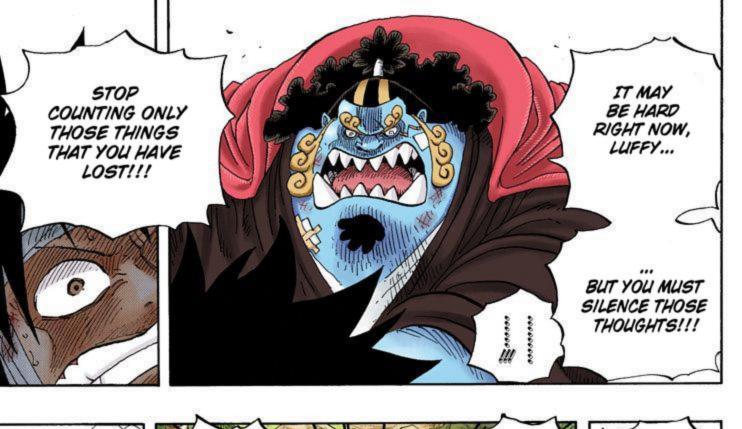


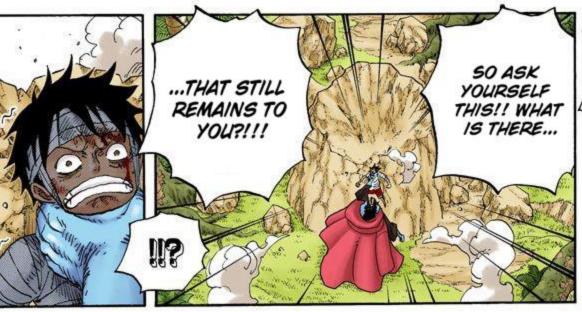




















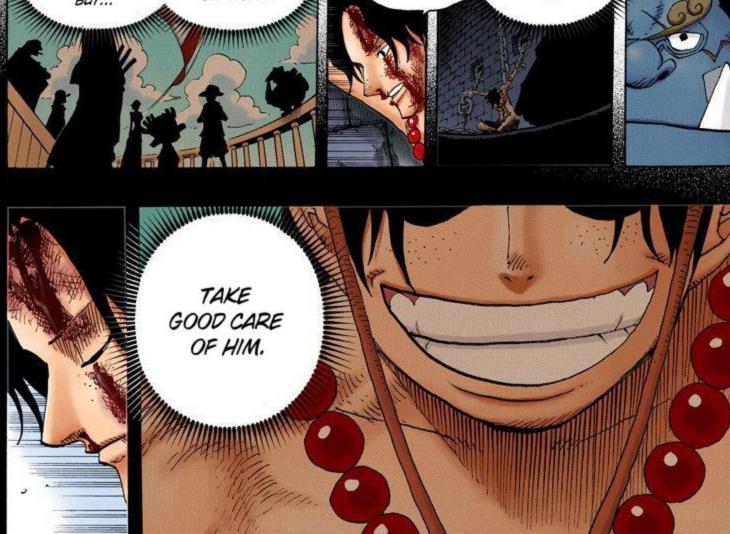










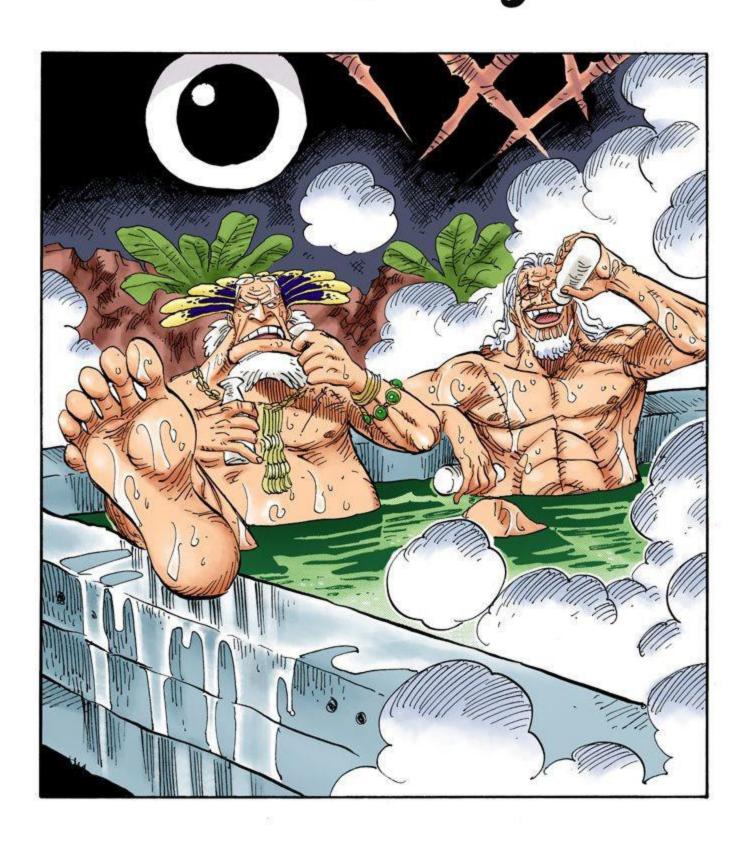






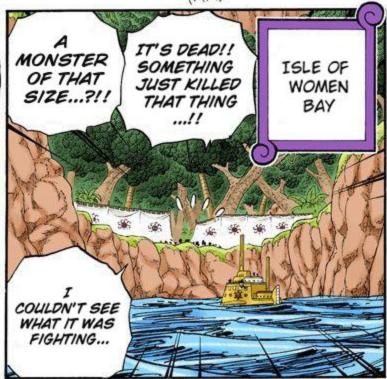
CHAPTER 591 You Sure

That's Alright?













