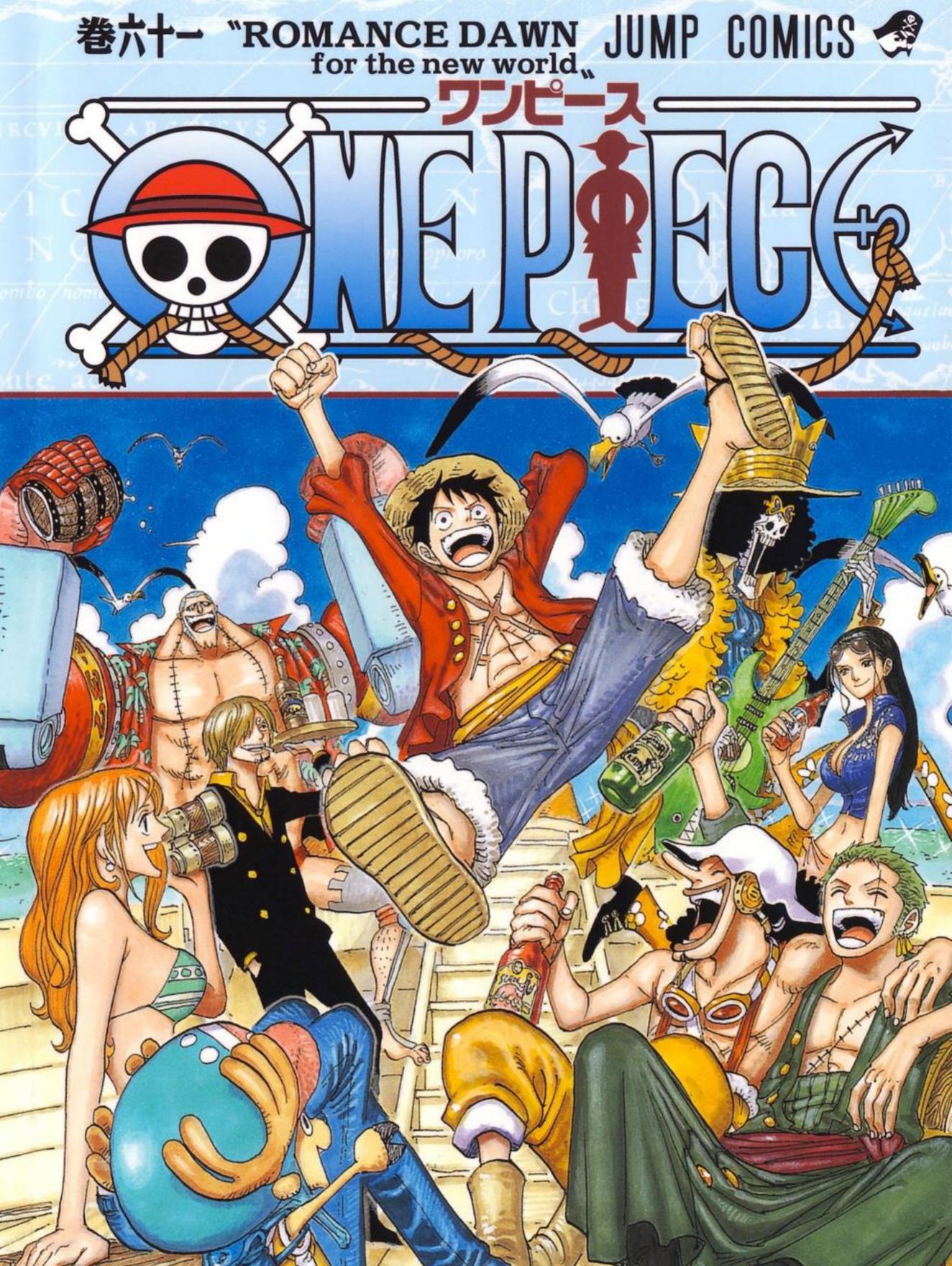


Chapter 595: "VOWS"



EIICHIRO ODA

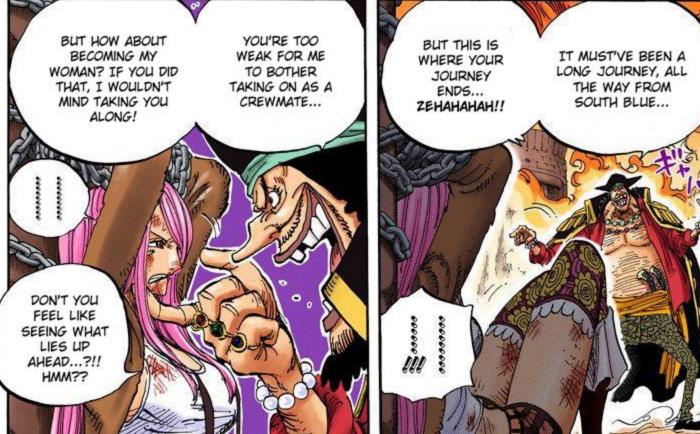












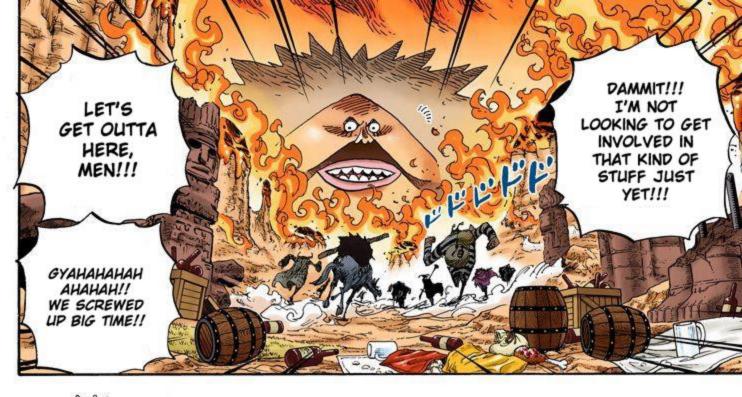




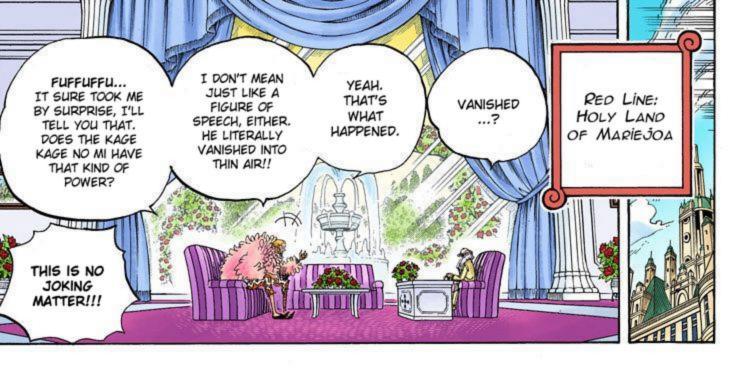




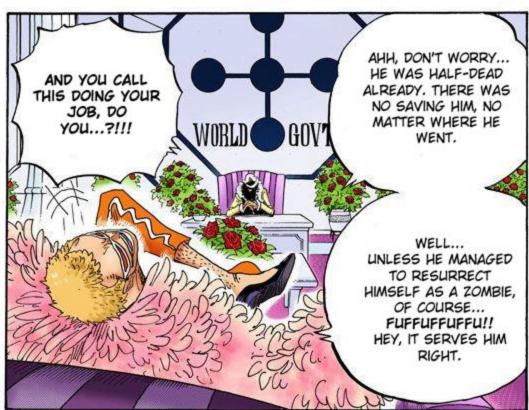


















... SO YOU

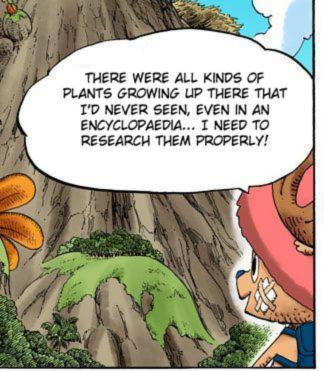
DISGUISED

YOURSELF

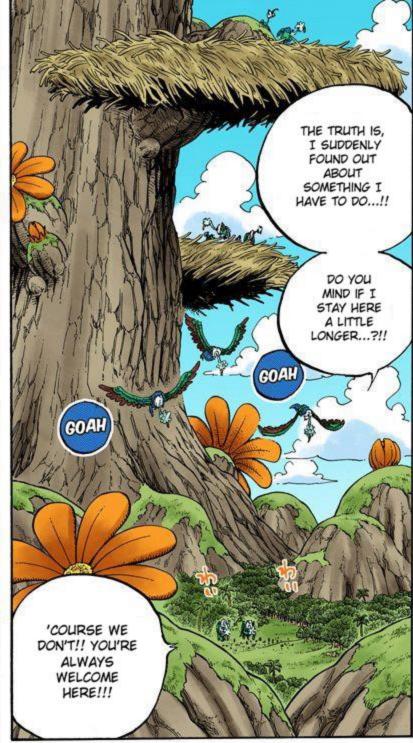
LIKE THAT,

RIGHT?



































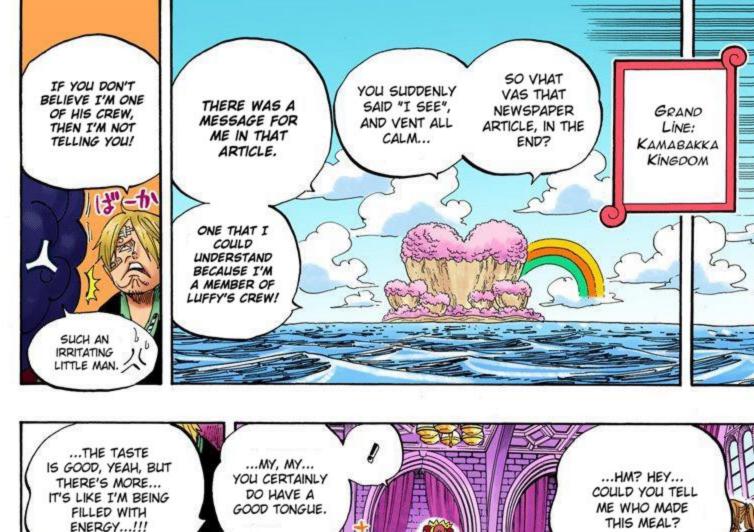




































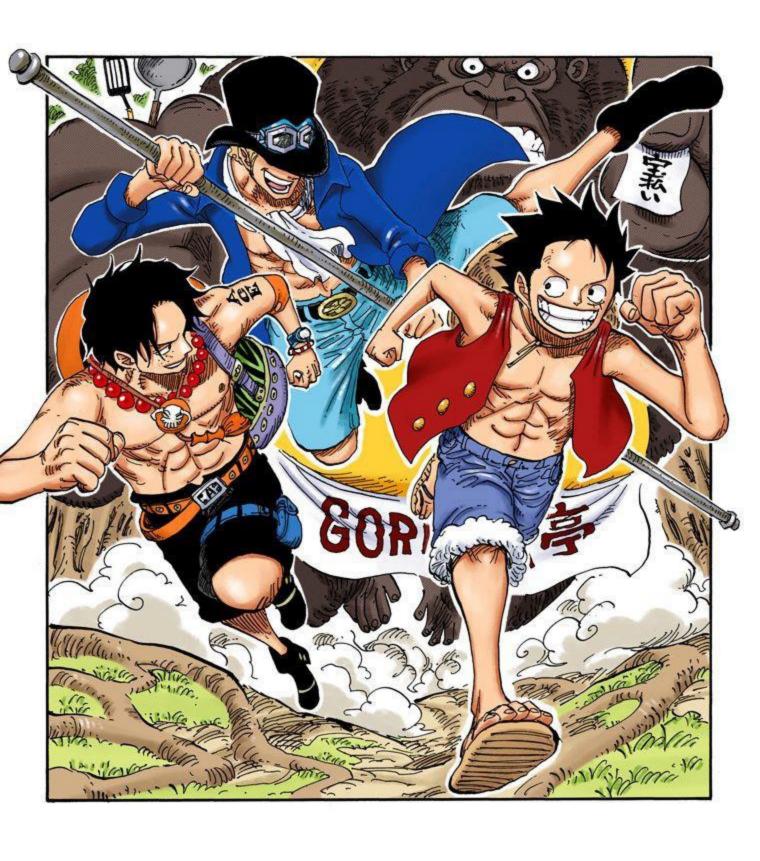


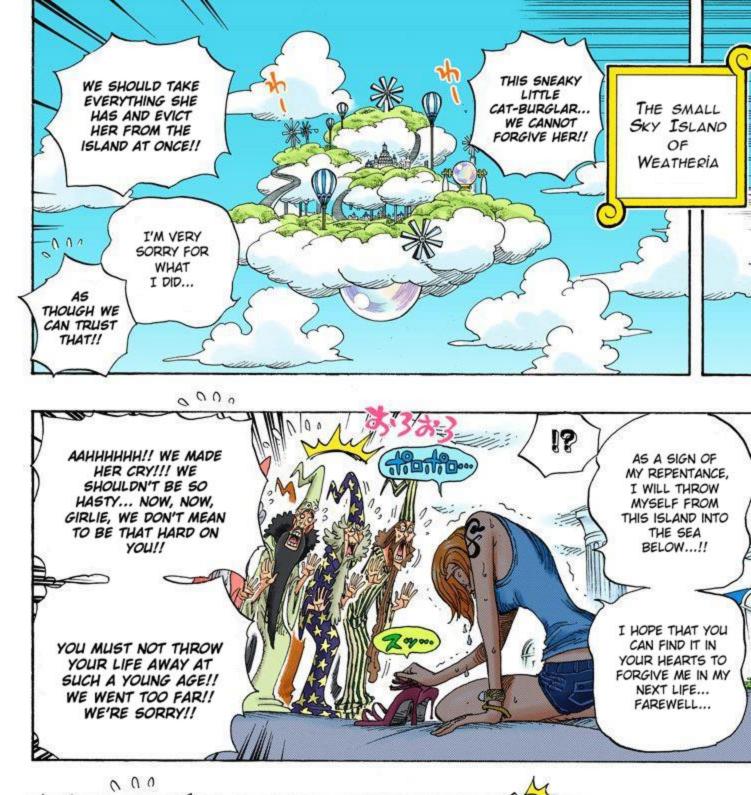


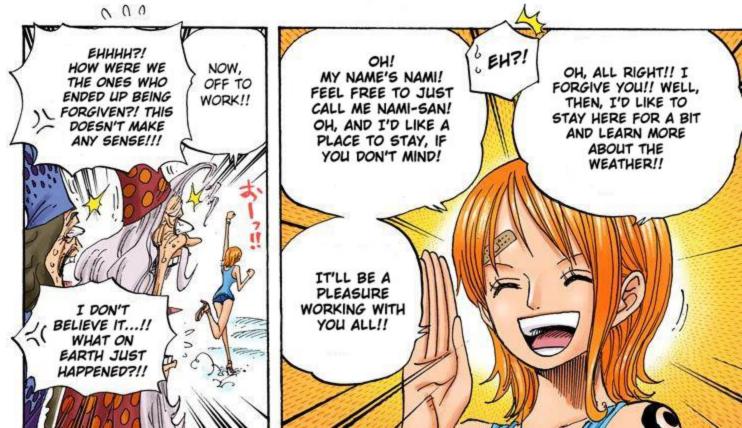


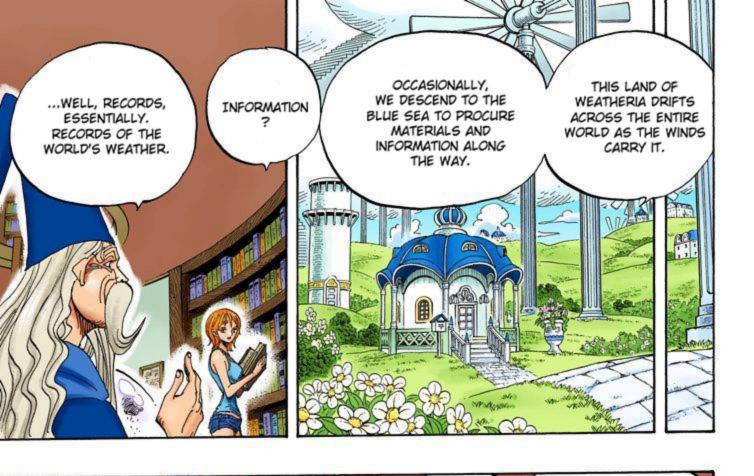
## **Chapter 596:**

## "SPECTRUM"

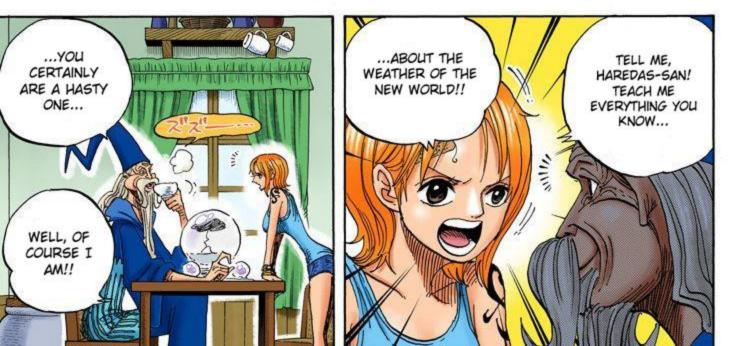


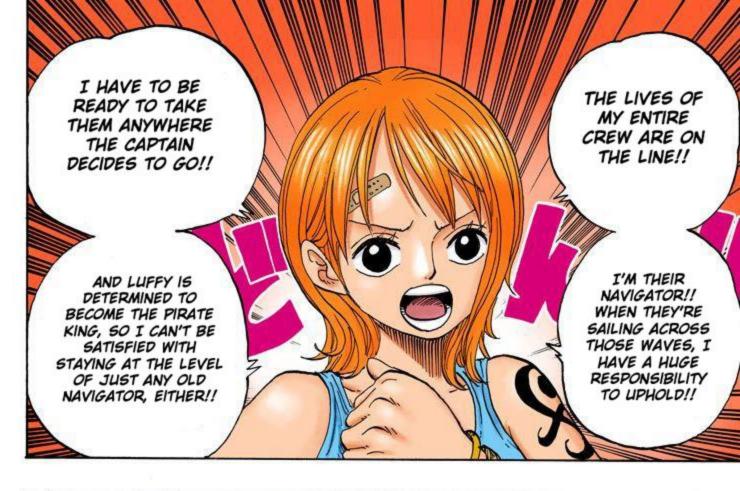






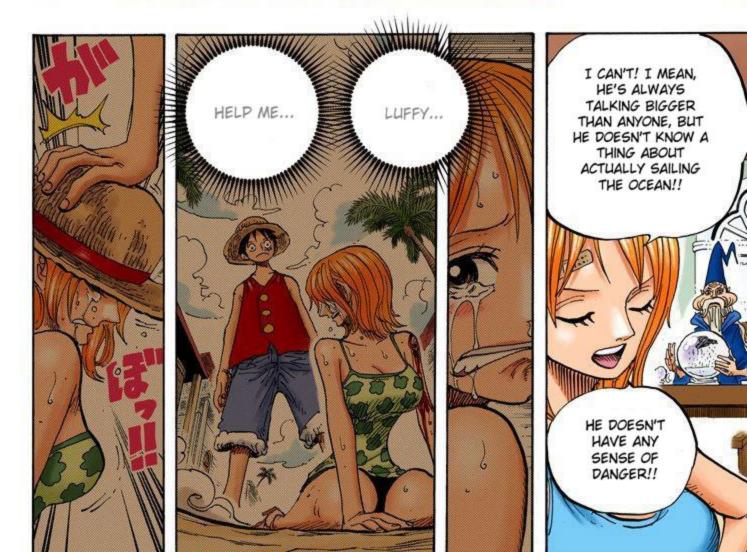








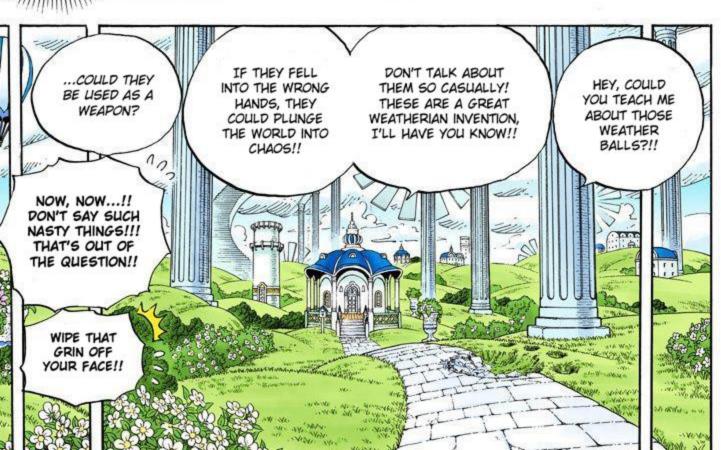
























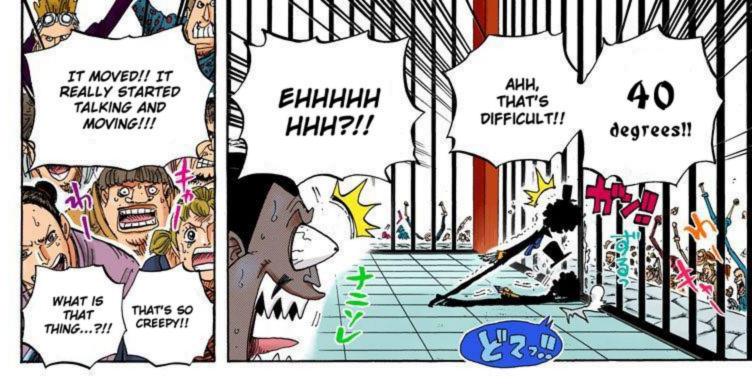




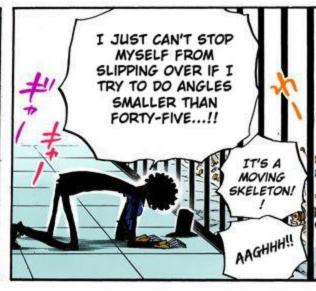




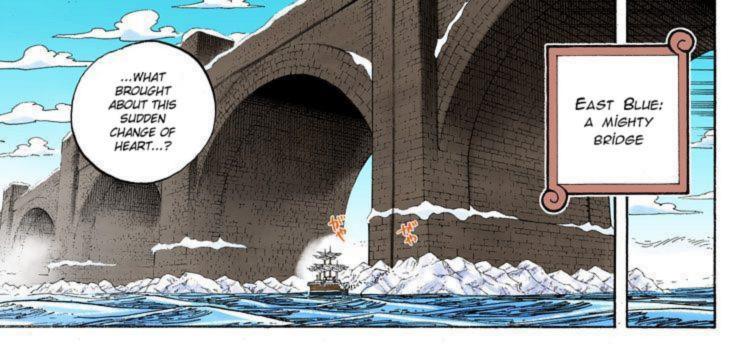




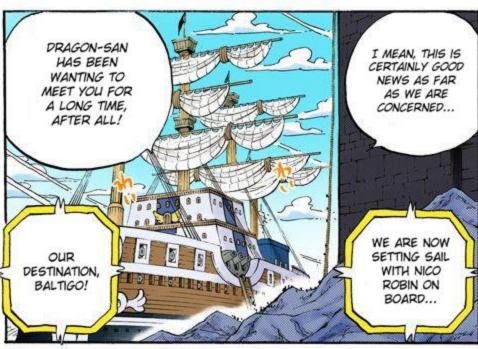


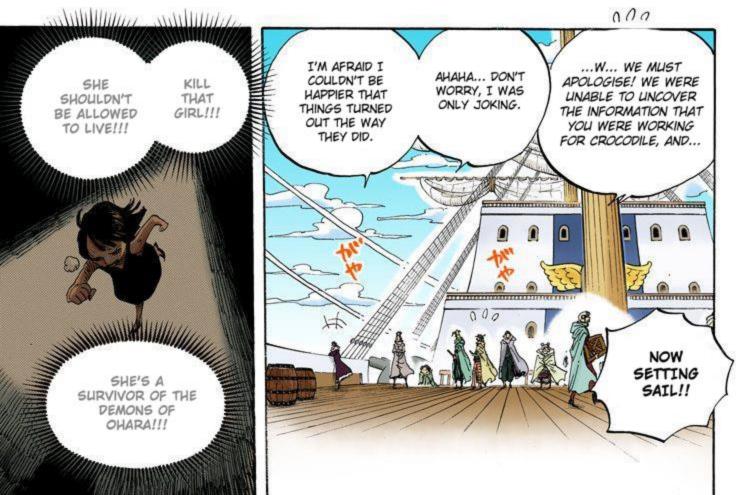
















YOU CAN'T
POSSIBLY THINK
YOU CAN MAKE AN
ENEMY OF THE
WHOLE WORLD
AND LIVE!!!

ARE YOU
ALL
INSANE?!!!