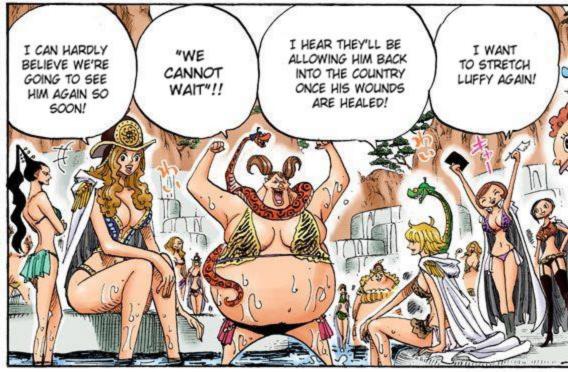


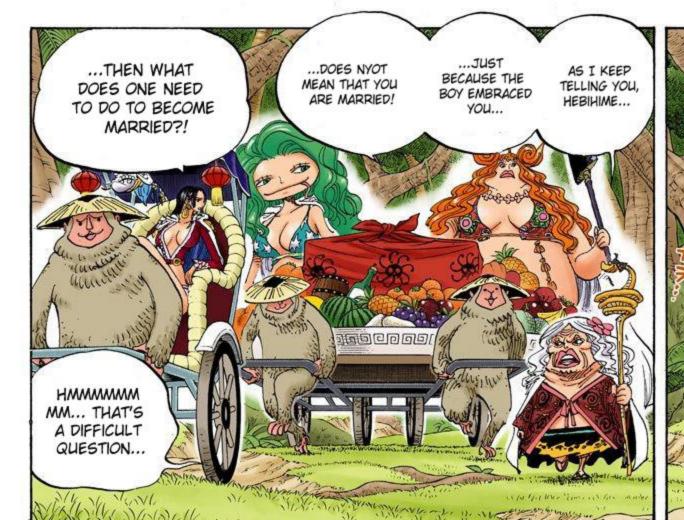




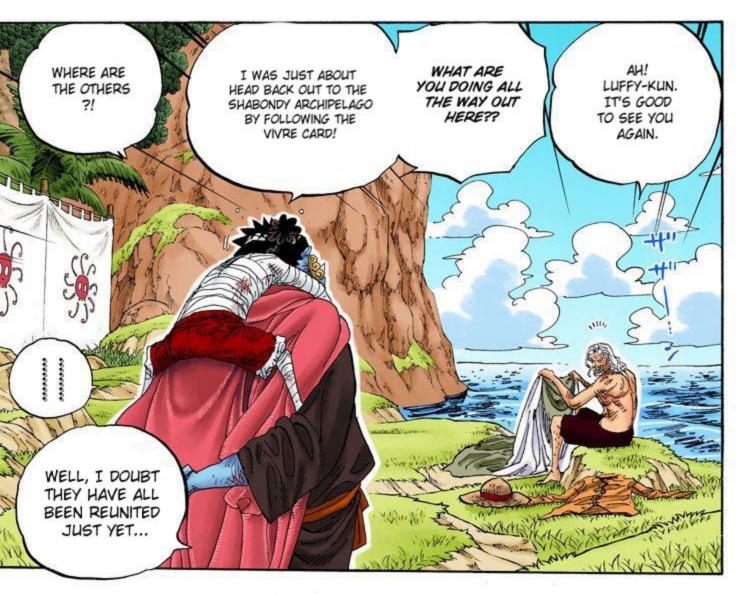














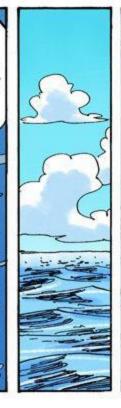


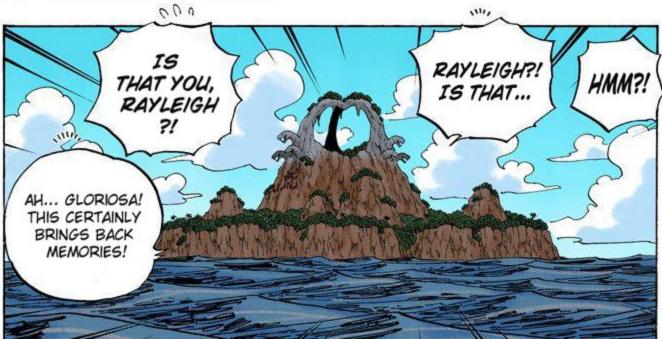
















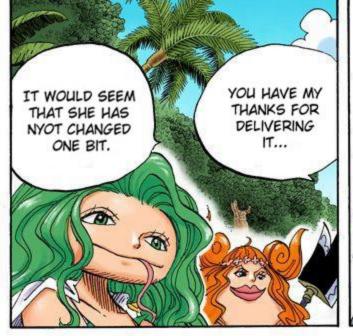




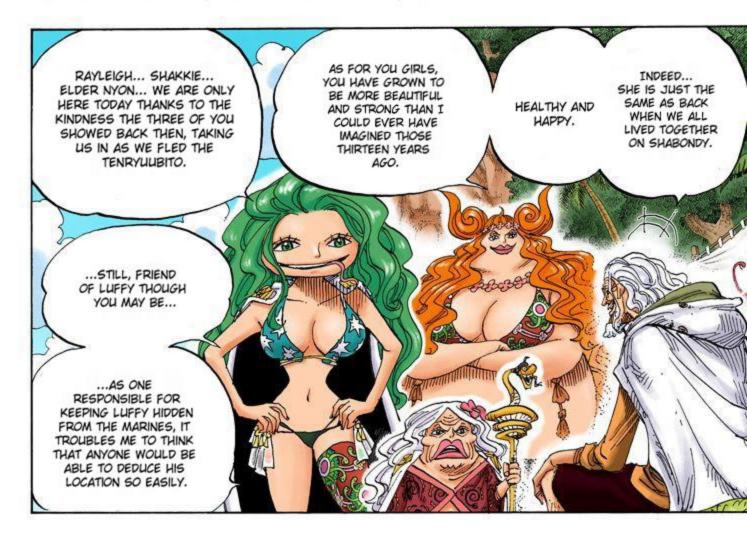
















...BY THE VERY
MAN RESPONSIBLE FOR
SENDING HIM HERE. IT
WAS INVESTIGATING
THIS DIRECTION THAT
DREW MY ATTENTION
TO THE ISLE OF
WOMEN.

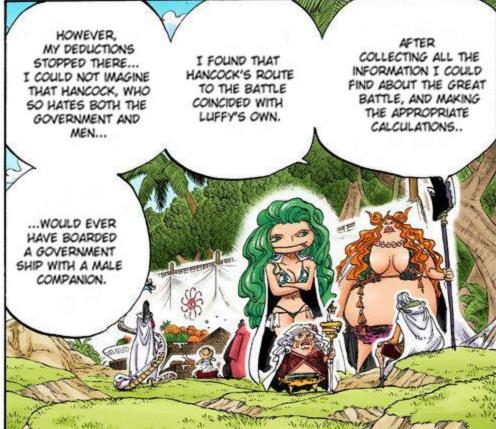
I WAS
INFORMED OF THE
DIRECTION IN WHICH
LUFFY HAD BEEN
PROPELLED...

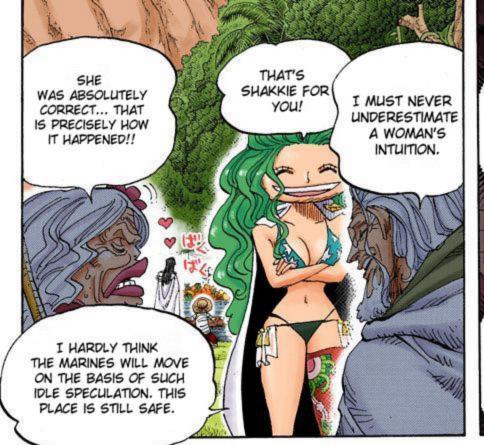




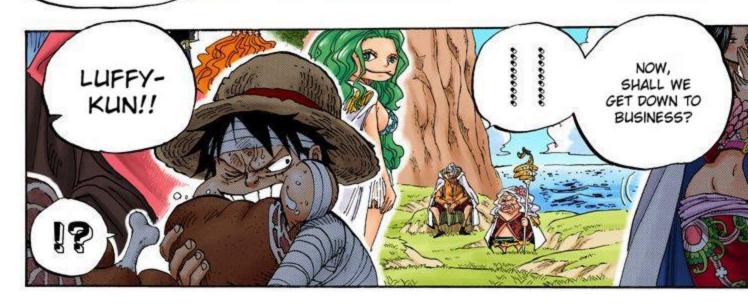


















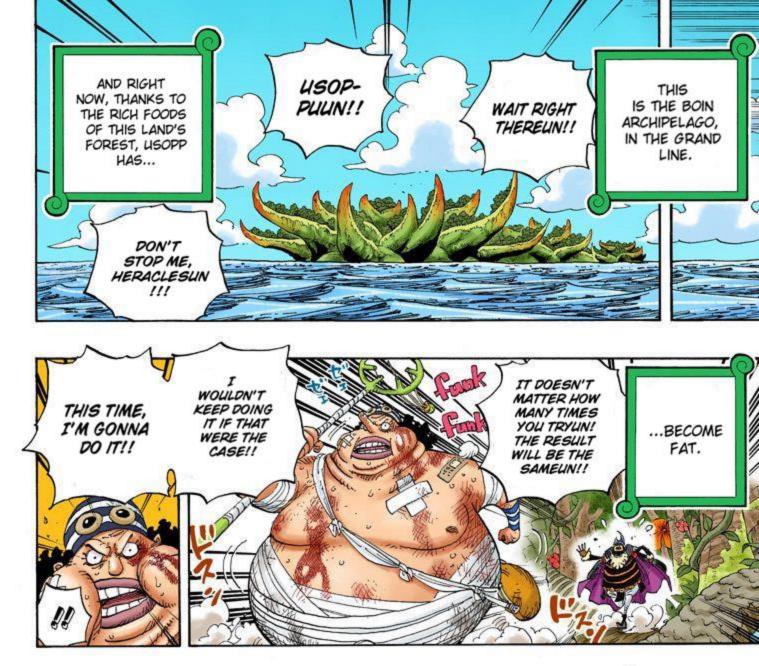














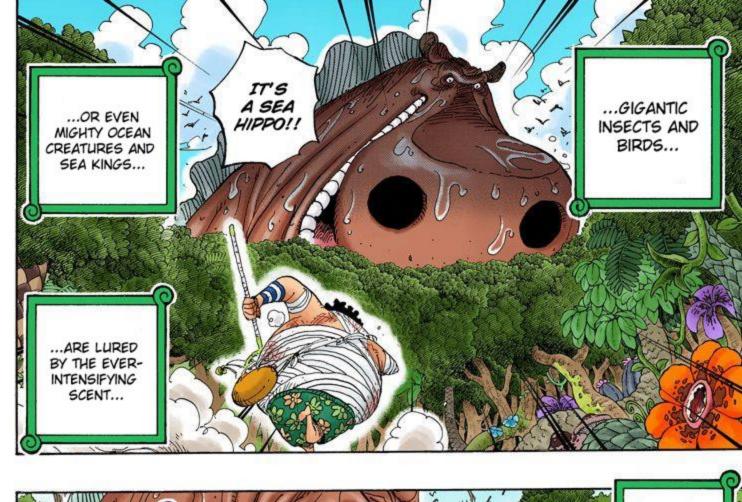


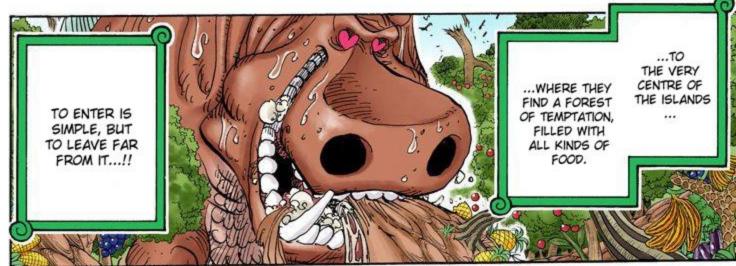










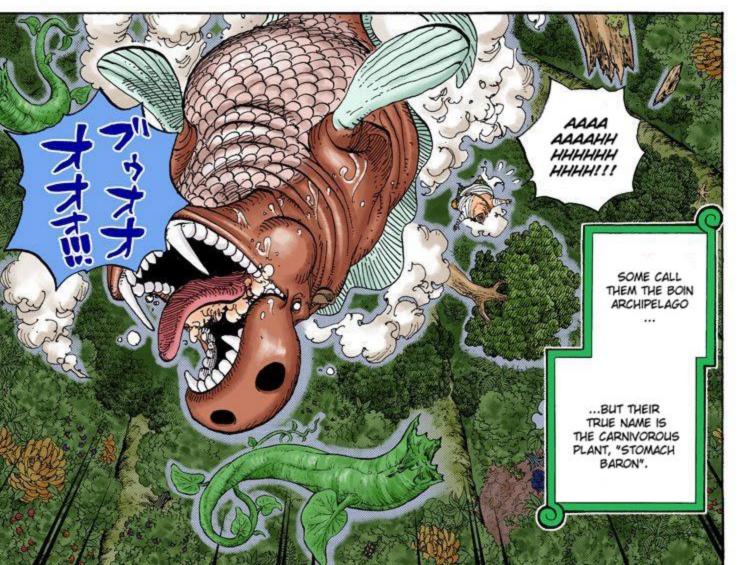








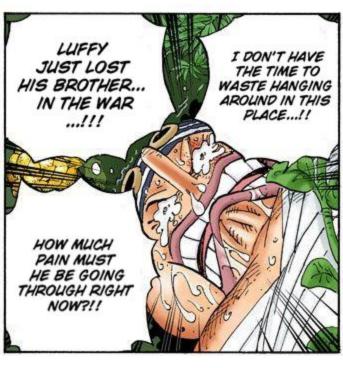
























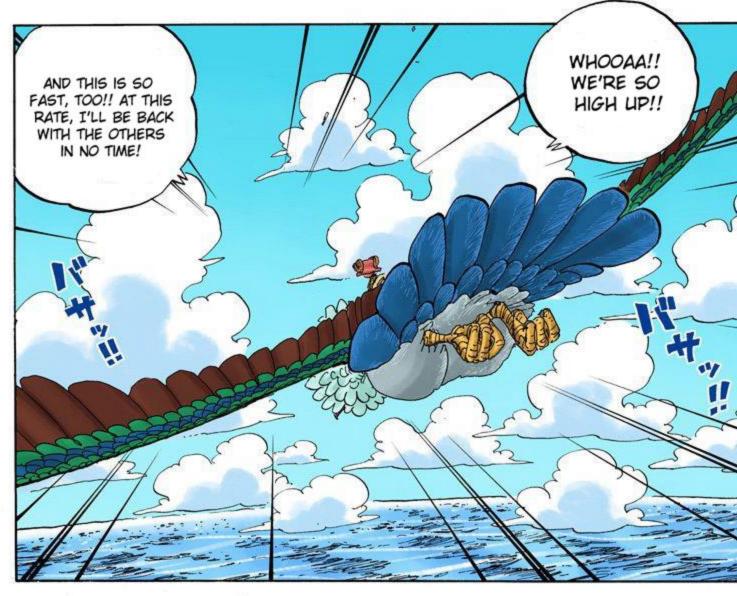


















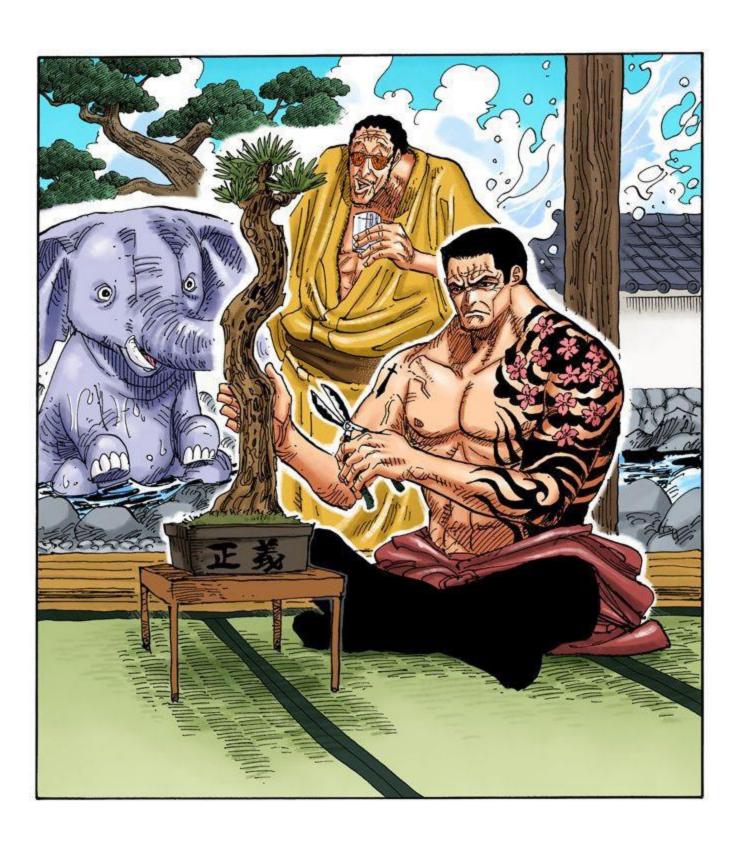




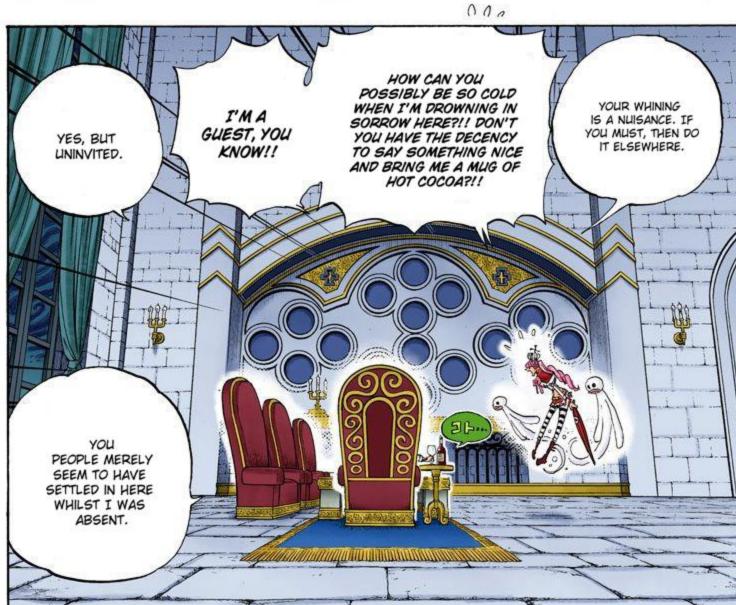