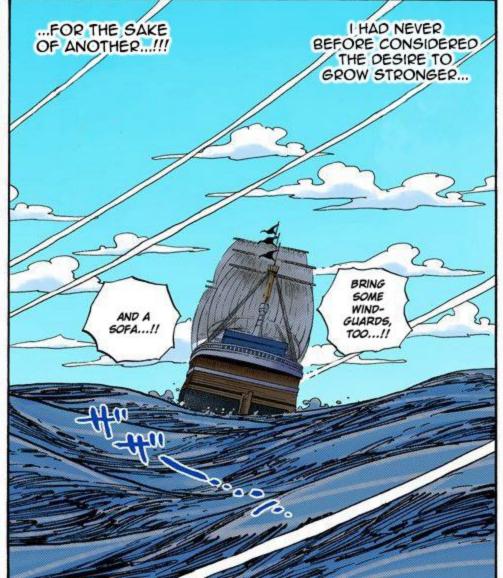




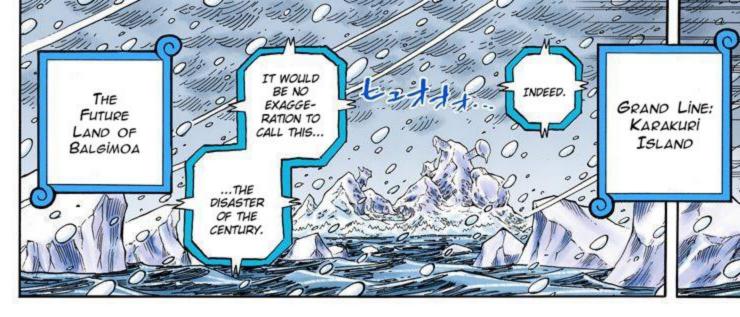










































LUFFY...!! YOU HAVEN'T EVEN SEEN HALF OF WHAT THE SUNNY CAN DO YET! YOU'RE THE ONLY

CAPTAIN WHO CAN MAKE THE







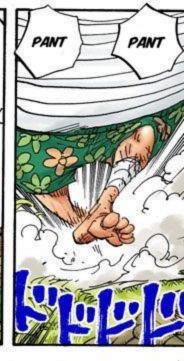
















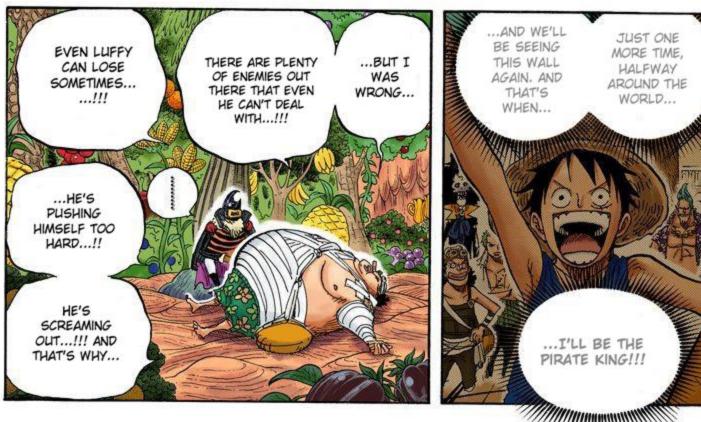




























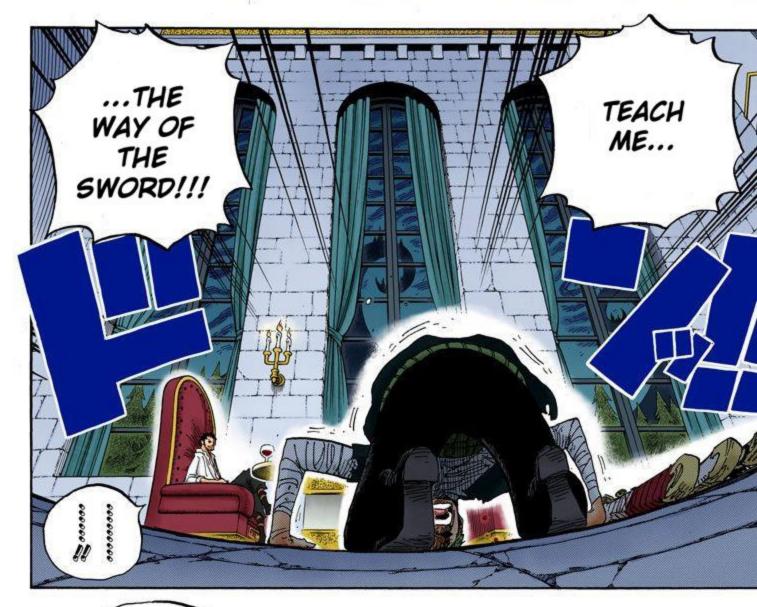
## **Chapter 597:**

## "302Y"



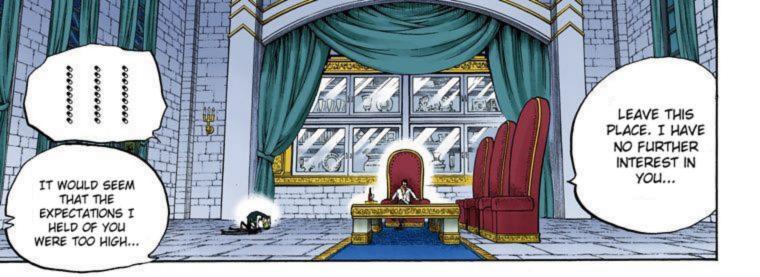












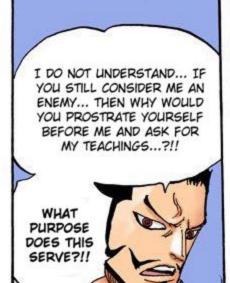




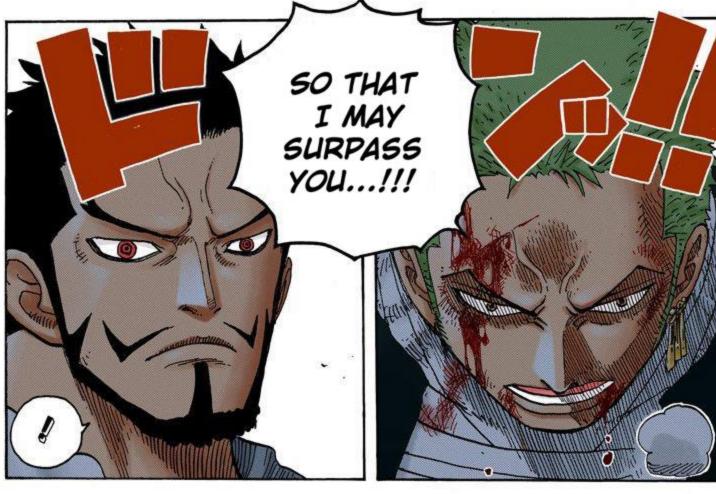


































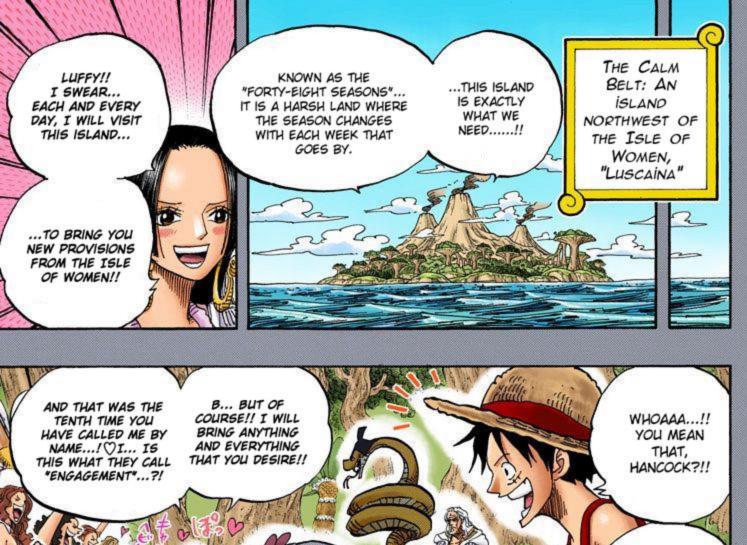










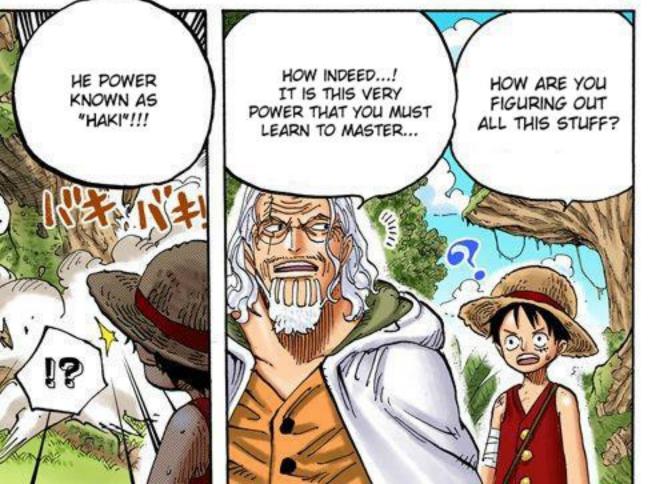








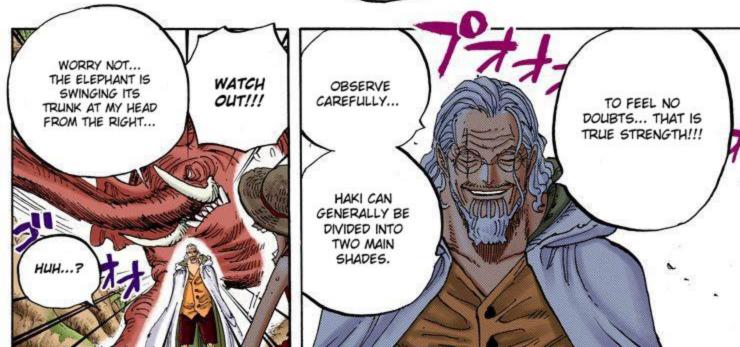


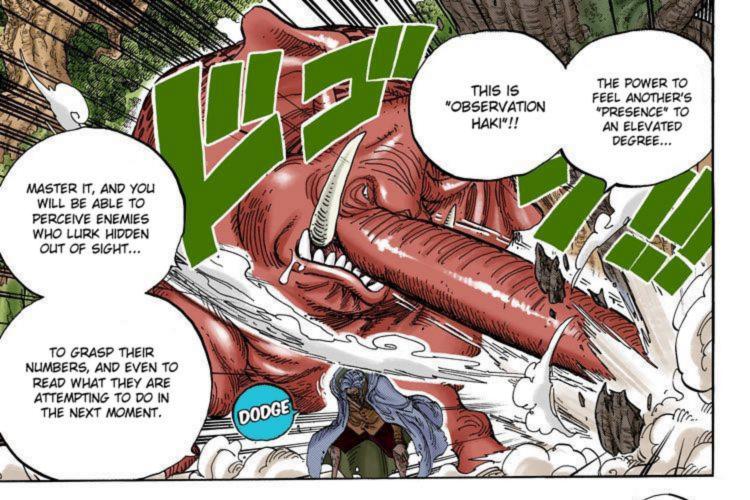










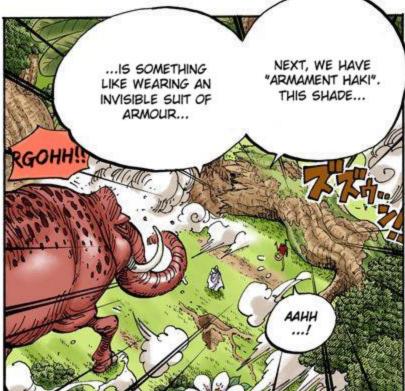




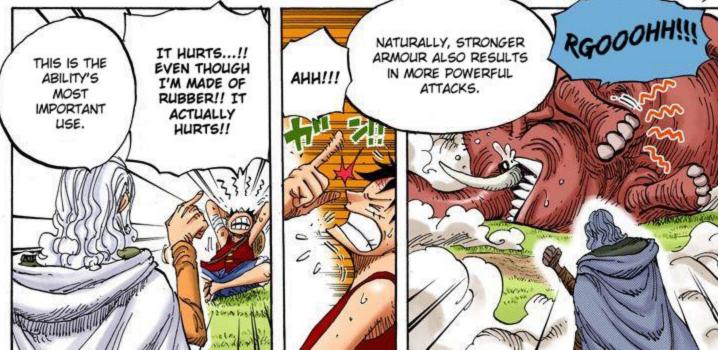


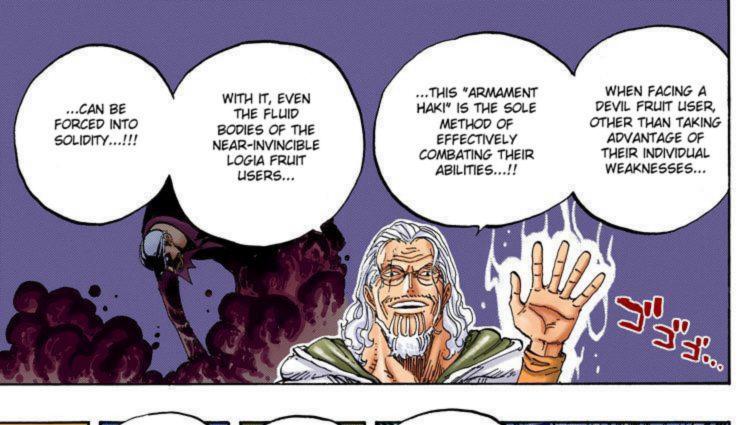














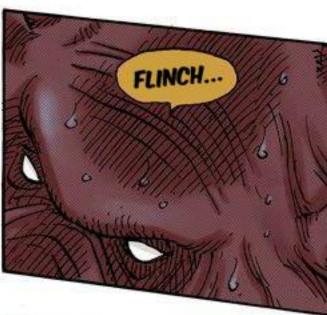










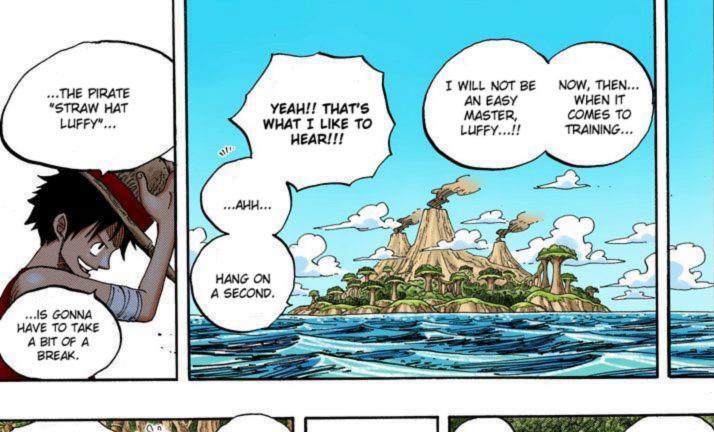




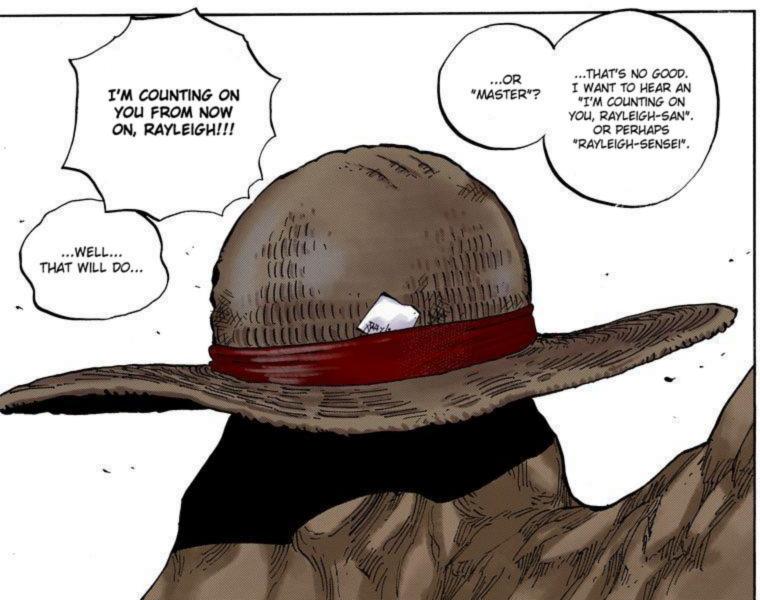


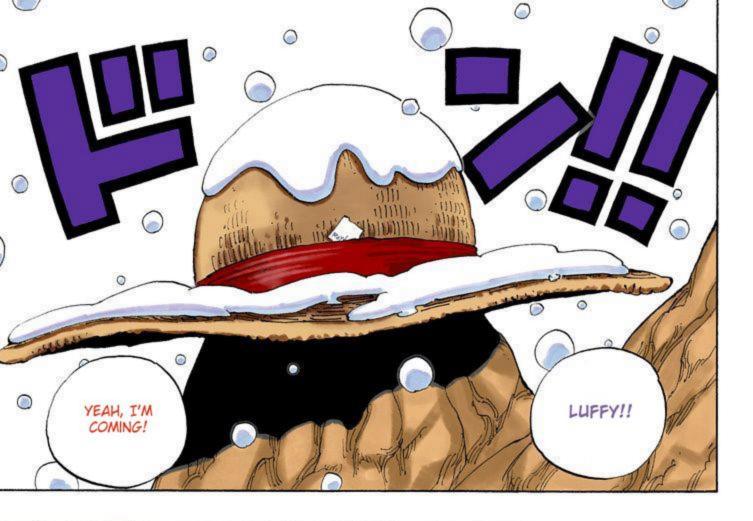


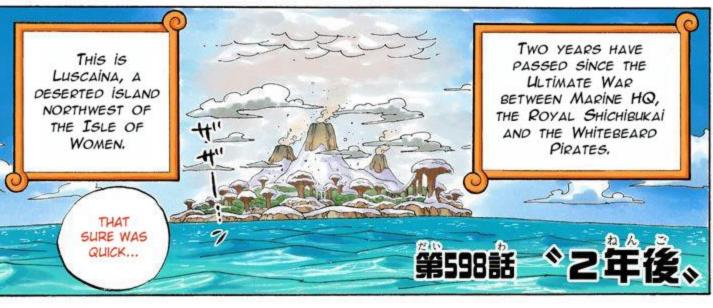






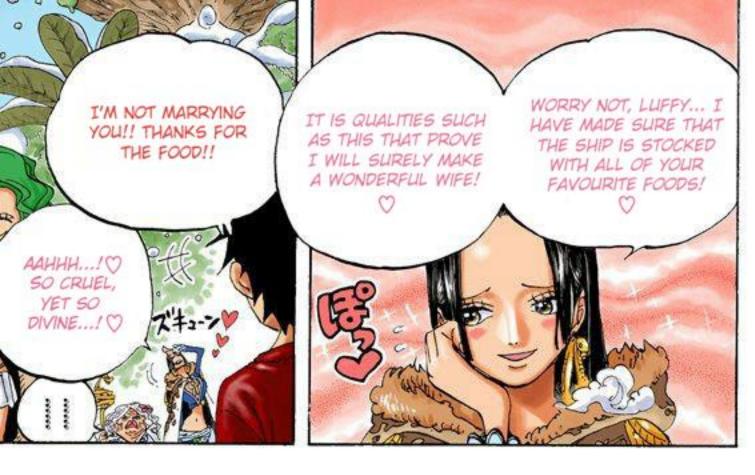












SINCE RAYLEIGH

LEFT HALF A

YEAR AGO

NOW ...







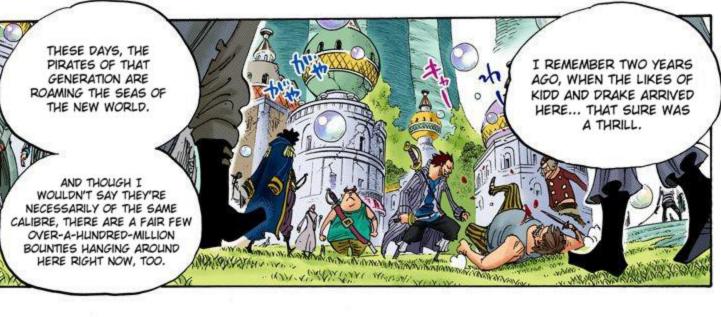














































SHE

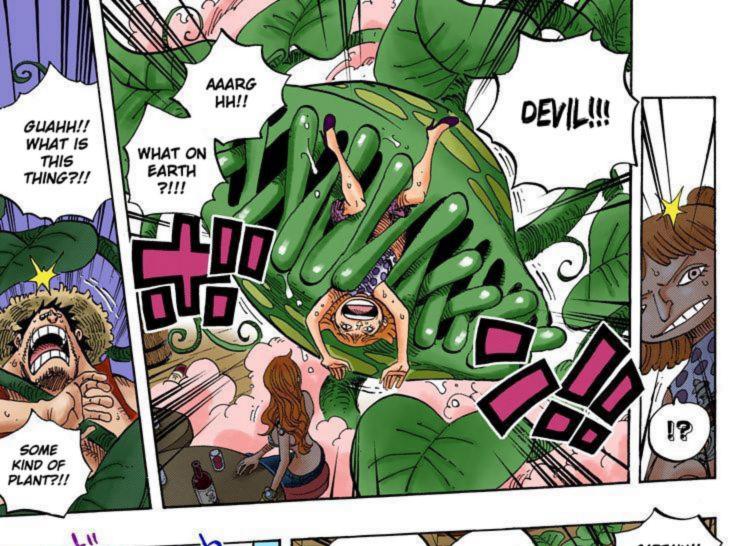
REFUSED

...!!!



HERE!!





























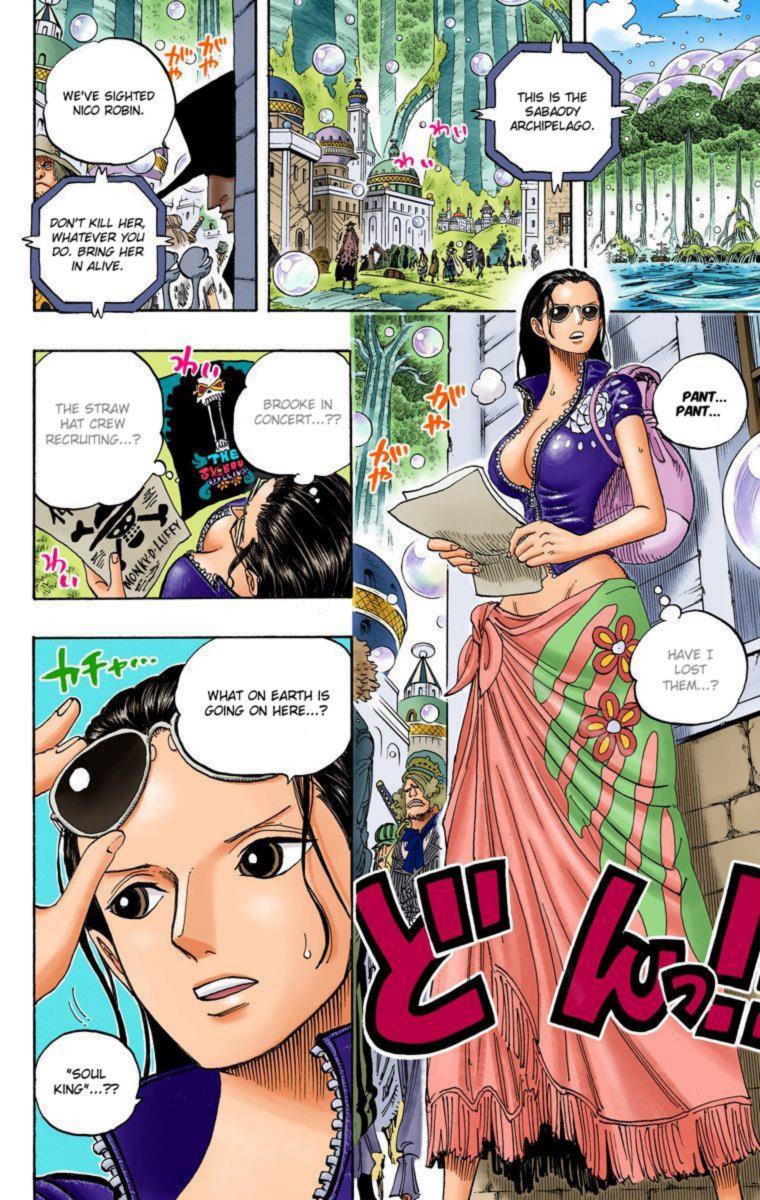












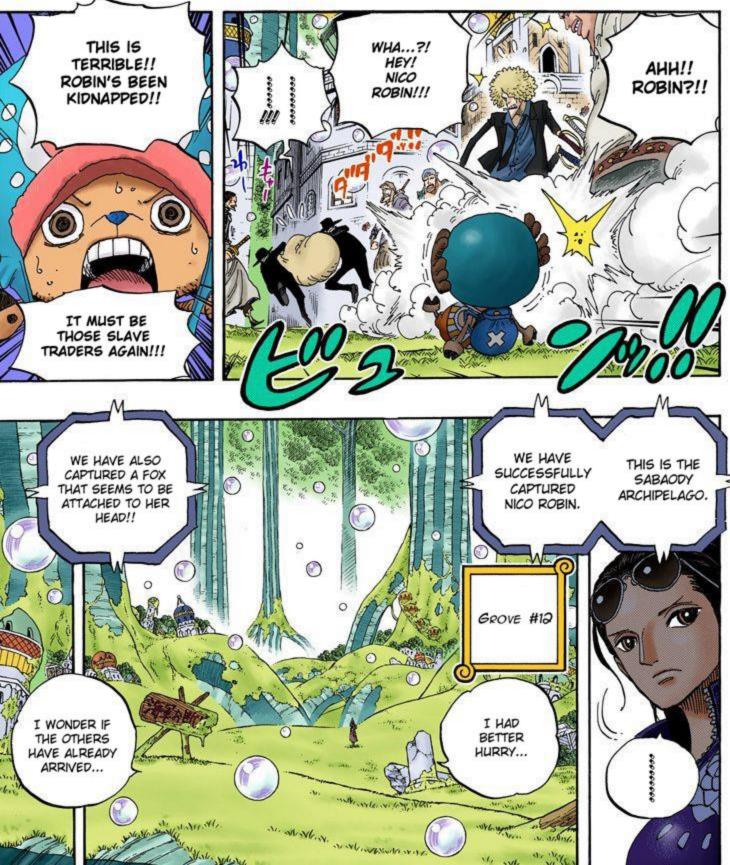








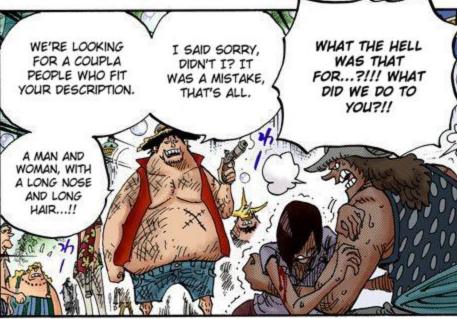






















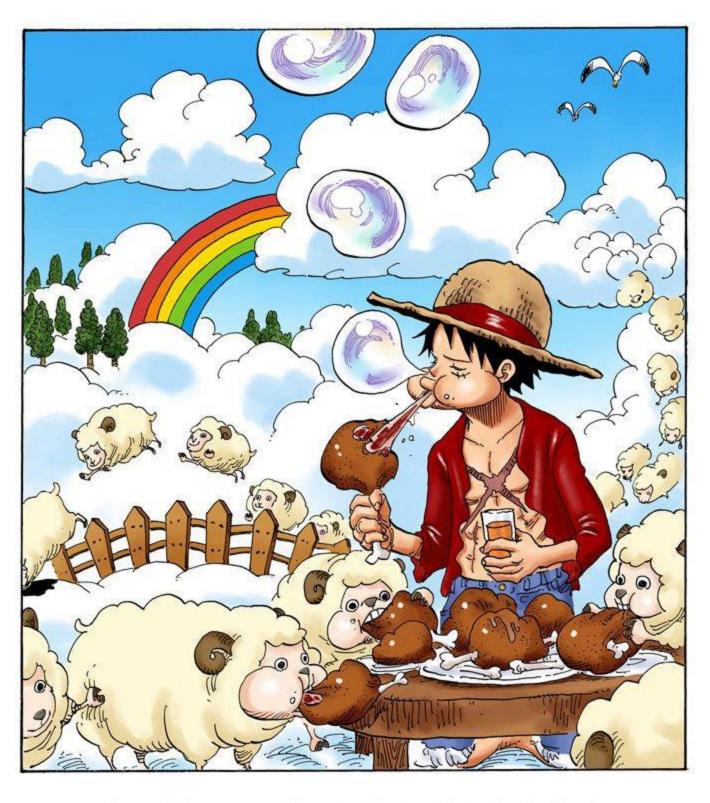






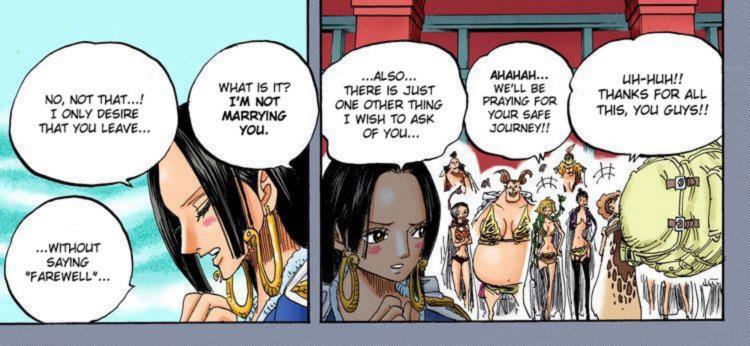
## **Chapter 599:**

## "THE NINE PIRATES"



"LUFFY GETS PUT TO SLEEP BY SHEEP AND THEY STEAL HIS FOOD".
FROM PEN-NAME "MOTHER OF TWINS" IN HYOGO PREFECTURE

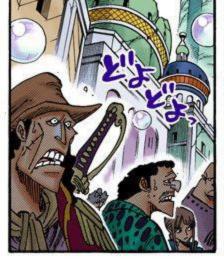


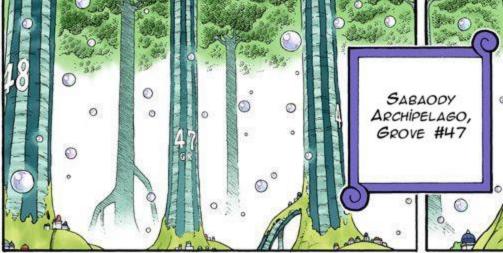




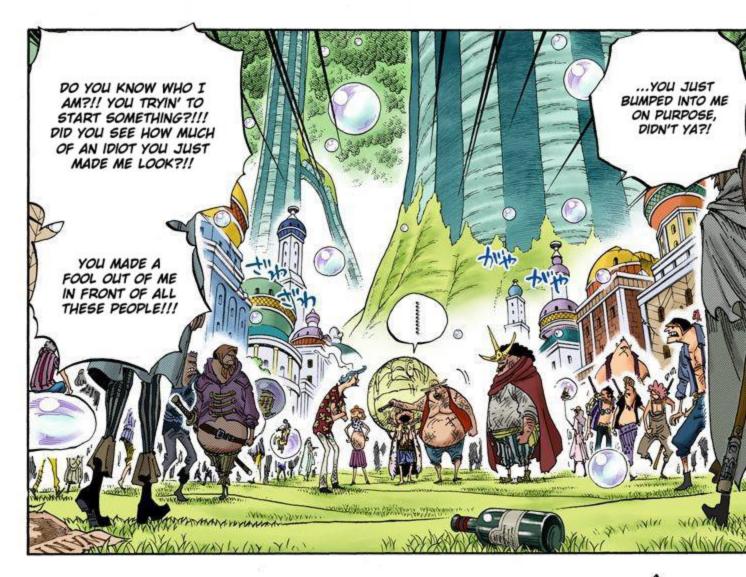




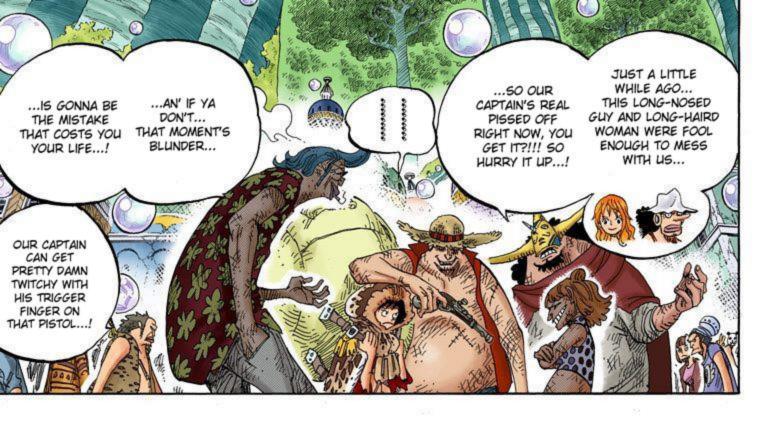




HUNDRED MILLION!!!