592 Yell





























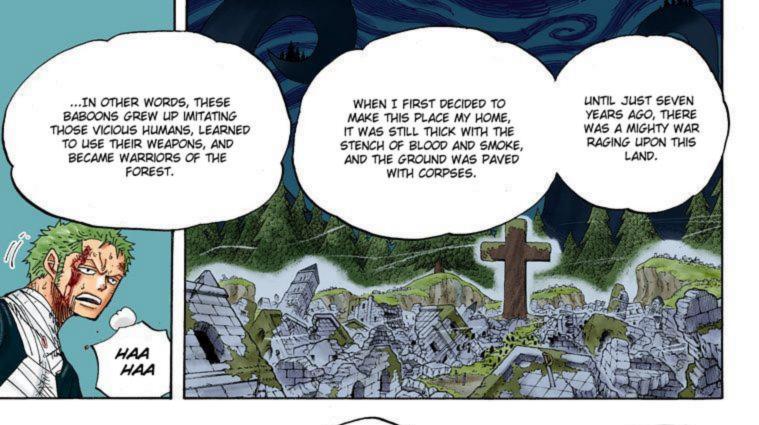




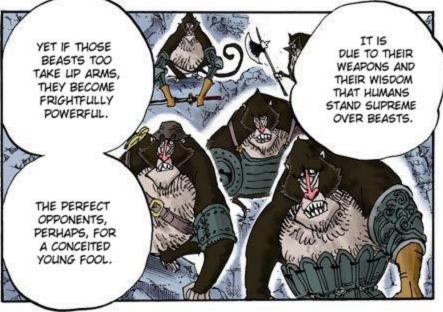




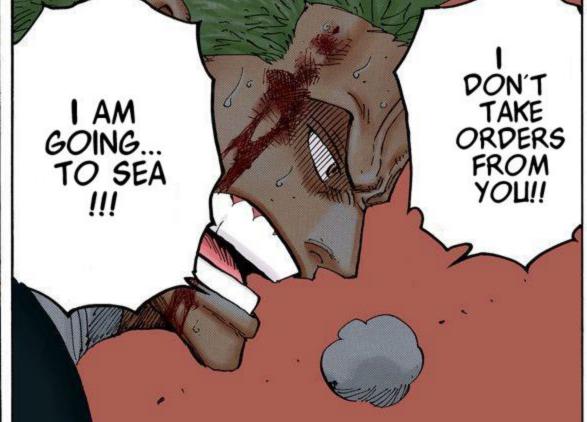




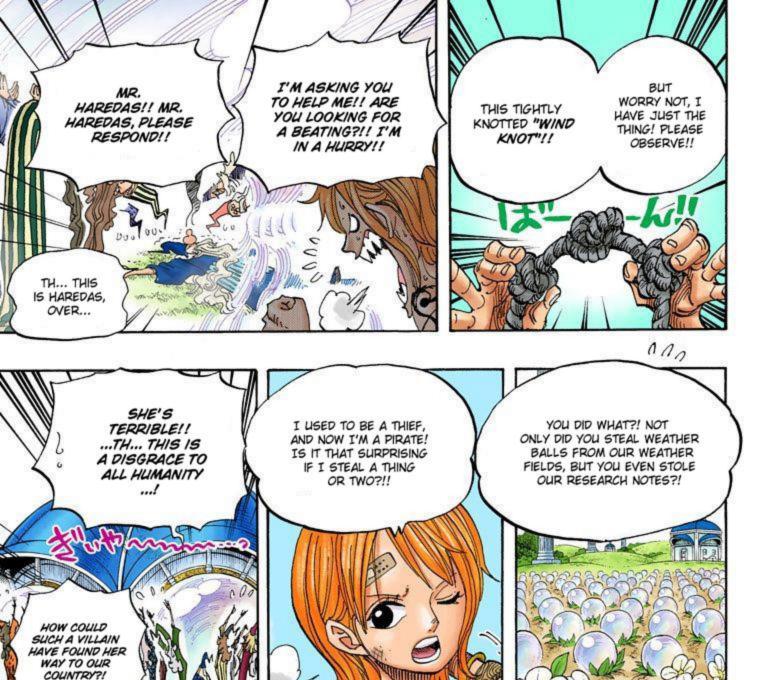




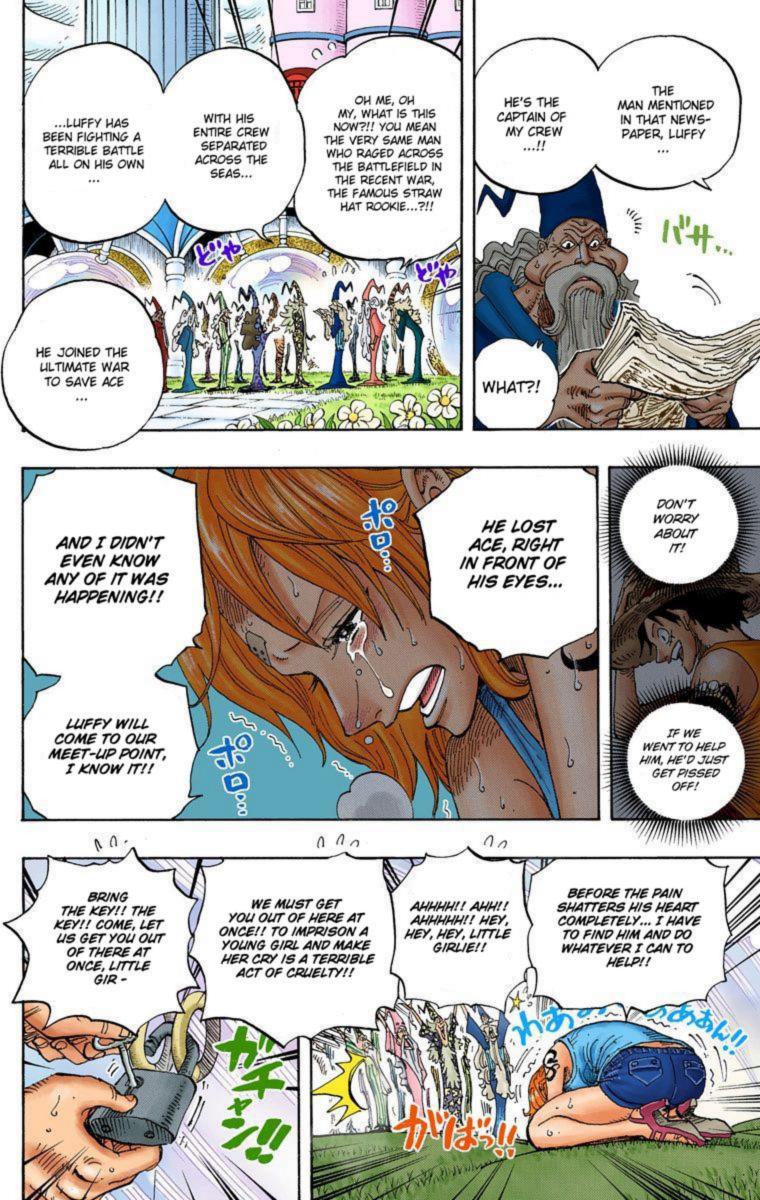














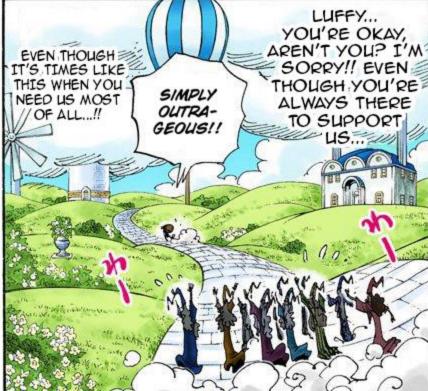


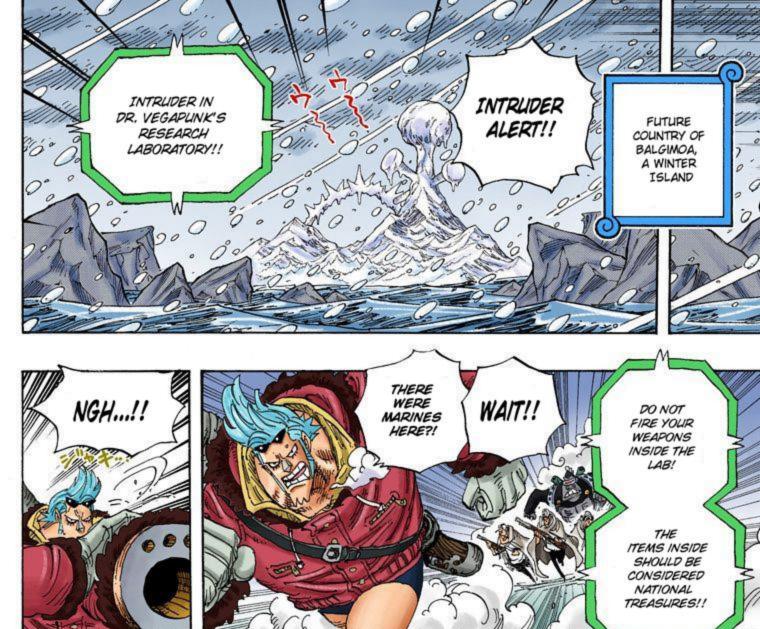




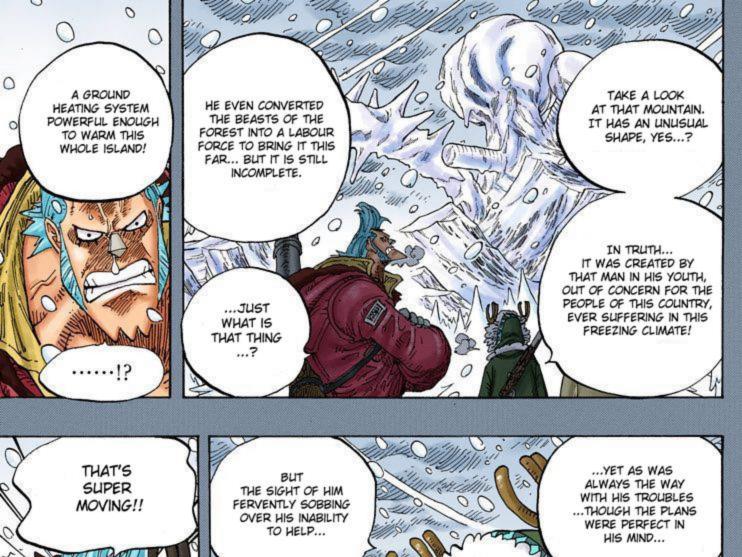














EVEN SO, I CAN'T

DO AS YOU SAY, THAT

LAB IS THE ONLY PLACE

I'LL FIND AN ICEBREAKER

SHIP TO GET ME OFF THIS

ISLAND, RIGHT?!