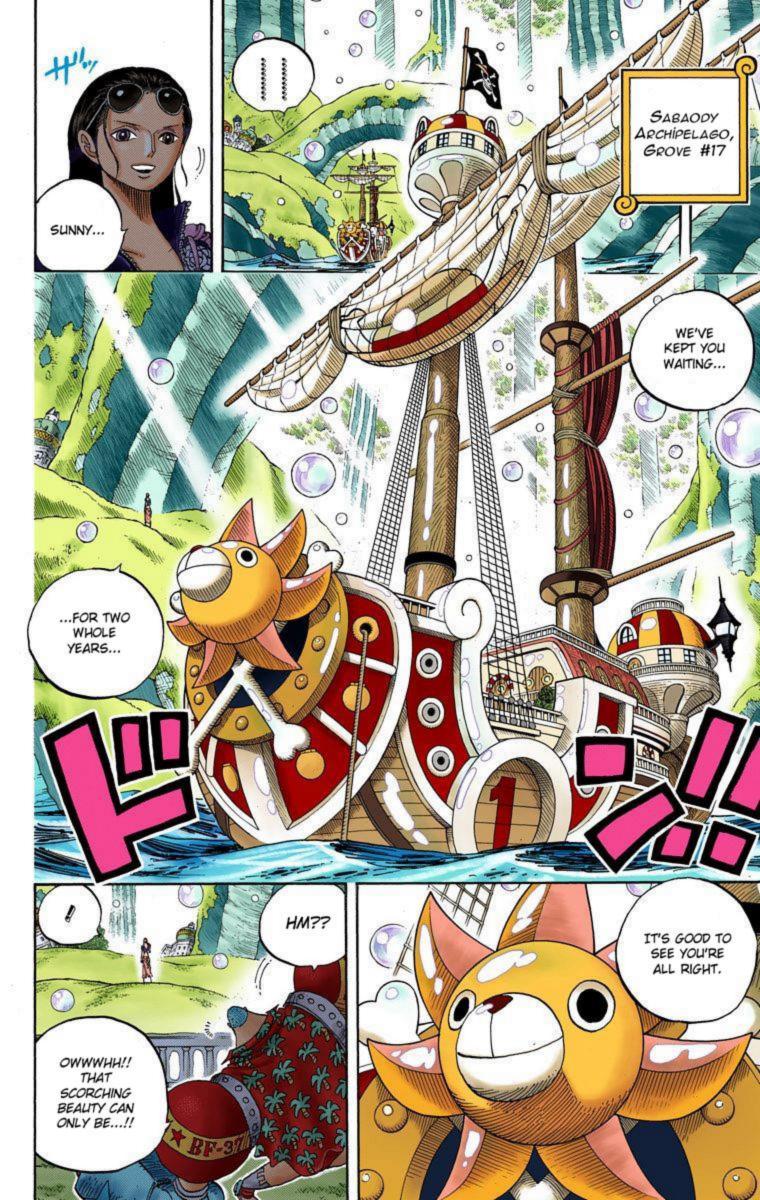


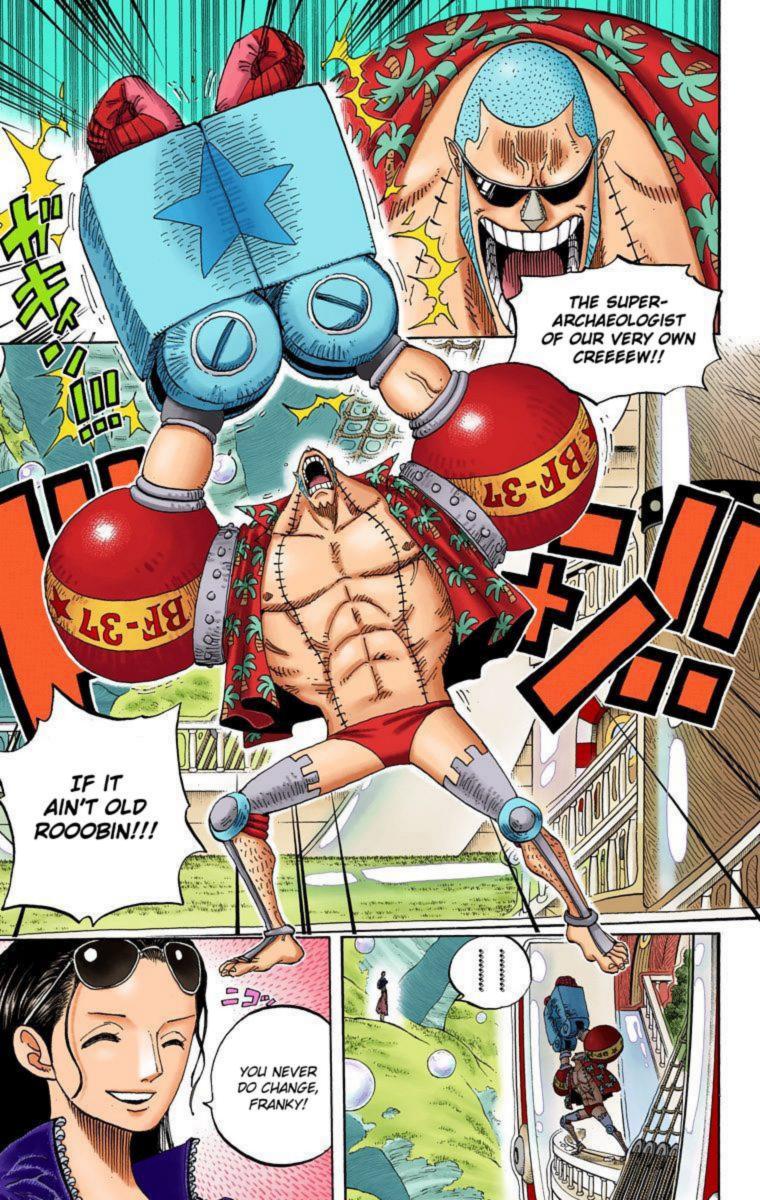






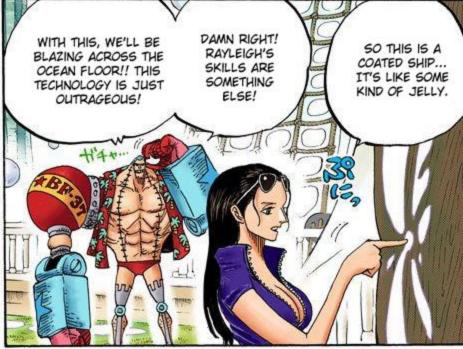
















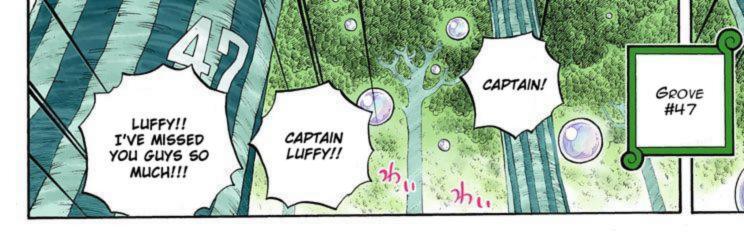


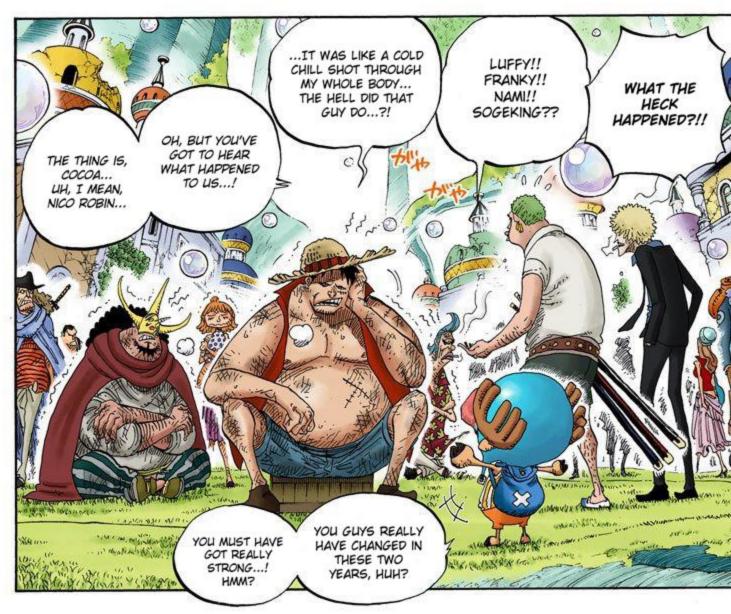


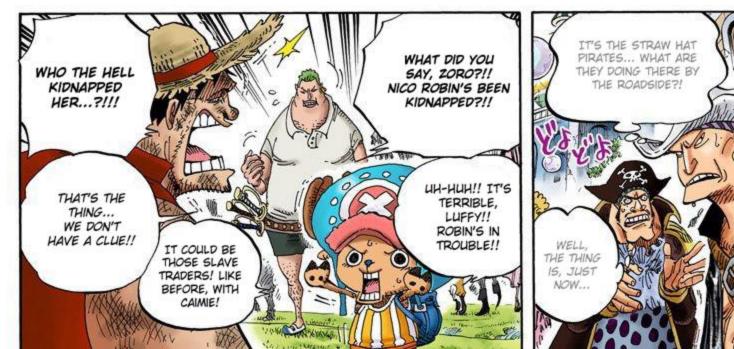


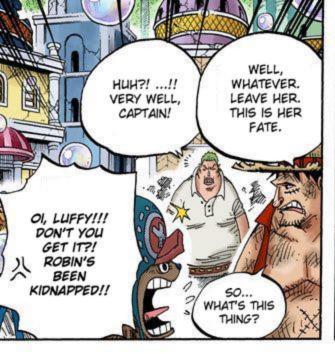




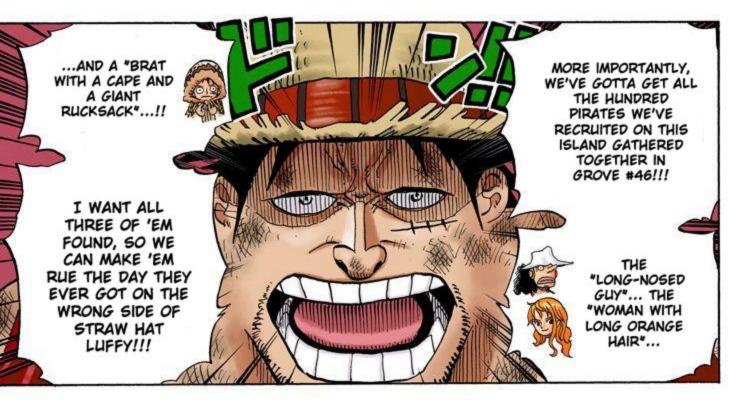




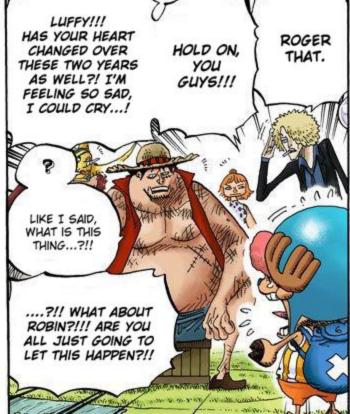


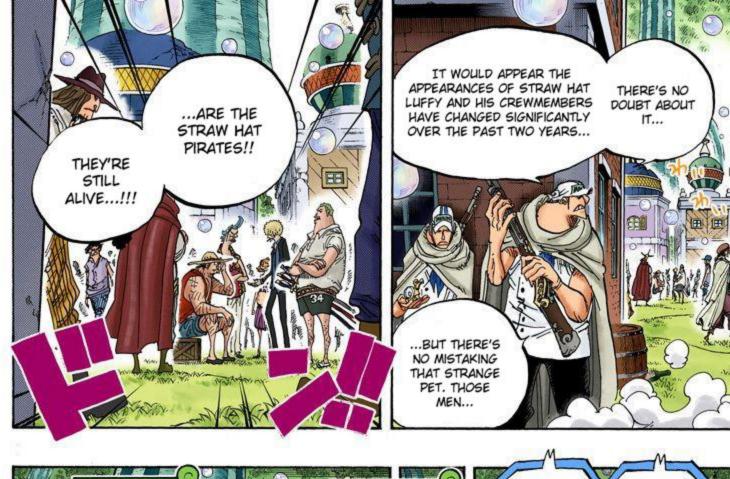


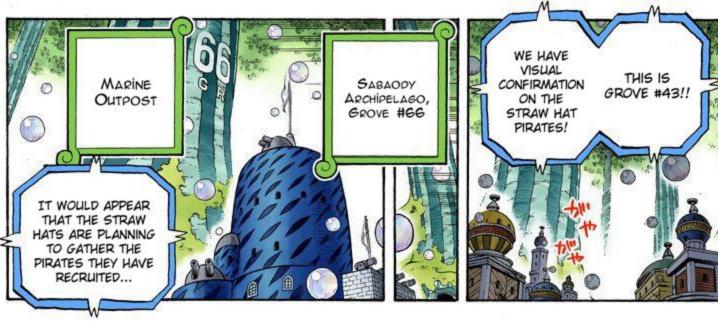


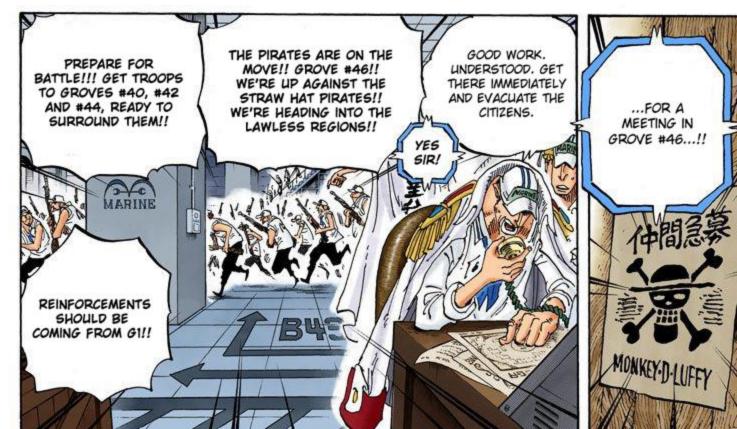




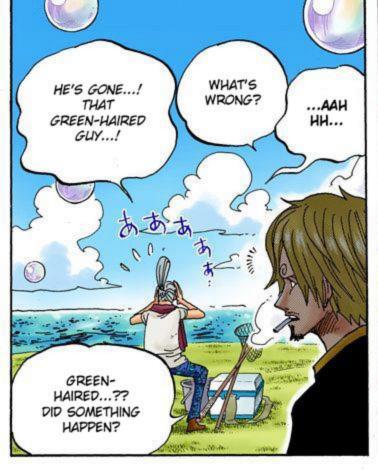




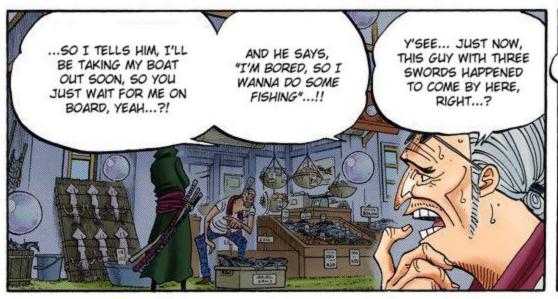




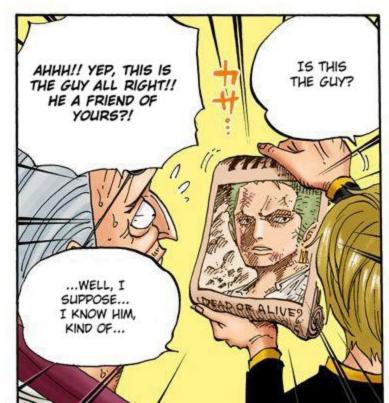




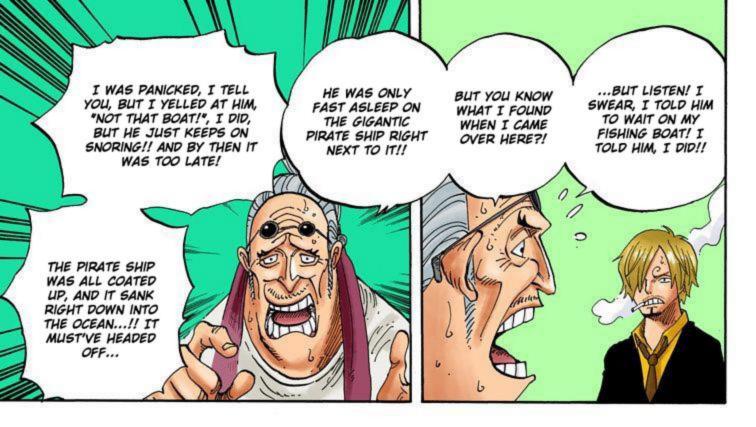




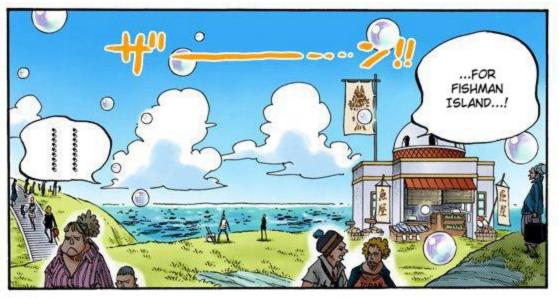






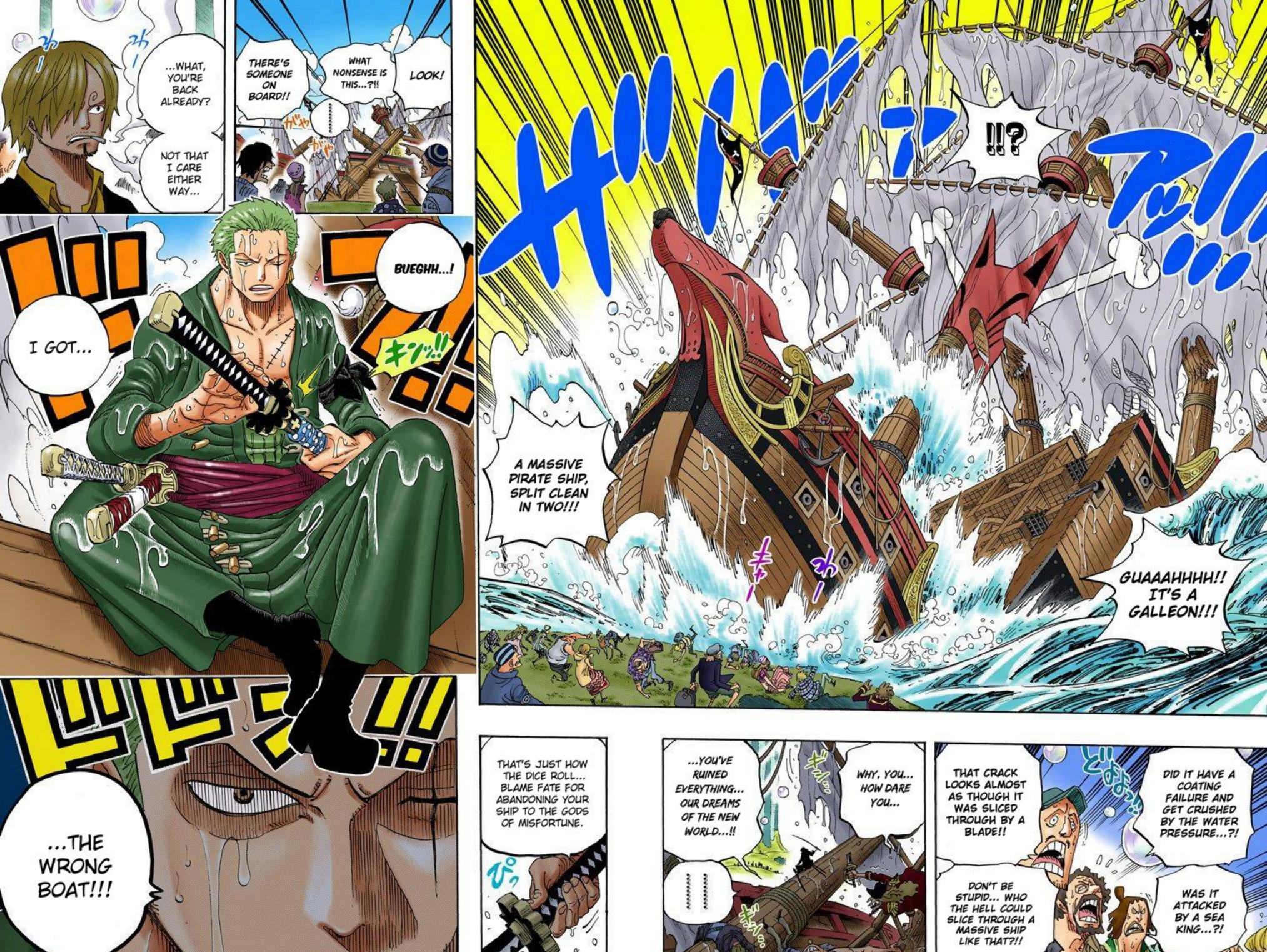






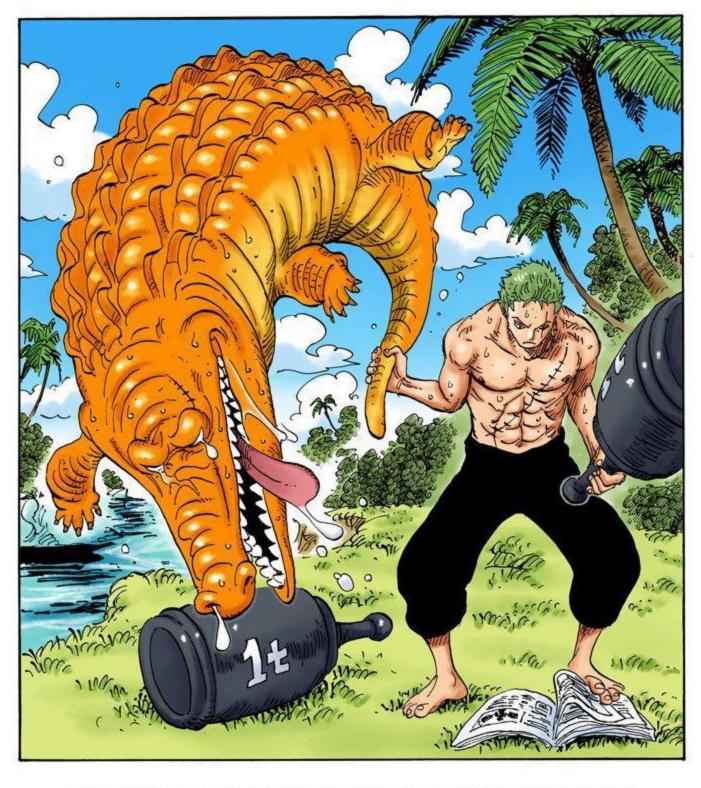






## **Chapter 600:**

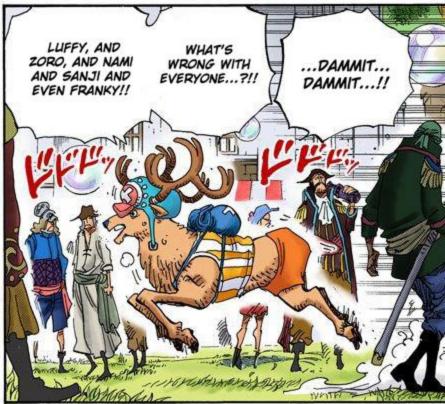
## "ISLE OF NEW BEGINNINGS"

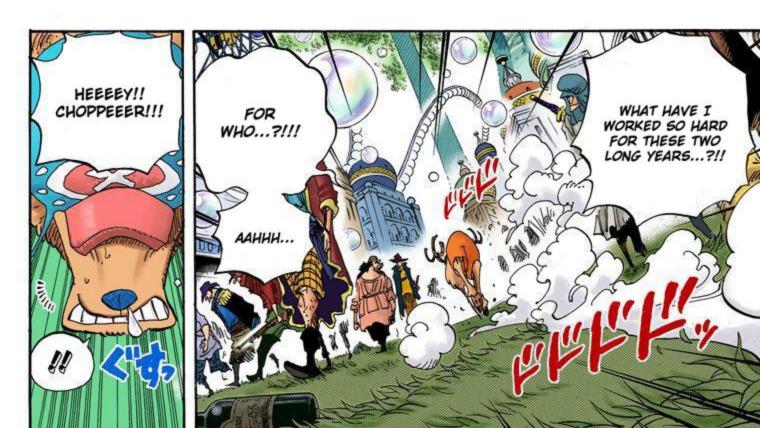


"WHILE TRAINING, ZORO ACCIDENTALLY PICKS UP A CROCODILE INSTEAD OF ONE OF HIS WEIGHTS". FROM PEN-NAME "CORORU" IN KANAGAWA PREFECTURE



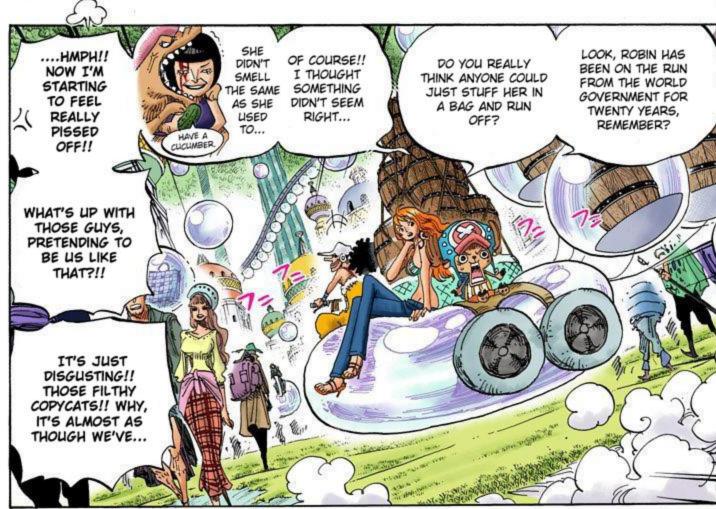






















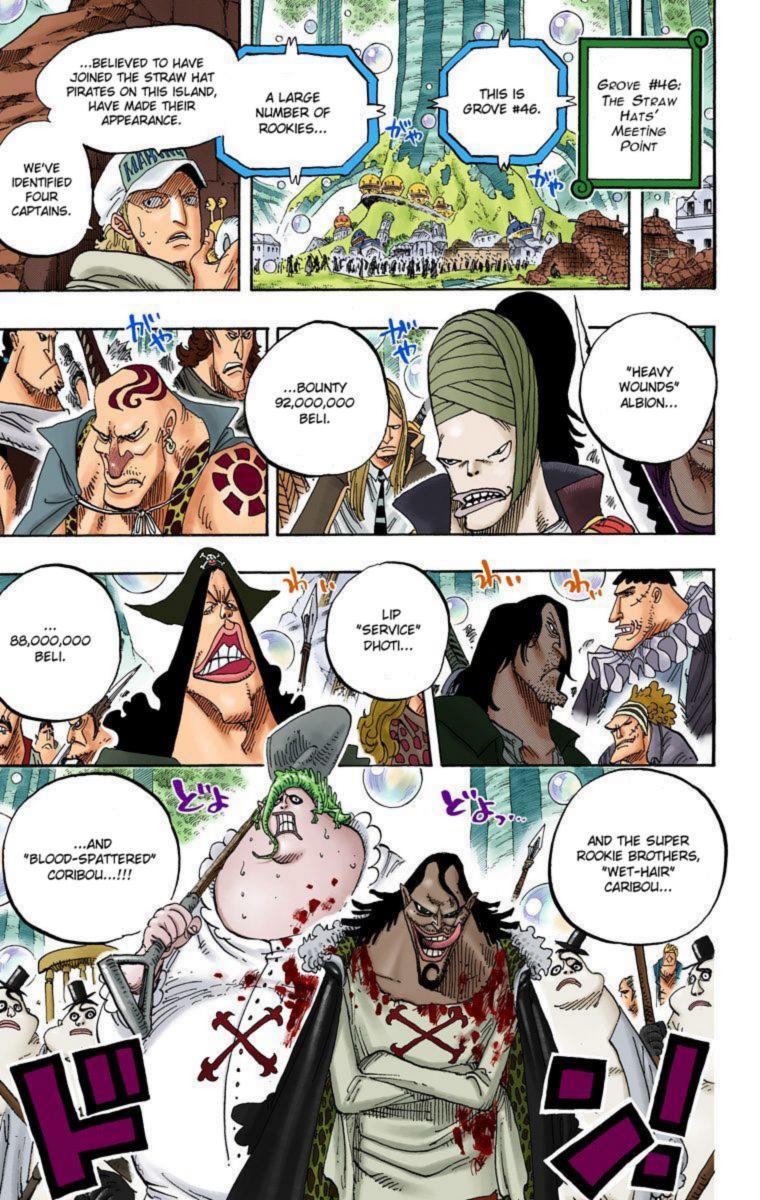




















IF ALL OF THESE MEN WERE TO JOIN

FORCES WITH STRAW





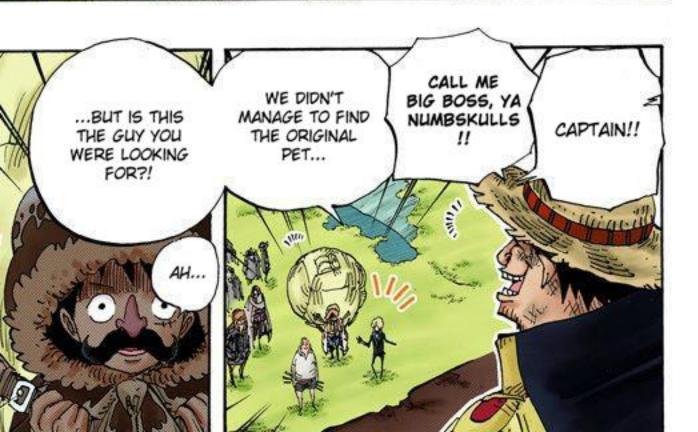






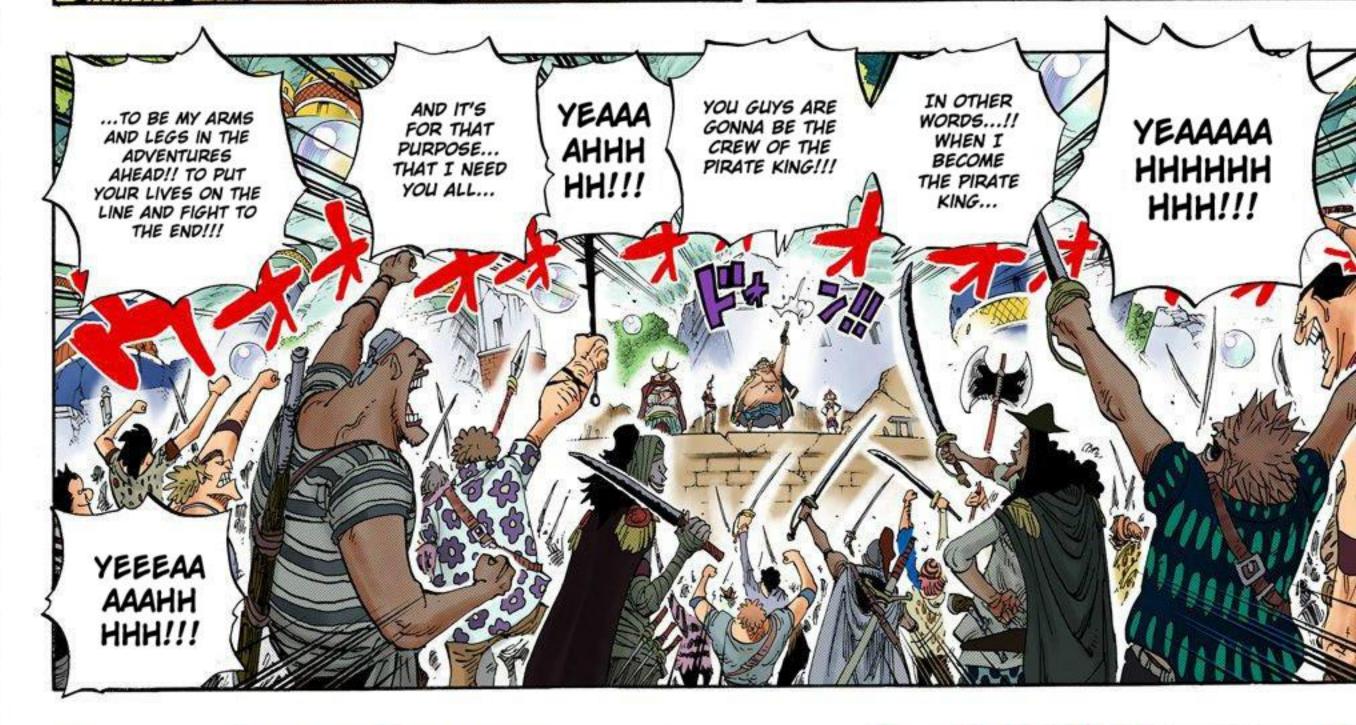


















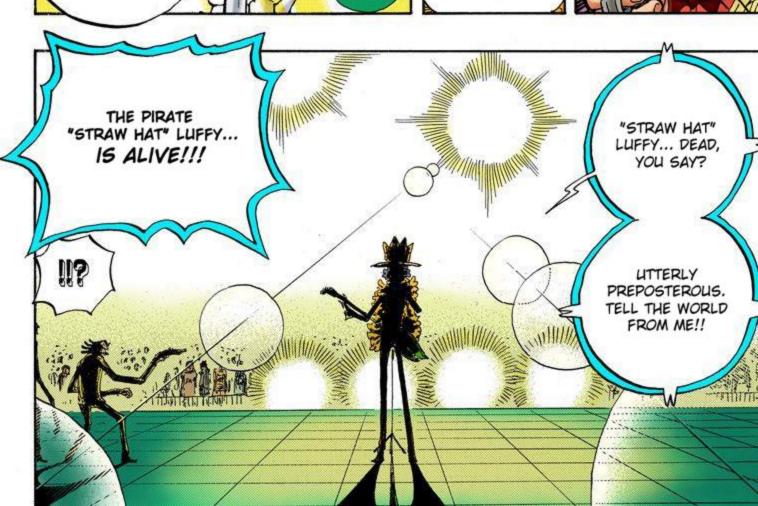




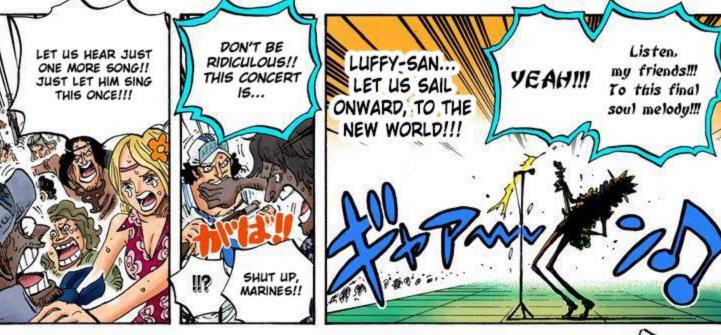


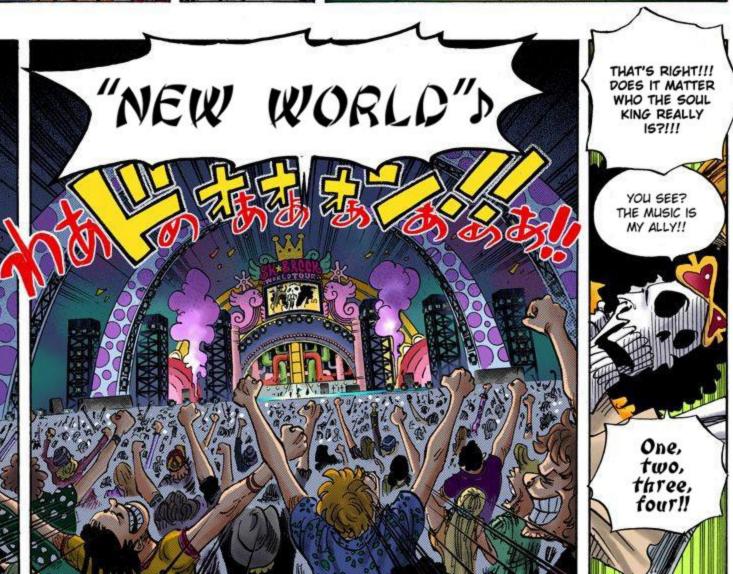


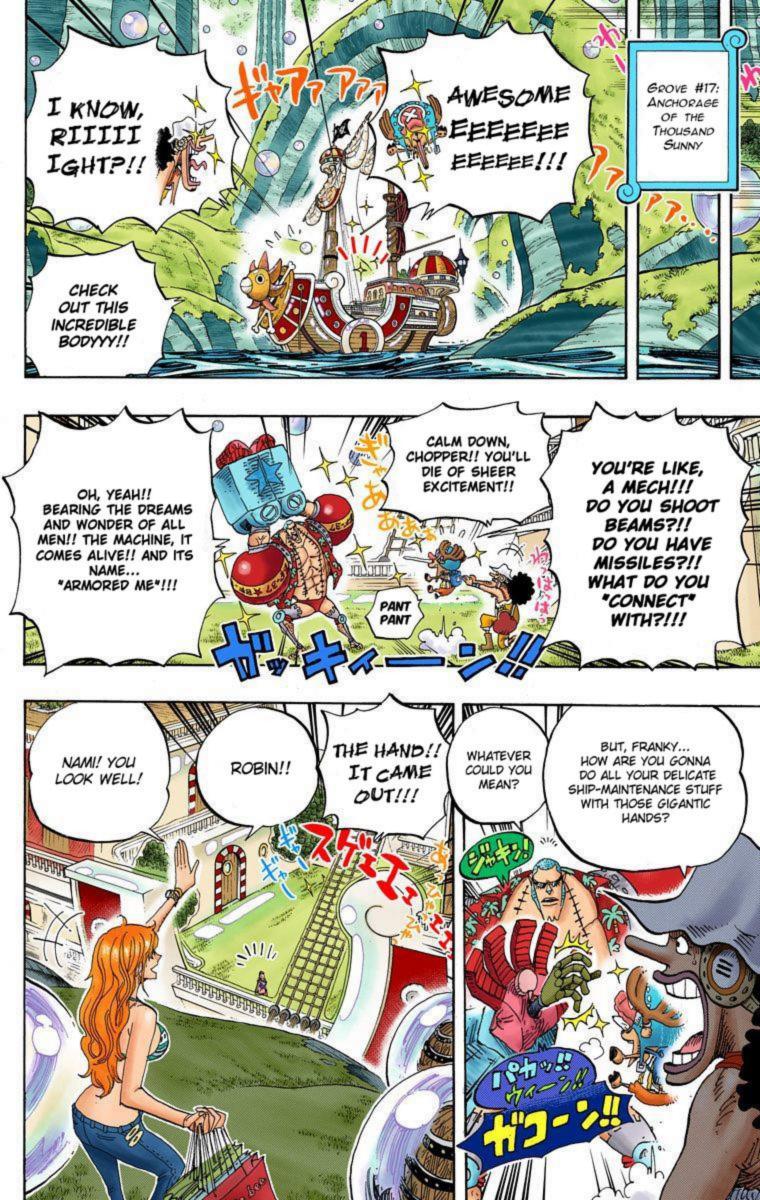


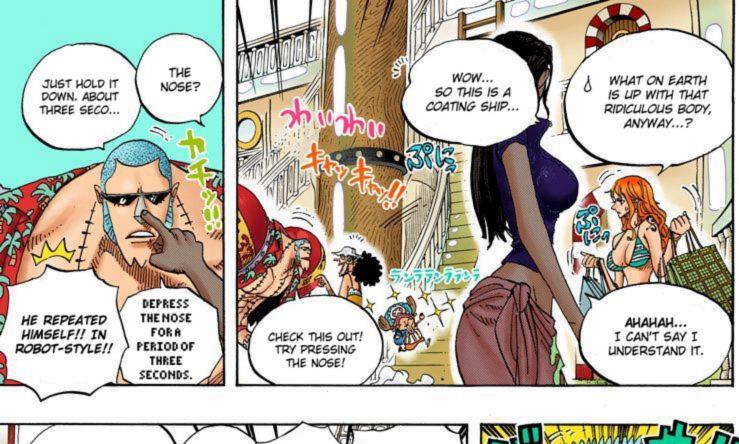


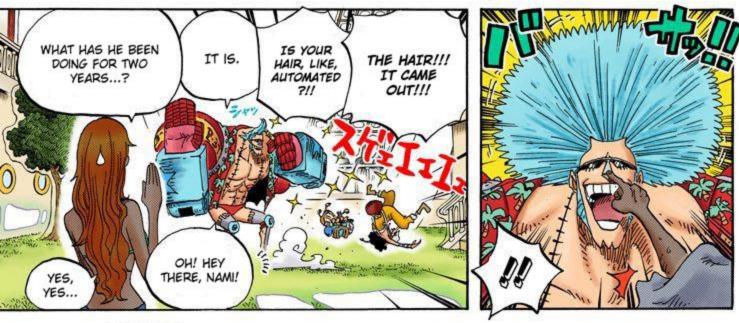


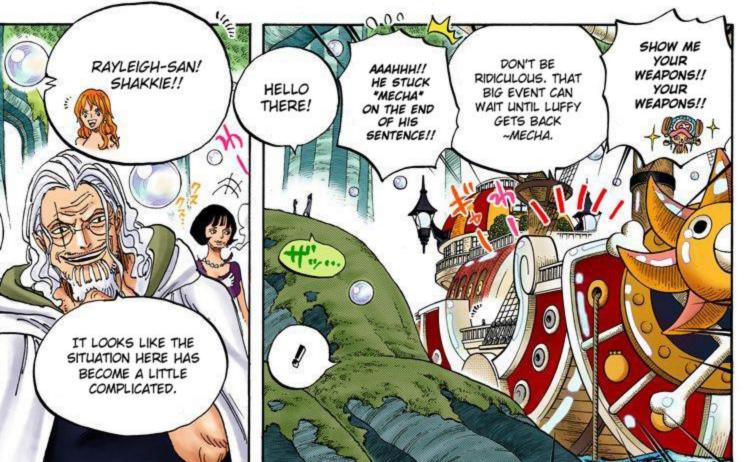






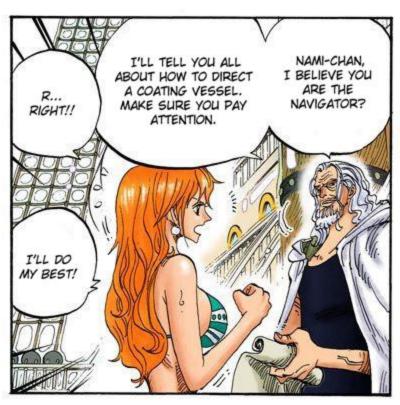








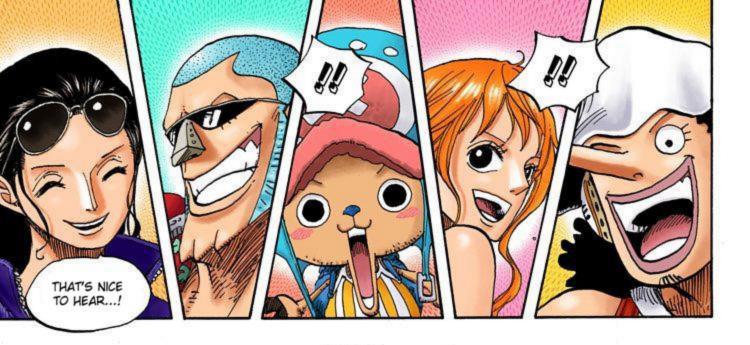












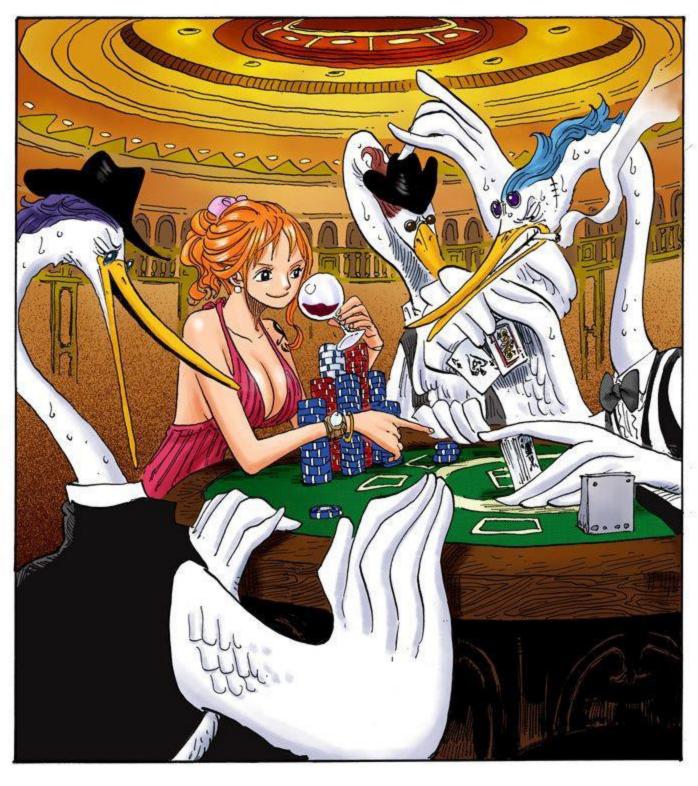