I HAVE

MY OWN

PROBLEMS

TO DEAL

WITH!!

JUST HEARD ON THE NEWS THAT

MY CAPTAIN HAS

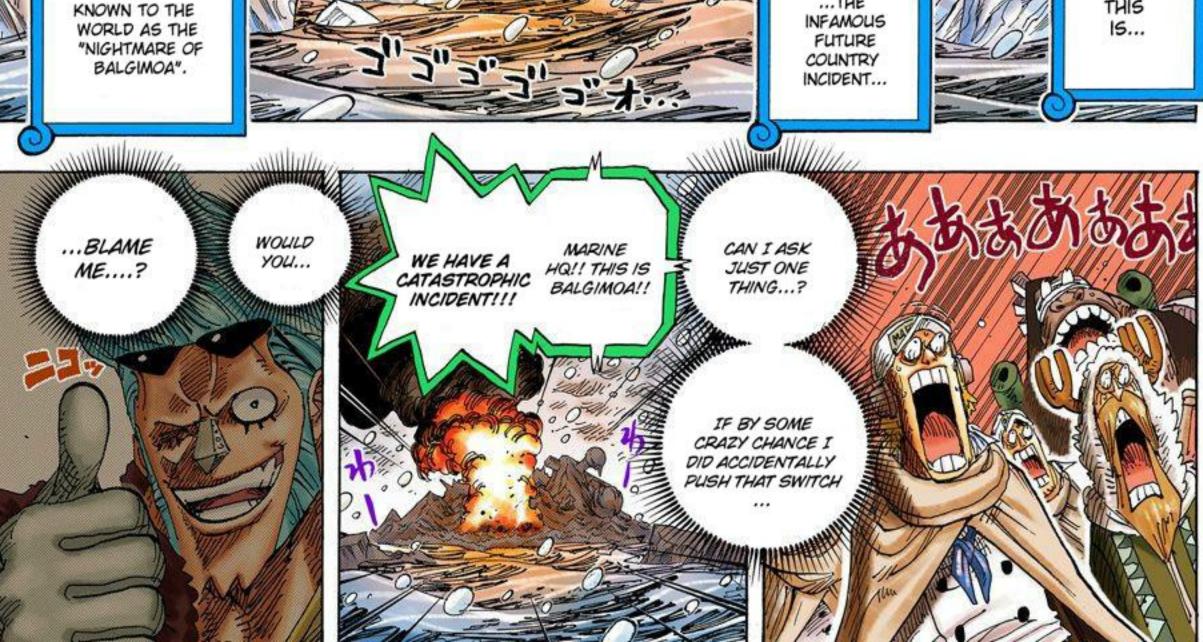
BEEN THROUGH

A TERRIBLE

ORDEAL!!

...THEN PLEASE, DO NOT SET FOOT EVER AGAIN IN WE ARE ALWAYS AWAITING HIS SAFE RETURN. IF YOU THAT RESEARCH-LABORATORY-WITH-UNDERSTAND ITS-OWN-SELF-THAT ... DESTRUCT-SWITCH. UH, DID YOU JUST CASUALLY MENTION THE MOST UNWANTED SWITCH IN THE WHOLE WORLD

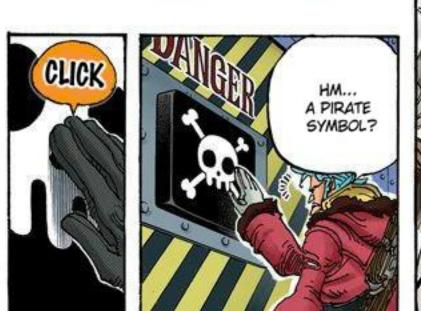














YOU HAPPEN TO DAMAGE

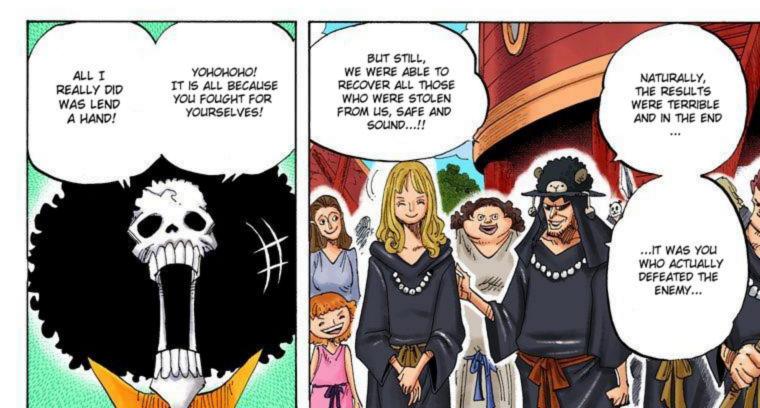
ANYTHING IN

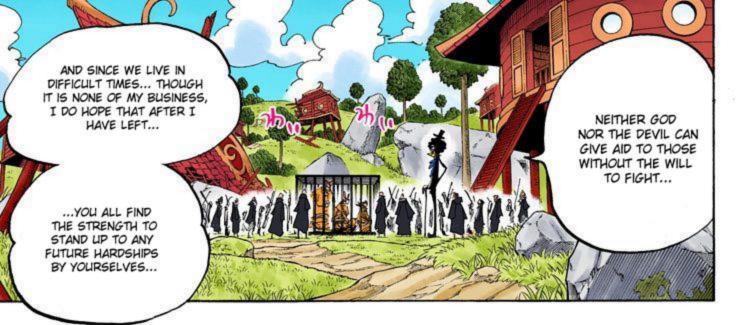
THE GENIUS'