## **Chapter 601:**

#### "ROMANCE DAWN FOR THE NEW WORLD"



"NAMI TAKES ON SWINDLER HERONS IN A CASINO" FROM PEN-NAME "ANONYMOUS" IN ? PREFECTURE



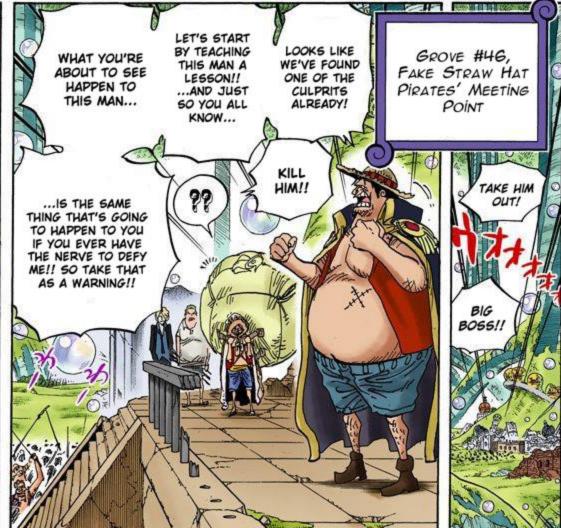










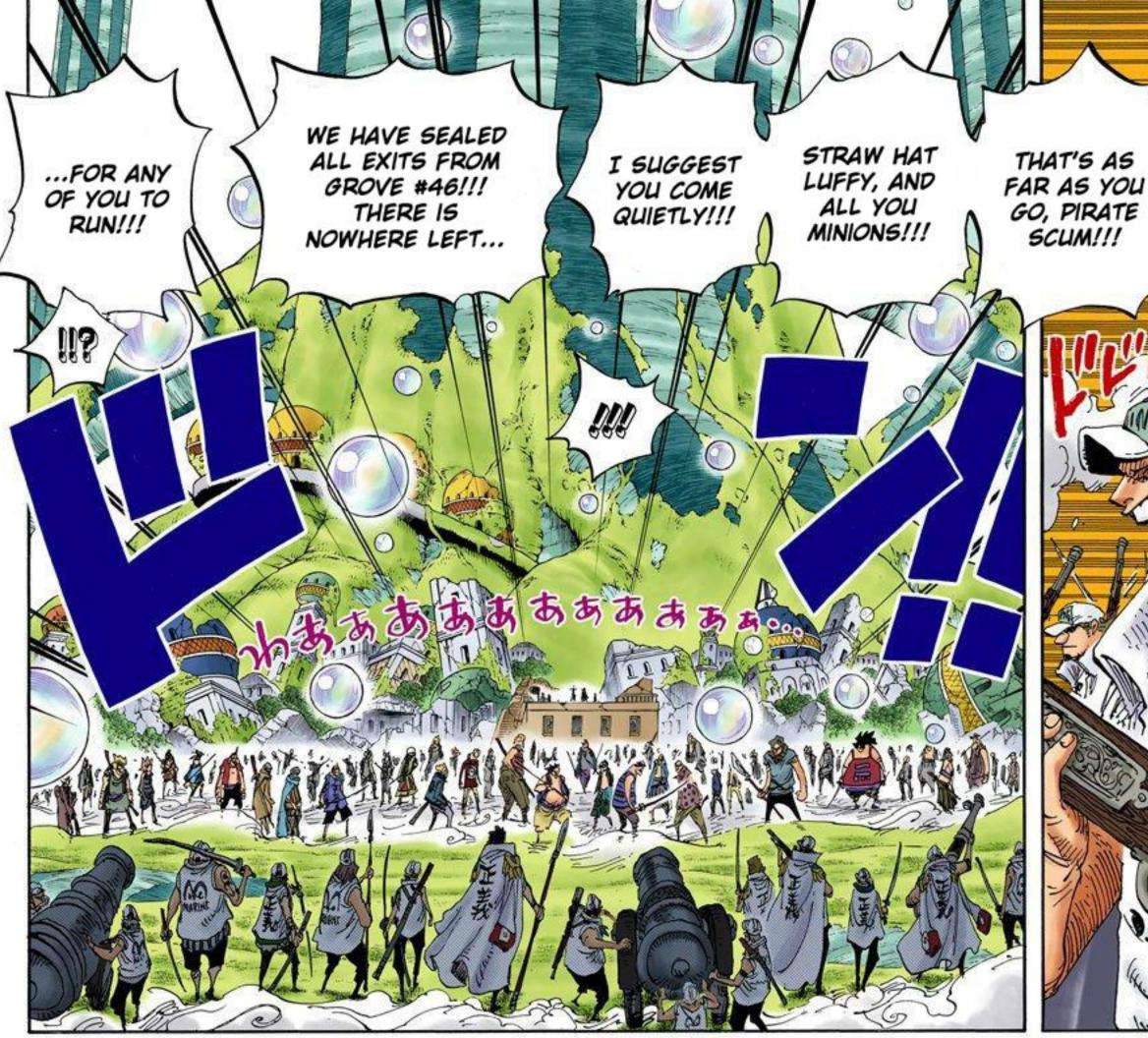


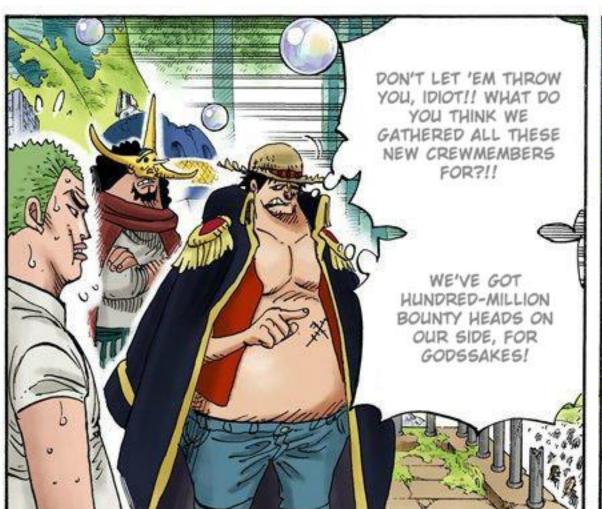




























THE FOUR-HUNDRED-MILLION MAN...

0 1100















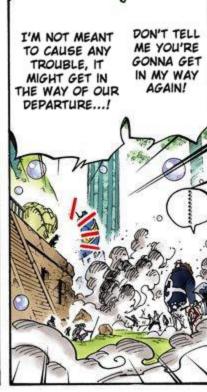
















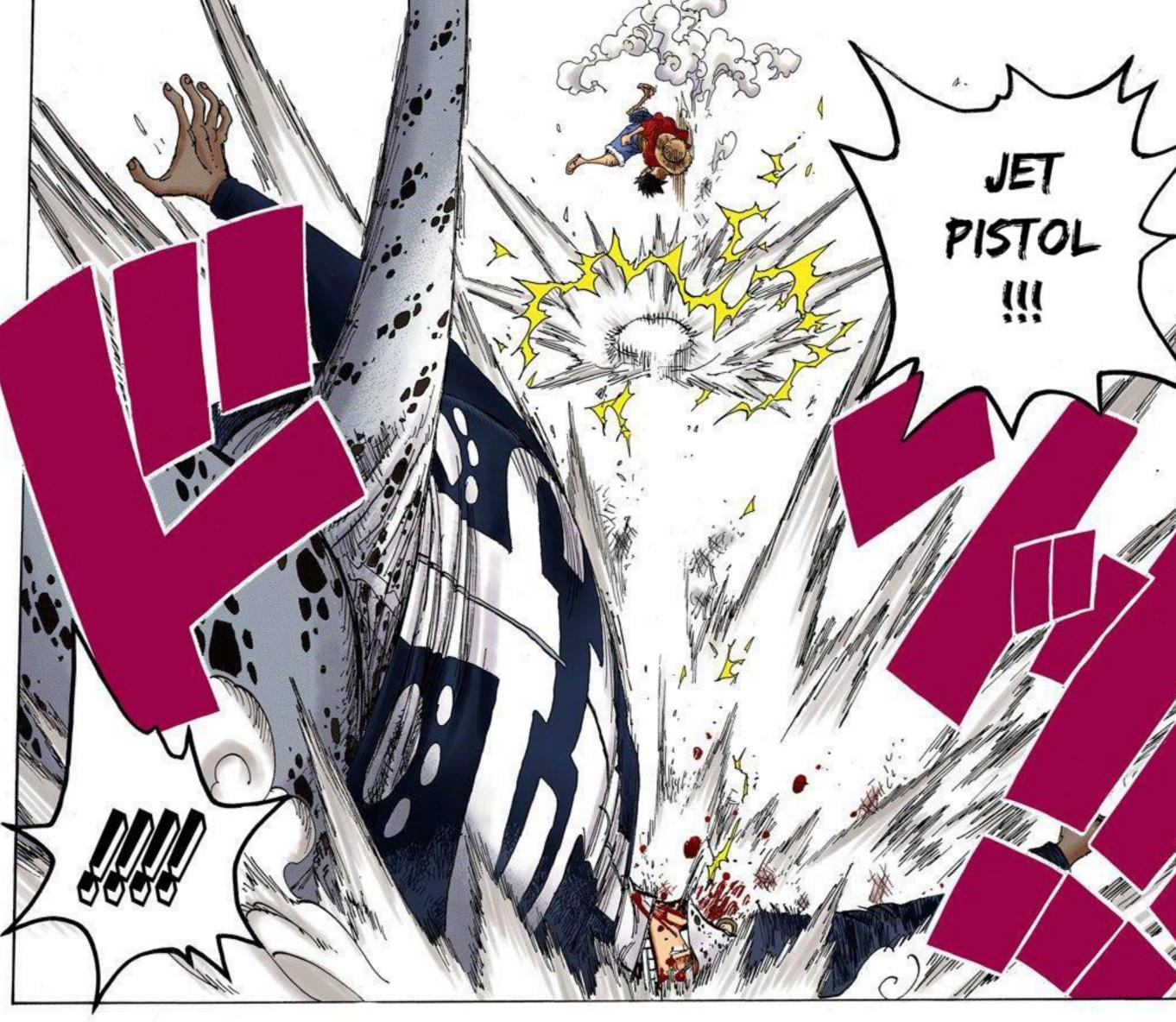




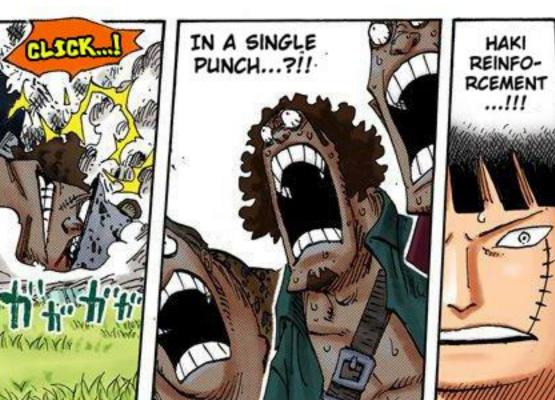


























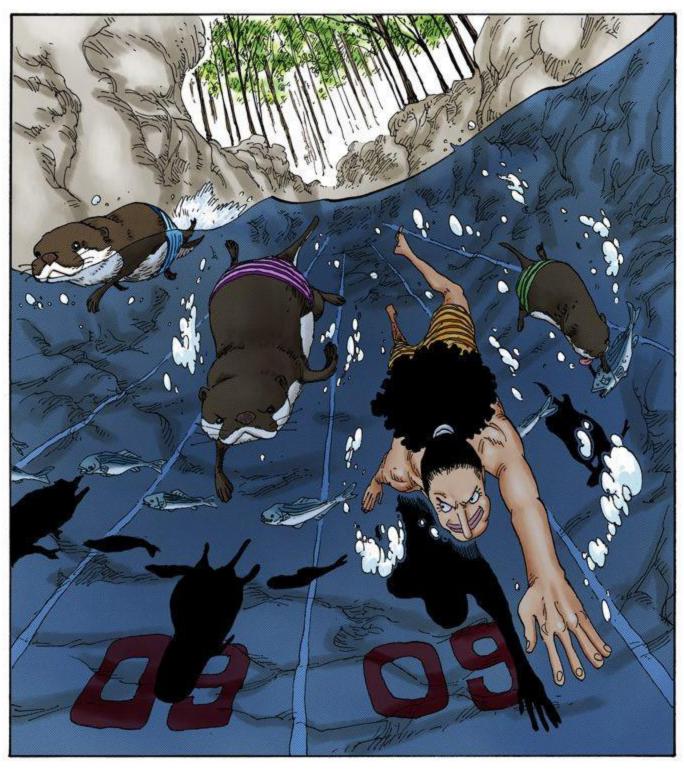






# **Chapter 602:**

#### "TO THE DEPTHS!"



"USOPP HAS A SWIMMING RACE WITH OTTERS" FROM PEN-NAME "TEA-CEREMONY CLUB CHIEF"