...YOU WILL





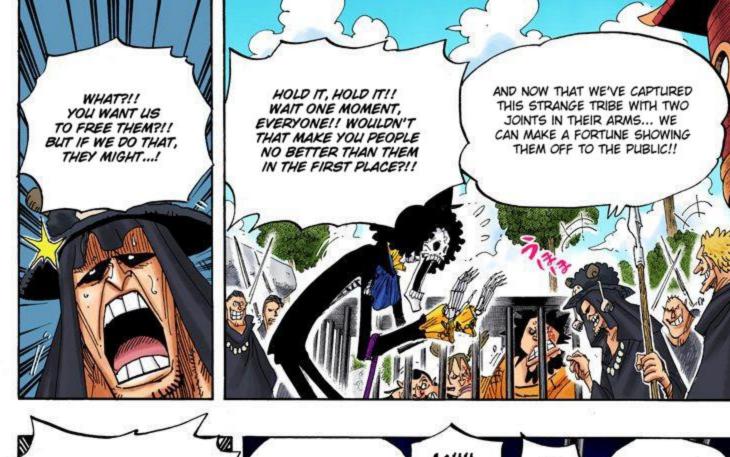
















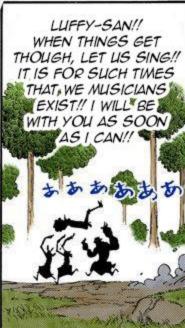




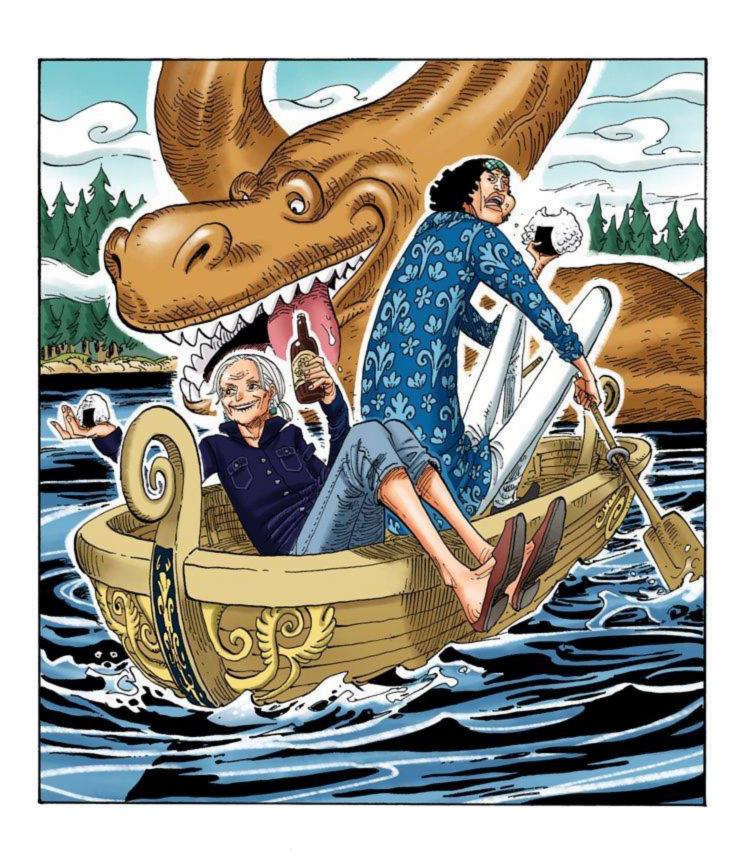


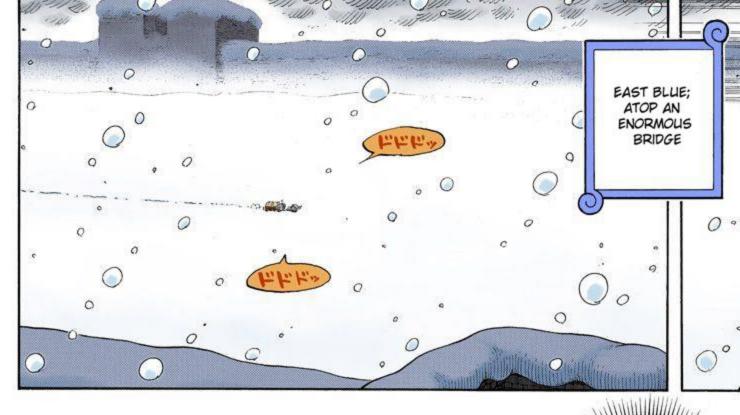


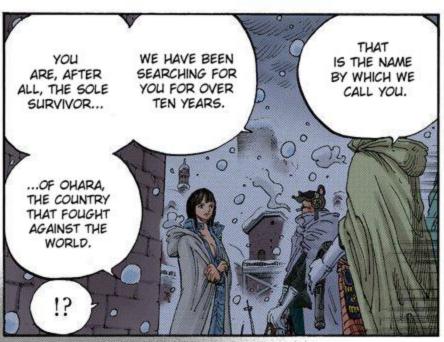




593 News









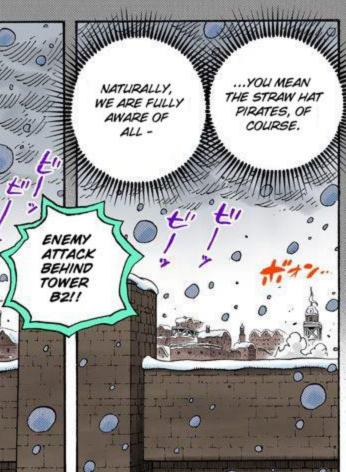




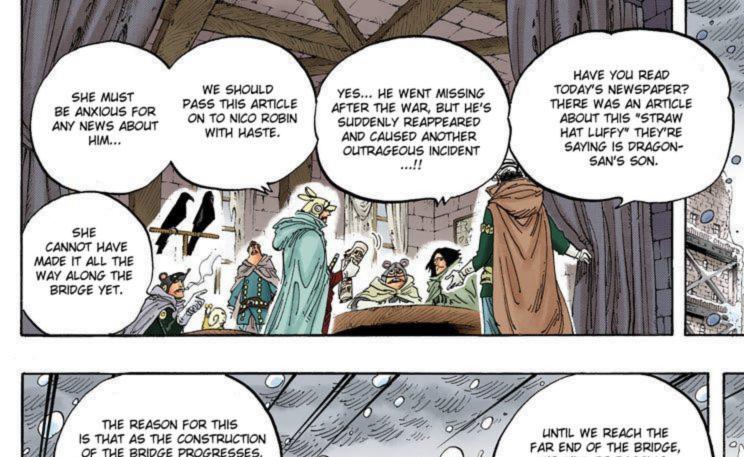


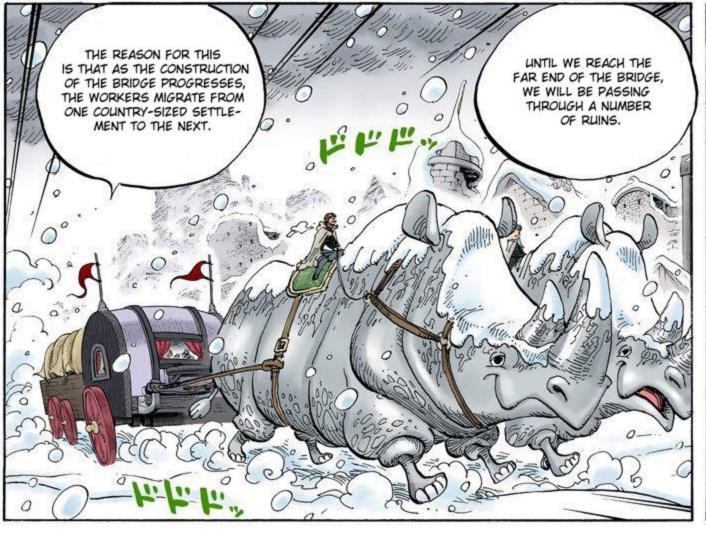






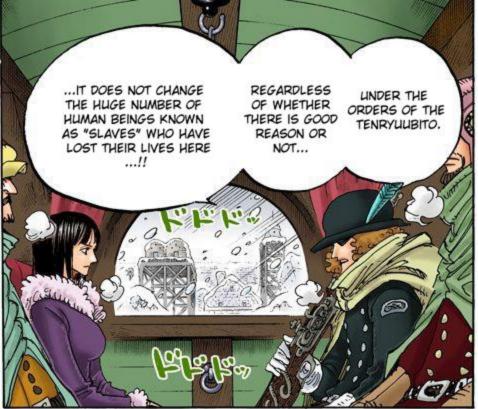


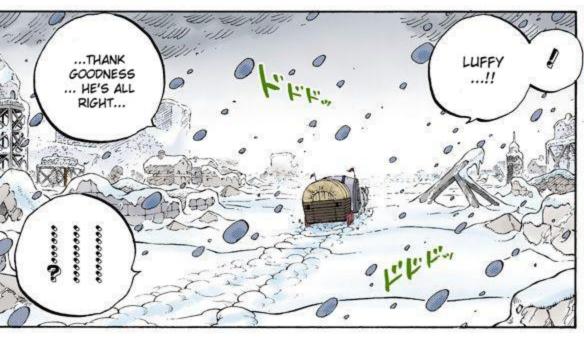




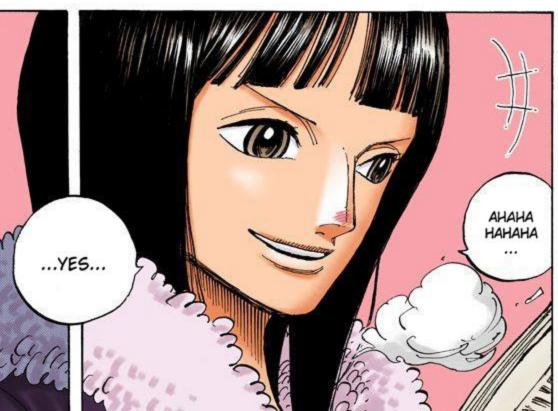
























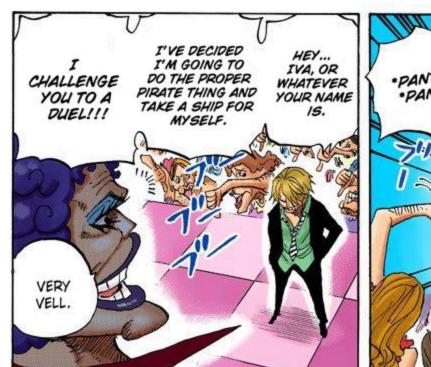




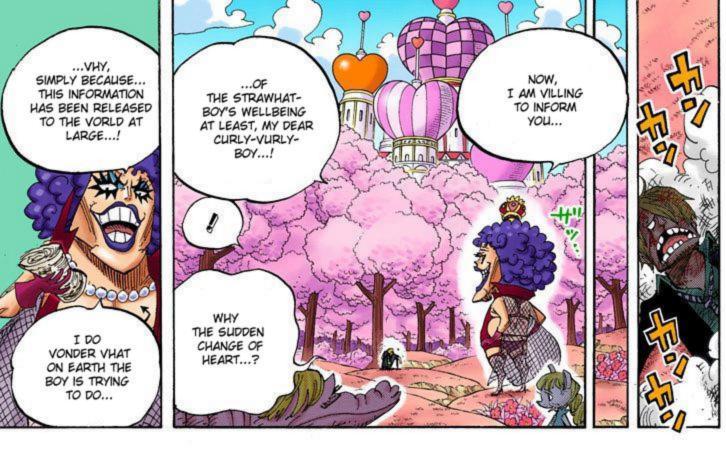
















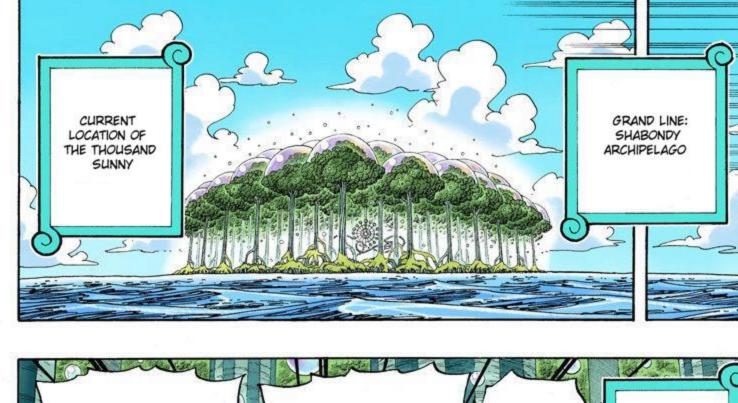


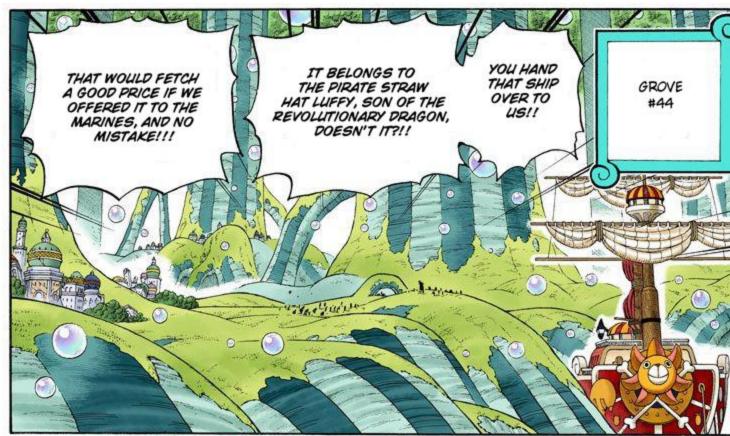






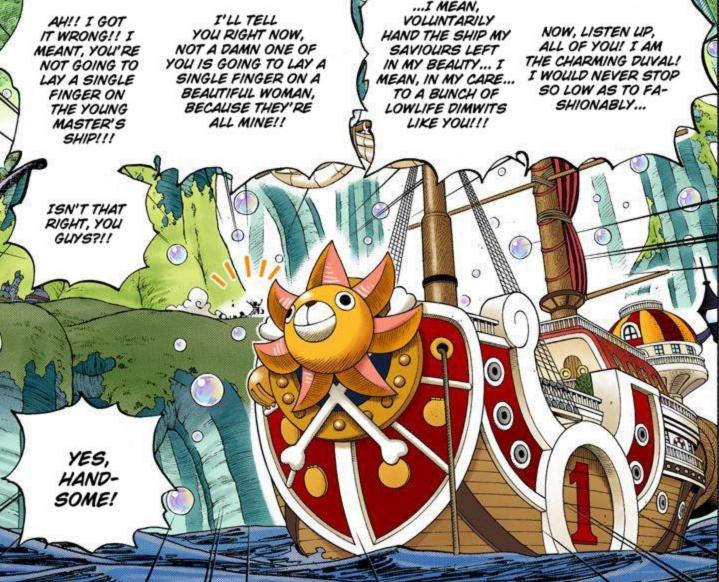


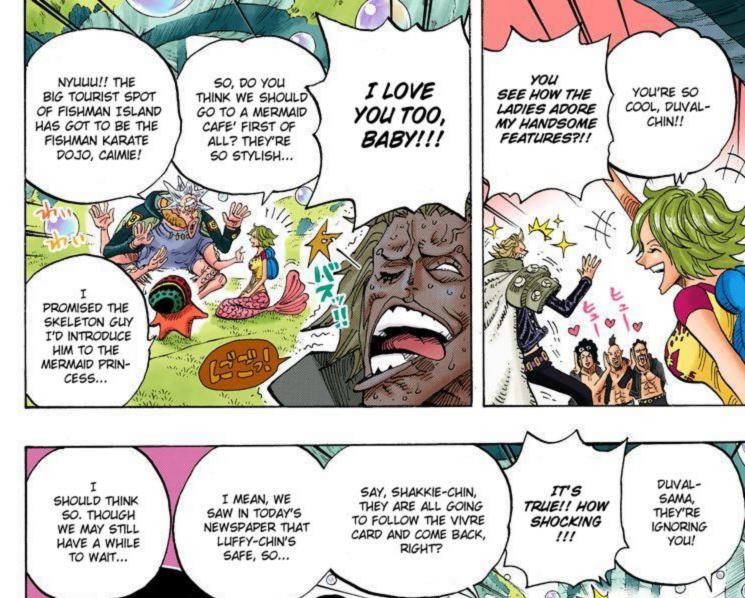