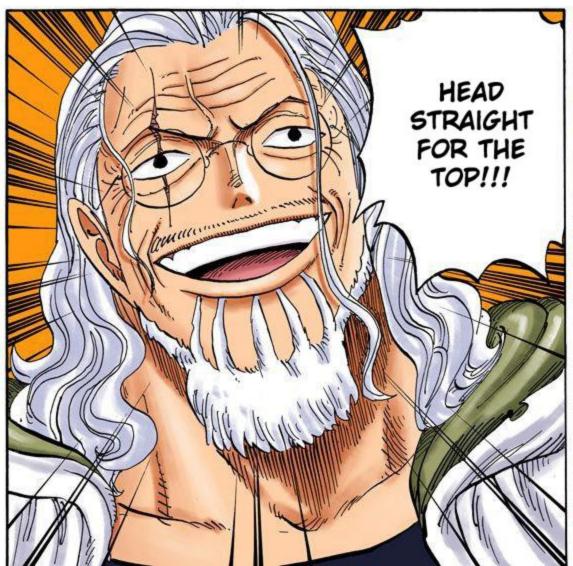










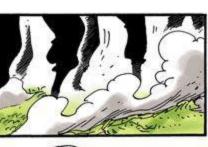








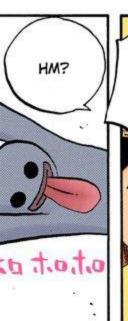










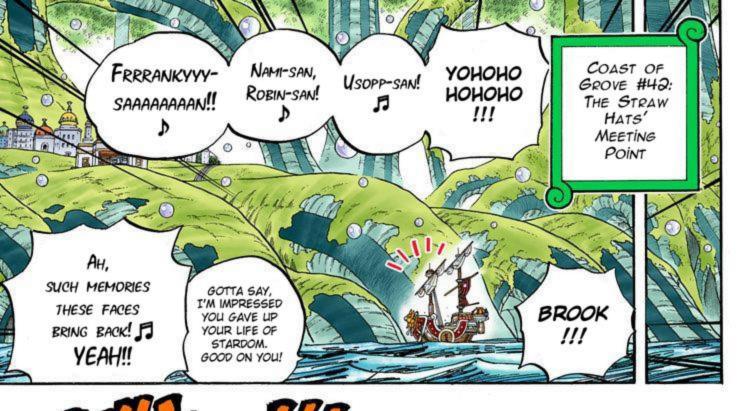




















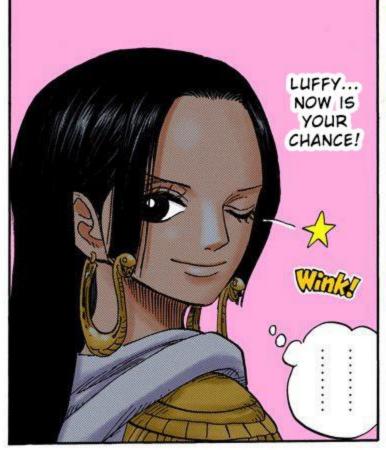






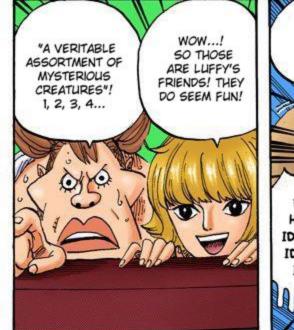














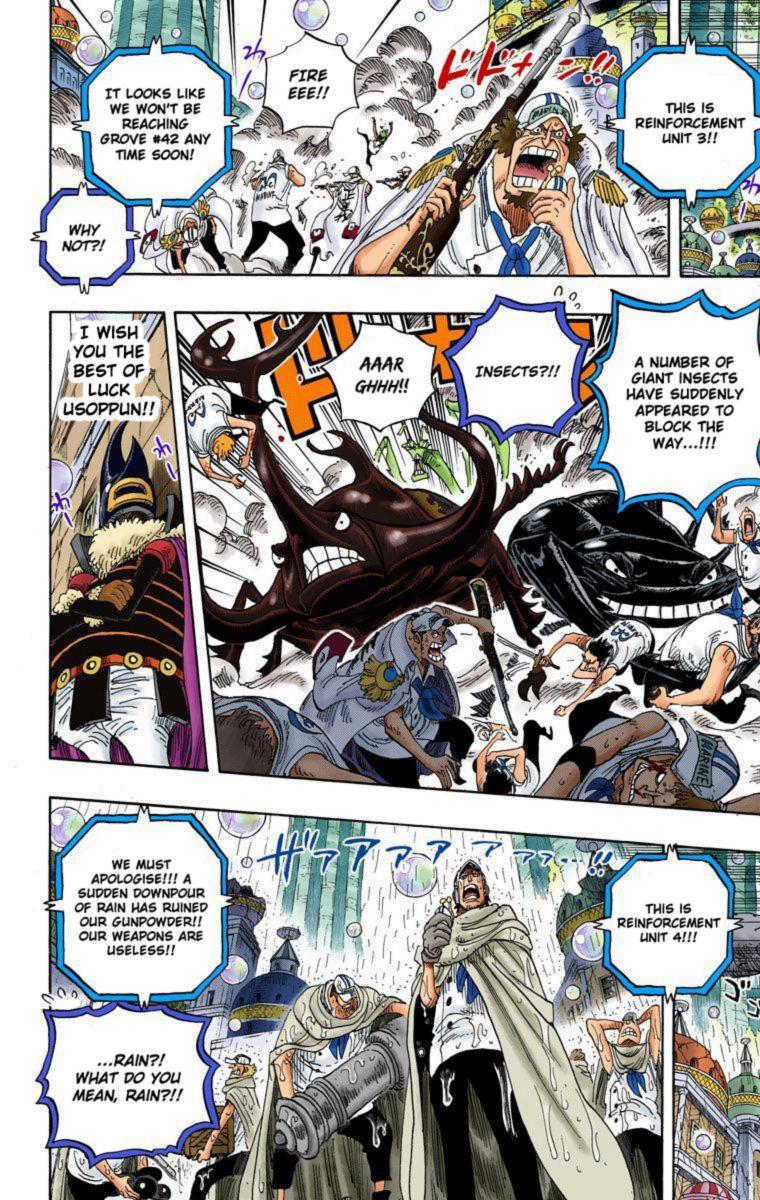




×11/4



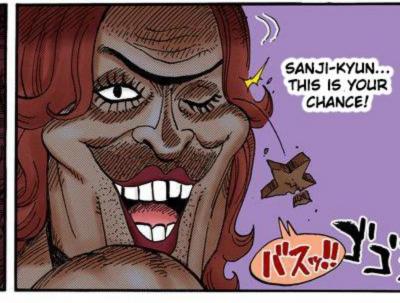


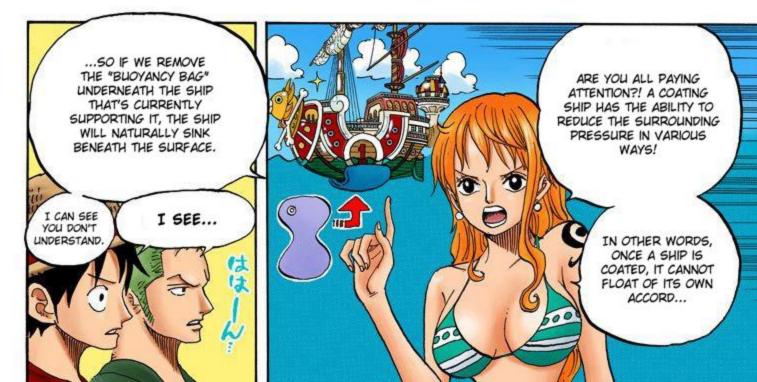




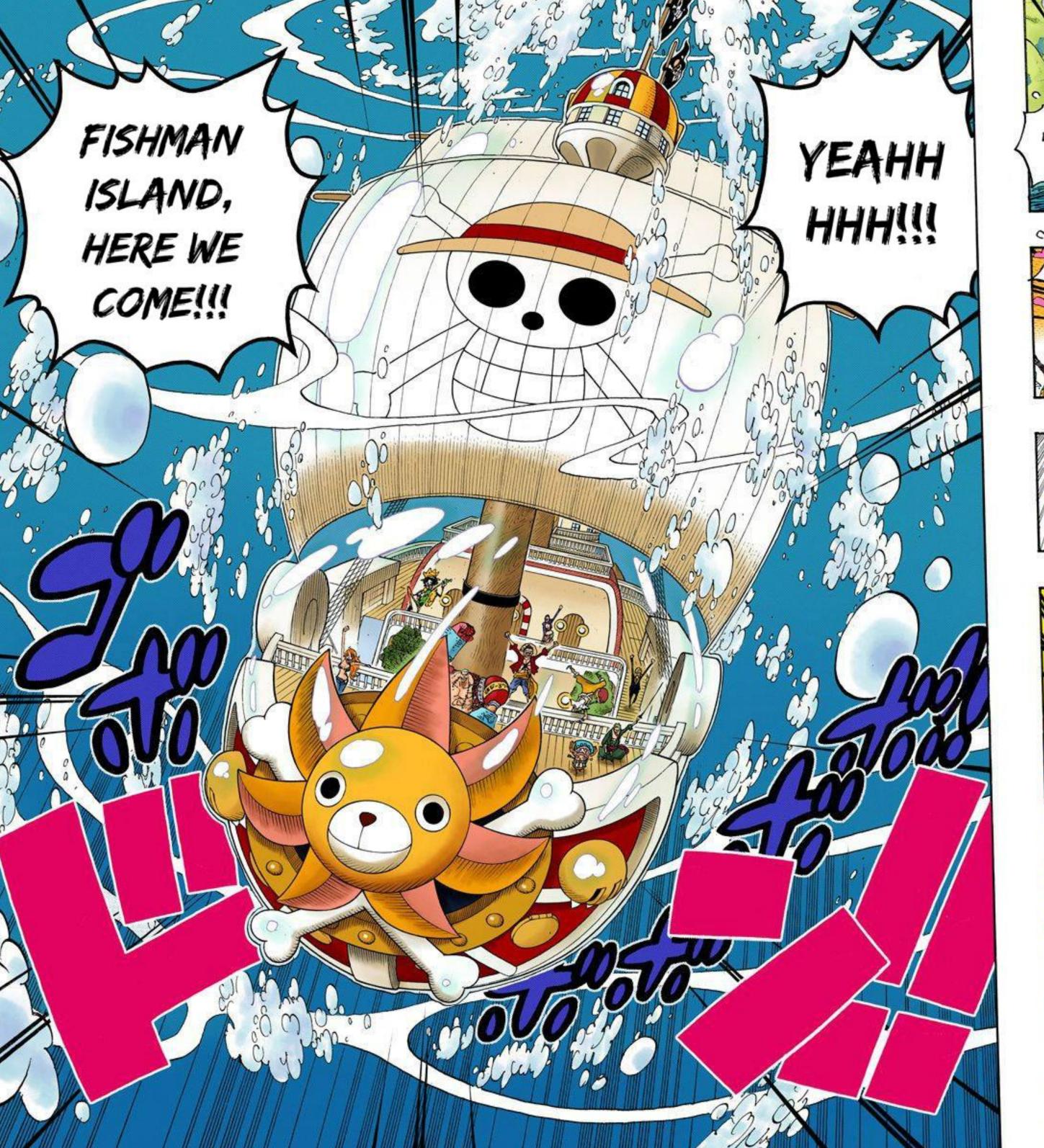










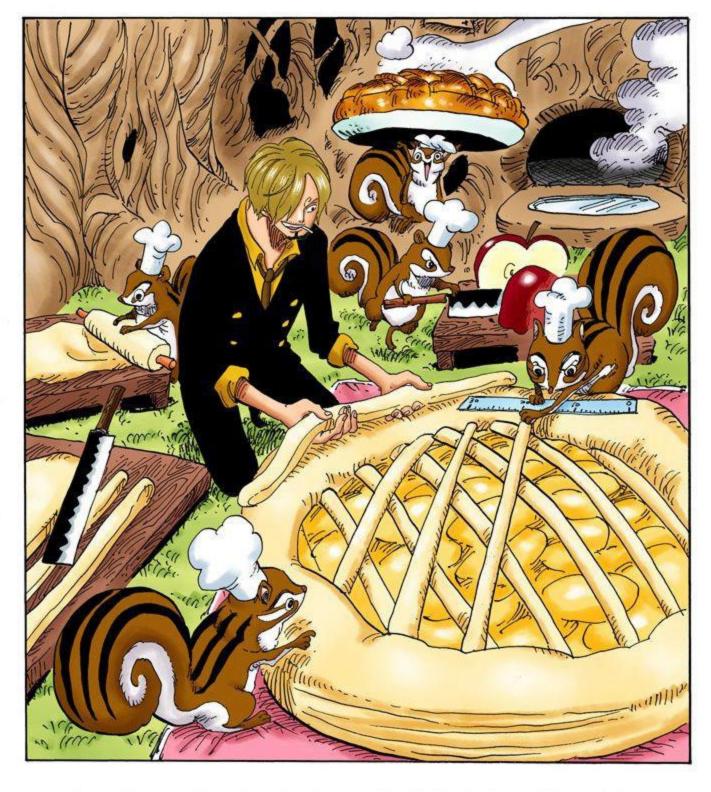




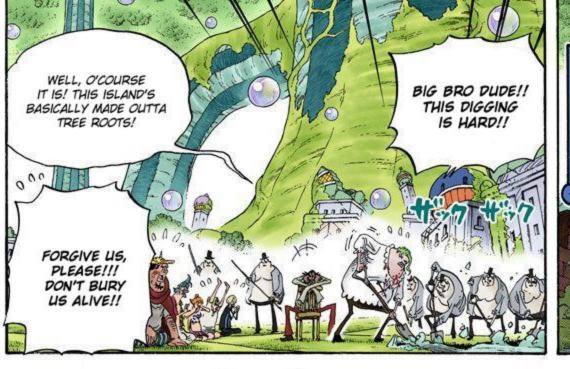


# **Chapter 603:**

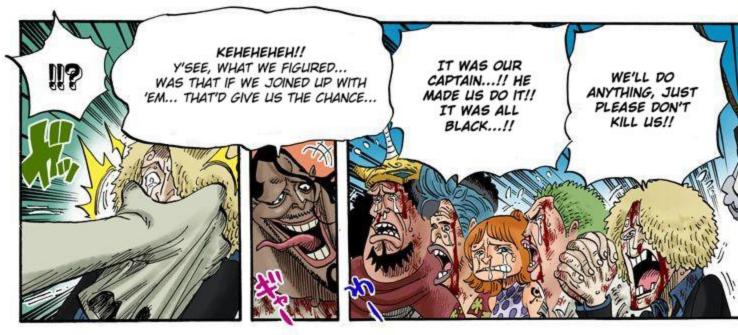
### "HOLD IT IN YOUR HEARTS"



"SANJI AND SOME CUTE SQUIRRELS MAKE A PIE" FROM PEN-NAME NSC HAYAO











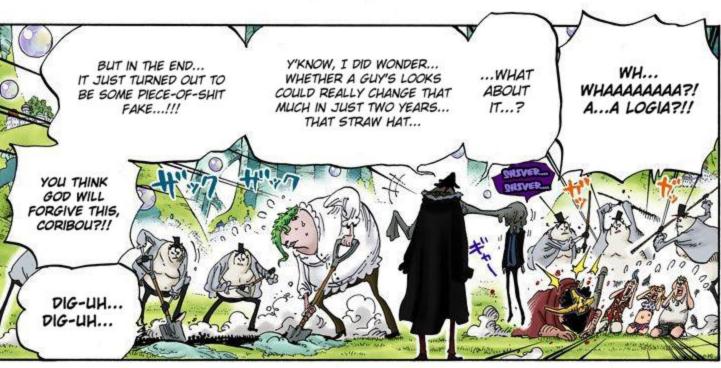
















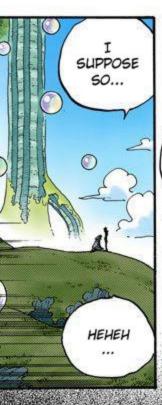






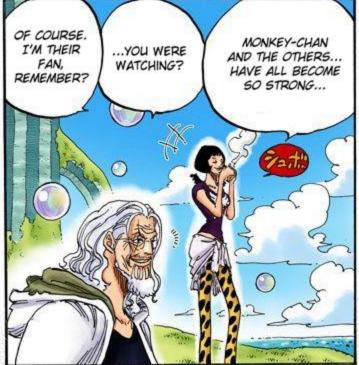




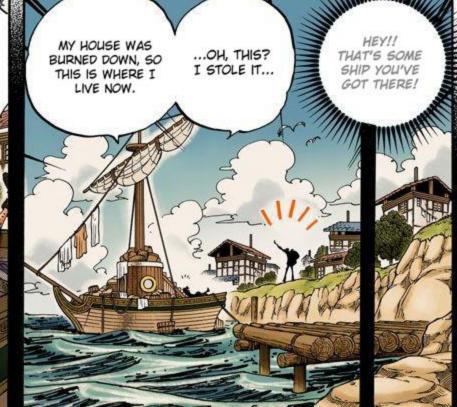
















AS THOUGH IT

WAS ALWAYS

MEANT TO BE ...

...AT ANY RATE ...

LUFFY HAS TAKEN

ANOTHER STEP ...