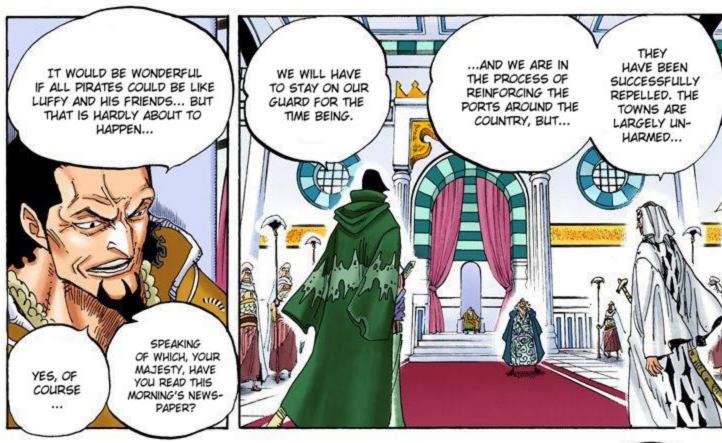










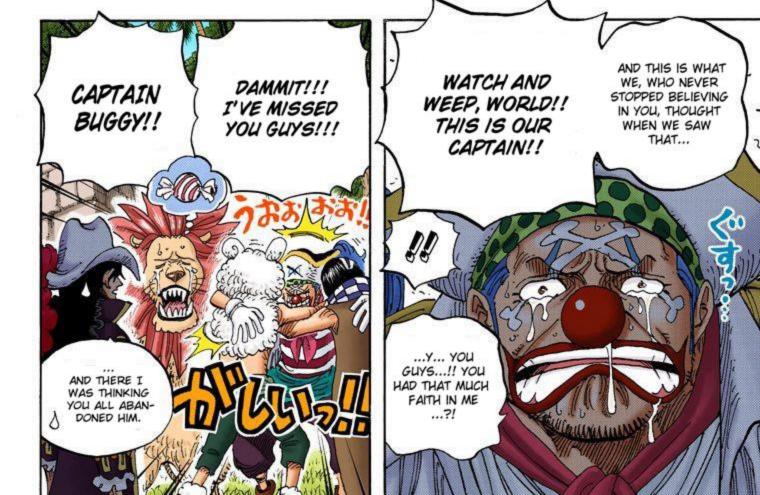














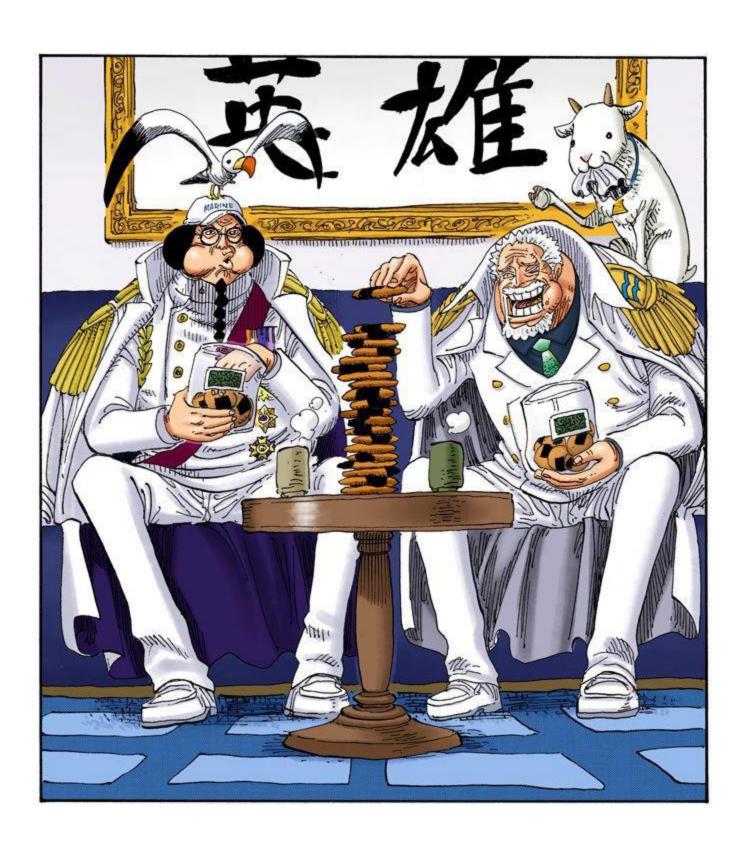








594 Message



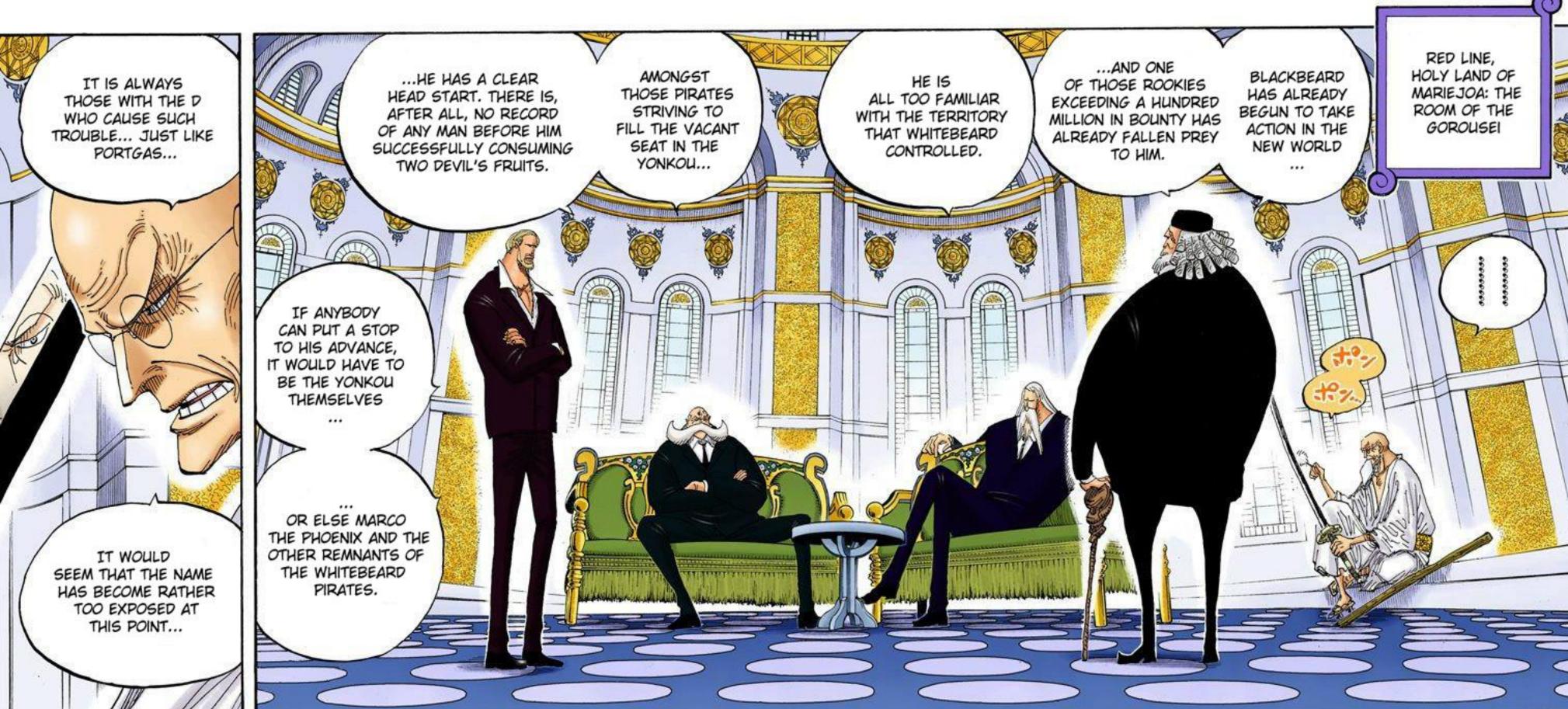




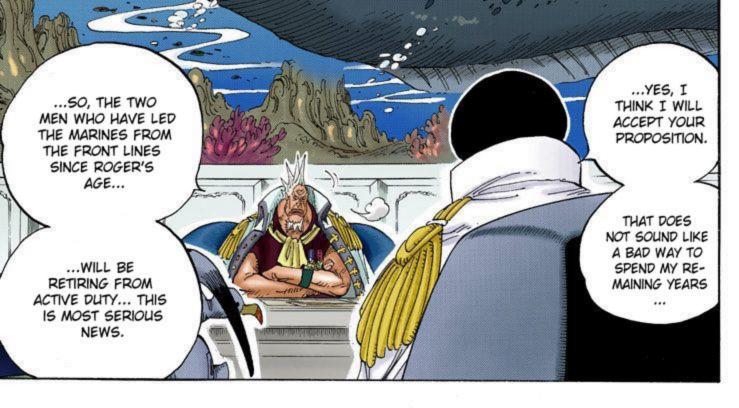






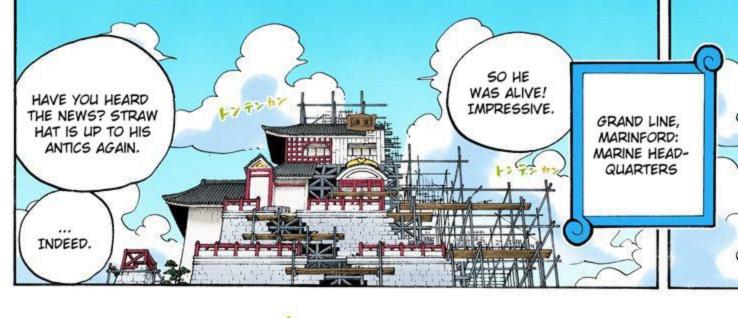












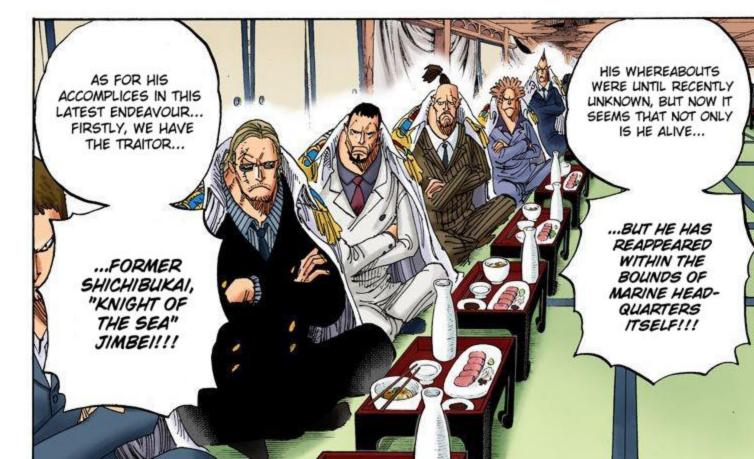




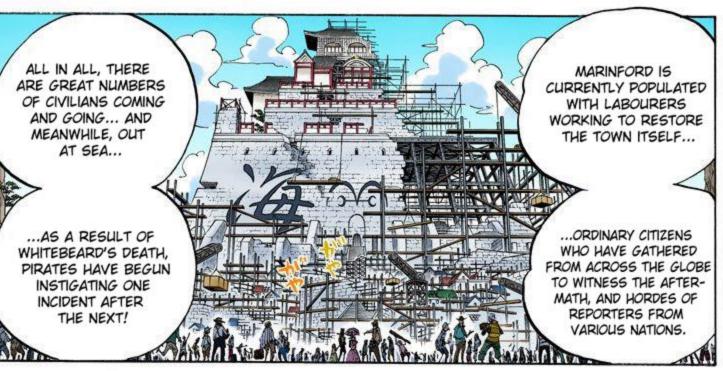


















FINGERS...!! THIS
IS A DISGRACE!!

